AS39 ICMP Planning Form

Task/Abbreviation: M-11011-1 / (M)UW HULL (DD) - INSP

MJC: EXECM001 **Rev Date:** 01/23/2003

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** **ManDays:** 50

Referenced Authority:

NSTM CH-997, PARA. 997-4.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH A VISUAL INSPECTION OF THE UNDERWATER BODY AND APPENDAGES WHILE THE SHIP IS IN DRYDOCK AND REPORT CONDITIONS FOUND TO THE NSA. NOTE: 1. ACCOMPLISH FIRST INSPECTION WITHIN 24 HOURS OF DRYDOCKING AND AFTER HIGH PRESSURE WATER CLEANING OF THE HULL. 2. TO BE ACCOMPLISHED IN CONJUNCTION WITH THE INSPECTION OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM (TASK M-63321-02). 3. SUPSHIP UTILIZE SWT 110-01, UNDERWATER HULL INSPECTION AND REPAIR, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: I-11011-2 A / UW HULL (IN WTR) - INSP

MJC: EXECI392

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 12

Equip/Task: 1

Matl Cost:

ManDays: 7

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ACCOMPLISH A WATERBORNE UNDERWATER HULL INSPECTION - FROM BOOT TOP (PORT/STARBOARD) TO SHIP'S CENTERLINE (KEEL) AND FROM STEM TO STERN. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: TO BE ACCOMPLISHED IN CONJUNCTION WITH THE UNDERWATER INSPECTION OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM (TASK M-63321-01).

Task/Abbreviation: Q-11011-3 / UW HULL (IN WTR) - CLN

MJC: EXECQ001

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 12

Equip/Task: 1

Matl Cost:

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ACCOMPLISH A WATERBORNE UNDERWATER HULL CLEANING PER CONDITION ASSESSMENT RECOMMENDATIONS. NOTE: UNDERWATER HULL CLEANING OF ABLATIVE PAINT SYSTEMS REQUIRES NAVSEA APPROVAL.

Task/Abbreviation: Q-11011-4 / UW HULL (DD) - RPR

MJC: EXECQ002

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS TO THE UNDERWATER BODY PER CONDITION ASSESSMENT RECOMMENDATIONS (AS APPLICABLE): A. CLAD WELD __20_____ SQUARE FEET. B. VEE OUT AND REWELD ____20_____ FEET OF WASTED SEAMS. C. CROP AND INSERT __20_____ SQUARE FEET OF DISTORTED AND/OR WASTED PLATE AND CASTING. D. REPAIR AND/OR REPLACE FAIRING PIECES. E. PROVIDE _50___ MANDAYS AND 1,500____ DOLLARS OF MATERIAL TO ACOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: SUPSHIP UTILIZE SWI/SWT 110-01, UNDERWATER HULL INSPECTION AND REPAIR, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: I-11011-8 / PROP STRUTS (DD) - NDT INSP

MJC: EXECI002

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH NONDESTRUCTIVE TESTING OF THE PROPELLER SHAFT STRUTS AT SELECTED AREAS. PROVIDE _50___ NDT READINGS AS DESIGNATED. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: M-11011-9 / (M)BILGE KEEL/SKEG (DD) - INSP

MJC: EXECM143

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Mandatory

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: X

Matl Cost:

ManDays: 10

Referenced Authority:

NSTM CH-997, PARA. 997-4.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	VISUALLY INSPECT BILGE KEELS AND SKEGS AND AIR TEST PRIOR TO REFILL/DRAIN WITH PRESERVATIVE. PRESERVE INTERNAL SURFACES BY FILLING AND DRAINING WITH CORROSION COMPOUND (NSTM-9880). REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: I-11011-19 / THIN HULL (DD) - INSP

MJC: EXECI391

Rev Date: 01/13/1999

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INTERIOR AND EXTERIOR VISUAL THIN HULL INSPECTION (INCLUDING INTERIOR HULL SUPPORTING STRUCTURES). INACCESSIBLE AREAS AND SUSPECT AREAS SHOULD BE ULTRASONICALLY TEST INSPECTED. PROVIDE ____ NDT READINGS AS DESIGNATED. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: Q-12311-1 B / FO STOR TK - GAS FREE

MJC: EXECQH24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 38

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE FUEL OIL STORAGE TANK(S). NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12311-2 B / FO STOR TK - INSP

MJC: EXECI393

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 38

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE FUEL OIL STORAGE TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-1 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-3 A / FO STOR TK - RPR

MJC: EXECQ005

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 38

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE FUEL OIL STORAGE TANK. TO INCLUDE: A. CLEAN AND PRESERVE THE FUEL OIL STORAGE TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. C. REPLACE _____ STRIKER PLATES. D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. G. REMOVE AND REINSTALL ____ TONS OF BALLAST. H. AIR TEST AFTER STRUCTURAL REPAIRS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-14, IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-4 A / FO STOR TK - INERT

MJC: EXECQ006

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 38

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE FUEL OIL STORAGE TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON CARGO SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12311-9 B / FO SETLG TK - GAS FREE

MJC: EXECQH22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE FUEL OIL SETTLING TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12311-10 B / FO SETLG TK - INSP

MJC: EXECI395

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE FUEL OIL SETTLING TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-1 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-11 A / FO SETLG TK - RPR

MJC: EXECQ009

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE FUEL OIL SETTLING TANK. TO INCLUDE: A. CLEAN AND PRESERVE THE FUEL OIL SETTLING TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. C. REPLACE _____ STRIKER PLATES. D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. G. REMOVE AND REINSTALL ____ TONS OF BALLAST. H. AIR TEST AFTER STRUCTURAL REPAIRS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-14, IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-12 A / FO SETLG TK - INERT

MJC: EXECQ010

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	SEAL AND INERT THE FUEL OIL SETTLING TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON CARGO SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12311-13 B / FO SVCE TK - GAS FREE

MJC: EXECQH21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE FUEL OIL SERVICE TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12311-14 B / FO SVCE TK - INSP

MJC: EXECI396

Rev Date: 12/23/1997

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE FUEL OIL SERVICE TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-1 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-15 A / FO SVCE TK - RPR

MJC: EXECQ012

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE FUEL OIL SERVICE TANK. TO INCLUDE: A. CLEAN AND PRESERVE THE FUEL OIL SERVICE TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. C. REPLACE _____ STRIKER PLATES. D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. G. REMOVE AND REINSTALL ____ TONS OF BALLAST. H. AIR TEST AFTER STRUCTURAL REPAIRS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-14, IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12311-16 A / FO SVCE TK - INERT

MJC: EXECQ013

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE FUEL OIL SERVICE TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: J-12311-65 / FO SETLG TK - PSV

MJC: EXECJ024

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE FUEL OIL SETTLING TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION.

Task/Abbreviation: J-12311-66 / FO SETLG TK (STRL) - RPR

MJC: EXECJ025

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL SETTLING TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12311-67 / FO SETLG TK (STRL-MISC) - RPR

MJC: EXECJ026

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL SETTLING TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12311-68 / FO STOR TK - PSV

MJC: EXECJ027

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE FUEL OIL STORAGE TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION.

Task/Abbreviation: J-12311-69 / FO STOR TK (STRL) - RPR

MJC: EXECJ028

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL STORAGE TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12311-70 / FO STOR TK (STRL-MISC) - RPR

MJC: EXECJ029

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL STORAGE TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12311-71 / FO SVCE TK - PSV

MJC: EXECJ030

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE THE FUEL OIL SERVICE TANK. REMOVE __ SQ FT OF PEELING, CRACKED AND BLISTERED PAINT DOWN TO GOOD SOLID BARE METAL. THE AREAS OF THE TANK WITH NO COATING SHOULD BE LEFT IN AN UNPAINTED CONDITION.

Task/Abbreviation: J-12311-72 / FO SVCE TK (STRL) - RPR

MJC: EXECJ031

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL SERVICE TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12311-73 / FO SVCE TK (STRL-MISC) - RPR

MJC: EXECJ032

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FUEL OIL SERVICE TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: Q-12313-1 A / FDW TK - GAS FREE

MJC: EXECM018

Rev Date: 12/16/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE FEEDWATER TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: M-12313-2 A / (M)FDW TK - INSP

MJC: EXECM019

Rev Date: 02/04/2004

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

NSTM CH-090, PARA 090-1.4.3.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE FEEDWATER TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-3 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12313-3 A / FDW TK - RPR

MJC: EXECQ020

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE FEEDWATER TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-16 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: J-12313-4 / FDW TK (ENTIRE)- PSV

MJC: EXECJ048

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE FEEDWATER TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12313-5 / FDW TK (PIPING)- PSV

MJC: EXECJ049

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE FEEDWATER TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12313-6 / FDW TK (STRL) - RPR

MJC: EXECJ050

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FEEDWATER TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12313-7 / FDW TK STRL-MISC-RPR

MJC: EXECJ051

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE FEEDWATER TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12313-8 / FDW TK TOUCH UP -PSV

MJC: EXECJ052

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE (TOUCH UP) FEEDWATER TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: Q-12314-1 A / POTW TK - GAS FREE

MJC: EXECM020

Rev Date: 12/16/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN, GAS FREE AND CHLORINATE UPON CLOSING THE POTABLE WATER TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: M-12314-2 A / (M)POTW TK - INSP

MJC: EXECM021 **Rev Date:** 12/18/2001

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 5 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 72 **Equip/Task:** 1 **Matl Cost:** **ManDays:** 3

Referenced Authority:

NSTM CH-090, PARA 090-1.4.3.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE POTABLE WATER TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-4 IS NOT ACCOMPLISHED CONCURRENTLY. 3. CHLORINATE UPON CLOSING TANK. 4. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE.

Task/Abbreviation: Q-12314-3 A / POTW TK - RPR

MJC: EXECQ021

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE POTABLE WATER TANK. TO INCLUDE: A. REPAIR ____ SQUARE FEET OF COATING SYSTEM USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. C. REPLACE _____ STRIKER PLATES. D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. G. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. H. AIR TEST AFTER STRUCTURAL REPAIRS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: 1. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-17 IS NOT ACCOMPLISHED CONCURRENTLY. 2. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-12314-8 / POTW TK (ENTIRE) - PSV

MJC: EXECJ001

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE ENTIRE POTABLE WATER TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-12314-9 / POTW TK (PIPING) - PSV

MJC: EXECJ002

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE POTABLE WATER TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-12314-10 / POTW TK (STRL - MISC) - RPR

MJC: EXECJ003

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE POTABLE WATER TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS. F. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-12314-11 / POTW TK (STRL) - RPR

MJC: EXECJ004

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE POTABLE WATER TANK. CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-12314-12 / POTW TK (TOUCH UP) - PSV

MJC: EXECJ005

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE (TOUCH UP) POTABLE WATER TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT. CHLORINATE UPON CLOSING THE POTABLE WATER TANK. SUPSHIP UTILIZE NAVSEA SI 009-87, CHLORINATION PROCEDURES, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-12315-1 B / LO SETLG TK - GAS FREE

MJC: EXECQ022

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE LUBE OIL SETTLING TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12315-2 B / LO SETLG TK - INSP

MJC: EXECI023

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE LUBE OIL SETTLING TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-8 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12315-3 A / LO SETLG TK - RPR

MJC: EXECQ022

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE LUBE OIL SETTLING TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES B. REPLACE _____ STRIKER PLATES C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE TOGETHER WITH INTERNALS IN WAY OF F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-21 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12315-4 A / LO SETLG TK - INERT

MJC: EXECQ023

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE LUBE OIL SETTLING TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12315-5 B / LO STOR TK - GAS FREE

MJC: EXECQ024

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE LUBE OIL STORAGE TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12315-6 B / LO STOR TK - INSP

MJC: EXECI025

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE LUBE OIL STORAGE TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-7 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12315-7 A / LO STOR TK - RPR

MJC: EXECQ024

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE LUBE OIL STORAGE TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-25 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12315-8 A / LO STOR TK - INERT

MJC: EXECQ793

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE LUBE OIL STORAGE TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: J-12315-15 / LO SETLG TK (STRL) - RPR

MJC: EXECJ053

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE LUBE OIL SETTLING TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12315-16 / LO SETLG TK (STRL-MISC) - RPR

MJC: EXECJ054

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE LUBE OIL SETTLING TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12315-17 / LO STOR TK (STRL) - RPR

MJC: EXECJ055

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE LUBE OIL STORAGE TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12315-18 / LO STOR TK (STRL-MISC) - RPR

MJC: EXECJ056

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE LUBE OIL STORAGE TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: Q-12316-1 A / BLST TK - GAS FREE

MJC: EXECM027

Rev Date: 12/16/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE BALLAST TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: M-12316-2 A / (M)BLST TK - INSP

MJC: EXECM028

Rev Date: 12/18/2001

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

NSTM CH-090, PARA 090-1.4.3.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE BALLAST TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-5 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12316-3 A / BLST TK - RPR

MJC: EXECQ025

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE BALLAST TANK. A. REPAIR ____ SQUARE FEET OF COATING SYSTEM USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. C. REPLACE _____ STRIKER PLATES. D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. G. REMOVE AND REINSTALL ____ TONS OF BALLAST. H. AIR TEST AFTER STRUCTURAL REPAIRS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-18 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: J-12316-12 / BLST TK (ENTIRE)- PSV

MJC: EXECJ059

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE BALLAST TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12316-13 / BLST TK (PIPING)- PSV

MJC: EXECJ060

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE BALLAST TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12316-14 / BLST TK (STRL) - RPR

MJC: EXECJ061

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE BALLAST TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12316-15 / BLST TK STRL-MISC-RPR

MJC: EXECJ062

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE BALLAST TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12316-16 / BLST TK TOUCH UP -PSV

MJC: EXECJ063

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE (TOUCH UP) BALLAST TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: Q-12317-1 B / CONTAM OIL TK - GAS FREE

MJC: EXECQ029

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND GAS FREE THE CONTAMINATED OIL TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12317-2 B / CONTAM OIL TK - INSP

MJC: EXECI030

Rev Date: 02/10/1998

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE CONTAMINATED OIL TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT TASK I-43721-6 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-3 A / CONTAM OIL TK - RPR

MJC: EXECQ026

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CONTAMINATED OIL TANK. TO INCLUDEA. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR TASK Q-43721-19 IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-4 A / CONTAM OIL TK - INERT

MJC: EXECQA09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE CONTAMINATED OIL TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON CARGO SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12317-5 B / OW HOLDING TK-GAS FREE

MJC: EXECQ165

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE OILY WASTE HOLDING TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12317-6 B / OW HOLDING TK - INSP

MJC: EXECI166

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE OILY WASTE HOLDING TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-7 A / OW HOLDING TK - RPR

MJC: EXECQA10

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE OILY WASTE HOLDING TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-8 A / OW HOLDING TK - INERT

MJC: EXECQA11

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE OILY WASTE HOLDING TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12317-9 B / OILY WTR TK - GAS FREE

MJC: EXECQ167

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE OILY WATER DRAIN COLLECTING TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12317-10 B / OILY WTR TK - INSP

MJC: EXECI168

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE OILY WATER DRAIN COLLECTING TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-11 A / OILY WTR TK - RPR

MJC: EXECQA12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE OILY WATER DRAIN COLLECTING TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-12 A / OILY WTR TK - INERT

MJC: EXECQA13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE OILY WATER DRAIN COLLECTING TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: Q-12317-13 B / WSTE OIL TK - GAS FREE

MJC: EXECQ174

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE WASTE OIL TANK. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: I-12317-14 B / WSTE OIL TK - INSP

MJC: EXECI175

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE WASTE OIL TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. H. ANODES. NOTES: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING. 2. ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE INSPECTION WHENEVER THE ASSOCIATED TLI SYSTEM INSPECT IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-15 A / WSTE OIL TK - RPR

MJC: EXECQE32

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE WASTE OIL TANK. TO INCLUDE: A. REPLACE _____ FEET DETERIORATED SOUNDING TUBES. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: ACCOMPLISH, IN TANK, TLI SYSTEM HARDWARE REPAIR WHENEVER THE ASSOCIATED TLI SYSTEM REPAIR IS NOT ACCOMPLISHED CONCURRENTLY.

Task/Abbreviation: Q-12317-16 A / WSTE OIL TK - INERT

MJC: EXECQE33

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SEAL AND INERT THE WASTE OIL TANK NOT OPENED FOR REPAIRS. INERTION BLANKET TO BE MONITORED AND MAINTAINED DAILY DURING THE AVAILABILITY. NOTIFY THE SUPERVISOR IMMEDIATELY OF ANY LOSS OF INERTION BLANKET. INSTALL HARD BLANKS ON SUCTION AND DISCHARGE LINES IN TANKS NOT SUBJECT TO INERTION.

Task/Abbreviation: J-12317-19 / CONTAM OIL TK (ENTIRE)- PSV

MJC: EXECJ064

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE CONTAMINATED OIL TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12317-20 / CONTAM OIL TK (PIPING)- PSV

MJC: EXECJ065

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE CONTAMINATED OIL TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12317-21 / CONTAM OIL TK (STRL) - RPR

MJC: EXECJ066

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE CONTAMINATED OIL TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12317-22 / CONTAM OIL TK STRL-MISC-RPR

MJC: EXECJ067

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE CONTAMINATED OIL TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12317-23 / CONTAM OIL TK TOUCH UP -PSV

MJC: EXECJ068

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE (TOUCH UP) CONTAMINATED OIL TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: J-12317-24 / OILY WTR TK (ENTIRE)- PSV

MJC: EXECJ069

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE OILY WATER DRAIN COLLECTING TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12317-25 / OILY WTR TK (PIPING)- PSV

MJC: EXECJ070

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE OILY WATER DRAIN COLLECTING TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12317-26 / OILY WTR TK (STRL) - RPR

MJC: EXECJ071

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE OILY WATER DRAIN COLLECTING TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12317-27 / OILY WTR TK STRL-MISC-RPR

MJC: EXECJ072

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE OILY WATER DRAIN COLLECTING TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12317-28 / OILY WTR TK TOUCH UP -PSV

MJC: EXECJ073

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE (TOUCH UP) OILY WATER DRAIN COLLECTING TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: J-12317-29 / OW HOLDING TK (ENTIRE)- PSV

MJC: EXECJ074

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE OILY WASTE HOLDING TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12317-30 / OW HOLDING TK (PIPING)- PSV

MJC: EXECJ075

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE THE PIPING OF THE OILY WASTE HOLDING TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12317-31 / OW HOLDING TK (STRL) - RPR

MJC: EXECJ076

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE OILY WASTE HOLDING TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12317-32 / OW HOLDING TK STRL-MISC-RPR

MJC: EXECJ077

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE OILY WASTE HOLDING TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12317-33 / OW HOLDING TK TOUCH UP -PSV

MJC: EXECJ078

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE (TOUCH UP) OILY WASTE HOLDING TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: J-12317-34 / WSTE OIL TK (ENTIRE)- PSV

MJC: EXECJ079

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE WASTE OIL TANK ENTIRE TANK OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL. PRIME AND PAINT.

Task/Abbreviation: J-12317-35 / WSTE OIL TK (PIPING)- PSV

MJC: EXECJ080

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND PRESERVE THE PIPING OF THE WASTE OIL TANK. CLEAN AND PRESERVE ___ LF OF ___ INCH OD PIPES. CLEAN AND PRESERVE THE PEELING AND FLAKING FLANGES.

Task/Abbreviation: J-12317-36 / WSTE OIL TK (STRL) - RPR

MJC: EXECJ081

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR THE WASTE OIL TANK(S). CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS.

Task/Abbreviation: J-12317-37 / WSTE OIL TK STRL-MISC-RPR

MJC: EXECJ082 **Rev Date:** 07/12/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 0 **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 120 **Equip/Task:** 1 **Matl Cost:** 1,125 **ManDays:** 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	STRUCTURALLY REPAIR THE WASTE OIL TANK MISCELLANEOUS EQUIPMENT . A. REMOVE DETERIORATED LADDER AND REPLACE WITH A NEW ____ (CRES FOR BALLAST TANKS) LADDER AND ALL NEW MOUNTING BRACKETS. B. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE TANK COVER. NOTE: REPLACEMENT OF TANK COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. C. REMOVE LOWER SECTION OF SOUNDING TUBE AT THE TAKEDOWN JOINT, REMOVE STUCK SOUNDING BOB AND RE-ASSEMBLE TAKEDOWN JOINT. REPAIR SOUNDING TUBE IN TANK. D. REPLACE __ FT OF IMPRESSED CURRENT PIPING (CONDUIT). REPLACE WITH NEW ___ PIPE HANGERS FOR ___ DIAMETER PIPE. E. REPLACE ALL TLI CABLE BUSHINGS IN TANK WITH NITRILE JACKETED BUSHINGS (FUEL OIL, JP5 & DIESEL ONLY). REPLACE ___ TLI CABLE HANGERS IN TANK. REPLACE ___ TLI CABLE HANGERS WITH CRES IN TANK. (WATER & COMPENSATING TANKS). REPLACE ___ TLI CABLE CLIPS AND STUDS.

Task/Abbreviation: J-12317-38 / WSTE OIL TK TOUCH UP -PSV

MJC: EXECJ083 **Rev Date:** 07/12/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 0 **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 120 **Equip/Task:** 1 **Matl Cost:** 1,125 **ManDays:** 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND PRESERVE (TOUCH UP) WASTE OIL TANK. CLEAN AND PRESERVE ___ SQ FT OF SURFACE RUST, BLISTERING AND COATING FAILURE TO BARE METAL, PRIME AND PAINT.

Task/Abbreviation: Q-12321-1 A / FLOODABLE VOID/COFF-GAS FREE

MJC: EXECM035

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 18

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 96

Equip/Task: 1

Matl Cost:

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE FLOODABLE (ACCESSIBLE) VOID/COFFERDAM. NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: M-12321-2 A / (M)FLOODABLE VOID/COFF - INSP

MJC: EXECM036

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 18

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 96

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

NSTM CH-090, PARA 090-1.4.3.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE FLOODABLE (ACCESSIBLE) VOID/COFFERDAM TO INCLUDE ALL INTERNAL SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING VOID/COFFERDAM AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. OVERFLOWS AND ATTACHED BRACKETS F. VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN VOID/COFFERDAM AND ATTACHED BRACKETS. H. ANODES. NOTES: ENSURE VOID/COFFERDAM IS GAS FREE BEFORE ENTERING.

Task/Abbreviation: Q-12321-3 A / FLOODABLE VOID/COFF - RPR

MJC: EXECQE27

Rev Date: 05/21/2002

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 18

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 96

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE FLOODABLE (ACCESSIBLE) VOID/COFFERDAM. TO INCLUDE: A. REPAIR ____ SQUARE FEET OF COATING SYSTEM, USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. B. REPLACE _____ STRIKER PLATES. C. CLAD WELD _____ SQUARE FEET OF WASTED PLATE. D. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. E. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE. F. REMOVE AND REINSTALL ____ TONS OF BALLAST. G. AIR TEST AFTER STRUCTURAL REPAIRS. H. REPLACE DESSICANTS. I. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED.

Task/Abbreviation: J-12321-8 / FLOODABLE VOID (STRL) - RPR

MJC: EXECJ006

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 18

Matl Forecast:

Lvl of Maint: Depot

Freq: 96

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

STRUCTURALLY REPAIR FLOODABLE VOID/COFFERDAM. CROP OUT AND REPLACE ____ LNFT BUCKLED T-BAR. CLEAN AREAS OF PITTING DOWN TO GOOD SOLID BARE METAL. REPAIR ___ INCH HOLE IN THE TANK PLATING. UT INSPECT TO DETERMINE THE MINIMUM PLATE THICKNESS. CLAD WELD IF NECESSARY CLAD WELD __ SQ INCHES OF WASTED/PITTED PLATE. REMOVE AND REPLACE ___ SQFT OF PLATING INCLUDING DECK, SHELL AND BULKHEADS. CROP OUT __ LINEAR FEET OF DAMAGED SHELL LONGL NUMBER _____ (SIZE T-BEAM) AND INSTALL NEW USING LIKE MATERIAL. VEE OUT AND REWELD ___ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. REMOVED DETERIORATED LADDER AND REPLACED WITH A NEW ____ LADDER AND ALL NEW MOUNTING BRACKETS. PRESERVE THE SEATING SURFACES OF THE COVER AND MANHOLE RING. REPLACE VOID COVER. NOTE: REPLACEMENT OF VOID COVER GASKETS AND FASTENERS ARE COVERED IN SWT 992-31. REPLACE ___ DESSICANT CANISTERS.

Task/Abbreviation: M-16311-1 / (M)SEA CHESTS (DD) - INSP

MJC: EXECM037 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** X **Matl Cost:** **ManDays:** 10

Referenced Authority:

NSTM CH-505, PARA 505-9.19.2 NSTM CH-505, PARA 505-9.20.5.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE SEA CHESTS FROM EXTERIOR OF SHELL PLATING CONNECTION UP TO, BUT EXCLUDING, FIRST SEA VALVE AND GASKET. ACCOMPLISH REMOVALS OF SPLITTER BARS AND STRAINER PLATES. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, REPLACE SPLITTER BARS AND STRAINER PLATES USING NEW FASTENERS. TO INCLUDE (AS APPLICABLE): A. GRATINGS B. SPLITTER BARS C. STEAMING-OUT CONNECTIONS (TO FIRST FLANGE) D. STRAINER PLATES E. WASTER SLEEVES F. ZINC ANODES, AS REQUIRED G. ULTRASONICALLY TEST AS AUTHORIZED H. BUBBLE SHIELDS. NOTE: SUPSHIP UTILIZE SWI/SWT 163-01, WASTER SLEEVES REPLACE, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-16311-2 / SEA CHESTS (DD) - RPR

MJC: EXECQ030

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: X

Matl Cost: 12,375

ManDays: 275

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE SEA CHESTS AS FOLLOWS: CLAD WELD _____ SQUARE FEET. VEE OUT AND REWELD _____ FEET OF WASTED SEAMS. CROPOUT AND REPLACE _____ SQUARE FEET OF DISTORTED AND/OR WASTED PLATE. REPLACE ALL WASTER SLEEVES, INCLUDING ALL FASTENERS AND GRATING USING NAVSEA DRAWING 803-1749026 REV K OR LATER. REPLACE ALL ZINC ANODES. REPAIR BUBBLE SHIELDS. NOTE: SUPSHIP UTILIZE SWT 163-01, WASTER SLEEVES REPLACE, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: I-17111-4 / MASTS - INSP

MJC: EXECIK03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 500

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH A VISUAL AND HAMMER INSPECTION OF THE MAST AND SUPPORTING STRUCTURE TO INCLUDE: MAST STRUCTURE, SUPPORTING PLATFORMS, YARDAMS, HANDRAILS AND STANCHIONS, PADS, STRUCTURAL FITTINGS, LADDERS AND SAFETY CLIMB RAILS, FOUNDATIONS, CABLEWAY TRUNKS AND HANGERS, AND BIMETALLIC AND/OR BOLTED CONNECTIONS. ASSESS MATERIAL CONDITION OF THE MAST, STIFFENERS, RIVETS, HUCK BOLTS, BOLTS, LADDERS, FASTENERS, CLIPS, BRACKETS, AND FOUNDATIONS. ASSESS PAINT FOR BLISTERS, PEELING PAINT, AND APPARENT INCREASE IN PAINT FILM THICKNESS WHICH MAY INDICATE HIDDEN CORROSION/EXFOLIATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: M-22111-2 / (M)PRPLN BLR SAI - PREP

MJC: EXECM039 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 10,125 **ManDays:** 225

Referenced Authority:

NSTM CH-221, PARA. 221-2.1.2.4 NSTM CH-221, PARA. 221-2.4.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	PROVIDE ACCESS TO WATERSIDES & FIRESIDES OF PROPULSION BOILER TO ACCOMPLISH SAI AND FIVE YEAR EXAM. REMOVE INNER/OUTER CASING PANELS FOR HEADERS ACCESS. REMOVE #1 BURNER ASSEMBLY FOR FIRESIDES ACCESS. REMOVE REFRACTORY FROM REARWALL, SCREENWALL AND SIDEWALL HEADERS TO EXPOSE TUBE JOINTS. CLEAN FIRESIDES. ACCOMPLISH HYDROSTATIC TEST IN ACCORDANCE WITH NSTM CHAPTER 221. REMOVE HANDHOLE PLUGS/MANHOLE PLATES FOR WATERSIDES ACCESS. REMOVE & INSPECT STM DRUM INTERNALS AND HYDROSTATICALLY-TEST DESUPERHEATER. REMOVE AND DISPOSE OF INSULATION TO EXPOSE PRESSURE JOINTS. CLEAN WATERSIDES. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF AUTHORIZED REPAIRS, REINSTALL ALL INTERNALS AND EXTERNAL FITTINGS USING NEW GASKETS AND FASTENERS. ACCOMPLISH FINAL HYDROSTATIC TESTING. RESTORE REMOVED REFRACTORY AND INSULATION. A. UT TEST IAW NSTM REQUIREMENTS AS AUTHORIZED. B. ACCOMPLISH PRESSURE PULSE CHEMICAL CLEANING. NOTE: USE SMWG TEMPLATE #221-08 FOR GUIDANCE.

Task/Abbreviation: M-22111-3 / (M)PRPLN BLR SAI - ACCOMP

MJC: EXECI003 **Rev Date:** 09/09/2003

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 180 **ManDays:** 4

Referenced Authority:

NSTM CH-221, PARA. 221-2.4.4

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH START OF AVAILABILITY INSPECTION (SAI) OF THE PROPULSION BOILER. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: M-22111-4 / (M)SOOT BLOWER HEADS - UT

MJC: EXECM040

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 12

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 6

Matl Cost: 45

ManDays: 1

Referenced Authority:

NSTM CH-221, PARA. 221-3.3.6.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ULTRASONIC TEST THE SOOT BLOWER HEADS OF THE PROPULSION BOILER AND REPORT CONDITIONS FOUND TO THE NSA. CLEAN TO BARE METAL AREAS TO BE TESTED.

Task/Abbreviation: M-22111-5 / (M)IDLE BLR LAY UP - MAINTAIN

MJC: EXECM041 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 1 **Matl Cost:** 360 **ManDays:** 8

Referenced Authority:

NSTM CH-221, PARA. 221-2.3.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	MAINTAIN THE IDLE PROPULSION BOILER(S) IN DRY OR WET LAY-UP CONDITION IN ACCORDANCE WITH THE FOLLOWING: A. DRY LAY-UP: HOT AIR METHOD IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-38 OR DESSICANT METHOD IN ACCORDANCE WITH NSTM CHAPTER 221 (DURING ENTIRE REPAIRS, EXCLUDING HYDROSTATIC TESTING). B. WET LAY-UP: HYDRAZINE/MORPHOLINE METHOD IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-56 (AFTER REPAIRS AND FINAL HYDROSTATIC TESTING).

Task/Abbreviation: M-22111-6 / (M)PRPLN BLR CAI - ACCOMP

MJC: EXECM042

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 135

ManDays: 3

Referenced Authority:

NSTM CH-221, PARA. 221-2.1.2.5 NSTM CH-221, PARA. 221-2.4.8

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH COMPLETION OF AVAILABILITY INSPECTION (CAI) ON THE PROPULSION BOILER. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: I-22111-7 / ACCESS NON OVHL BLR - PROV

MJC: EXECI004

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

PROVIDE ACCESS TO THE WATERSIDES AND FIRESIDES OF THE NON-OVERHAUL PROPULSION BOILER(S) TO SUPPORT START OF AVAILABILITY INSPECTION (SAI). REMOVE INNER AND OUTER CASING PANELS TO PROVIDE ACCESS TO HEADERS. REMOVE #1 BURNER ASSEMBLY FOR FIRESIDES ACCESS. ACCOMPLISH PRELIMINARY HYDROSTATIC TEST. ON COMPLETION OF AUTHORIZED REPAIRS, REINSTALL CASING AND BURNER ASSEMBLY USING NEW GASKETS.

Task/Abbreviation: Q-22111-8 / FIRESIDES BLR - CLN/RPR

MJC: EXECQ031

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 10,125

ManDays: 225

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE ADDITIONAL BOILER CASING ACCESSES AS NECESSARY AND ACCOMPLISH FIRESIDE REPAIRS AS FOLLOWS: A. MECHANICALLY CLEAN/CLEAR RAIN GUTTERS & DRAINS B. CLEAN FURNACES AND CLEAR EXPANSION JOINTS & DRAINS C. REPLACE DESIGNATED CORBEL SECTIONS D. REPLACE FURNACE DECK FIREBRICK E. REPLACE FURNACE FRONT WALL INCLUSIVE OF INSULATION BOARD, INSULATING BLOCK, FIREBRICK AND HANGERS F. REPLACE CASTABLE REFRACTORY AND HANGERS IN WAY OF BURNER APERTURES TOGETHER WITH HANGERS G. REPLACE SUPERHEATER DECK REFRACTORY H. REPLACE CASTABLE REFRACTORY AS DESIGNATED I. STRAIGHTEN/FAIR BENT OR DEFLECTED CASING DR FLANGES J. CROP/REPL CASING DR FLANGES & GRIND ALL WELDS FLUSH ON COMPLETION OF BOILER HYDROSTATIC TEST, REINSTALL CASING DOORS USING NEW GASKETS AND JOINT SEALING COMPOUND AND REPLACE MISSING/DEFECTIVE FASTENERS. REASSEMBLE BURNER FRONTS, SET AIR DIFFUSERS AND SPRAY PATTERNS. PROVE AIR-TIGHT WITH OPERATIONAL TEST.

Task/Abbreviation: Q-22111-9 / PRPLN BLR WATERSIDES - RPR

MJC: EXECQ032

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 10,125

ManDays: 225

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

AFTER WATERSIDE CLEANING UNDER SAI PREPS, ACCOMPLISH WATERSIDE REPAIRS ON THE PROPULSION BOILER PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, FLUSH TUBES AND HEADERS, REPLACE DISTURBED GASKETS AND ACCOMPLISH HYDROSTATIC TEST IN ACCORDANCE WITH NSTM CHAPTER 221. A. ROLL ____ TUBES. B. REMOVE AND REPLACE ____ TUBES. C. REPAIR, BY GRINDING OR WELDING, DEFECTS IN DOWNCOMERS, DRUMS, HEADERS, NOZZLES, RISERS AND SUPERHEATER SEAL WELDS. D. REPLACE STEAM DRUM INTERNAL PIPING AND SUPPORTS. E. REPAIR WATER DRUM DESUPERHEATER SUPPORT. F. GRIND AND WELD-REPAIR CRACKED STRUCTURAL WELDMENTS. G. WELD BUILD-UP AND MACHINE DESUPERHEATER FLANGES. H. REFACE ____ HANDHOLE AND MANHOLE SEATS. I. CHEMICALLY-CLEAN WATERSIDES. J. BOIL-OUT AFTER MAJOR TUBE REPLACEMENT.

Task/Abbreviation: Q-22111-10 / INNER & OUTER CSG DOORS - RPR

MJC: EXECQ033

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REGASKET AND MAKE MINOR REPAIRS TO THE INNER AND OUTER CASING DOORS OF THE PROPULSION BOILER PER CONDITION ASSESSMENT RECOMMENDATIONS. CORRECT ALL LEAKS IDENTIFIED BY AIR TEST. REPLACE ____ MISSING AND/OR UNSERVICEABLE FASTENERS. REPLACE VIEW PORT GLASS INCLUDING GASKETS. ACCOMPLISH A SATISFACTORY POST-REPAIRS AIR CASING LEAKAGE TEST. NOTES: 1. WORK WITH FIRESIDE REPAIR ITEM OF REPAIR BOILER ONLY.

Task/Abbreviation: I-22111-11 / BLR SAF SHUT-OFF DVC - TST

MJC: EXECI005

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST THE PROPULSION BOILER BURNER SAFETY SHUT-OFF DEVICES IN ACCORDANCE WITH THE PROPULSION BOILER TECHNICAL MANUAL. ACCOMPLISH AUTHORIZED REPAIRS TO CORRECT LEAKS INCLUDING REPLACING O-RINGS, U-CUP SEALS AND BALL CHECK VALVES. ACCOMPLISH AUTHORIZED REPAIRS TO AIR REGISTER LINKAGES, PINS, PINION GEAR AND SPRINGS. REASSEMBLE BURNER ASSEMBLY REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ENSURE DIFFUSER IS CENTERED IN THROAT RING AND SETTINGS ARE CORRECT. INSPECT ATOMIZER TO JACKET TUBE CONCENTRICITY.

Task/Abbreviation: I-22111-12 / PRPLN BLR SLIDING FEET - INSP

MJC: EXECI006

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 180

ManDays: 4

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

FLUSH, CLEAN, INSPECT AND GREASE THE PROPULSION BOILER SLIDING FEET.

Task/Abbreviation: I-22111-13 / PRPLN BLR TB - INSP

MJC: EXECI007

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CONDUCT A NONDESTRUCTIVE EVALUATION (NDE) OF THE BOILER TUBES USING THE LASER-OPTIC INSPECTION SYSTEM (LOTIS) AND REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: Q-22111-14 / BLR SAF VLVS - INSP/RPR

MJC: EXECQA14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 6

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 3

Matl Cost: 810

ManDays: 18

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE SAFETY VALVES (HUDDLING CHAMBER/JET FLOW/NOZZLE REACTION-TYPE) OF WASTE HEAT SYSTEM BOILER STEAM SEPARATOR FOR REPAIRS PER CONDITION ASSESSMENT RECOMMENDATIONS. CLEAN AND INSPECT ALL COMPONENTS. BLUE-CHECK NOZZLE RING AND DISC INSERT CONTACT SURFACES. ACCOMPLISH A DYE PENETRANT CHECK. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, DRESS VALVE SPINDLE IN WAY OF GUIDE BEARING, CHASE THREADS, REPLACE DISC INSERT COTTER PIN AND RETAINING NUT AND REASSEMBLE VALVES. REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPLACE ADJUSTING BOLT AND ADJUSTING RING B. REPLACE DISC BEARING, HOLDER, INSERT AND NUT. C. REPLACE FEATHER D. REPLACE FEATHER GUIDE. E. REPLACE GUIDE, GUIDE BEARING AND GUIDE RING. F. REPLACE NOZZLE RING. G. REPLACE SEAT BUSHING. H. REPLACE SPINDLE. I. REPLACE SPRING. J. WELD BUILD-UP AND MACHINE NOZZLE RING AND BODY FLANGE SURFACES. SET SAFETY VALVES. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-22111-15 / SOOT BLOWER HEAD ASSY - RPR

MJC: EXECQD52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 12

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 6

Matl Cost: 135

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SOOT BLOWER HEAD ASSEMBLY(IES) OF THE BOILER PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE AND INSPECT ALL COMPONENTS. ENSURE THAT ELEMENT AND ELEMENT REACTION PLATE ARE FREE FROM CRACKS & ELEMENT NOZZLES ARE FREE FROM EROSION. ON COMPLETION OF RPRS, AS AUTHORIZED FROM THE FOLLOWING LIST, ASSEMBLE USING NEW PACKING SETS (VALVE STEM, EXTENSION PIECE, ELEMENT) & REPLACE MISSING/UNSERVICEABLE FASTENERS. ENSURE SATISFACTORY ELEMENT SWEEP & BLOWING PRESSURE. A. REPLACE EXTENSION PIECE SNAP RING. B. REPLACE PINION. C. REPLACE GEAR AND EXTENSION PIECE. D. REPLACE VALVE SPRING. E. REPLACE PACKING GLAND. F. REPLACE VALVE STEM ASSEMBLY. G. REPLACE EXTENSION TUBE BEARING. H. STRAIGHTEN ELEMENT. I. REPLACE ELEMENT. J. REPLACE ELEMENT DEFLECTING RING. K. REPLACE ELEMENT INNER SLEEVE. L. REPAIR SCAVENGING AIR CHECK VALVE.

Task/Abbreviation: J-22111-16 / BLR WTR LEVEL GAGE GLASS - RPR

MJC: EXECJI34

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 10,125

ManDays: 225

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE BOILER WATER LEVEL GAGE GLASSES. DISASSEMBLE AND INSPECT SEATING SURFACES FOR DEFECTS. TRUE MACHINE SEATING SURFACES TO A CONTINUOUS SEATING SURFACE. INSTALL NEW MICA, GASKETS AND GLASS. REASSEMBLE USING NEW FASTENERS. CONDUCT HYDROSTATIC TEST. REINSTALL AND OPERATIONALLY TEST.

Task/Abbreviation: M-22111-17 / (M) 18 MO BLR INSP - ACCOMP

MJC: EXECML61 **Rev Date:** 02/02/2004

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 2 **Matl Forecast:**

Lvl of Maint: Tech Support Unit **Freq:** 18 **Equip/Task:** 1 **Matl Cost:** **ManDays:** 3

Referenced Authority:

NSTM CH-221, PARA. 221-2.1.2.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH TYCOM 18 MONTH ROUTINE BOILER INSPECTION.

Task/Abbreviation: I-22121-1 / BLR CONT SYS - INSP

MJC: EXECI023

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE AUTOMATIC COMBUSTION CONTROL (ACC) AND FEEDWATER CONTROL SYSTEMS OF THE PROPULSION BOILERS AND IDENTIFY REPAIRS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF AUTHORIZED REPAIRS, PROVIDE A QUALIFIED ACC TECHNICAL REPRESENTIVE TO RIDE SHIP DURING SEA TRIALS TO FLEX BOILERS AND MAKE FINAL GROOM ADJUSTMENTS.

Task/Abbreviation: M-22131-2 / (M)BLR BLOW MONEL PP -UT INSP

MJC: EXECMJ27

Rev Date: 11/12/2003

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 180

ManDays: 4

Referenced Authority:

NSTM CH-505, PARA. 505-1.4 PMS MIP 2210/006-67

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH A VISUAL INSPECTION AND ULTRASONIC TESTING OF THE PROPULSION BOILER MONEL BOTTOM AND SURFACE BLOW PIPING, STARTING FROM THE WELDMENTS ON BOILER DRUMS AND HEADERS UP TO AND INCLUDING THE WELDMENTS AT THE SKIN OF THE SHIP AND AS FOLLOWS: A. REMOVE LAGGING AND INSULATION AND CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS. C. PRESERVE AND RELAG DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-22131-4 / BLR BLOW VLVS - REPL

MJC: EXECQ045

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE DESIGNATED GLOBE VALVES OF THE BOILER SURFACE AND BOTTOM BLOW PIPING PER CONDITION ASSESSMENT RECOMMENDATIONS.

Task/Abbreviation: I-23111-1 / HP TURB FLEX CPLG - INSP

MJC: EXECI062

Rev Date: 08/27/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE PROPULSION HP TURBINE FLEXIBLE COUPLING. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH MARK, NDT AND MOMENT WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. ENSURE SATISFACTORY TURBINE TO REDUCTION GEAR ALIGNMENT IN ACCORDANCE WITH APPLICABLE TECHNICAL MANUAL. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: I-23111-2 / LP TURB FLEX CPLG - INSP

MJC: EXECI063

Rev Date: 08/27/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE PROPULSION LP TURBINE FLEXIBLE COUPLING. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH MARK, NDT AND MOMENT-WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. ENSURE SATISFACTORY TURBINE TO REDUCTION GEAR ALIGNMENT IN ACCORDANCE WITH APPLICABLE TECHNICAL MANUAL. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: Q-23111-3 / PRPLN HP STM TURB - RPR

MJC: EXECQA16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RPR PRPLN STM TURB (HP ELEMENT) PER COND ASSESSMENT RPT OPEN TURB CSG(S). MEAS & RECORD AS-FOUND & POST-REPAIR CLEARANCES, RUNOUTS AND ALIGNMENT DATA. REMOVE TURBINE RTR(S), NOZ DIAPH & NOZ PLATE TO SHOP & BLAST WITH ALUM OXIDE (220 MESH). CLN/INSP ALL COMPONENTS AND ACCOMP NDT TESTING. REPORT CONDITIONS FOUND TO THE NSA. A. RESURFACE AND MACHINE SHAFT JOURNALS. B. DRESS AND REPAIR TURBINE BLADING AND/OR NOZZLES. C. REPLACE LABYRINTH TYPE PACKING ASSEMBLIES. D. REPLACE OIL DEFLECTORS. E. REBABBITT JOURNAL BEARINGS. F. REPLACE JOURNAL BEARINGS. G. REBABBITT THRUST BEARINGS. H. REPLACE THRUST BEARINGS. I. GRIND THRUST COLLARS. J. REPLACE THRUST COLLARS. K. REPAIR ROTOR POSITION INDICATORS. L. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. REASSEM USING NEW GSKTS & REPL MISSING/UNSERVICEABLE FASTENERS. DYNAMICALLY BALANCE ROTOR ASSEMBLIES. ENSURE CSG & BRG HSGS ARE CNCTRC & PERP TO CENTERLINE. ACCOMP SAT OP TST & VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-23111-4 / PRPLN LP STM TURB - RPR

MJC: EXECQA18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR LP TURBINE PER CONDITION ASSESSMENT REPORT. OPEN TURBINE CASING. MEASURE AND RECORD AS FOUND AND POST REPAIR CLEARANCES, RUNOUTS AND ALIGNMENT DATA. REMOVE TURBINE ROTOR, NOZZLE DIAPHRAGM AND NOZZLE PLATE TO SHOP AND BLAST WITH ALUM OXIDE (220 MESH). CLEAN AND INSPECT ALL COMPONENTS AND ACCOMPLISH NDT TESTING. REPORT CONDITIONS FOUND TO THE NSA. A. REPLACE LABYRINTH TYPE PACKING ASSEMBLIES. B. REPLACE OIL DEFLECTORS. C. REBABBITT JOURNAL BEARINGS. D. REBABBITT THRUST BEARINGS. E. REPLACE THRUST COLLARS. F. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. REASSEMBLE USING NEW GASKETS AND REPLACE MISSING/UNSERVICEABLE FASTENERS. DYNAMICALLY BALANCE ROTOR ASSEMBLIES. ACCOMPLISH SATISFACTORY OPERATIONAL TEST AND VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-23111-5 / INL STM CONT VLV - RPR

MJC: EXECQA20

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE GEAR ASSEMBLY (LIFTING BEAM TYPE) OF THE HIGH PRESSURE PROPULSION TURBINE PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE VALVE COVER OFF TURBINE CASING AND INSTALL PROTECTIVE COVER ON TURBINE CASING. DISASSEMBLE, INSPECT AND NDT VALVE GEAR COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR LIFTING BEAM. B. REPLACE LIFTING BEAM. C. REPLACE SPRINGS. D. RESURFACE AND MACHINE TORQUE SHAFT. E. REPLACE TORQUE SHAFT. F. REPLACE TORQUE SHAFT BEARINGS. G. RESURFACE AND MACHINE VALVES. H. REPLACE VALVES. I. RESURFACE AND MACHINE VALVE SEATS. J. REPLACE VALVE SEATS. K. REPLACE LIFT RODS. L. REPLACE NITRATED LIFT ROD BUSHINGS (UPPER AND LOWER). ENSURE THAT VALVE COVER AND TURBINE CASING JOINTS ARE IN GOOD CONDITION. SET CRACKING POINT ON VALVES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-23111-6 / HP TURB BRG - INSP/RPR/REPL

MJC: EXECQA22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED BEARINGS OF THE PROPULSION STEAM TURBINE (HP ELEMENT) PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS FOUND BEARING PINCH CHECKS. MEASURE AND RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. ENSURE BEARING HOUSINGS CONCENTRICITY TO UNIT CENTERLINE. MEASURE AND RECORD BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF AUTHORIZED REPAIRS, AS LISTED FROM THE FOLLOWING LIST, ENSURE SATISFACTORY BEARING PINCH AND CLEARANCES AND ASSEMBLE BEARING HOUSINGS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. A. RESURFACE AND MACHINE JOURNAL. B. REBABBITT DESIGNATED JOURNAL BEARINGS. C. REPLACE DESIGNATED JOURNAL BEARINGS. D. REPLACE DESIGNATED OIL DEFLECTORS. E. GRIND THRUST COLLAR. F. REPLACE THRUST COLLAR. G. REPAIR ROTOR POSITION INDICATORS. H. RE-ESTABLISH BEARING CLEARANCE CONSTANTS.

Task/Abbreviation: Q-23111-7 / LP TURB BRG - INSP/RPR/REPL

MJC: EXECQA24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED BEARINGS OF THE PROPULSION STEAM TURBINE (LP ELEMENT) PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS FOUND BEARING PINCH CHECKS. MEASURE AND RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. ENSURE BEARING HOUSINGS CONCENTRICITY TO UNIT CENTERLINE. MEASURE AND RECORD BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF AUTHORIZED REPAIRS, AS LISTED FROM THE FOLLOWING LIST, ENSURE SATISFACTORY BEARING PINCH AND CLEARANCES AND ASSEMBLE BEARING HOUSINGS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. A. RESURFACE AND MACHINE JOURNAL. B. REBABBITT DESIGNATED JOURNAL BEARINGS. C. REPLACE DESIGNATED JOURNAL BEARINGS. D. REPLACE DESIGNATED OIL DEFLECTORS. E. GRIND THRUST COLLAR. F. REPLACE THRUST COLLAR. G. REPAIR ROTOR POSITION INDICATORS. H. RE-ESTABLISH BEARING CLEARANCE CONSTANTS.

Task/Abbreviation: I-23111-9 / HP/LP STM TURB UNIT - INSP/TST

MJC: EXECI301

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST UNDERWAY THE PROPULSION STEAM TURBINE UNIT (HP AND LP ELEMENTS). REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TEST. C. VIBRATION ANALYSIS SURVEY. D. ACOUSTIC SURVEY FOR VACUUM LEAKS. E. INFRARED SURVEY OF TURBINE INSULATION.

Task/Abbreviation: J-23111-10 / HP TURB ROTOR INDICATOR - RPR

MJC: EXECJH65

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR HP TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-23111-11 / HP TURB LABYRINTHS - REPL

MJC: EXECJH66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE HP TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-12 / HP TURB OIL DEFLECTORS - REPL

MJC: EXECJH67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE HP TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-13 / HP TURB THRUST BRG - RPR

MJC: EXECJH68

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR HP TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-14 / HP TURB JOURNAL BRGS - RPR

MJC: EXECJH69

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR HP TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-15 / LP TURB ROTOR INDICATOR - RPR

MJC: EXECJH70

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR LP TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-23111-16 / LP TURB LABYRINTHS - REPL

MJC: EXECJH71

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE LP TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-17 / LP TURB OIL DEFLECTORS - REPL

MJC: EXECJH72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE LP TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-18 / LP TURB THRUST BRG - RPR

MJC: EXECJH73

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR LP TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-23111-19 / LP TURB JOURNAL BRGS - RPR

MJC: EXECJH74

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 13,500

ManDays: 300

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR LP TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: I-24111-1 / PRPLN RDCN GR - INSP

MJC: EXECIJ29

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH A PRE-AVAILABILITY VIBRATION ANALYSIS SURVEY OF THE PROPULSION REDUCTION GEAR UNIT. REMOVE THE OIL, CLEAN AND GAS-FREE THE SUMP. ACCOMPLISH A VISUAL INTERNAL INSPECTION OF THE SUMP. RECORD ANY FOUNDATION INDICATIONS OR DISCONTINUITIES NOTED. FILL SUMP WITH LUBE OIL AND ACCOMPLISH A VISUAL EXAMINATION OF THE GEAR TEETH. IF MISALIGNMENT IS INDICATED, CONDUCT AN OPERATIONAL INSPECTION USING THE DYKEM APPLICATION METHOD. SUBMIT A REPORT OF CONDITIONS FOUND TO THE SHIP'S CSMP. ACCOMPLISH A NON-DESTRUCTIVE TEST IF STRUCTURAL MEMBER WELDING DISCONTINUITIES ARE SUSPECTED OR NOTED. REFILL WITH OIL. NOTES: 1. SHIP'S FORCE TO EMPTY, CLEAN AND REFILL SUMP. 2. FTSC TO SUPPLY HISTORICAL VIBRATION DATA. 3. FTSC TO INSPECT GEAR TEETH CONTACT (VISUAL AND DYKEM METHOD). 4. TO INCLUDE VISUAL INSPECTION OF RESILIENT MOUNTS, IF INSTALLED.

Task/Abbreviation: Q-24111-4 / PRPLN RDCN GR - RPR

MJC: EXECQ077

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE UPPER-HALF COVERS OF THE PROPULSION REDUCTION GEAR FOR EXAMINATION. ACCOMPLISH GEAR TEETH BLUE CONTACT CHECK. CLEAN LUBE OIL SUMP. MEASURE OIL DEFLECTOR, JOURNAL AND THRUST BEARING CLEARANCES. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ACCOMPLISH REPAIRS AS DESIGNATED. PROVIDE _____ MANDAYS AND _____ DOLLARS OF MATERIAL FOR REPAIRS. ON COMPLETION OF REPAIRS, REINSTALL COMPONENTS AND REPLACE UNSERVICEABLE FASTENERS. REFILL LUBE OIL SUMP. PROVIDE FINAL ALIGN DATA AND ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE 1. FOLLOW PHYSICAL SECURITY REQUIREMENTS AS NOTED IN NSTM CHAPTER 241. 2. PROVIDE THE SERVICES OF A MANUFACTURER?S TECHNICAL REPRESENTATIVE.

Task/Abbreviation: Q-24111-6 / ATCHD TURN GR - INSP/RPR/TST

MJC: EXECQ286

Rev Date: 12/11/2002

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE AND INSPECT THE ATTACHED TURNING GEAR OF THE PROPULSION REDUCTION GEAR. MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, ASSEMBLE THE UNIT USING NEW GASKETS, KEYS AND SEALS. MEASURE AND RECORD POST-REPAIR DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMP A SATISFACTORY OPERATIONAL TEST. A. REPLACE DRIVING RING. B. REPLACE WORM GEAR, 1ST REDUCTION. C. REPLACE WORM, 1ST REDUCTION. D. REPLACE BEARING(S). 1ST REDUCTION WORM SHAFT. E. REPLACE WORM GEAR, 2ND REDUCTION. F. REPLACE WORM, 2ND REDUCTION. G. REPLACE BEARING(S), 2ND REDUCTION WORM SHAFT. H. RESURFACE AND MACHINE WORM SHAFT, 1ST REDUCTION. I. RESURFACE AND MACHINE WORM SHAFT, 2ND REDUCTION.

Task/Abbreviation: Q-24111-7 / PRPLN RDCN GR - OIL FLUSH

MJC: EXECQE36

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE PROPULSION REDUCTION GEAR AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING, INCLUDING THE OIL SPRAY NOZZLES. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER-HALF COVERS. USE A FULL-CAPACITY OIL PUMP AND BY-PASS BEARINGS. FLUSH THROUGH ONE BEARING OUTLET AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST-FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: J-24111-34 / MRG THRUST BRG - RPR

MJC: EXECJH75

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE PROPULSION REDUCTION GEAR MAIN THRUST BEARING ASSEMBLY. REMOVE UPPER BEARING HOUSING COVER. ACCOMPLISH AS-FOUND THRUST BEARING ASSEMBLY DIMENSIONS AND CLEARANCES. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE THE BEARING IN ACCORDANCE WITH THE APPLICABLE TECH MANUAL AND ACCOMPLISH THE FOLLOWING: REFINISH THRUST COLLAR IF DAMAGED. REPLACE THRUST BEARING SHOES IF NOT WITHIN SPECS. GRIND THRUST BEARING RETAINING RINGS AS REQUIRED. ON COMPLETION OF REPAIRS AND REASSEMBLY, ENSURE SATISFACTORY THRUST BEARING CLEARANCE. REINSTALL BEARING COVER ENSURING THAT ALL BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. OPERATIONALLY TEST.

Task/Abbreviation: J-24111-35 / MN THRUST BRG OIL LEAK - RPR

MJC: EXECJH76

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR REDUCTION GEAR MAIN THRUST BEARING OIL LEAK. REMOVE UPPER BEARING HOUSING COVER. REMOVE OIL SEAL ASSEMBLY. CLEAN PARTS EXPOSED BY REMOVALS. INSTALL NEW OIL SEAL ASSEMBLY. REINSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-24111-36 / PRPLN RDCN GR OIL LEAKS - RPR

MJC: EXECJH77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR PROPULSION REDUCTION GEAR LUBE OIL LEAKS. REMOVE _____COVERS. INSPECT FOR DAMAGE, BLUE COVERS TO ENSURE THEY ARE NOT WARPED. MAKE REPAIRS AS REQUIRED. CLEAN THE SEALING SURFACES. REINSTALL COVERS WITH AN OIL RESISTANT GASKET. OPERATIONALLY TEST.

Task/Abbreviation: M-24311-1 / (M)PRPLN SFT INPLACE (DD)-INSP **MJC:** EXECM074 **Rev Date:** 04/02/1998

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** **ManDays:** 6

Referenced Authority:

NSTM CH-243, PARA. 243-1.1.4 NSTM CH-243, PARA. 243-1.1.7.1 NSTM CH-243, PARA. 243-1.1.7.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT INPLACE THE PROPULSION SHAFT COVERING PER NSTM CHAPTER 9430 AND REPORT CONDITIONS FOUND TO THE NSA. A. ACCOMPLISH A HIGH FREQUENCY SPARK TEST ON SHAFTING, SHAFT SLEEVES AND COVERED JOINT AREAS. B. INSPECT FOR PHYSICAL DAMAGE, DETERIORATION, POOR ADHESION, POROSITY AND OTHER DEFECTS. C. ACCOMPLISH SHAFT RUNOUT. NOTE: ACCOMPLISH CONCURRENT WITH BEARING INSPECTION TASK M-24411-1.

Task/Abbreviation: M-24311-2 / (M) PRPLN SFT (DD)-RMV/INSP

MJC: EXECM075

Rev Date: 12/04/2003

Std Template:

Sit Reqs: D/D

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 200

Equip/Task: 1

Matl Cost: 9,000

ManDays: 200

Referenced Authority:

NSTM CH-243, PARA. 243-1.1.4 NSTM CH-243, PARA. 243-1.1.7.1 NSTM CH-243, PARA. 243-1.1.7.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	UNSHIP WATERBORNE SHAFTING AND REMOVE TO SHOP, INSPECT LINERS FOR WEAR AND MEASURE SHAFT RUNOUTS, AND ACCOMPLISH A HIGH FREQUENCY SPARK TEST ON SHAFTING, SHAFT SLEEVES AND COVERED JOINT AREAS. ACCOMPLISH A MAGNETIC PARTICLE TEST OR DYE PENETRANT CHECK OF ALL EXPOSED SHAFT AREAS AND KEYWAYS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, REINSTALL SHAFTING AND REFIT FAIRWATERS AND ROPE GUARDS USING NEW GASKETS, SEALING COMPOUND AND FASTENERS. NOTE: 1. REPAIRS COVERED UNDER TASK Q-24311-4. 2. ACCOMPLISH CONCURRENT WITH BEARING INSPECTION TASK M-24411-1. 3. SUPSHIP UTILIZE SWI/SWT 243-02, OUTBOARD PROPULSION SHAFTING, BEARINGS AND SEALS, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-24311-3 / STERN TB SEAL - INSP/RPR

MJC: EXECQ081 **Rev Date:** 07/13/2004

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** YES

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** 2,655 **ManDays:** 59

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE, INSPECT AND ACCOMPLISH REPAIRS TO THE STERN TUBE SEAL OF THE PROPULSION SHAFTING PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS, REASSEMBLE UNIT USING NEW GASKETS, "O"-RINGS AND SEALING COMPOUNDS. ADJUST AND ALIGN SEALING DISK. LEAVE BOOT DEFLATED AND DELIVER INFLATION NEEDLE VALVES TO CHIEF ENGINEER. TEST INFLATABLE BOOT PRIOR TO UNDOCKING AND DOCK TRIALS. A. MACHINE FACES OF GLAND RING. B. CLEAN AND DRESS SHAFT IN WAY OF SEAL LAND. C. UNDERCUT SHAFT IN WAY OF SEAL LAND AND RESTORE SURFACE WITH APPROVED EPOXY FAIRING COMPOUND. D. REPLACE FACE INSERT. E. REPLACE SEAT. F. REPLACE FACE SEALING STRIP. G. REPLACE SEAL RINGS. H. REPLACE GARTER SPRINGS. I. REPLACE INFLATABLE BOOT. NOTE 1: SUPSHIP UTILIZE SWI/SWT 243-50, STERN TUBE SEAL REPAIR AND TEST, FOR GUIDANCE IN DEVELOPING THIS ITEM. NOTE 2: OEM POC - JOEL PINGLE, SERVICE MANAGER, (757)558-3625.

Task/Abbreviation: Q-24311-4 / PRPLN SFT SHOP (DD) - RPR

MJC: EXECQ082

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 18,000

ManDays: 400

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE WATERBORNE SHAFTING AS FOLLOWS: REPAIR CRACKS AND PITS. SKIM-CUT AND DRESS LINERS, AND PROVIDE OVERSIZED BEARING STAVES. REPAIR SHAFT DETERIORATION IN WAY OF LINER. REMOVE AND REPLACE LINERS. REFACE COUPLING FLANGE FACES. MANUFACTURE AND FIT NEW COUPLING BOLTS. STRAIGHTEN SHAFT. REPAIR TAPERS AND KEYWAYS. MANUFACTURE AND FIT NEW KEYS. CHASE AND DRESS PROPELLER NUT THREADS. REPLACE FIBERGLASS WRAP. ACCOMPLISH POST-REPAIR MAGNETIC PARTICLE OR DYE PENETRANT TESTS. PROVIDE ____ MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH REPAIRS NOT PREVIOUSLY IDENTIFIED. ON COMPLETION OF REPAIRS, ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: 1. ACCOMPLISH CONCURRENT WITH INSPECTION OF SHAFTING. 2. SUPSHIP UTILIZE SWI/SWT 243-02, OUTBOARD PROPULSION SHAFTING, BEARINGS AND SEALS, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-24311-6 / STERN TB (DD) - INSP/RPR

MJC: EXECQA92 **Rev Date:** 07/13/2004

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** 2,700 **ManDays:** 60

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR THE STERN TUBE AND/OR STRUT. TO INCLUDE: A. REPAIR OF CRACKS AND EROSION EXCEEDING LISTED CRITERIA BY WELDING. B. ACCOMPLISHMENT OF POST-REPAIRS MAGNETIC PARTICLE OR DYE PENETRANT TESTS. C. REPLACEMENT OF INTERNAL ZINC ANODES. D. PRESERVE INTERIOR SURFACES OF THE STERN TUBE. E. PROVIDE ____ MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: USE SI 009-32 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-24311-11 / PRPLN SFT INPLACE (DD) - RPR

MJC: EXECQK03

Rev Date: 01/13/2000

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 18,000

ManDays: 400

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE PROPULSION SHAFTING INPLACE (WATERBORNE): REPLACE ____ LINEAR FEET OF FIBERGLASS WRAP. PROVIDE ____ MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: 1. ACCOMPLISH CONCURRENT WITH BEARING REPAIRS. 2. SUPSHIP UTILIZE SWI/SWT 243- 02, OUTBOARD PROPULSION SHAFTING, BEARINGS AND SEALS, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: M-24411-1 / (M)STERN/STRUT BRG - MEAS

MJC: EXECM078

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Mandatory

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 2

Matl Cost: 360

ManDays: 8

Referenced Authority:

NSTM CH-244, PARA. 244-4.6.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	REMOVE FAIRWATERS AND ROPE GUARDS ON STERN TUBE AND STRUT BEARINGS. MEASURE WEARDOWNS ON STERN TUBE AND STRUT BEARINGS AND REPORT CONDITIONS FOUND TO THE NSA WITHIN 48 HOURS OF DRYDOCKING. ON COMPLETION OF INSPECTION OR REPAIRS, REINSTALL FAIRWATERS AND ROPE GUARDS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. NOTE: USE SWT 243-02 AND 244-03 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-24411-2 / STERN/STRUT BRG (DD) - RPR

MJC: EXECQ085 **Rev Date:** 12/18/2002

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 2 **Matl Cost:** 3,600 **ManDays:** 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE STERN TUBE AND/OR STRUT BEARINGS. ACCOMPLISH AN INTERNAL BEARING HOUSING INSPECTION. ACCOMPLISH THE FOLLOWING REPAIRS: COATING OR WELDING REPAIRS IN WAY OF LAND. MACHINE AND FIT LINERS ON BEARING LANDS. REPLACE BEARING STAVES. MEASURE FIT BETWEEN BEARING BARRELS AND HOUSING. CLAD-WELD BEARING HOUSING AND REBORE. REASSEMBLE BEARING HALVES. ALIGN USING LASER OR TIGHTWIRE TECHNIQUE. MEASURE AND RECORD POST-REPAIRS CLEARANCES.

Task/Abbreviation: M-24411-3 / (M)LINE SFT/RDCN GR BRG - TST

MJC: EXECM145

Rev Date: 02/23/1998

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 6

Referenced Authority:

NSTM CH-243, PARA. 243-1.5.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	VERIFY ALIGNMENT OF PROPULSION SHAFT BEARINGS (MAIN REDUCTION GEAR BULL GEAR, LINE SHAFT(S), STERN TUBE AND PROPELLER/STRUT) UTILIZING HYDRAULIC JACK, STRAIN GAGE OR OPTICAL METHODS IN ACCORDANCE WITH APPLICABLE TECHNICAL MANUALS. NOTES: 1. ALIGNMENT VERIFICATION CHECKS TO BE ACCOMPLISHED WHEN MISALIGNMENT IS SUSPECTED AS REFLECTED BY SHIP'S OPERATION, REPEATED SYSTEM BEARING FAILURES, SHIP GROUNDING, REDUCTION GEAR ELEMENTS WITH ABNORMAL TOOTH CONTACTS, EXCESSIVE SHAFTING SYSTEM VIBRATION, RESTAVING OF WATERBORNE BEARINGS, SHAFT REMOVAL, SIGNIFICANT WELDING OR OTHER STRUCTURAL WORK IN THE GENERAL VICINITY OF THE PROPULSION PLANT. 2. ALIGNMENT VERIFICATION CHECKS SHALL BE SCHEDULED FOR EACH DRYDOCK AVAILABILITY. 3. ALIGNMENT VERIFICATION CHECKS MAY BE WAIVED BY FTSC IF SPECIFIC CONDITIONS DEEM THESE CHECKS TO BE UNNECESSARY.

Task/Abbreviation: M-24511-14 / (M)PROP (FIXED) - INSP/RPR

MJC: EXECM083

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 4,635

ManDays: 103

Referenced Authority:

NSTM CH-245, PARA. 245-3.2 NSTM CH-245, PARA. 245-3.3.1&2 NSTM CH-245, PARA. 245-3.4.1&2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	CLEAN AND INSPECT THE FIXED-BLADE-TYPE PROPELLER AND VERIFY PROPELLER DATA (GAUGE BLADES). CLEAN AND INSPECT DUNCE CAP. ACCOMPLISH NON-DESTRUCTIVE TESTING. REPORT CONDITIONS FOUND TO THE NSA. DRESS BLADE EDGES. RIG AND UNSHIP PROPELLER AND LAND ON DOCK FLOOR. VERIFY AND DRESS TAPER FIT AND INSTALL PROPELLER. TORQUE PROPELLER NUT. ACCOMPLISH THE FOLLOWING REPAIRS AS AUTHORIZED: A. GRIND OUT FRACTURES. B. TRANSPORT PROPELLER TO AN APPROVED REPAIR FACILITY TO ACCOMPLISH REPAIRS. C. DYNAMIC BALANCE PROPELLER. D. STATIC BALANCE.

Task/Abbreviation: I-25111-1 / STM TURB FDB - INSP

MJC: EXECI049

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE FORCED DRAFT BLOWER UNIT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. SPEED GOVERNOR SYSTEM. C. SPEED LIMITING GOVERNOR SYSTEM. D. OPERATIONAL LOAD TESTS. E. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-25111-2 / STM TURB FDB - RPR

MJC: EXECQ104

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,860

ManDays: 108

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. OPEN TURBINE AND BLOWER CASINGS. RECORD AS-FOUND CONDITIONS. REMOVE TURBINE/BLOWER ROTOR, NOZZLE AND NOZZLE PLATE TO SHOP AND BLAST CLEAN. CLEAN/INSPECT COMPONENTS. ACCOMPLISH NDT. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND PACKING. REPLACE MISSING AND UNSERVICEABLE FASTENERS. DYNAMICALLY BALANCE ROTOR ASSEMBLY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND MACHINE DESIGNATED SHAFT JOURNALS. B. DRESS/REPAIR OR REPLACE DESIGNATED TURBINE ROTOR BLADING AND SHROUDING. C. DRESS/REPAIR OR REPLACE DESIGNATED TURBINE NOZZLE DIAPHRAGMS AND NOZZLE PLATES/SEGMENTS. D. REPLACE NOZZLE DIAPHRAGM LUGS AND FASTENERS. E. REPL DESIGNATED LABYRINTH-TYPE PACKING RING ASSEMBLIES. F. REPLACE OIL DEFLECTORS. G. REBABBITT OR REPLACE DESIGNATED JOURNAL BEARINGS. H. REPLACE THRUST BEARING SHOES. I. GRIND OR REPLACE THRUST COLLAR. J. DRESS/REPAIR OR REPLACE DESIGNATED BLOWER BLADING AND SHROUDING.

Task/Abbreviation: Q-25111-3 / STM TURB FDB SPD GOV - RPR

MJC: EXECQA96

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE MECHANICAL- HYDRAULIC SPEED GOVERNOR OF THE FORCED DRAFT BLOWER UNIT (STEAM TURBINE DRIVEN) PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACILITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O -RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR INPLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25111-4 / STM FDB THROTTLE VLV - RPR

MJC: EXECQA98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE FORCED DRAFT BLOWER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. ENSURE SATISFACTORY SEAT AND VALVE DISC SURFACE CONTACT. A. REPAIR VALVES. B. REPAIR VALVE STEMS. C. REPLACE VALVE STEMS. D. REPLACE PILOT VALVES AND BUSHINGS. E. REPAIR STEAM STRAINER. F. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25111-5 / STM FDB INL CONT VLV - RPR

MJC: EXECQB01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE ASSEMBLY OF THE FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING ACTUATOR ASSEMBLY. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR ACTUATOR ASSEMBLY. B. REPLACE ACTUATOR ASSEMBLY. C. REPAIR VALVES. D. REPLACE VALVES. E. REPAIR VALVE SEATS. F. REPLACE VALVE SEATS. G. REPLACE VALVE STEMS. H. REPLACE NITRATED VALVE STEM BUSHINGS. I. REPLACE LINKAGE PINS. J. REPLACE LINKAGE BUSHINGS. K. REPLACE SPRINGS. SET CRACKING POINT ON VALVE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25111-6 / STM FDB LO CLR - RPR

MJC: EXECQB03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-25111-7 / STM FDB UNIT - OIL FLUSH

MJC: EXECQB05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE FORCED DRAFT BLOWER (STEAM TURBINE-DRIVEN) AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS & UPPER-HALF COVERS. USE A FULL CAPACITY OIL PUMP AND BY-PASS BEARINGS. FLUSH THROUGH ONE BEARING OUTLET AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVE TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST-FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: Q-25111-8 / STM FDB ATCHD LO PMP - RPR

MJC: EXECQB07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE LUBE OIL PUMP (ROTARY GEAR) . MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25111-9 / STM FDB ELEC LO PMP - RPR

MJC: EXECQB09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY GEAR) OF THE PROPULSION DIESEL ENGINE. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-15 / STM FDB LO CLR - PLUG TB

MJC: EXECJ908

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-16 / STM FDB LO CLR - REPL BUNDLE

MJC: EXECJ910

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-17 / STM FDB LO CLR - REPL TB

MJC: EXECJ912

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-18 / STM FDB LO CLR - REPL ZINCS

MJC: EXECJ914

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-19 / STM FDB LO CLR - REROLL TB

MJC: EXECJ916

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-20 / STM FDB LO CLR - RPR TB SH

MJC: EXECJ918

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-21 / STM FDB LO CLR-RPR TB SPRTS

MJC: EXECJ920

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-22 / STM TURB FDB OIL DEFLEC - REPL

MJC: EXECJ929

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,860

ManDays: 108

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE TO THE EXTENT NECESSARY TO REMOVE AND REPLACE DESIGNATED LABYRINTH-TYPE PACKING RING ASSEMBLIES AND OIL DEFLECTORS. OPEN TURBINE AND BLOWER CASINGS. RECORD AS-FOUND CONDITIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND PACKING. REPLACE MISSING AND UNSERVICEABLE FASTENERS. A. REPLACE DESIGNATED LABYRINTH-TYPE PACKING RING ASSEMBLIES. B. REPLACE OIL DEFLECTORS. DYNAMICALLY BALANCE ROTOR ASSEMBLY AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-23 / STM TURB FDB (BEARING) - RPR

MJC: EXECJ930

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,860

ManDays: 108

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE TO THE EXTENT NECESSARY TO REMOVE AND REBABBIT OR REPLACE DESIGNATED JOURNAL BEARINGS AND THRUST BEARING SHOES. OPEN TURBINE AND BLOWER CASINGS. RECORD AS-FOUND CONDITIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND PACKING. REPLACE MISSING AND UNSERVICEABLE FASTENERS. A. REBABBITT DESIGNATED JOURNAL BEARINGS. DYNAMICALLY BALANCE ROTOR ASSEMBLY AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-24 / STM TURB FDB (BEARING) - REPL

MJC: EXECJ931

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,860

ManDays: 108

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE TO THE EXTENT NECESSARY TO REMOVE AND REPLACE DESIGNATED JOURNAL BEARINGS. OPEN TURBINE AND BLOWER CASINGS. RECORD AS-FOUND CONDITIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND PACKING. REPLACE MISSING AND UNSERVICEABLE FASTENERS. A. REPLACE DESIGNATED JOURNAL BEARINGS. DYNAMICALLY BALANCE ROTOR ASSEMBLY AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-25 / STM TURB FDB (THRST SHOE)-REPL

MJC: EXECJ932

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,860

ManDays: 108

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE TO THE EXTENT NECESSARY TO REMOVE AND REPLACE DESIGNATED THRUST BEARING SHOES. OPEN TURBINE AND BLOWER CASINGS. RECORD AS-FOUND CONDITIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND PACKING. REPLACE MISSING AND UNSERVICEABLE FASTENERS. A. REPLACE THRUST BEARING SHOES. DYNAMICALLY BALANCE ROTOR ASSEMBLY AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-31 / STM FDB ELEC LO PMP CSG-REPL

MJC: EXECJI72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY GEAR) OF THE FORCED DRAFT BLOWER UNIT (STEAM TURBINE-DRIVEN). REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-32 / STM FDB ELEC LO PMP INT-REPL

MJC: EXECJI73

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY GEAR) OF THE FORCED DRAFT BLOWER UNIT (STEAM TURBINE-DRIVEN). REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-33 / STM FDB ATCHD LO PMP CSG-REPL

MJC: EXECJJ55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ALOP; ROTARY/GEAR) OF THE FORCE DRAFT BLOWER UNIT (STEAM TURBINE-DRIVEN). REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25111-34 / STM FDB ATCHD LO PMP INT-REPL

MJC: EXECJJ56

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ALOP; ROTARY/GEAR) OF THE FORCE DRAFT BLOWER UNIT (STEAM TURBINE-DRIVEN). REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-25311-1 A / MN STM PP - UT

MJC: EXECI272

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 405

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY-TEST THE MAIN STEAM SYSTEM PIPING, PRIOR TO AN INDUSTRIAL AVAILABILITY, FROM BOILER DRUM MAIN STEAM OUTLET JOINT TO SUPERHEATER INLET; FROM SUPERHEATER OUTLET JOINT TO DESUPERHEATER INLET JOINT; FROM SUPERHEATER OUTLET JOINT TO PROPULSION HP AND LP (ASTERN) TURBINES, SSTG'S, MAIN FEED PUMPS AND SOOT BLOWERS AND AS FOLLOWS: A. REMOVE LAGGING AND INSULATION AND CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION. C. PRESERVE AND RELAG DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-25311-4 / MN STM GATE VLVS - RPR

MJC: EXECQ119

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,035

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE DESIGNATED MAIN STEAM GATE VALVES IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD 009-47. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, REASSEMBLE VALVES USING NEW GASKETS, PACKING AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. HYDROSTATICALLY TEST VALVES AND PROVE SEAT TIGHTNESS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25311-5 / MN STM GLOBE VLVS - RPR

MJC: EXECQ120

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,035

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE DESIGNATED MAIN STEAM GLOBE VALVES IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD 009-51. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, REASSEMBLE VALVES USING NEW GASKETS, PACKING AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. HYDROSTATICALLY TEST VALVES AND PROVE SEAT TIGHTNESS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: 1. REPLACE VALVES 2-1/2 INCHES OR SMALLER.

Task/Abbreviation: Q-25311-6 / MN STM VLV ACTR IN SHOP - RPR

MJC: EXECQ121

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OP TEST VALVE ACTUATORS IN-PLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. UPON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND REPLACE UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST: MECHANICAL A. DISASSEMBLE MECH OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY, LUBRICATE & ADJUST. HYDRAULIC B. ACCOMP SHOP OP TEST OF VALVE OPERATOR ASSY. DISASSEMBLE OPERATOR FOR INSP OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY AND HYDRO AS REQUIRED. ELECTRICAL C. DISASSEMBLE, CLN, INSP & TEST ELECTRICAL & MECH COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY. PNEUMATIC D. DISASSEMBLE PNEUMATIC OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY.

Task/Abbreviation: J-25311-8 / MN STM GATE VLVS - REPL

MJC: EXECJ141

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,035

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE DESIGNATED MAIN STEAM GATE VALVES PER CONDITION ASSESSMENT RECOMMENDATIONS. HYDROSTATICALLY TEST VALVES AND PROVE SEAT TIGHTNESS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-9 / MN STM GLOBE VLVS - REPL

MJC: EXECJ142

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,035

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE DESIGNATED MAIN STEAM GLOBE VALVES PER CONDITION ASSESSMENT RECOMMENDATIONS. HYDROSTATICALLY TEST VALVES AND PROVE SEAT TIGHTNESS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-10 / MN STM VLV MECH ACTR SHOP- RPR

MJC: EXECJ143

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE MECHANICAL ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE MECHANICAL OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS, LUBRICATE AND ADJUST. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-11 / MN STM VLV HYDR ACTR SHOP- RPR

MJC: EXECJ144

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE HYDRAULIC ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. ACCOMPLISH AN IN SHOP OPERATIONAL TEST OF THE HYDAULIC OPERATOR ASSEMBLY. DISASSEMBLE OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE HYDRAULIC OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. HYDRO TEST AS REQUIRED. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-12 / MN STM VLV ELEC ACTR SHOP- RPR

MJC: EXECJ145

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE ELECTRICAL ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE, CLEAN, INSPECT AND TEST ELECTRICAL AND MECHANICAL COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE ELECTRICAL OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-13 / MN STM VLV PNEU ACTR SHOP- RPR

MJC: EXECJ146

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE PNEUMATIC ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE PNEUMATIC OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-14 / MN STM VLV MECH ACTR - REPL

MJC: EXECJ147

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE MECHANICAL ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-15 / MN STM VLV HYDR ACTR - REPL

MJC: EXECJ148

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE HYDRAULIC ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-16 / MN STM VLV ELEC ACTR - REPL

MJC: EXECJ149

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE ELECTRICAL ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25311-17 / MN STM VLV PNEU ACTR - REPL

MJC: EXECJ150

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE PNEUMATIC ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25411-1 / MN COND - INSP/RPR

MJC: EXECQD64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT THE TUBE NEST AND SHELL OF THE MAIN CONDENSER. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REMOVE THE WATER HEADS. B. RE-ROLL DESIGNATED TUBES. C. REPLACE DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. PACK TUBES (DISCHARGE WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.

Task/Abbreviation: Q-25421-1 / AUX COND - INSP/RPR

MJC: EXECQD66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT THE TUBE NEST AND SHELL OF THE AUX CONDENSER. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REMOVE THE WATER HEADS. B. RE-ROLL DESIGNATED TUBES. C. REPLACE DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. PACK TUBES (DISCHARGE WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.

Task/Abbreviation: Q-25422-1 / AUX COND - INSP/RPR

MJC: EXECQD67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT THE TUBE NEST AND SHELL OF THE AUX CONDENSER. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REMOVE THE WATER HEADS. B. RE-ROLL DESIGNATED TUBES. C. REPLACE DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. PACK TUBES (DISCHARGE WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.

Task/Abbreviation: Q-25423-1 / AUX COND - INSP/RPR

MJC: EXECQD68

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT THE TUBE NEST AND SHELL OF THE AUX CONDENSER. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REMOVE THE WATER HEADS. B. RE-ROLL DESIGNATED TUBES. C. REPLACE DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. PACK TUBES (DISCHARGE WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.

Task/Abbreviation: Q-25424-1 / AUX COND - INSP/RPR

MJC: EXECQD69

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT THE TUBE NEST AND SHELL OF THE AUX CONDENSER. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REMOVE THE WATER HEADS. B. RE-ROLL DESIGNATED TUBES. C. REPLACE DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. PACK TUBES (DISCHARGE WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.WATER HEAD). F. INSTALL TUBE INSERTS. G. REPLACE CONDENSER ZINCS. H. RECOAT/REPAIR TUBE SHEETS. I. REPLACE TUBE SHEETS. J. REPAIR TUBE SUPPORT PLATES. K. REPLACE DESIGNATED TUBE PLATE STAYS. L. ACCOMPLISH REPAIRS TO SHELL. M. ACCOMPLISH REPAIRS TO WATER HEAD(S). N. REINSTALL WATER HEADS.

Task/Abbreviation: Q-25511-6 / BLR FDW CONT VLV - RPR

MJC: EXECQD71

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE BOILER FEEDWATER CONTROL VALVE PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING PNEUMATIC OPERATOR. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS, SEALS, AND PACKING AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPLACE DIAPHRAGM. B. REPLACE SPRING. C. REPLACE PLUNGER AND SPINDLE ASSEMBLY. D. REPLACE CAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25511-7 / BLR FDW CONT VLV - REPL

MJC: EXECJ151

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE BOILER FEEDWATER CONTROL VALVE, INCLUDING PNEUMATIC OPERATOR PER CONDITION ASSESSMENT RECOMMENDATIONS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25511-8 / BLR FDW CONT VLV PNEU OPR-RPR

MJC: EXECJ152

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE BOILER FEEDWATER CONTROL VALVE PNEUMATIC OPERATOR PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE, INSPECT AND NDT PNEUMATIC OPERATOR. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS REINSTALL COMPONENTS USING NEW GASKETS AND SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25511-9 / BLR FDW CONT VLV PNEU OPR-REPL

MJC: EXECJ153

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE BOILER FEEDWATER CONTROL VALVE PNEUMATIC OPERATOR PER CONDITION ASSESSMENT RECOMMENDATIONS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-25521-1 / MN FD PMP UNIT - INSP

MJC: EXECI067

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE MAIN FEED CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. SPEED GOVERNOR SYSTEM. C. SPEED LIMITING GOVERNOR SYSTEM. D. OPERATIONAL LOAD TESTS. E. VIBRATION ANALYSIS SURVEY. F. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25521-3 / MN FD PMP TURB - RPR

MJC: EXECQ163

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,500

ManDays: 100

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE INLET STEAM CONTROL VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE-CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REMOVE AND DISMANTLE ATTACHED LUBE OIL PUMP. E. REBABBIT/REPLACE JOURNAL/THRUST BEARINGS. F. REPLACE OIL DEFLECTORS. G. REPAIR OIL COOLER. H. REPLACE SEALS/CARBON PACKING. I. REPLACE THRUST COLLAR.

Task/Abbreviation: Q-25521-4 / MN FD PMP SPD GOV - RPR

MJC: EXECQB11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 720

ManDays: 16

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIR TO THE MECHANICAL- HYDRAULIC SPEED GOVERNOR OF THE MAIN FEED PUMP UNIT (STEAM TURBINE-DRIVEN) PER CONDITION ASSESSMENT AND/ OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACILITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GKTS, O -RINGS, RETAINING RINGS, SEALS & ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPL MISSING/ UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIR TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECH REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25521-5 / MN FD PMP THROTTLE VLV - RPR

MJC: EXECQB13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE FORCED DRAFT BLOWER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. ENSURE SATISFACTORY SEAT AND VALVE DISC SURFACE CONTACT. A. REPAIR VALVES. B. REPAIR VALVE STEMS. C. REPLACE VALVE STEMS. D. REPLACE PILOT VALVES AND BUSHINGS. E. REPAIR STEAM STRAINER. F. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25521-6 / MN FD PMP INL CONT VLV - RPR

MJC: EXECQB15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE ASSEMBLY OF THE FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING ACTUATOR ASSEMBLY. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR ACTUATOR ASSEMBLY. B. REPLACE ACTUATOR ASSEMBLY. C. REPAIR VALVES. D. REPLACE VALVES. E. REPAIR VALVE SEATS. F. REPLACE VALVE SEATS. G. REPLACE VALVE STEMS. H. REPLACE NITRATED VALVE STEM BUSHINGS. I. REPLACE LINKAGE PINS. J. REPLACE LINKAGE BUSHINGS. K. REPLACE SPRINGS. SET CRACKING POINT ON VALVE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25521-7 / MN FD PMP ATCHD LO PMP - RPR

MJC: EXECQB17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE LUBE OIL PUMP (ROTARY GEAR). MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25521-8 / MN FD PMP(CPLD)IN PLACE - RPR

MJC: EXECQB19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. REPLACE PUMP SHAFT. B. REPLACE PUMP SHAFT SLEEVES. C. REPLACE PUMP SHAFT SPACER SLEEVES. D. REPLACE IMPELLER(S) (OEM OR COMPOSITE). E. REPLACE WEARING RINGS. F. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. G. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. H. CONDUCT A VIBRATION TEST. I. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP FOLLOWING NAVSEA TM STANDARD. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS.

Task/Abbreviation: Q-25521-9 / MN FD PMP(CPLD) IN SHOP - RPR

MJC: EXECQB21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. REPLACE PUMP SHAFT. B. REPLACE PUMP SHAFT SLEEVES. C. REPLACE PUMP SHAFT SPACER SLEEVES. D. REPLACE IMPELLER(S) (OEM OR COMPOSITE). E. REPLACE WEARING RINGS. F. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. G. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. H. CONDUCT A VIBRATION TEST. I. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP FOLLOWING NAVSEA TM STANDARD. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25521-10 / MN FD PMP BRG - RPR

MJC: EXECQE84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT & REPAIR DESIGNATED BEARINGS OF THE MAIN FEED PUMP UNIT (STM TURB DRIVEN) PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BEARING HOUSING & BEARING FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS-FOUND BEARING PINCH CHECKS. MEASURE AND RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. ENSURE BEARING HOUSINGS CONCENTRICITY TO UNIT CENTERLINE. MEASURE & RECORD BEARING & JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF AUTHORIZED REPAIRS, AS LISTED FROM THE FOLLOWING LIST, ENSURE SATISFACTORY BEARING PINCH AND CLEARANCES AND ASSEMBLE BEARING HOUSINGS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. A. RESURFACE AND MACHINE JOURNAL. B. REBABBITT DESIGNATED JOURNAL BEARINGS. C. REPLACE DESIGNATED JOURNAL BEARINGS. D. REPLACE DESIGNATED OIL DEFELCTORS. E. REPLACE THRUST BEARING SHOES (ACTIVE/INACTIVE). F. RPL THRUST BRG RETAINING RINGS (ACTIVE/INACTIVE). G. GRIND OR REPLACE THRUST COLLAR.

Task/Abbreviation: Q-25521-11 / MN FD PMP LO CLR - RPR

MJC: EXECQE86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-25521-12 / MN FD PMP - OIL FLUSH

MJC: EXECQE88

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE MAIN FEED PUMP UNIT (STEAM TURBINE DRIVEN) AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER-HALF COVERS. USE A FULL-CAPACITY OIL PUMP AND BY-PASS BEARINGS. FLUSH THROUGH ONE BEARING OUTLET AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST-FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: J-25521-16 / MN FD PMP LO CLR - PLUG TB

MJC: EXECJ437

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-17 / MN FD PMP LO CLR - REPL BUNDLE

MJC: EXECJ439

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-18 / MN FD PMP LO CLR - REPL TB

MJC: EXECJ441

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-19 / MN FD PMP LO CLR - REPL ZINCS

MJC: EXECJ443

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-20 / MN FD PMP LO CLR - REROLL TB

MJC: EXECJ445

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-21 / MN FD PMP LO CLR - RPR TB SH

MJC: EXECJ447

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-22 / MN FD PMP LO CLR-RPR TB SPRTS

MJC: EXECJ449

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-23 / MN FD PMP(CPLD)- ALIGN

MJC: EXECJI75

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE MAIN FEED PUMP (CENTRIFUGAL COUPLED) COLD AND HOT. DISCONNECT PIPING AND ANY STRESS RELATED ATTACHMENTS. FOLLOW NAVSEA TM STANDARD. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-24 / MN FD PMP(CPLD) BRGS - RPL

MJC: EXECJI76

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE MAIN FEED PUMP (CENTRIFUGAL COUPLED) BEARINGS AND SEALS (MECHANICAL), OIL SEALS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-25 / MN FD PMP(CPLD)- ALIGN

MJC: EXECJI77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE MAIN FEED PUMP (CENTRIFUGAL COUPLED) COLD AND HOT. DISCONNECT PIPING AND ANY STRESS RELATED ATTACHMENTS. FOLLOW NAVSEA TM STANDARD. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-26 / MN FD PMP(CPLD) BRGS - RPL

MJC: EXECJI78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE THE MAIN FEED PUMP (CENTRIFUGAL COUPLED) BEARINGS AND SEALS (MECHANICAL), OIL SEALS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-27 / MN FD PMP ATCHD LO CSG-REPL

MJC: EXECJJ66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ALOP; ROTARY/GEAR) OF THE MAIN FEED PUMP UNIT (STEAM TURBINE-DRIVEN). REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25521-28 / MN FD PMP ATCHD LO INT-REPL

MJC: EXECJJ67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ALOP; ROTARY/GEAR) OF THE MAIN FEED PUMP UNIT (STEAM TURBINE-DRIVEN). REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-25531-1 / MN FD BSTR PMP UNIT - INSP/TST

MJC: EXECI071

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE MAIN FEED BOOSTER CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25531-3 / MN FD BSTR PMP - RPR

MJC: EXECQ170

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PMP CPLG AND RMV THE PMP TO THE SHOP. OPEN PMP CSG. CLN & INSP ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPORT CONDITIONS FOUND TO THE NSA. A. ACCOMP NDT OF PMP SFT, SFT SLV & SFT SPACER SLV. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM). G. MACHINE IMPELLER(S) TO REQD DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. J. REPLACE STAGE PIECE(S). K. RPR CSG & BRG HSGS USING WELD/AUTH COATING SYS. L. MACH CSG IN WAY OF STUFFING BOX/MECH SEAL ASSY. M. REPLACE COUPLING. REASSEM UNIT USING NEW GASKETS, BRGS, WEARING RINGS & SEALS. RECORD POST-RPR CLEARANCES & RUNOUTS. ALIGN DRIVER TO PMP. ACCOMP SAT SHOP & OP TESTS.

Task/Abbreviation: Q-25531-9 / MN FD BSTR PMP MOT- RPR

MJC: EXECQ171

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE MAIN FEED BOOSTER PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25531-14 / MN FD BSTR PMP MOT-RWND

MJC: EXECJB79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE MAIN FEED BOOSTER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25531-16 / MN FD BSTR PMP MOT BRG-REPL

MJC: EXECJB83

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE MAIN FEED BOOSTER PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25531-17 / MN FD BSTR PMP MECH SEAL-REPL

MJC: EXECJI79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25531-18 / MN FD BSTR PMP WEAR RINGS-REPL

MJC: EXECJI80

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25531-19 / MN FD BSTR PMP RT ASSY - RPR

MJC: EXECJI81

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25535-1 / EMER FD PMP - INSP/TST

MJC: EXECI267

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE EMERGENCY FEED CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. SPEED GOVERNOR SYSTEM. C. SPEED LIMITING GOVERNOR SYSTEM. D. OPERATIONAL LOAD TESTS. E. VIBRATION ANALYSIS SURVEY. F. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25535-2 / EMER FD PMP - RPR

MJC: EXECQB23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN AND INSPECT THE STEAM DRIVEN EMERGENCY FEED PUMP (RECIPROCATING). MEASURE & RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF STEAM AND LIQUID PISTONS & PISTON RODS, MAIN & AUXILIARY PISTON VALVES & MAIN & AUXILIARY PISTON VALVE LINERS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW STEAM PISTON RINGS, LIQUID PISTON PACKING, GASKETS & STEAM & LIQUID PISTON ROD & VALVE ROD PACKING ASSEMBLIES. REPLACE MISSING/UNSERVICEABLE FASTENERS. MEASURE & RECORD POST REPAIR DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH SATISFACTORY SHOP & OPERATIONAL TESTS. A. REPAIR MAIN AND AUXILIARY PISTONS. B. REPLACE MAIN AND AUXILIARY PISTONS. C. REPAIR MAIN AND AUXILIARY PISTON RODS. D. REPLACE MAIN AND AUXILIARY PISTON RODS. E. REPLACE PISTON VALVES AND LINERS. F. REPAIR DISCHARGE & SUCTION VALVE ASSEMBLIES. G. REPLACE DISCHARGE & SUCTION VALVE ASSEMBLIES. H. HONE STEAM AND LIQUID CYLINDER

Task/Abbreviation: J-25535-3 / EMER FD PMP STM END - RPR

MJC: EXECJI82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN AND INSPECT THE STEAM END OF THE EMERGENCY FEED PUMP (RECIPROCATING). MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF STEAM PISTON, PISTON ROD, AND STEAM CYLINDER LINER. REPORT CONDITIONS FOUND TO THE NSA. REPAIR WORN, SCORED OR PITTED PISTONS AND LINER AS REQUIRED. ASSEMBLE STEAM END USING NEW PISTON RINGS, PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25535-4 / EMER FD PMP LIQUID END - RPR

MJC: EXECJI83

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN AND INSPECT THE LIQUID END OF THE EMERGENCY FEED PUMP (RECIPROCATING). MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF LIQUID END PISTON, PISTON ROD, CYLINDER LINER. REPORT CONDITIONS FOUND TO THE NSA. REPAIR WORN, SCORED OR PITTED PISTON AND LINER AS REQUIRED. ASSEMBLE LIQUID END USING NEW PISTON RINGS, PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25535-5 / EMER FD PMP STM END - RENEW

MJC: EXECJI84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN AND INSPECT THE STEAM END OF THE EMERGENCY FEED PUMP (RECIPROCATING). MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. REPLACE PISTON, PISTON ROD, PISTON RINGS, AND STEAM CYLINDER LINER AS REQUIRED. ASSEMBLE STEAM END USING NEW PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25535-6 / EMER FD PMP LIQUID END - RENEW

MJC: EXECJI85

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN, CLEAN AND INSPECT THE LIQUID END OF THE EMERGENCY FEED PUMP (RECIPROCATING). MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. REPLACE PISTON, PISTON ROD, PISTON RINGS, AND CYLINDER LINER AS REQUIRED. ASSEMBLE LIQUID END USING NEW PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25535-7 / EMER FD PMP STM CHEST - RPR

MJC: EXECJI86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

THE EMERGENCY DISASSEMBLE FEED PUMP STEAM VALVE CHEST. MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF MAIN AND AUXILIARY PISTON VALVES, AND MAIN AND AUXILIARY CYLINDER LINERS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR WORN, SCORED OR PITTED PISTON VALVES AND CYLINDER LINERS AS REQUIRED. ASSEMBLE STEAM CHEST COMPONENTS USING NEW PISTON RINGS, PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25535-8 / EMER FD PMP STM CHEST - RENEW

MJC: EXECJI87

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE EMERGENCY FEED PUMP STEAM VALVE CHEST. MEASURE AND RECORD AS-FOUND DIMENSIONS, CLEARANCES AND RUNOUTS. REPORT CONDITIONS FOUND TO THE NSA. REPLACE MAIN AND AUXILIARY PISTON VALVES AND MAIN AND AUXILIARY CYLINDER LINERS. ASSEMBLE STEAM CHEST COMPONENTS USING NEW PISTON RINGS, PACKING AND GASKETS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25535-9 / EMER FD PMP LIQ END VLVS-REPL

MJC: EXECJI88

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE EMERGENCY FEED PUMP LIQUID END VALVE CHEST FOR ACCESS TO SUCTION AND DISCHARGE VALVES. DISASSEMBLE EACH SUCTION AND DISCHARGE VALVE. REASSEMBLE SUCTION AND DISCHARGE VALVES USING NEW DISCS, SPRINGS, STEMS, VALVE PLATES, AND GASKETS. REPLACE MISSING OR UNSERVICEABLE HARDWARE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25535-10 / EMER FD PMP VLV LINKAGE - RPR

MJC: EXECJI89

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,925

ManDays: 65

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE EMERGENCY FEED PUMP STEAM VALVE LINKAGE AND CROSSHEAD ASSEMBLY. REMOVE AND REPLACE KNUCKLE JOINT BUSHING, PEDESTAL BUSHING, AND LOWER LINK BUSHINGS. ADJUST THE PISTON STROKE OF THE PUMP AS REQUIRED. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-25551-1 / MN CNDS PMP UNIT - INSP/TST

MJC: EXECI079

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE MAIN CONDENSATE CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25551-2 / MN CNDS PMP IN PLACE - RPR

MJC: EXECQ178

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25551-3 / MN CNDS PMP IN SHOP - RPR

MJC: EXECQ179

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25551-9 / MN CNDS PMP MOT - RPR

MJC: EXECQ180

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE MAIN CONDENSATE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25551-14 / MN CNDS PMP MOT-RWND

MJC: EXECJB91

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE MAIN CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25551-16 / MN CNDS PMP MOT BRG-REPL

MJC: EXECJB95

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE MAIN CONDENSATE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25551-17 / MN CNDS PMP MECH SEAL - REPL

MJC: EXECJI90

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

AS39 ICMP Planning Form

Task/Abbreviation: J-25551-18 / MN CNDS PMP WEAR RINGS-REPL

MJC: EXECJI91

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25551-19 / MN CNDS PMP RT ASSY - RPR

MJC: EXECJI92

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25551-20 / MN CNDS PMP MECH SEAL-REPL

MJC: EXECJJ77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25551-21 / MN CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25551-22 / MN CNDS PMP RT ASSY - RPR

MJC: EXECJJ79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25561-1 / AUX CNDS PMP UNIT - INSP/TST

MJC: EXECI083

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CONDENSATE CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25561-2 / AUX CNDS PMP IN PLACE - RPR

MJC: EXECQ190

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25561-3 / AUX CNDS PMP IN SHOP - RPR

MJC: EXECQ191

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25561-9 / AUX CNDS PMP MOT - RPR

MJC: EXECQ193

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CONDENSATE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25561-10 / AUX CNDS PMP MOT-RWND

MJC: EXECJD59

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25561-11 / AUX CNDS PMP MOT-RPR

MJC: EXECJD64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25561-13 / AUX CNDS PMP MECH SEAL - REPL

MJC: EXECJJ86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25561-14 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ87

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25561-15 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJJ88

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25561-16 / AUX CNDS PMP MECH SEAL-REPL

MJC: EXECJJ89

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25561-17 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ90

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25561-18 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJJ91

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25562-1 / AUX CNDS PMP UNIT - INSP/TST

MJC: EXECI084

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CONDENSATE CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25562-2 / AUX CNDS PMP IN PLACE - RPR

MJC: EXECQ194

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25562-3 / AUX CNDS PMP IN SHOP - RPR

MJC: EXECQ195

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25562-9 / AUX CNDS PMP MOT - RPR

MJC: EXECQ197

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CONDENSATE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25562-10 / AUX CNDS PMP MOT-RWND

MJC: EXECJD60

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25562-11 / AUX CNDS PMP MOT-RPR

MJC: EXECJD65

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25562-13 / AUX CNDS PMP MECH SEAL - REPL

MJC: EXECJJ92

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25562-14 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ93

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25562-15 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJJ94

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25562-16 / AUX CNDS PMP MECH SEAL-REPL

MJC: EXECJJ95

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25562-17 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ96

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25562-18 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJJ97

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25563-1 / AUX CNDS PMP UNIT - INSP/TST

MJC: EXECI085

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CONDENSATE CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25563-2 / AUX CNDS PMP IN PLACE - RPR

MJC: EXECQ198

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25563-3 / AUX CNDS PMP IN SHOP - RPR

MJC: EXECQ199

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25563-9 / AUX CNDS PMP MOT - RPR

MJC: EXECQ201

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CONDENSATE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25563-10 / AUX CNDS PMP MOT-RWND

MJC: EXECJD61

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25563-11 / AUX CNDS PMP MOT-RPR

MJC: EXECJD66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25563-13 / AUX CNDS PMP MECH SEAL - REPL

MJC: EXECJJ98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25563-14 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJJ99

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25563-15 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJK00

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25563-16 / AUX CNDS PMP MECH SEAL-REPL

MJC: EXECJK01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-25563-17 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJK02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25563-18 / AUX CNDS PMP RT ASSY- RPR

MJC: EXECJK03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25564-1 / AUX CNDS PMP UNIT - INSP/TST

MJC: EXECI086

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CONDENSATE CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25564-2 / AUX CNDS PMP IN PLACE - RPR

MJC: EXECQ202

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25564-3 / AUX CNDS PMP IN SHOP - RPR

MJC: EXECQ203

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-25564-9 / AUX CNDS PMP MOT - RPR

MJC: EXECQ205

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CONDENSATE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25564-10 / AUX CNDS PMP MOT-RWND

MJC: EXECJD62

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25564-11 / AUX CNDS PMP MOT-RPR

MJC: EXECJD67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25564-13 / AUX CNDS PMP MECH SEAL - REPL

MJC: EXECJK04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25564-14 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJK05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25564-15 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJK06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25564-16 / AUX CNDS PMP MECH SEAL-REPL

MJC: EXECJK07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-25564-17 / AUX CNDS PMP WEAR RINGS-REPL

MJC: EXECJK08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25564-18 / AUX CNDS PMP RT ASSY - RPR

MJC: EXECJK09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25571-1 / DEAERATING FD TK - INSP/RPR

MJC: EXECI087

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR THE DEAERATING FEED TANK, AS FOLLOWS: A. OPEN TANK FOR INTERNAL EXAMINATION. B. REMOVE RELIEF VALVE AND SHIP TO SHOP FOR INSPECTION: 1. VERIFY LIFTING PRESSURE AND ADJUST AS REQUIRED. 2. VERIFY CONDITION OF VALVE AND VALVE SEAT SEATING SURFACES. C. REMOVE SPRAY VALVES TO SHOP AND VERIFY SPRAY PATTERNS. D. REMOVE ATOMIZING VALVE TO SHOP AND VERIFY LIFTING PRESSURE. E. TEST VACUUM BREAKER AND REPLACE IF DEFECTIVE. F. REINSTALL COMPONENTS USING NEW GASKETS, JOINT SEALING COMPOUND AND REPLACE UNSERVICEABLE FASTENERS. G. CONDUCT SHEAR WAVE ULTRASONIC INSPECTION OF THE DFT.

Task/Abbreviation: M-25611-1 / (M)CIRC CLG SW EXP JOINTS-REPL **MJC:** EXECM099 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** X **Matl Cost:** 45 **ManDays:** 1

Referenced Authority:

NSTM CH-505, PARA, 505-3.3.7

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE RUBBER EXPANSION JOINTS OF THE CIRCULATING AND COOLING SEA WATER PIPING SYSTEM. INSPECT INTERNALLY FOR CUTS, GOUGES AND DEFECTS AS FOLLOWS: A. FOR SMALLER DIAMETER JOINTS (16" AND UNDER) - REMOVE AND INSPECT RUBBER EXPANSION JOINTS. REPLACE WITH NEW ONES IF FOUND DEFECTIVE. B. FOR LARGER DIAMETER JOINTS (SUCH AS THOSE FOUND IN CONDENSER PIPING) - CHECK FROM INSIDE THE CONDENSER HEAD. REPLACE WITH NEW IF FOUND DEFECTIVE. C. REPLACE MAIN AND AUXILIARY CIRCULATING SYSTEM RUBBER EXPANSION JOINTS THAT HAVE EXCEEDED 120 MONTHS FROM DATE OF INSTALLATION. D. REALIGN JOINTS THAT FAIL ALIGNMENT IN ACCORDANCE WITH APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: I-25611-8 / CIRC & CLG SW PP - UT

MJC: EXECIK52

Rev Date: 02/25/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 450

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY-TEST THE MAIN CIRCULATING AND COOLING SEA WATER PIPING AS FOLLOWS: A. CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION. C. PRESERVE DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. ULTRASONIC TESTING NOT REQUIRED ON MONEL PIPING.

Task/Abbreviation: I-25621-1 / MN CIRC PMP UNIT - INSP

MJC: EXECI089

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE MAIN CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25621-2 / MN CIRC PMP IN PLACE - RPR

MJC: EXECQ214

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25621-3 / MN CIRC PMP IN SHOP - RPR

MJC: EXECQ215

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PMP CPLG, PPG & FOUNDATION FSTNRS & RMV THE MN CIRC PMP (PROPELLER TYPE) TO SHOP OPEN PMP CSG. CLN & INSP ALL COMPONENTS. MEAS/RECORD AS-FOUND RUNNING CLEARANCES & RUNOUTS. ACCOMP NDT OF PMP SFT & PMP SFT SLV. REPORT CONDITIONS FOUND TO THE NSA. A. RESURFACE AND MACHINE SHAFT JOURNALS. B. REPLACE PUMP SHAFT. C. REPLACE PUMP SHAFT SLEEVES. D. REPLACE PROPELLER. E. MACHINE AND FIT WEARING RINGS. F. DYNAMICALLY BALANCE ROTATING ASSEMBLY. G. RPR CSG & BRG HOUSINGS USING WELD/AUTH COATING SYS H. MACH CSG IN WAY OF STUFFING BOX/MECH SEAL ASSY. I. MACHINE COUPLING FACE AND/OR REPLACE COUPLING. J. MACHINE PUMP CASING MOUNTING FLANGE FACE. REASSEM UNIT USING NEW BRGS, GSKTS, MECH SEALS OR PKG & WEARING RINGS. MEAS & RECORD POST-RPR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PMP. ACCOMP SAT OP TST.

Task/Abbreviation: Q-25621-9 / MN CIRC PMP MOT - RPR

MJC: EXECQ216

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE MAIN CIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25621-10 / MN CIRC PMP TURB - RPR

MJC: EXECQ217

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,150

ManDays: 70

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE INLET STEAM CONTROL VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE-CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REMOVE AND DISMANTLE ATTACHED LUBE OIL PUMP. E. REBABBIT/REPLACE JOURNAL/THRUST BEARINGS. F. REPLACE OIL DEFLECTORS. G. REPAIR OIL COOLER. H. REPLACE SEALS/CARBON PACKING. I. REPLACE THRUST COLLAR.

Task/Abbreviation: Q-25621-13 / MN CIRC PMP SPD GOV - RPR

MJC: EXECQB24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 720

ManDays: 16

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE MECHANICAL SPEED GOVERNOR OF THE MAIN CIRCULATING PUMP UNIT (STEAM TURBINE DRIVEN) PER CONDITION ASSESSMENT AND/OR FTSC/ OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACILITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O -RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIR TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTING, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECH REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25621-14 / MN CIRC PMP TRIP VLV - RPR

MJC: EXECQB26

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMP REPAIRS TO TRIP VALVE ASSEMBLY PER ASSESSMENT RECOMMENDATIONS & AS DESIGNATED. DISASSEM, INSP & NDT VLV ASSY, INCL HYDR OP MECH. REPORT CONDITIONS FOUND TO THE NSA. A. REPAIR VALVES B. REPLACE VALVES. C. REPAIR VALVE STEMS. D. REPLACE VALVE STEMS. E. REPLACE PILOT VALVES AND BUSHINGS. F. REPAIR STEAM STRAINER. G. REPLACE STEAM STRAINER. ENSURE SAT SEAT AND VLV DISC SURFACE CONTACT. REINSTALL, REPL GSKTS & MISSING/UNSERV FASTENERS. AIR TST HYDR OP MECH & ADJ TRIP LINKAGE. ACCOMP SAT OP TST.

Task/Abbreviation: Q-25621-15 / MN CIRC PMP INL VLV - RPR

MJC: EXECQB28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE ASSEMBLY OF THE FORCED DRAFT BLOWER UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING ACTUATOR ASSEMBLY. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR ACTUATOR ASSEMBLY. B. REPLACE ACTUATOR ASSEMBLY. C. REPAIR VALVES. D. REPLACE VALVES. E. REPAIR VALVE SEATS. F. REPLACE VALVE SEATS. G. REPLACE VALVE STEMS. H. REPLACE NITRATED VALVE STEM BUSHINGS. I. REPLACE LINKAGE PINS. J. REPLACE LINKAGE BUSHINGS. K. REPLACE SPRINGS. SET CRACKING POINT ON VALVE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-25621-16 / MN CIRC PMP RDCN GR - RPR

MJC: EXECQB30

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE REDUCTION GEAR OF THE MAIN CIRCULATING PUMP UNIT (STEAM TURBINE- DRIVEN) PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE UPPER-HALF COVERS FOR INTERNAL EXAMINATION. BLUE-CONTACT-CHECK GEAR TEETH AND VERIFY INTERNAL ALIGNMENT. MEASURE AND RECORD AND NOTE CONDITION OF OIL DEFLECTORS, JOURNALS AND BEARING CLEARANCES. REPORT CONDITIONS FOUND TO THE NSA. PROVIDE POST-REPAIRS CLEARANCES AND ALIGNMENT DATA. ENSURE SATISFACTORY DRIVER UNIT/PUMP TO REDUCTION GEAR UNIT ALIGNMENT. ON COMPLETION OF REPAIRS, REINSTALL COMPONENTS, REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST AND VIBRATION ANALYSIS SURVEY. A. STONE AND POLISH GEAR TEETH. B. REBABBITT BEARINGS. C. REPLACE BEARINGS. D. MACHINE-GRIND JOURNALS. E. REPLACE OIL DEFLECTORS.

Task/Abbreviation: J-25621-18 / MN CIRC PMP MOT-RWND

MJC: EXECJB97

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE MAIN CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-19 / MN CIRC PMP MOT-RPR

MJC: EXECJB99

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE MAIN CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25621-20 / MN CIRC PMP MOT BRG-REPL

MJC: EXECJC01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE MAIN CIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-21 / MN CIRC PMP ROTATING ASSY-RPR

MJC: EXECJI93

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY TO THE SHOP. CLEAN & INSPECT ALL COMPONENTS. MEASURE & RECORD AS-FOUND RUNNING CLEARANCES & RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT & PUMP SHAFT SLEEVE. REPORT CONDITIONS FOUND TO THE NSA. A. RESURFACE AND MACHINE SHAFT JOURNALS. B. REPLACE PUMP SHAFT. C. REPLACE PUMP SHAFT SLEEVES. D. REPLACE PROPELLER. E. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-22 / MN CIRC PMP ROTATING ASSY-REPL

MJC: EXECJI94

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY. REPLACE THE PUMP ROTATING ASSEMBLY WITH NEW COMPONENTS. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-23 / MN CIRC PMP ROTATING ASSY-RPR

MJC: EXECJI95

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY TO THE SHOP. CLEAN & INSPECT ALL COMPONENTS. MEASURE & RECORD AS-FOUND RUNNING CLEARANCES & RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT & PUMP SHAFT SLEEVE. REPORT CONDITIONS FOUND TO THE NSA. A. RESURFACE AND MACHINE SHAFT JOURNALS. B. REPLACE PUMP SHAFT. C. REPLACE PUMP SHAFT SLEEVES. D. REPLACE PROPELLER. E. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-24 / MN CIRC PMP ROTATING ASSY-REPL

MJC: EXECJI96

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY. REPLACE THE PUMP ROTATING ASSEMBLY WITH NEW COMPONENTS. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-25 / MN CNDS PMP MECH SEAL ? REPL

MJC: EXECJK16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-25621-26 / MN CNDS PMP WEAR RINGS-REPL

MJC: EXECJK17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25621-27 / MN CNDS PMP RT ASSY - RPR

MJC: EXECJK18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25621-28 / MN CIRC PMP ROTATING ASSY-RPR

MJC: EXECJK19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY TO THE SHOP. CLEAN & INSPECT ALL COMPONENTS. MEASURE & RECORD AS-FOUND RUNNING CLEARANCES & RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT & PUMP SHAFT SLEEVE. REPORT CONDITIONS FOUND TO THE NSA. A. RESURFACE AND MACHINE SHAFT JOURNALS. B. REPLACE PUMP SHAFT. C. REPLACE PUMP SHAFT SLEEVES. D. REPLACE PROPELLER. E. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25621-29 / MN CIRC PMP ROTATING ASSY-REPL

MJC: EXECJK20

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN PUMP CASING. REMOVE THE PUMP ROTATING ASSEMBLY. REPLACE THE PUMP ROTATING ASSEMBLY WITH NEW COMPONENTS. DYNAMICALLY BALANCE ROTATING ASSEMBLY. ASSEMBLE UNIT USING NEW BEARINGS, GASKETS, MECHANICAL SEALS OR PACKING & WEARING RINGS. MEASURE & RECORD POST-REPAIR RUNNING CLEARANCES & RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-25631-1 / AUX CIRC PMP UNIT - INSP

MJC: EXECI091

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25631-4 / AUX CIRC PMP IN PLACE - RPR

MJC: EXECQ812

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM (IF REQUIRED). H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25631-5 / AUX CIRC PMP IN SHOP - RPR

MJC: EXECQ223

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25631-9 / AUX CIRC PMP MOT - RPR

MJC: EXECQ224

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25631-11 / AUX CIRC PMP MOT-RPR

MJC: EXECJD79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25631-12 / AUX CIRC PMP MOT BRG-REPL

MJC: EXECJD84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25631-13 / AUX CIRC PMP MECH SEAL - REP

MJC: EXECJI97

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25631-14 / AUX CIRC PMP WEAR RINGS-REPL

MJC: EXECJI98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25631-15 / AUX CIRC PMP RT ASSY - RPR

MJC: EXECJI99

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25631-16 / AUX CIRC PMP MECH SEAL - REPL

MJC: EXECJK27

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE CENTRIFUGAL AUXILIARY CIRCULATING PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25631-17 / AUX CIRC PMP WEAR RINGS-REPL

MJC: EXECJK28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25631-18 / AUX CIRC PMP ASSY - RPR

MJC: EXECJK29

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25632-1 / AUX CIRC PMP UNIT - INSP

MJC: EXECI092

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25632-4 / AUX CIRC PMP IN PLACE - RPR

MJC: EXECQ813

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM (IF REQUIRED). H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25632-5 / AUX CIRC PMP IN SHOP - RPR

MJC: EXECQ226

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25632-9 / AUX CIRC PMP MOT - RPR

MJC: EXECQ227

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25632-11 / AUX CIRC PMP MOT-RPR

MJC: EXECJD80

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25632-12 / AUX CIRC PMP MOT BRG-REPL

MJC: EXECJD85

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25632-13 / AUX CIRC PMP MECH SEAL - REPL

MJC: EXECJK30

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE CENTRIFUGAL AUXILIARY CIRCULATING PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25632-14 / AUX CIRC PMP WEAR RINGS-REPL

MJC: EXECJK31

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25632-15 / AUX CIRC PMP ASSY - RPR

MJC: EXECJK32

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25632-16 / AUX CIRC PMP MECH SEAL - REP

MJC: EXECJK33

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25632-17 / AUX CIRC PMP WEAR RINGS - REPL

MJC: EXECJK34

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25632-18 / AUX CIRC PMP RT ASSY - RPR

MJC: EXECJK35

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25633-1 / AUX CIRC PMP UNIT - INSP

MJC: EXECI093

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25633-4 / AUX CIRC PMP IN PLACE - RPR

MJC: EXECQ814

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM (IF REQUIRED). H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25633-5 / AUX CIRC PMP IN SHOP - RPR

MJC: EXECQ229

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25633-9 / AUX CIRC PMP MOT - RPR

MJC: EXECQ230

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25633-11 / AUX CIRC PMP MOT-RPR

MJC: EXECJD81

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25633-12 / AUX CIRC PMP MOT BRG-REPL

MJC: EXECJD86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25633-13 / AUX CIRC PMP MECH SEAL - REPL

MJC: EXECJK36

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE CENTRIFUGAL AUXILIARY CIRCULATING PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25633-14 / AUX CIRC PMP WEAR RINGS-REPL

MJC: EXECJK37

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25633-15 / AUX CIRC PMP ASSY - RPR

MJC: EXECJK38

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25633-16 / AUX CIRC PMP MECH SEAL - REP

MJC: EXECJK39

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25633-17 / AUX CIRC PMP WEAR RINGS - REPL

MJC: EXECJK40

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25633-18 / AUX CIRC PMP RT ASSY - RPR

MJC: EXECJK41

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25634-1 / AUX CIRC PMP UNIT - INSP

MJC: EXECI094

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AUXILIARY CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-25634-4 / AUX CIRC PMP IN PLACE - RPR

MJC: EXECQ815

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM (IF REQUIRED). H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25634-5 / AUX CIRC PMP IN SHOP - RPR

MJC: EXECQ232

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-25634-9 / AUX CIRC PMP MOT - RPR

MJC: EXECQ233

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE AUXILIARY CIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25634-11 / AUX CIRC PMP MOT-RPR

MJC: EXECJD82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	RECONDITION THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25634-12 / AUX CIRC PMP MOT BRG-REPL

MJC: EXECJD87

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE AUXILIARY CIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25634-13 / AUX CIRC PMP MECH SEAL - REPL

MJC: EXECJK42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE CENTRIFUGAL AUXILIARY CIRCULATING PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25634-14 / AUX CIRC PMP WEAR RINGS-REPL

MJC: EXECJK43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25634-15 / AUX CIRC PMP ASSY - RPR

MJC: EXECJK44

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25634-16 / AUX CIRC PMP MECH SEAL - REP

MJC: EXECJK45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-25634-17 / AUX CIRC PMP WEAR RINGS - REPL

MJC: EXECJK46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-25634-18 / AUX CIRC PMP RT ASSY - RPR

MJC: EXECJK47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-25811-2 / HP STM DR PP - UT

MJC: EXECIK54

Rev Date: 02/26/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 450

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY-TEST THE HP STEAM DRAIN PIPING AS FOLLOWS: A. CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION. C. PRESERVE DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. ULTRASONIC TESTING NOT REQUIRED ON MONEL PIPING.

Task/Abbreviation: I-26111-1 A / FO SVCE PP - UT

MJC: EXECI101

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 450

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY-TEST THE FUEL OIL SERVICE SYSTEM PIPING AS FOLLOWS: A. CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION. C. PRESERVE DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. ULTRASONIC TESTING NOT REQUIRED ON MONEL PIPING.

Task/Abbreviation: I-26121-1 / FO SVCE PMP UNIT - INSP

MJC: EXECI100

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE FUEL SERVICE PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-26121-7 / FO SVCE PMP - RPR

MJC: EXECQ248

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,395

ManDays: 31

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD ROTOR AND HOUSING BORE DIAMETER, CLEARANCES AND RUNOUTS A. ACCOMPLISH NDT OF PUMP SHAFT AND ROTOR ASSEMBLY. B. RESURFACE AND MACHINE SHAFT JOURNALS IN WAY OF PACKING AND BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. STONE/DRESS TIMING GEARS. E. RESURFACE AND MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. F. STONE/DRESS CASING MATING AND SEALING SURFACE. G. REPLACE PUMP ROTOR SHAFT AND KEY. H. REPLACE PUMP ROTOR ASSEMBLY AND ENSURE ROTOR TO CASING CLEARANCES. I. REPLACE LINER/SLEEVE ASSEMBLY. J. REPLACE PUMP CASING. K. REPLACE TIMING GEAR SET AND ENSURE PROPER CLEARANCES. L. REPLACE TIMING GEAR SPACERS. M. REPLACE THRUST WASHERS AND ENSURE PROPER CLEARANCES. N. REPLACE COUPLING. REASSEMBLE UNIT WITH NEW GASKET, BEARINGS, PACKING, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-26121-9 / FO SVCE PMP MOT - RPR

MJC: EXECQ250

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,080

ManDays: 24

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FUEL SERVICE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26121-19 / FO SVCE PMP MECH SEAL-REPL

MJC: EXECJJ00

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,395

ManDays: 31

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE FUEL SERVICE PUMP (ROTARY SCREW) MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26121-20 / FO SVCE PMP BRGS - REPL

MJC: EXECJJ01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,395

ManDays: 31

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE FUEL SERVICE PUMP (ROTARY SCREW) BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26121-21 / FO SVCE PMP RT ASSY - REPL

MJC: EXECJJ02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,395

ManDays: 31

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW FUEL SERVICE PUMP ROTATING ASSEMBLY, BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26121-22 / FO SVCE PMP - REPL

MJC: EXECJJ03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,395

ManDays: 31

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW FUEL SERVICE PUMP. REPLACE THE PUMP WITH NEW BASED ON CONDITION ASSESSMENT RECOMMENDATIONS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-26131-1 / FO PURIFIER - INSP

MJC: EXECI235

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE FUEL OIL PURIFIER UNIT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TEST. C. VIBRATION ANALYSIS SURVEY. NOTE: TO BE ACCOMPLISHED AS PART OF TARGET.

Task/Abbreviation: Q-26131-2 / FO PURIFIER - RPR

MJC: EXECQ821

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REPAIR THE FUEL OIL PURIFIER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE, DISASSEMBLE, CLEAN AND INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. STRAIGHTEN SHAFT TO WITHIN 0.0005 INCHES TIR. B. REPLACE WORM (DRIVER HELICAL GEAR). C. REPLACE WORM GEAR (DRIVEN HELICAL GEAR). D. BALANCE PURIFIER BOWL AND SPINDLE ASSEMBLY. E. REPLACE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY. F. REPLACE DESIGNATED PUMP DRIVEN GEARS. G. REPAIR PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). H. REPLACE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). I. REPAIR BRAKE ASSEMBLY.

Task/Abbreviation: Q-26131-3 / FO PURIFIER MOT - RPR

MJC: EXECQ822

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FUEL OIL PURIFIER MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26131-7 / FO PURIFIER MOT-RWND

MJC: EXECJC36

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE FUEL OIL PURIFIER ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26131-8 / FO PURIFIER MOT-RPR

MJC: EXECJC37

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE FUEL OIL PURIFIER ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26131-9 / FO PURIFIER MOT BRG-REPL

MJC: EXECJC38

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE FUEL OIL PURIFIER ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26131-10 / FO PUR (SFT/GEARS) - RPR/REPL

MJC: EXECJE76

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO STRAIGHTEN THE SHAFT, REPLACE WORM (DRIVER HELICAL GEAR) AND WORM (DRIVEN HELICAL GEAR). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. STRAIGHTEN SHAFT TO WITHIN 0.0005 INCHES TIR. B. REPLACE WORM (DRIVER HELICAL GEAR). C. REPLACE WORM GEAR (DRIVEN HELICAL GEAR).

Task/Abbreviation: J-26131-11 / FO PUR (GEARS/SFT) - REPL

MJC: EXECJE77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE WORM (DRIVER HELICAL GEAR), THE WORM (DRIVEN HELICAL GEAR) AND THE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE WORM (DRIVER HELICAL GEAR). B. REPLACE WORM GEAR (DRIVEN HELICAL GEAR). C. REPLACE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY.

Task/Abbreviation: J-26131-12 / FO PUR (BOWL ASSY) - RPR

MJC: EXECJE78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR AND BALANCE THE BOWL ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR AND BALANCE BOWL ASSEMBLY.

Task/Abbreviation: J-26131-13 / FO PUR (FD PMPS) - RPR

MJC: EXECJE79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR THE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.
A. REPAIR PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S).

Task/Abbreviation: J-26131-14 / FO PUR (FD PMPS) - REPL

MJC: EXECJE80

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.
A. REPLACE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S).

Task/Abbreviation: J-26131-15 / FO PUR (BRAKE ASSY) - RPR

MJC: EXECJE81

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR THE BRAKE ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR BRAKE ASSEMBLY.

Task/Abbreviation: J-26131-16 / FO PUR (DISCS) - REPL

MJC: EXECJE82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE FUEL OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE DISCS. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE DISCS.

Task/Abbreviation: I-26231-1 / MN LO ATCHD PMP UNIT - INSP

MJC: EXECI102

Rev Date: 09/24/2001

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE ATTACHED MAIN LUBE OIL PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TEST. C. VIBRATION ANALYSIS. D. CAPACITY FLOW TEST.

Task/Abbreviation: Q-26231-7 / MN LO ATCHD PMP - RPR

MJC: EXECQ268

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD ROTOR AND HOUSING BORE DIAMETER, CLEARANCES AND RUNOUTS A. ACCOMPLISH NDT OF PUMP SHAFT AND ROTOR ASSEMBLY. B. RESURFACE AND MACHINE SHAFT JOURNALS IN WAY OF PACKING AND BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. STONE/DRESS TIMING GEARS. E. RESURFACE AND MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. F. STONE/DRESS CASING MATING AND SEALING SURFACE. G. REPLACE PUMP ROTOR SHAFT AND KEY. H. REPLACE PUMP ROTOR ASSEMBLY AND ENSURE ROTOR TO CASING CLEARANCES. I. REPLACE LINER/SLEEVE ASSEMBLY. J. REPLACE PUMP CASING. K. REPLACE TIMING GEAR SET AND ENSURE PROPER CLEARANCES. L. REPLACE TIMING GEAR SPACERS. M. REPLACE THRUST WASHERS AND ENSURE PROPER CLEARANCES. N. REPLACE COUPLING. REASSEMBLE UNIT WITH NEW GASKET, BEARINGS, PACKING, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26231-11 / MN LO ATCHD PMP MECH SEAL-REPL

MJC: EXECJK75

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW ATTACHED MAIN LUBE OIL SERVICE PUMP PUMP MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26231-12 / MN LO ATCHD PMP BRGS - REPL

MJC: EXECJK76

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW ATTACHED MAIN LUBE OIL SERVICE PUMP BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26231-13 / MN LO ATCHD PMP RT ASSY - REPL

MJC: EXECJK77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW ATTACHED MAIN LUBE OIL SERVICE PUMP ROTATING ASSEMBLY, BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26231-14 / MN LO ATCHD PMP - REPL

MJC: EXECJK78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW ATTACHED MAIN LUBE OIL SERVICE PUMP. REPLACE THE PUMP WITH NEW BASED ON CONDITION ASSESSMENT RECOMMENDATIONS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-26241-1 / NON ATCHD LO PMP UNIT - INSP

MJC: EXECI104

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE NON-ATTACHED MAIN LUBE OIL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-26241-7 / NON ATCHD LO PMP - RPR

MJC: EXECQ824

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD ROTOR AND HOUSING BORE DIAMETER, CLEARANCES AND RUNOUTS A. ACCOMPLISH NDT OF PUMP SHAFT AND ROTOR ASSEMBLY. B. RESURFACE AND MACHINE SHAFT JOURNALS IN WAY OF PACKING AND BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. STONE/DRESS TIMING GEARS. E. RESURFACE AND MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. F. STONE/DRESS CASING MATING AND SEALING SURFACE. G. REPLACE PUMP ROTOR SHAFT AND KEY. H. REPLACE PUMP ROTOR ASSEMBLY AND ENSURE ROTOR TO CASING CLEARANCES. I. REPLACE LINER/SLEEVE ASSEMBLY. J. REPLACE PUMP CASING. K. REPLACE TIMING GEAR SET AND ENSURE PROPER CLEARANCES. L. REPLACE TIMING GEAR SPACERS. M. REPLACE THRUST WASHERS AND ENSURE PROPER CLEARANCES. N. REPLACE COUPLING. REASSEMBLE UNIT WITH NEW GASKET, BEARINGS, PACKING, MECHANICAL SEAL (IF INSTALLED), FASTENERS, O- RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-26241-9 / NON ATCHD LO PMP MOT - RPR

MJC: EXECQ272

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE NON-ATTACHED MAIN LUBE OIL PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26241-40 / NON ATCHD LO PMP MOT-RPR

MJC: EXECJB54

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE NON-ATTACHED MAIN LUBE OIL PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26241-46 / NON ATCHD LO PMP SEAL-REPL

MJC: EXECJK89

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE THE ROTARY/SCREW NON- ATTACHED MAIN LUBE OIL SERVICE PUMP MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26241-47 / NON ATCHD LO PMP BRGS - REPL

MJC: EXECJK90

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW NON- ATTACHED MAIN LUBE OIL SERVICE PUMP BEARINGS, MECHANICAL SEAL (IF INSTALLED), FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26241-48 / NON ATCHD LO PMP RT ASSY-REPL

MJC: EXECJK91

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW NON- ATTACHED MAIN LUBE OIL SERVICE PUMP ROTATING ASSEMBLY, BEARINGS, MECHANICAL SEAL (IF INSTALLED), FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26241-49 / NON ATCHD LO PMP - REPL

MJC: EXECJK92

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW NON- ATTACHED MAIN LUBE OIL SERVICE PUMP. REPLACE THE PUMP WITH NEW BASED ON CONDITION ASSESSMENT RECOMMENDATIONS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-26421-1 / LO XFR PMP UNIT - INSP

MJC: EXECI106

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE LUBE OIL FILL AND TRANSFER PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-26421-7 / LO XFR PMP - RPR

MJC: EXECQ832

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW PUMP TO THE SHOP. OPEN, CLEAN AND INSPECT ALL PUMP COMPONENTS. RECORD ROTOR AND HOUSING BORE DIAMETER, CLEARANCES AND RUNOUTS A. ACCOMPLISH NDT OF PUMP SHAFT AND ROTOR ASSEMBLY. REPAIR THE ROTARY/SCREW FUEL SERVICE PUMP PER CONDITION ASSESSMENT RECOMMENDATIONS. B. RESURFACE AND MACHINE SHAFT JOURNALS IN WAY OF PACKING AND BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. STONE/DRESS TIMING GEARS. E. RESURFACE AND MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. F. STONE/DRESS CASING MATING AND SEALING SURFACE. G. REPLACE PUMP ROTOR SHAFT AND KEY. H. REPLACE PUMP ROTOR ASSEMBLY AND ENSURE ROTOR TO CASING CLEARANCES. I. REPLACE LINER/SLEEVE ASSEMBLY. J. REPLACE PUMP CASING. K. REPLACE TIMING GEAR SET AND ENSURE PROPER CLEARANCES. L. REPLACE TIMING GEAR SPACERS. M. REPLACE THRUST WASHERS AND ENSURE PROPER CLEARANCES. N. REPLACE COUPLING. REASSEMBLE UNIT WITH NEW GASKET, BEARINGS, PACKING, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-26421-9 / LO XFR PMP MOT - RPR

MJC: EXECQ283

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE LUBE OIL FILL AND TRANSFER PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26421-10 / LO XFR PMP MOT-RWND

MJC: EXECJC06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE LUBE OIL FILL AND TRANSFER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26421-11 / LO XFR PMP MOT-RPR

MJC: EXECJC07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE LUBE OIL FILL AND TRANSFER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26421-12 / LO XFR PMP MOT BRG-REPL

MJC: EXECJC08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE LUBE OIL FILL AND TRANSFER OIL PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26421-15 / LO XFR PMP MECH SEAL-REPL

MJC: EXECJL07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW LUBE OIL FILL AND TRANSFER PUMP (ATTACHED) MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26421-16 / LO XFR PMP BRGS - REPL

MJC: EXECJL08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW LUBE OIL FILL AND TRANSFER PUMP (ATTACHED) BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26421-17 / LO XFR PMP RT ASSY - REPL

MJC: EXECJL09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/SCREW LUBE OIL FILL AND TRANSFER PUMP (ATTACHED) ROTATING ASSEMBLY, BEARINGS, MECHANICAL SEAL, FASTENERS, O-RINGS AND KEYS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26421-18 / LO XFR PMP - REPL

MJC: EXECJL10

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/SCREW LUBE OIL FILL AND TRANSFER PUMP (ATTACHED). REPLACE THE PUMP WITH NEW BASED ON CONDITION ASSESSMENT RECOMMENDATIONS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-26431-1 / LO PURIFIER UNIT - INSP

MJC: EXECI107

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE LUBE OIL PURIFIER UNIT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. VIBRATION ANALYSIS SURVEY. D. ELECTRICAL INSULATION RESISTANCE TEST. E. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY.

Task/Abbreviation: Q-26431-2 / LO PURIFIER - RPR

MJC: EXECQ833

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REPAIR THE LUBE OIL PURIFIER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE, DISASSEMBLE, CLEAN AND INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. STRAIGHTEN SHAFT TO WITHIN 0.0005 INCHES TIR. B. REPLACE WORM (DRIVER HELICAL GEAR). C. REPLACE WORM GEAR (DRIVEN HELICAL GEAR). D. BALANCE PURIFIER BOWL AND SPINDLE ASSEMBLY. E. REPLACE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY. F. REPLACE DESIGNATED PUMP DRIVEN GEARS. G. REPAIR PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). H. REPLACE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). I. REPAIR BRAKE ASSEMBLY.

Task/Abbreviation: Q-26431-3 / LO PURIFIER MOT - RPR

MJC: EXECQ285

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 315

ManDays: 7

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE LUBE OIL PURIFIER ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-26431-5 / LO PURIFIER HTR - RPR

MJC: EXECQB36

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE LUBE OIL PURIFIER HEATER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST HEATER SHELL AND TUBE SIDES AND REMOVE WATER BOXES FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE TUBES. B. REPLACE ZINCS.

Task/Abbreviation: J-26431-11 / LO PURIFIER MOT-RWND

MJC: EXECJC09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 315

ManDays: 7

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE LUBE OIL PURIFIER MOTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26431-12 / LO PURIFIER MOT-RPR

MJC: EXECJC10

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 315

ManDays: 7

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE LUBE OIL PURIFIER MOTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-26431-13 / LO PURIFIER MOT BRG-REPL

MJC: EXECJC11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 315

ManDays: 7

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE LUBE OIL PURIFIER MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-26431-14 / LO PUR (SFT/GEARS) - RPR/REPL

MJC: EXECJE97

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO STRAIGHTEN THE SHAFT, REPLACE WORM (DRIVER HELICAL GEAR) AND WORM (DRIVEN HELICAL GEAR). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. STRAIGHTEN SHAFT TO WITHIN 0.0005 INCHES TIR. B. REPLACE WORM (DRIVER HELICAL GEAR). C. REPLACE WORM GEAR (DRIVEN HELICAL GEAR).

Task/Abbreviation: J-26431-15 / LO PUR (GEARS/SFT) - REPL

MJC: EXECJE98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE WORM (DRIVER HELICAL GEAR), THE WORM (DRIVEN HELICAL GEAR) AND THE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE WORM (DRIVER HELICAL GEAR). B. REPLACE WORM GEAR (DRIVEN HELICAL GEAR). C. REPLACE PUMP DRIVEN GEAR AND SHAFT ASSEMBLY.

Task/Abbreviation: J-26431-16 / LO PUR (BOWL ASSY) - RPR

MJC: EXECJE99

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR AND BALANCE THE BOWL ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR AND BALANCE BOWL ASSEMBLY.

Task/Abbreviation: J-26431-17 / LO PUR (FD PMPS) - RPR

MJC: EXECJF00

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR THE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.
A. REPAIR PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S).

Task/Abbreviation: J-26431-18 / LO PUR (FD PMPS) - REPL

MJC: EXECJF01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S). INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.
A. REPLACE PURIFIED OIL DISCHARGE/DIRTY OIL FEED PUMP(S).

Task/Abbreviation: J-26431-19 / LO PUR (BRAKE ASSY) - RPR

MJC: EXECJF02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPAIR THE BRAKE ASSEMBLY. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR BRAKE ASSEMBLY.

Task/Abbreviation: J-26431-20 / LO PUR (DISCS) - REPL

MJC: EXECJF03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,475

ManDays: 55

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REQUEST SERVICES OF A QUALIFIED OEM TECHNICAL REPRESENTATIVE. REMOVE, DISASSEMBLE AND CLEAN THE LUBE OIL PURIFIER TO THE EXTENT NECESSARY TO REPLACE THE DISCS. INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, PER OEM TECHNICAL REPRESENTATIVE DIRECTIONS AND AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW BEARINGS, GASKETS, O-RINGS AND PACKING. CALIBRATE GAUGES AND THERMOMETERS. TEST AND SET RELIEF VALVES. ALIGN MOTOR TO PURIFIER, ADJUST AND LUBRICATE. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE DISCS.

Task/Abbreviation: I-31111-1 / SSTG SET - INSP/ TST

MJC: EXECI108

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, OVERSPEED C. GOVERNOR SYSTEM, SPEED D. SYNCHRONIZING DEVICE SYSTEM. E. VOLTAGE REGULATION SYSTEM. F. OPERATIONAL LOAD TESTS (SINGLE AND PARALLEL (MODES). G. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-31111-2 / SSTG TURB BRG - RPR

MJC: EXECQ286

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED TURBINE BEARINGS OF THE SSTG SET PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BRG HOUSING & BRG FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS-FOUND BEARING PINCH CHECKS. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES, BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF AUTHORIZED RPRS FROM FOLLOWING LIST, ASSEMBLE BRG HOUSINGS & ENSURE BEARING HOUSINGS CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. A. RESURFACE AND MACHINE DESIGNATED JOURNALS. B. REPLACE DESIGNATED OIL DEFLECTORS. C. GRIND OR REPLACE THRUST COLLAR. D. REPLACE DESIGNATED THRUST BRG SHOES (ACT/INACTIVE). E. GRIND DESIGNATED THRUST BRG RETAINING RINGS (A/I). F. REPL DESIGNATED THRUST BRG RETAINING RINGS (A/I). G. GRIND DESIGNATED THRUST BRG SHIMS(ACTIVE/INACTIVE). H. REPL DESIGNATED THRUST BRG SHIMS (ACTIVE/INACTIVE). I. REBABBIT DESIGNATED JOURNAL BEARINGS. J. REPLACE DESIGNATED JOURNAL BEARINGS.

Task/Abbreviation: Q-31111-3 / SSTG SPD GOV - RPR

MJC: EXECQ287

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE ELECTRO-HYDRAULIC SPEED GOVERNOR SYSTEM OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACITLITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O-RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31111-4 / SSTG THROTTLE VLV - RPR

MJC: EXECQ288

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE INSULATION, DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS, REPLACE MISSING OR UNSERVICEABLE FASTENERS AND REINSULATE VALVE ASSEMBLY. A. RESURFACE AND MACHINE VALVE STEM (INCLUDE PILOT VALVE). B. REPLACE VALVE STEM (INCLUDE PILOT VALVE). C. RESURFACE AND MACHINE MAIN VALVE. D. GRIND AND LAP VALVE SEATS (MAIN AND PILOT). E. REPLACE VALVE SEAT (MAIN). F. REPLACE VALVE STEM BUSHING(S). G. REPLACE PILOT VALVE. H. REPLACE PILOT VALVE BUSHING. I. REPLACE DUMP VALVE. J. REPAIR STEAM STRAINER. K. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31111-5 / SSTG INL STM VLV GR - RPR

MJC: EXECQ289

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE GEAR ASSEMBLY (LIFTING BEAM TYPE) OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE VALVE COVER OFF TURBINE CASING AND INSTALL PROTECTIVE COVER ON TURBINE CASING. DISASSEMBLE, INSPECT AND NDT VALVE GEAR COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR LIFTING BEAM. B. REPLACE LIFTING BEAM. C. REPAIR VALVE STEMS. D. REPLACE VALVE STEMS. E. REPLACE VALVE STEM BUSHINGS. F. RESURFACE AND MACHINE VALVES. G. REPLACE VALVES. H. RESURFACE AND MACHINE VALVE SEATS. I. REPLACE VALVE SEATS. ENSURE THAT VALVE COVER AND TURBINE CASING JOINTS ARE IN GOOD CONDITION. SET CRACKING POINT ON VALVES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31111-6 / SSTG RDCN GR - RPR

MJC: EXECQ290

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT & RMV INTERFERENCES & RMV UPPER HALF OF RDCN GEAR CASE FOR INTERNAL EXAM. INSP GEAR TOOTH CONTACT & EXAMINE BRGS. ACCOMP BLUE CONTACT CHECK OF GEAR TEETH. HAND WIPE/CLEAN GEAR SUMP. MEAS/RECORD BRG & THRUST CLEARANCES & JOURNAL CONDITION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. UPON COMP OF RPRS, AS AUTH FROM THE FOLLOWING LIST, REASSEM UNIT USING NEW GSKTS/JTING COMPOUND. PROV RECORD OF POST RPR RUNNING CLEARANCES & ALIGNMENT DATA. INSTALL MUSLIN BAGS IN STR BSKT & OP UNIT IN UNLOADED COND MINIMUM OF ONE HOUR. CK BAGS AT 30 MINUTE INTERVALS UNTIL CLEAN. A. POLISH/STONE GEAR TEETH. B. REPLACE/REBABBIT BEARINGS. C. REMOVE GEARS TO SHOP AND MACHINE/POLISH JOURNALS. D. REMOVE, DISMANTLE AND INSPECT QUILL SHAFT ASSEMBLY. F. DISCONNECT/CLN & PICKLE EXTERNAL LUBE OIL PIPING. G. REPLACE DESIGNATED OIL DEFLECTORS.

Task/Abbreviation: Q-31111-7 / SSTG A.C. GEN - RPR

MJC: EXECQ291

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: Q-31111-8 / SSTG TURB - RPR

MJC: EXECQ835

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW CARBON PACKING, LABYRINTH SEALS, GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS-RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE THROTTLE VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REBABBIT/REPLACE BEARINGS. E. REPLACE OIL DEFLECTORS. F. RESET ROTOR POSITION INDICATORS. G. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. J. REPAIR TURBINE CASING RELIEF VALVE.

Task/Abbreviation: Q-31111-9 / SSTG LO CLR - RPR

MJC: EXECQB37

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31111-10 / SSTG AIR CLR - RPR

MJC: EXECQB42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31111-11 / SSTG A.C. GEN - ALIGN

MJC: EXECQB47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE A.C. GENERATOR OF THE SHIP SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. MEASURE AND RECORD AS-FOUND CLEARANCES AND ALIGNMENT DATA. ENSURE THE GENERATOR BEARING, FIELD ROTOR AND STATOR ARE ALL WITHIN THE SAME CENTERLINE. ALIGN FIELD ROTOR TO THE REDUCTION GEAR LOW SPEED SHAFT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP INCLUDING FINAL ALIGNMENT READINGS. A. ACCOMPLISH REQUIRED ALIGNMENT CORRECTIONS. B. INSTALL NEW GENERATOR STATOR-TO-FOUNDATION DOWELS.

Task/Abbreviation: Q-31111-12 / SSTG SET - OIL FLUSH

MJC: EXECQB52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE SHIP SERVICE TURBINE GENERATOR SET AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING, INCLUDING THE OIL SPRAY NOZZLES. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER HALF COVERS. USE A FULL-CAPACITY OIL PUMP FOR OIL FLUSHING AND ENSURE THAT BEARINGS ARE BY-PASSED. FLUSH THROUGH ONE BEARING HOUSING AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST- FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: Q-31111-13 / SSTG FLEX CPLG - INSP

MJC: EXECQB57

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE FLEXIBLE COUPLING OF THE SHIP SERVICE TURBINE GENERATOR SET. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH-MARK, NON- DESTRUCTIVE TEST AND MOMENT-WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-31111-14 / SSTG ATCHD LO PMP - RPR

MJC: EXECQF17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-15 / SSTG AIR CLR - PLUG TB

MJC: EXECJ831

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-16 / SSTG AIR CLR - REPL BUNDLE

MJC: EXECJ836

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-17 / SSTG AIR CLR - REPL TB

MJC: EXECJ841

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-18 / SSTG AIR CLR - REPL ZINCS

MJC: EXECJ846

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-19 / SSTG AIR CLR - REROLL TB

MJC: EXECJ851

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-20 / SSTG AIR CLR - RPR TB SH

MJC: EXECJ856

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-21 / SSTG AIR CLR - RPR TB SPRTS

MJC: EXECJ861

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-22 / SSTG LO CLR - PLUG TB

MJC: EXECJ866

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-23 / SSTG LO CLR - REPL TB BUNDLE

MJC: EXECJ871

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-24 / SSTG LO CLR - REPL TB

MJC: EXECJ876

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-25 / SSTG LO CLR - REPL ZINCS

MJC: EXECJ881

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-26 / SSTG LO CLR - REROLL TB

MJC: EXECJ886

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-27 / SSTG LO CLR - RPR TB SH

MJC: EXECJ891

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-28 / SSTG LO CLR - RPR TB SPRT PLTS

MJC: EXECJ896

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-29 / SSTG AC GEN W/RTR RMV-CLN

MJC: EXECJ996

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING AND ROTATING ASSEMBLIES. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. RECONDITION EXCITER AND MAIN ROTOR IN ACCORDANCE WITH THE REQUIREMENTS OF 009-17. REPAIR END BELLS. IN PLACE CLEAN, RINSE, & DRY THE STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. INSTALL NEW BEARINGS, SEALS AND GASKETS. INSTALL ROTATING ASSEMBLIES AND BRUSH RIGGING. ALIGN THE GENERATOR. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-30 / SSTG AC GEN SLIP RINGS-REPL

MJC: EXECJA01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-31 / SSTG AC GEN RTD(S)-REPL

MJC: EXECJA06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD CONTINUITY OF RTD(S) CIRCUITRY OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE DEFECTIVE RTD(S). VERIFY CONTINUITY OF RTD(S) CIRCUITRY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-32 / SSTG AC GEN IN PLACE-CLN

MJC: EXECJA11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. REPLACE OR MACHINE, CLEAN AND POLISH SLIP RINGS. IN PLACE CLEAN, RINSE, & DRY THE ROTOR AND STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-33 / SSTG AC GEN BRUSHES-REPL

MJC: EXECJA16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-34 / SSTG AC GEN BEARINGS-REPL

MJC: EXECJA21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE BEARINGS, SEALS, AND GASKETS. ALIGN THE GENERATOR. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-35 / SSTG JOURNAL BRGS - RPR

MJC: EXECJH78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING AND ENSURE BEARING HOUSING CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-36 / SSTG THRUST BRG - RPR

MJC: EXECJH79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-37 / SSTG RDCN GR BRGS - REPL

MJC: EXECJH80

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR BEARINGS. REMOVE THE REDUCTION GEAR COVER. REMOVE THE FORWARD AND AFT HIGH SPEED SHAFT AND THE LOW SPEED SHAFT BEARINGS IN ACCORDANCE WITH THE APPLICABLE TECH MANUAL. INSPECT/MEASURE BEARINGS FOR SURFACE DEFECTS AND WEAR. REPLACE BEARINGS THAT EXCEED WEAR SPECS. REINSTALL REDUCTION GEAR COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-38 / RDCN GR OIL DEFLECTORS - REPL

MJC: EXECJH81

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR OIL DEFLECTORS AS FOLLOWS: REMOVE GEAR COVER. REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-39 / SSTG TURB ROTOR INDICATOR-RPR

MJC: EXECJH82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-31111-40 / SSTG TURB LABYRINTHS - REPL

MJC: EXECJH83

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-41 / SSTG TURB OIL DEFLECTORS-REPL

MJC: EXECJH84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31111-42 / SSTG CASING RELIEF VLV - RPR

MJC: EXECJH85

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG CASING RELIEF VALVE. REMOVE VALVE TO SHOP AND ACCOMPLISH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-52. ON COMPLETION OF REPAIRS, REINSTALL VALVE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-43 / SSTG ATCHD LO PMP CSG-REPL

MJC: EXECJL11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31111-44 / SSTG ATCHD LO PMP INT-REPL

MJC: EXECJL12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31112-1 / SSTG SET - INSP/ TST

MJC: EXECI109

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, OVERSPEED C. GOVERNOR SYSTEM, SPEED D. SYNCHRONIZING DEVICE SYSTEM. E. VOLTAGE REGULATION SYSTEM. F. OPERATIONAL LOAD TESTS (SINGLE AND PARALLEL (MODES). G. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-31112-2 / SSTG TURB BRG - RPR

MJC: EXECQ292

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED TURBINE BEARINGS OF THE SSTG SET PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BRG HOUSING & BRG FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS-FOUND BEARING PINCH CHECKS. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES, BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF AUTHORIZED RPRS FROM FOLLOWING LIST, ASSEMBLE BRG HOUSINGS & ENSURE BEARING HOUSINGS CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. A. RESURFACE AND MACHINE DESIGNATED JOURNALS. B. REPLACE DESIGNATED OIL DEFLECTORS. C. GRIND OR REPLACE THRUST COLLAR. D. REPLACE DESIGNATED THRUST BRG SHOES (ACT/INACTIVE). E. GRIND DESIGNATED THRUST BRG RETAINING RINGS (A/I). F. REPL DESIGNATED THRUST BRG RETAINING RINGS (A/I). G. GRIND DESIGNATED THRUST BRG SHIMS(ACTIVE/INACTIVE). H. REPL DESIGNATED THRUST BRG SHIMS (ACTIVE/INACTIVE). I. REBABBIT DESIGNATED JOURNAL BEARINGS. J. REPLACE DESIGNATED JOURNAL BEARINGS.

Task/Abbreviation: Q-31112-3 / SSTG SPD GOV - RPR

MJC: EXECQ293

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE ELECTRO-HYDRAULIC SPEED GOVERNOR SYSTEM OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACITLITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O-RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31112-4 / SSTG THROTTLE VLV - RPR

MJC: EXECQ294

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE INSULATION, DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS, REPLACE MISSING OR UNSERVICEABLE FASTENERS AND REINSULATE VALVE ASSEMBLY. A. RESURFACE AND MACHINE VALVE STEM (INCLUDE PILOT VALVE). B. REPLACE VALVE STEM (INCLUDE PILOT VALVE). C. RESURFACE AND MACHINE MAIN VALVE. D. GRIND AND LAP VALVE SEATS (MAIN AND PILOT). E. REPLACE VALVE SEAT (MAIN). F. REPLACE VALVE STEM BUSHING(S). G. REPLACE PILOT VALVE. H. REPLACE PILOT VALVE BUSHING. I. REPLACE DUMP VALVE. J. REPAIR STEAM STRAINER. K. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31112-5 / SSTG INL STM VLV GR - RPR

MJC: EXECQ295

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE GEAR ASSEMBLY (LIFTING BEAM TYPE) OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE VALVE COVER OFF TURBINE CASING AND INSTALL PROTECTIVE COVER ON TURBINE CASING. DISASSEMBLE, INSPECT AND NDT VALVE GEAR COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR LIFTING BEAM. B. REPLACE LIFTING BEAM. C. REPAIR VALVE STEMS. D. REPLACE VALVE STEMS. E. REPLACE VALVE STEM BUSHINGS. F. RESURFACE AND MACHINE VALVES. G. REPLACE VALVES. H. RESURFACE AND MACHINE VALVE SEATS. I. REPLACE VALVE SEATS. ENSURE THAT VALVE COVER AND TURBINE CASING JOINTS ARE IN GOOD CONDITION. SET CRACKING POINT ON VALVES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31112-6 / SSTG RDCN GR - RPR

MJC: EXECQ296

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT & RMV INTERFERENCES & RMV UPPER HALF OF RDCN GEAR CASE FOR INTERNAL EXAM. INSP GEAR TOOTH CONTACT & EXAMINE BRGS. ACCOMP BLUE CONTACT CHECK OF GEAR TEETH. HAND WIPE/CLEAN GEAR SUMP. MEAS/RECORD BRG & THRUST CLEARANCES & JOURNAL CONDITION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. UPON COMP OF RPRS, AS AUTH FROM THE FOLLOWING LIST, REASSEM UNIT USING NEW GSKTS/JTING COMPOUND. PROV RECORD OF POST RPR RUNNING CLEARANCES & ALIGNMENT DATA. INSTALL MUSLIN BAGS IN STR BSKT & OP UNIT IN UNLOADED COND MINIMUM OF ONE HOUR. CK BAGS AT 30 MINUTE INTERVALS UNTIL CLEAN. A. POLISH/STONE GEAR TEETH. B. REPLACE/REBABBIT BEARINGS. C. REMOVE GEARS TO SHOP AND MACHINE/POLISH JOURNALS. D. REMOVE, DISMANTLE AND INSPECT QUILL SHAFT ASSEMBLY. F. DISCONNECT/CLN & PICKLE EXTERNAL LUBE OIL PIPING. G. REPLACE DESIGNATED OIL DEFLECTORS.

Task/Abbreviation: Q-31112-7 / SSTG A.C. GEN - RPR

MJC: EXECQ297

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: Q-31112-8 / SSTG TURB - RPR

MJC: EXECQ836

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW CARBON PACKING, LABYRINTH SEALS, GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS-RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE THROTTLE VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REBABBIT/REPLACE BEARINGS. E. REPLACE OIL DEFLECTORS. F. RESET ROTOR POSITION INDICATORS. G. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. J. REPAIR TURBINE CASING RELIEF VALVE.

Task/Abbreviation: Q-31112-9 / SSTG LO CLR - RPR

MJC: EXECQB38

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31112-10 / SSTG AIR CLR - RPR

MJC: EXECQB43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31112-11 / SSTG A.C. GEN - ALIGN

MJC: EXECQB48

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE A.C. GENERATOR OF THE SHIP SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. MEASURE AND RECORD AS-FOUND CLEARANCES AND ALIGNMENT DATA. ENSURE THE GENERATOR BEARING, FIELD ROTOR AND STATOR ARE ALL WITHIN THE SAME CENTERLINE. ALIGN FIELD ROTOR TO THE REDUCTION GEAR LOW SPEED SHAFT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP INCLUDING FINAL ALIGNMENT READINGS. A. ACCOMPLISH REQUIRED ALIGNMENT CORRECTIONS. B. INSTALL NEW GENERATOR STATOR-TO-FOUNDATION DOWELS.

Task/Abbreviation: Q-31112-12 / SSTG SET - OIL FLUSH

MJC: EXECQB53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE SHIP SERVICE TURBINE GENERATOR SET AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING, INCLUDING THE OIL SPRAY NOZZLES. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER HALF COVERS. USE A FULL-CAPACITY OIL PUMP FOR OIL FLUSHING AND ENSURE THAT BEARINGS ARE BY-PASSED. FLUSH THROUGH ONE BEARING HOUSING AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST- FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: Q-31112-13 / SSTG FLEX CPLG - INSP

MJC: EXECQB58

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE FLEXIBLE COUPLING OF THE SHIP SERVICE TURBINE GENERATOR SET. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH-MARK, NON- DESTRUCTIVE TEST AND MOMENT-WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-31112-14 / SSTG ATCHD LO PMP - RPR

MJC: EXECQF18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-15 / SSTG AIR CLR - PLUG TB

MJC: EXECJ832

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-16 / SSTG AIR CLR - REPL BUNDLE

MJC: EXECJ837

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-17 / SSTG AIR CLR - REPL TB

MJC: EXECJ842

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31112-18 / SSTG AIR CLR - REPL ZINCS

MJC: EXECJ847

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-19 / SSTG AIR CLR - REROLL TB

MJC: EXECJ852

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-20 / SSTG AIR CLR - RPR TB SH

MJC: EXECJ857

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-21 / SSTG AIR CLR - RPR TB SPRTS

MJC: EXECJ862

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-22 / SSTG LO CLR - PLUG TB

MJC: EXECJ867

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-23 / SSTG LO CLR - REPL TB BUNDLE

MJC: EXECJ872

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-24 / SSTG LO CLR - REPL TB

MJC: EXECJ877

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-25 / SSTG LO CLR - REPL ZINCS

MJC: EXECJ882

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-26 / SSTG LO CLR - REROLL TB

MJC: EXECJ887

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-27 / SSTG LO CLR - RPR TB SH

MJC: EXECJ892

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-28 / SSTG LO CLR - RPR TB SPRT PLTS

MJC: EXECJ897

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-29 / SSTG AC GEN W/RTR RMV-CLN

MJC: EXECJ997

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING AND ROTATING ASSEMBLIES. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. RECONDITION EXCITER AND MAIN ROTOR IN ACCORDANCE WITH THE REQUIREMENTS OF 009-17. REPAIR END BELLS. IN PLACE CLEAN, RINSE, & DRY THE STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. INSTALL NEW BEARINGS, SEALS AND GASKETS. INSTALL ROTATING ASSEMBLIES AND BRUSH RIGGING. ALIGN THE GENERATOR. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-30 / SSTG AC GEN SLIP RINGS-REPL

MJC: EXECJA02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-31 / SSTG AC GEN RTD(S)-REPL

MJC: EXECJA07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD CONTINUITY OF RTD(S) CIRCUITRY OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE DEFECTIVE RTD(S). VERIFY CONTINUITY OF RTD(S) CIRCUITRY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-32 / SSTG AC GEN IN PLACE-CLN

MJC: EXECJA12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. REPLACE OR MACHINE, CLEAN AND POLISH SLIP RINGS. IN PLACE CLEAN, RINSE, & DRY THE ROTOR AND STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-33 / SSTG AC GEN BRUSHES-REPL

MJC: EXECJA17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-34 / SSTG AC GEN BEARINGS-REPL

MJC: EXECJA22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE BEARINGS, SEALS, AND GASKETS. ALIGN THE GENERATOR. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-35 / SSTG JOURNAL BRGS - RPR

MJC: EXECJI02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING AND ENSURE BEARING HOUSING CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-36 / SSTG THRUST BRG - RPR

MJC: EXECJI03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-37 / SSTG RDCN GR BRGS - REPL

MJC: EXECJI04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR BEARINGS. REMOVE THE REDUCTION GEAR COVER. REMOVE THE FORWARD AND AFT HIGH SPEED SHAFT AND THE LOW SPEED SHAFT BEARINGS IN ACCORDANCE WITH THE APPLICABLE TECH MANUAL. INSPECT/MEASURE BEARINGS FOR SURFACE DEFECTS AND WEAR. REPLACE BEARINGS THAT EXCEED WEAR SPECS. REINSTALL REDUCTION GEAR COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-38 / RDCN GR OIL DEFLECTORS - REPL

MJC: EXECJI05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR OIL DEFLECTORS AS FOLLOWS: REMOVE GEAR COVER. REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-39 / SSTG TURB ROTOR INDICATOR-RPR

MJC: EXECJI06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-31112-40 / SSTG TURB LABYRINTHS - REPL

MJC: EXECJI07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-41 / SSTG TURB OIL DEFLECTORS-REPL

MJC: EXECJI08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31112-42 / SSTG CASING RELIEF VLV - RPR

MJC: EXECJI09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG CASING RELIEF VALVE. REMOVE VALVE TO SHOP AND ACCOMPLISH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-52. ON COMPLETION OF REPAIRS, REINSTALL VALVE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-43 / SSTG ATCHD LO PMP CSG-REPL

MJC: EXECJL13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31112-44 / SSTG ATCHD LO PMP INT-REPL

MJC: EXECJL14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31113-1 / SSTG SET - INSP/ TST

MJC: EXECI110

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, OVERSPEED C. GOVERNOR SYSTEM, SPEED D. SYNCHRONIZING DEVICE SYSTEM. E. VOLTAGE REGULATION SYSTEM. F. OPERATIONAL LOAD TESTS (SINGLE AND PARALLEL (MODES). G. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-31113-2 / SSTG TURB BRG - RPR

MJC: EXECQ298

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED TURBINE BEARINGS OF THE SSTG SET PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BRG HOUSING & BRG FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS-FOUND BEARING PINCH CHECKS. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES, BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF AUTHORIZED RPRS FROM FOLLOWING LIST, ASSEMBLE BRG HOUSINGS & ENSURE BEARING HOUSINGS CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. A. RESURFACE AND MACHINE DESIGNATED JOURNALS. B. REPLACE DESIGNATED OIL DEFLECTORS. C. GRIND OR REPLACE THRUST COLLAR. D. REPLACE DESIGNATED THRUST BRG SHOES (ACT/INACTIVE). E. GRIND DESIGNATED THRUST BRG RETAINING RINGS (A/I). F. REPL DESIGNATED THRUST BRG RETAINING RINGS (A/I). G. GRIND DESIGNATED THRUST BRG SHIMS(ACTIVE/INACTIVE). H. REPL DESIGNATED THRUST BRG SHIMS (ACTIVE/INACTIVE). I. REBABBIT DESIGNATED JOURNAL BEARINGS. J. REPLACE DESIGNATED JOURNAL BEARINGS.

Task/Abbreviation: Q-31113-3 / SSTG SPD GOV - RPR

MJC: EXECQ299

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE ELECTRO-HYDRAULIC SPEED GOVERNOR SYSTEM OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACITLITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O-RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31113-4 / SSTG THROTTLE VLV - RPR

MJC: EXECQ300

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE INSULATION, DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS, REPLACE MISSING OR UNSERVICEABLE FASTENERS AND REINSULATE VALVE ASSEMBLY. A. RESURFACE AND MACHINE VALVE STEM (INCLUDE PILOT VALVE). B. REPLACE VALVE STEM (INCLUDE PILOT VALVE). C. RESURFACE AND MACHINE MAIN VALVE. D. GRIND AND LAP VALVE SEATS (MAIN AND PILOT). E. REPLACE VALVE SEAT (MAIN). F. REPLACE VALVE STEM BUSHING(S). G. REPLACE PILOT VALVE. H. REPLACE PILOT VALVE BUSHING. I. REPLACE DUMP VALVE. J. REPAIR STEAM STRAINER. K. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31113-5 / SSTG INL STM VLV GR - RPR

MJC: EXECQ301

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE GEAR ASSEMBLY (LIFTING BEAM TYPE) OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE VALVE COVER OFF TURBINE CASING AND INSTALL PROTECTIVE COVER ON TURBINE CASING. DISASSEMBLE, INSPECT AND NDT VALVE GEAR COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR LIFTING BEAM. B. REPLACE LIFTING BEAM. C. REPAIR VALVE STEMS. D. REPLACE VALVE STEMS. E. REPLACE VALVE STEM BUSHINGS. F. RESURFACE AND MACHINE VALVES. G. REPLACE VALVES. H. RESURFACE AND MACHINE VALVE SEATS. I. REPLACE VALVE SEATS. ENSURE THAT VALVE COVER AND TURBINE CASING JOINTS ARE IN GOOD CONDITION. SET CRACKING POINT ON VALVES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31113-6 / SSTG RDCN GR - RPR

MJC: EXECQ302

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT & RMV INTERFERENCES & RMV UPPER HALF OF RDCN GEAR CASE FOR INTERNAL EXAM. INSP GEAR TOOTH CONTACT & EXAMINE BRGS. ACCOMP BLUE CONTACT CHECK OF GEAR TEETH. HAND WIPE/CLEAN GEAR SUMP. MEAS/RECORD BRG & THRUST CLEARANCES & JOURNAL CONDITION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. UPON COMP OF RPRS, AS AUTH FROM THE FOLLOWING LIST, REASSEM UNIT USING NEW GSKTS/JTING COMPOUND. PROV RECORD OF POST RPR RUNNING CLEARANCES & ALIGNMENT DATA. INSTALL MUSLIN BAGS IN STR BSKT & OP UNIT IN UNLOADED COND MINIMUM OF ONE HOUR. CK BAGS AT 30 MINUTE INTERVALS UNTIL CLEAN. A. POLISH/STONE GEAR TEETH. B. REPLACE/REBABBIT BEARINGS. C. REMOVE GEARS TO SHOP AND MACHINE/POLISH JOURNALS. D. REMOVE, DISMANTLE AND INSPECT QUILL SHAFT ASSEMBLY. F. DISCONNECT/CLN & PICKLE EXTERNAL LUBE OIL PIPING. G. REPLACE DESIGNATED OIL DEFLECTORS.

Task/Abbreviation: Q-31113-7 / SSTG A.C. GEN - RPR

MJC: EXECQ303

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: Q-31113-8 / SSTG TURB - RPR

MJC: EXECQ837

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW CARBON PACKING, LABYRINTH SEALS, GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS-RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE THROTTLE VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REBABBIT/REPLACE BEARINGS. E. REPLACE OIL DEFLECTORS. F. RESET ROTOR POSITION INDICATORS. G. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. J. REPAIR TURBINE CASING RELIEF VALVE.

Task/Abbreviation: Q-31113-9 / SSTG LO CLR - RPR

MJC: EXECQB39

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31113-10 / SSTG AIR CLR - RPR

MJC: EXECQB44

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31113-11 / SSTG A.C. GEN - ALIGN

MJC: EXECQB49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE A.C. GENERATOR OF THE SHIP SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. MEASURE AND RECORD AS-FOUND CLEARANCES AND ALIGNMENT DATA. ENSURE THE GENERATOR BEARING, FIELD ROTOR AND STATOR ARE ALL WITHIN THE SAME CENTERLINE. ALIGN FIELD ROTOR TO THE REDUCTION GEAR LOW SPEED SHAFT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP INCLUDING FINAL ALIGNMENT READINGS. A. ACCOMPLISH REQUIRED ALIGNMENT CORRECTIONS. B. INSTALL NEW GENERATOR STATOR-TO-FOUNDATION DOWELS.

Task/Abbreviation: Q-31113-12 / SSTG SET - OIL FLUSH

MJC: EXECQB54

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE SHIP SERVICE TURBINE GENERATOR SET AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING, INCLUDING THE OIL SPRAY NOZZLES. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER HALF COVERS. USE A FULL-CAPACITY OIL PUMP FOR OIL FLUSHING AND ENSURE THAT BEARINGS ARE BY-PASSED. FLUSH THROUGH ONE BEARING HOUSING AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST- FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: Q-31113-13 / SSTG FLEX CPLG - INSP

MJC: EXECQB59

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE FLEXIBLE COUPLING OF THE SHIP SERVICE TURBINE GENERATOR SET. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH-MARK, NON- DESTRUCTIVE TEST AND MOMENT-WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-31113-14 / SSTG ATCHD LO PMP - RPR

MJC: EXECQF19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-15 / SSTG AIR CLR - PLUG TB

MJC: EXECJ833

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-16 / SSTG AIR CLR - REPL BUNDLE

MJC: EXECJ838

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-17 / SSTG AIR CLR - REPL TB

MJC: EXECJ843

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-18 / SSTG AIR CLR - REPL ZINCS

MJC: EXECJ848

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-19 / SSTG AIR CLR - REROLL TB

MJC: EXECJ853

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-20 / SSTG AIR CLR - RPR TB SH

MJC: EXECJ858

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-21 / SSTG AIR CLR - RPR TB SPRTS

MJC: EXECJ863

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-22 / SSTG LO CLR - PLUG TB

MJC: EXECJ868

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-23 / SSTG LO CLR - REPL TB BUNDLE

MJC: EXECJ873

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-24 / SSTG LO CLR - REPL TB

MJC: EXECJ878

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-25 / SSTG LO CLR - REPL ZINCS

MJC: EXECJ883

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-26 / SSTG LO CLR - REROLL TB

MJC: EXECJ888

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-27 / SSTG LO CLR - RPR TB SH

MJC: EXECJ893

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-28 / SSTG LO CLR - RPR TB SPRT PLTS

MJC: EXECJ898

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-29 / SSTG AC GEN W/RTR RMV-CLN

MJC: EXECJ998

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING AND ROTATING ASSEMBLIES. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. RECONDITION EXCITER AND MAIN ROTOR IN ACCORDANCE WITH THE REQUIREMENTS OF 009-17. REPAIR END BELLS. IN PLACE CLEAN, RINSE, & DRY THE STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. INSTALL NEW BEARINGS, SEALS AND GASKETS. INSTALL ROTATING ASSEMBLIES AND BRUSH RIGGING. ALIGN THE GENERATOR. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-30 / SSTG AC GEN SLIP RINGS-REPL

MJC: EXECJA03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-31 / SSTG AC GEN RTD(S)-REPL

MJC: EXECJA08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD CONTINUITY OF RTD(S) CIRCUITRY OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE DEFECTIVE RTD(S). VERIFY CONTINUITY OF RTD(S) CIRCUITRY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-32 / SSTG AC GEN IN PLACE-CLN

MJC: EXECJA13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. REPLACE OR MACHINE, CLEAN AND POLISH SLIP RINGS. IN PLACE CLEAN, RINSE, & DRY THE ROTOR AND STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-33 / SSTG AC GEN BRUSHES-REPL

MJC: EXECJA18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-34 / SSTG AC GEN BEARINGS-REPL

MJC: EXECJA23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE BEARINGS, SEALS, AND GASKETS. ALIGN THE GENERATOR. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-35 / SSTG JOURNAL BRGS - RPR

MJC: EXECJI10

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING AND ENSURE BEARING HOUSING CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-36 / SSTG THRUST BRG - RPR

MJC: EXECJI11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-37 / SSTG RDCN GR BRGS - REPL

MJC: EXECJI12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR BEARINGS. REMOVE THE REDUCTION GEAR COVER. REMOVE THE FORWARD AND AFT HIGH SPEED SHAFT AND THE LOW SPEED SHAFT BEARINGS IN ACCORDANCE WITH THE APPLICABLE TECH MANUAL. INSPECT/MEASURE BEARINGS FOR SURFACE DEFECTS AND WEAR. REPLACE BEARINGS THAT EXCEED WEAR SPECS. REINSTALL REDUCTION GEAR COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-38 / RDCN GR OIL DEFLECTORS - REPL

MJC: EXECJI13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR OIL DEFLECTORS AS FOLLOWS: REMOVE GEAR COVER. REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-39 / SSTG TURB ROTOR INDICATOR-RPR

MJC: EXECJI14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-31113-40 / SSTG TURB LABYRINTHS - REPL

MJC: EXECJI15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-41 / SSTG TURB OIL DEFLECTORS-REPL

MJC: EXECJI16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31113-42 / SSTG CASING RELIEF VLV - RPR

MJC: EXECJI17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG CASING RELIEF VALVE. REMOVE VALVE TO SHOP AND ACCOMPLISH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-52. ON COMPLETION OF REPAIRS, REINSTALL VALVE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-43 / SSTG ATCHD LO PMP CSG-REPL

MJC: EXECJL15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31113-44 / SSTG ATCHD LO PMP INT-REPL

MJC: EXECJL16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31114-1 / SSTG SET - INSP/ TST

MJC: EXECI111

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, OVERSPEED C. GOVERNOR SYSTEM, SPEED D. SYNCHRONIZING DEVICE SYSTEM. E. VOLTAGE REGULATION SYSTEM. F. OPERATIONAL LOAD TESTS (SINGLE AND PARALLEL (MODES). G. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-31114-2 / SSTG TURB BRG - RPR

MJC: EXECQ304

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND REPAIR OR REPLACE THE DESIGNATED TURBINE BEARINGS OF THE SSTG SET PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT ALL BRG HOUSING & BRG FINISHED SURFACES ARE CLEAN. ACCOMPLISH AS-FOUND BEARING PINCH CHECKS. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES, BEARING AND JOURNAL DIMENSIONS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF AUTHORIZED RPRS FROM FOLLOWING LIST, ASSEMBLE BRG HOUSINGS & ENSURE BEARING HOUSINGS CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. A. RESURFACE AND MACHINE DESIGNATED JOURNALS. B. REPLACE DESIGNATED OIL DEFLECTORS. C. GRIND OR REPLACE THRUST COLLAR. D. REPLACE DESIGNATED THRUST BRG SHOES (ACT/INACTIVE). E. GRIND DESIGNATED THRUST BRG RETAINING RINGS (A/I). F. REPL DESIGNATED THRUST BRG RETAINING RINGS (A/I). G. GRIND DESIGNATED THRUST BRG SHIMS(ACTIVE/INACTIVE). H. REPL DESIGNATED THRUST BRG SHIMS (ACTIVE/INACTIVE). I. REBABBIT DESIGNATED JOURNAL BEARINGS. J. REPLACE DESIGNATED JOURNAL BEARINGS.

Task/Abbreviation: Q-31114-3 / SSTG SPD GOV - RPR

MJC: EXECQ305

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO THE ELECTRO-HYDRAULIC SPEED GOVERNOR SYSTEM OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACITLITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O-RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST-REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31114-4 / SSTG THROTTLE VLV - RPR

MJC: EXECQ306

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE TRIP AND THROTTLE VALVE ASSEMBLY OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE INSULATION, DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING HYDRAULIC OPERATING MECHANISM. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS USING NEW GASKETS, REPLACE MISSING OR UNSERVICEABLE FASTENERS AND REINSULATE VALVE ASSEMBLY. A. RESURFACE AND MACHINE VALVE STEM (INCLUDE PILOT VALVE). B. REPLACE VALVE STEM (INCLUDE PILOT VALVE). C. RESURFACE AND MACHINE MAIN VALVE. D. GRIND AND LAP VALVE SEATS (MAIN AND PILOT). E. REPLACE VALVE SEAT (MAIN). F. REPLACE VALVE STEM BUSHING(S). G. REPLACE PILOT VALVE. H. REPLACE PILOT VALVE BUSHING. I. REPLACE DUMP VALVE. J. REPAIR STEAM STRAINER. K. REPLACE STEAM STRAINER. TEST HYDRAULIC OPERATING MECHANISM AND ADJUST TRIP DEVICE LINKAGE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31114-5 / SSTG INL STM VLV GR - RPR

MJC: EXECQ307

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE GEAR ASSEMBLY (LIFTING BEAM TYPE) OF THE SHIPS SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. REMOVE VALVE COVER OFF TURBINE CASING AND INSTALL PROTECTIVE COVER ON TURBINE CASING. DISASSEMBLE, INSPECT AND NDT VALVE GEAR COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR LIFTING BEAM. B. REPLACE LIFTING BEAM. C. REPAIR VALVE STEMS. D. REPLACE VALVE STEMS. E. REPLACE VALVE STEM BUSHINGS. F. RESURFACE AND MACHINE VALVES. G. REPLACE VALVES. H. RESURFACE AND MACHINE VALVE SEATS. I. REPLACE VALVE SEATS. ENSURE THAT VALVE COVER AND TURBINE CASING JOINTS ARE IN GOOD CONDITION. SET CRACKING POINT ON VALVES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31114-6 / SSTG RDCN GR - RPR

MJC: EXECQ308

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT & RMV INTERFERENCES & RMV UPPER HALF OF RDCN GEAR CASE FOR INTERNAL EXAM. INSP GEAR TOOTH CONTACT & EXAMINE BRGS. ACCOMP BLUE CONTACT CHECK OF GEAR TEETH. HAND WIPE/CLEAN GEAR SUMP. MEAS/RECORD BRG & THRUST CLEARANCES & JOURNAL CONDITION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. UPON COMP OF RPRS, AS AUTH FROM THE FOLLOWING LIST, REASSEM UNIT USING NEW GSKTS/JTING COMPOUND. PROV RECORD OF POST RPR RUNNING CLEARANCES & ALIGNMENT DATA. INSTALL MUSLIN BAGS IN STR BSKT & OP UNIT IN UNLOADED COND MINIMUM OF ONE HOUR. CK BAGS AT 30 MINUTE INTERVALS UNTIL CLEAN. A. POLISH/STONE GEAR TEETH. B. REPLACE/REBABBIT BEARINGS. C. REMOVE GEARS TO SHOP AND MACHINE/POLISH JOURNALS. D. REMOVE, DISMANTLE AND INSPECT QUILL SHAFT ASSEMBLY. F. DISCONNECT/CLN & PICKLE EXTERNAL LUBE OIL PIPING. G. REPLACE DESIGNATED OIL DEFLECTORS.

Task/Abbreviation: Q-31114-7 / SSTG A.C. GEN - RPR

MJC: EXECQ309

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: Q-31114-8 / SSTG TURB - RPR

MJC: EXECQ838

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN TURBINE CASING AND REMOVE THE ROTATING ASSEMBLY TO SHOP. CLEAN AND INSPECT ALL PARTS. REPORT CONDITIONS FOUND TO THE NSA. BLAST CLEAN TURBINE ROTOR WITH ALUMINUM OXIDE. DYE-CHECK ROTOR ASSEMBLY BLADING/SHROUDS FOR CRACKS. CLEAN AND DYE-CHECK STATIONARY BLADING NOZZLES IN PLACE. DYNAMICALLY BALANCE ROTOR ASSEMBLY. UPON COMPLETION OF REPAIRS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW CARBON PACKING, LABYRINTH SEALS, GASKETS AND JOINTING COMPOUND. MEASURE AND RECORD ALL AS-RELEASED RUNNING CLEARANCES AND ALIGNMENT DATA. SHIP'S FORCE WILL CONDUCT OPERATIONAL TEST. A. CHROME/MACHINE JOURNALS. B. REMOVE STATIONARY BLADING/NOZZLES, DRESS AND REPAIR. C. DISMANTLE THROTTLE VALVE ASSEMBLY. INSPECT AND PROVIDE REPORT. DYE CHECK/BLUE SEATS AND REPAIR AS NEEDED. D. REBABBIT/REPLACE BEARINGS. E. REPLACE OIL DEFLECTORS. F. RESET ROTOR POSITION INDICATORS. G. RE-ESTABLISH BEARING CLEARANCE CONSTANTS. J. REPAIR TURBINE CASING RELIEF VALVE.

Task/Abbreviation: Q-31114-9 / SSTG LO CLR - RPR

MJC: EXECQB40

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31114-10 / SSTG AIR CLR - RPR

MJC: EXECQB45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31114-11 / SSTG A.C. GEN - ALIGN

MJC: EXECQB50

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE A.C. GENERATOR OF THE SHIP SERVICE TURBINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. MEASURE AND RECORD AS-FOUND CLEARANCES AND ALIGNMENT DATA. ENSURE THE GENERATOR BEARING, FIELD ROTOR AND STATOR ARE ALL WITHIN THE SAME CENTERLINE. ALIGN FIELD ROTOR TO THE REDUCTION GEAR LOW SPEED SHAFT. SUBMIT A REPORT OF CONDITIONS FOUND, INCLUDING FINAL ALIGNMENT READINGS, TO THE NAVAL SUPERVISING ACTIVITY. A. ACCOMPLISH REQUIRED ALIGNMENT CORRECTIONS. B. INSTALL NEW GENERATOR STATOR-TO-FOUNDATION DOWELS.

Task/Abbreviation: Q-31114-12 / SSTG SET - OIL FLUSH

MJC: EXECQB55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN OIL FLUSH OF THE SHIP SERVICE TURBINE GENERATOR SET AFTER DISCONNECTING, CLEANING AND PICKLING THE EXTERNAL LUBE OIL PIPING, INCLUDING THE OIL SPRAY NOZZLES. ENSURE THAT OIL SUMP IS CLEAN AND FREE FROM FOREIGN MATTER. REASSEMBLE ALL BEARINGS, BEARING HOUSINGS AND UPPER HALF COVERS. USE A FULL-CAPACITY OIL PUMP FOR OIL FLUSHING AND ENSURE THAT BEARINGS ARE BY-PASSED. FLUSH THROUGH ONE BEARING HOUSING AT A TIME ENSURING MAXIMUM FLOW AND PRESSURE DROP AND UNTIL OIL CONDITION PROVES TO BE FREE FROM FOREIGN MATTER. CLEAN LUBE OIL SUMP (POST- FLUSHING). FLUSH THROUGH INSTALLED FILTER SYSTEM UNTIL VISUAL AND DELTA PRESSURE READINGS ARE ACCEPTABLE. ENSURE THAT NO FOREIGN MATTER IS PRESENT WITHIN SYSTEM BEFORE LOADING UNIT.

Task/Abbreviation: Q-31114-13 / SSTG FLEX CPLG - INSP

MJC: EXECQB60

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, CLEAN AND INSPECT THE FLEXIBLE COUPLING OF THE SHIP SERVICE TURBINE GENERATOR SET. MEASURE AND RECORD BACKLASH AND CLEARANCES. MATCH-MARK, NON- DESTRUCTIVE TEST AND MOMENT-WEIGHT COUPLING FASTENERS. INSPECT OIL PASSAGES TO ENSURE UNRESTRICTED FLOW. REASSEMBLE COUPLING AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-31114-14 / SSTG ATCHD LO PMP - RPR

MJC: EXECQF20

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31114-15 / SSTG AIR CLR - PLUG TB

MJC: EXECJ834 **Rev Date:** 07/13/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 4 **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-16 / SSTG AIR CLR - REPL BUNDLE

MJC: EXECJ839

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-17 / SSTG AIR CLR - REPL TB

MJC: EXECJ844

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-18 / SSTG AIR CLR - REPL ZINCS

MJC: EXECJ849

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-19 / SSTG AIR CLR - REROLL TB

MJC: EXECJ854

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31114-20 / SSTG AIR CLR - RPR TB SH

MJC: EXECJ859

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-21 / SSTG AIR CLR - RPR TB SPRTS

MJC: EXECJ864

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-22 / SSTG LO CLR - PLUG TB

MJC: EXECJ869

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-23 / SSTG LO CLR - REPL TB BUNDLE

MJC: EXECJ874

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31114-24 / SSTG LO CLR - REPL TB

MJC: EXECJ879 **Rev Date:** 07/13/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 4 **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31114-25 / SSTG LO CLR - REPL ZINCS

MJC: EXECJ884

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-26 / SSTG LO CLR - REROLL TB

MJC: EXECJ889

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-27 / SSTG LO CLR - RPR TB SH

MJC: EXECJ894

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-28 / SSTG LO CLR - RPR TB SPRT PLTS

MJC: EXECJ899

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-29 / SSTG AC GEN W/RTR RMV-CLN

MJC: EXECJ999

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING AND ROTATING ASSEMBLIES. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. RECONDITION EXCITER AND MAIN ROTOR IN ACCORDANCE WITH THE REQUIREMENTS OF 009-17. REPAIR END BELLS. IN PLACE CLEAN, RINSE, & DRY THE STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. INSTALL NEW BEARINGS, SEALS AND GASKETS. INSTALL ROTATING ASSEMBLIES AND BRUSH RIGGING. ALIGN THE GENERATOR. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-30 / SSTG AC GEN SLIP RINGS-REPL

MJC: EXECJA04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-31 / SSTG AC GEN RTD(S)-REPL

MJC: EXECJA09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD CONTINUITY OF RTD(S) CIRCUITRY OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE DEFECTIVE RTD(S). VERIFY CONTINUITY OF RTD(S) CIRCUITRY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-32 / SSTG AC GEN IN PLACE-CLN

MJC: EXECJA14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. REPLACE OR MACHINE, CLEAN AND POLISH SLIP RINGS. IN PLACE CLEAN, RINSE, & DRY THE ROTOR AND STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-33 / SSTG AC GEN BRUSHES-REPL

MJC: EXECJA19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-34 / SSTG AC GEN BEARINGS-REPL

MJC: EXECJA24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,710

ManDays: 38

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE BEARINGS, SEALS, AND GASKETS. ALIGN THE GENERATOR. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-35 / SSTG JOURNAL BRGS - RPR

MJC: EXECJI18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE JOURNAL BEARINGS AS FOLLOWS: REMOVE UPPER BEARING HOUSING COVER. ENSURE THAT BEARING HOUSING AND BEARING FINISHED SURFACES ARE CLEAN. MEASURE/RECORD OIL DEFLECTOR TO SHAFT CLEARANCES. DISASSEMBLE BEARING. CLEAN AND EXAMINE THE BEARING FOR WEAR OR DEFECTS. REBABBIT/REPAIR BEARINGS THAT ARE OUT OF TOLERANCE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THE BEARING AND REINSTALL. ENSURE OIL PASSAGE TO THE BEARING IS FREE OF DIRT OR DEBRIS. ASSEMBLE BEARING HOUSING AND ENSURE BEARING HOUSING CONCENTRICITY AND PERPENDICULARITY TO UNIT CENTERLINE. ESTABLISH NEW BEARING CONSTANT. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-36 / SSTG THRUST BRG - RPR

MJC: EXECJI19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE THRUST BEARING AS FOLLOWS: REMOVE BEARING COVER. DISASSEMBLE THE THRUST BEARING. INSPECT THRUST COLLAR, SHOES AND PADS. REPAIR/REPLACE PARTS FOUND UNSUITABLE IN ACCORDANCE WITH APPLICABLE TECH MANUAL. REASSEMBLE THRUST BEARING AND SHIM AS NECESSARY TO OBTAIN THRUST CLEARANCE. INSTALL BEARING COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-37 / SSTG RDCN GR BRGS - REPL

MJC: EXECJI20

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR BEARINGS. REMOVE THE REDUCTION GEAR COVER. REMOVE THE FORWARD AND AFT HIGH SPEED SHAFT AND THE LOW SPEED SHAFT BEARINGS IN ACCORDANCE WITH THE APPLICABLE TECH MANUAL. INSPECT/MEASURE BEARINGS FOR SURFACE DEFECTS AND WEAR. REPLACE BEARINGS THAT EXCEED WEAR SPECS. REINSTALL REDUCTION GEAR COVER. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-38 / RDCN GR OIL DEFLECTORS - REPL

MJC: EXECJI21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG REDUCTION GEAR OIL DEFLECTORS AS FOLLOWS: REMOVE GEAR COVER. REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-39 / SSTG TURB ROTOR INDICATOR-RPR

MJC: EXECJI22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG TURBINE ROTOR POSITION INDICATOR AS FOLLOWS: REMOVE INDICATOR FROM TURBINE. CLEAN AND INSPECT. REPLACE ANY PARTS FOUND DEFECTIVE. VERIFY PROPER ROTOR AXIAL POSITION. REINSTALL AND CALIBRATE INDICATOR.

Task/Abbreviation: J-31114-40 / SSTG TURB LABYRINTHS - REPL

MJC: EXECJI23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE LABYRINTH SEALS AS FOLLOWS: DISASSEMBLE, CLEAN AND EXAMINE THE LABYRINTH STEAM SEAL ASSEMBLIES FOR WEAR AND DEFECTS. POLISH THE SHAFT IN WAY OF SEAL REMOVALS. REPLACE WITH NEW LABYRINTH PACKING ASSEMBLIES. REASSEMBLE AND RELAG CASING AND PIPING. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-41 / SSTG TURB OIL DEFLECTORS-REPL

MJC: EXECJI24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE SSTG TURBINE OIL DEFLECTORS AS FOLLOWS: REMOVE OLD DEFLECTORS. STONE SHAFT IN WAY OF DEFLECTORS. INSTALL NEW OIL DEFLECTORS. OPERATIONALLY TEST.

Task/Abbreviation: J-31114-42 / SSTG CASING RELIEF VLV - RPR

MJC: EXECJI25

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR SSTG CASING RELIEF VALVE. REMOVE VALVE TO SHOP AND ACCOMPLISH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-52. ON COMPLETION OF REPAIRS, REINSTALL VALVE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-43 / SSTG ATCHD LO PMP CSG-REPL

MJC: EXECJL17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31114-44 / SSTG ATCHD LO PMP INT-REPL

MJC: EXECJL18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE SHIP SERVICE STEAM TURBINE GENERATOR SET. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31211-1 / EDG AC GEN - INSP/ TST

MJC: EXECI237

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE EMERGENCY DIESEL GENERATOR. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, OVERSPEED. C. GOVERNOR SYSTEM, SPEED. D. LOAD TESTS (SINGLE/PARALLEL MODES), OPERATIONAL. E. REGULATION SYSTEM, VOLTAGE. F. SYNCHRONIZING DEVICE SYSTEM.

Task/Abbreviation: Q-31211-2 / EDG DSL ENG - RPR

MJC: EXECQ865 **Rev Date:** 04/23/2002

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 3,375 **ManDays:** 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR EDG ENGINE PER DIESEL ENGINE INSPECTION REPORT. DISASSEMBLE THE ENGINE AND ACCOMPLISH DESIGNATED REPAIRS. ON COMPLETION OF REPAIRS, REASSEMBLE ENGINE, ADJUST CLEARANCES TO MANUFACTURER'S SPECIFICATIONS. ENSURE SATISFACTORY ALIGNMENT BETWEEN DIESEL ENGINE AND GENERATOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. PROVIDE ____ MANDAYS OF LABOR AND _____ DOLLARS OF MATERIAL FOR REPAIRS. PROVIDE A QUALIFIED MANUFACTURER'S TECHNICAL REPRESENTATIVE TO ASSIST IN ACCOMPLISHING THE REPAIRS AND OPERATIONAL TESTING.

Task/Abbreviation: Q-31211-3 / EDG AC GEN - RPR

MJC: EXECQ866

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE EMERGENCY DIESEL GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: Q-31211-4 / EDG FUEL INJ/NOZ - RPR

MJC: EXECQB90

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 8

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 8

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE FUEL INJECTORS OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REMOVE INJECTORS, DISASSEMBLE AND INSPECT INTERNAL PARTS. REPLACE WORN PARTS AND REASSEMBLE. PERFORM POP TEST AND REINSTALL ON ENGINE. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31211-5 / EDG ELECTRO-HYDR SPD GOV - RPR

MJC: EXECQB92

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AUTHORIZED REPAIRS TO ELECTRO-HYDRAULIC SPEED GOV SYS OF THE EDG SET PER CONDITION ASSESSMENT AND/OR FTSC/OEM RECOMMENDATIONS. DISCONNECT GOVERNOR LINKAGE, TUBE FITTINGS, ELECTRICAL WIRING AND MOUNTING FLANGE. SHIP TO QUALIFIED MAINTENANCE FACILITY FOR TEST STAND EVALUATION. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, ASSEMBLE COMPONENTS USING NEW GASKETS, O-RINGS, RETAINING RINGS AND SEALS AND ENSURE OIL PASSAGES ARE FREE FROM FOREIGN MATTER. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY POST REPAIRS TEST STAND TEST. REINSTALL GOVERNOR AND CONNECT MOUNTING FLANGE, TUBE FITTINGS, ELECTRICAL WIRING AND LINKAGE. PROVIDE TECHNICAL REPRESENTATIVE FOR IN-PLACE ACCOMPLISHMENT OF SPEED REGULATION ADJUSTMENT AND A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-31211-6 / EDG LO CLR - RPR

MJC: EXECQB94

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31211-7 / EDG FW CLRS - RPR

MJC: EXECQB96

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31211-8 / EDG AFTCLR - RPR

MJC: EXECQB98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31211-9 / EDG AIR STG MOT - RPR

MJC: EXECQC01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, DISASSEMBLE, CLEAN AND INSPECT THE AIR START MOTOR OF THE EDG ENGINE. REPLACE WORN AND DAMAGED PARTS. REASSEMBLE START MOTOR USING NEW GASKETS AND SEALS. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-31211-10 / EDG FUEL INJ PMP - RPR

MJC: EXECQC03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 8

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 8

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE, DISASSEMBLE, CLEAN AND INSPECT THE FUEL INJECTION PUMP. REPORT CONDITIONS FOUND TO THE NSA. REPAIR THE FUEL INJECTION PUMP PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS ASSEMBLE PUMP USING NEW O-RINGS, RETAINING RINGS, SEALS AND WASHERS. ENSURE SATISFACTORY FUEL FLOW. ACCOMPLISH SATISFACTORY SHOP TEST ENSURING FULL-FUEL AND IDLE-FUEL CALIBRATION. TIME INJECTION PUMPS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: IF UNIT INJECTORS, REMOVE, TEST AND REPLACE.

Task/Abbreviation: Q-31211-11 / EDG JKT WTR PMP - RPR

MJC: EXECQC05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, DISASSEMBLE, CLEAN AND INSPECT THE JACKET WATER PUMP (ATTACHED) OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, ASSEMBLE PUMP USING NEW BEARINGS (RADIAL AND THRUST), GASKETS, KEYS, O-RINGS, WATERSEAL ASSEMBLY AND SEALS. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS. A. REPLACE SHAFT. B. REPLACE IMPELLER. C. REPLACE WEARING RING(S). D. REPLACE DRIVE GEAR. E. REPLACE SHAFT SLEEVE. F. REPLACE THE JACKET WATER PUMP ASSEMBLY.

Task/Abbreviation: Q-31211-12 / EDG SW PMP - RPR

MJC: EXECQC07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE, DISASSEMBLE, CLEAN AND INSPECT THE SEA WATER PUMP (ATTACHED) OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, ASSEMBLE PUMP USING NEW BEARINGS (RADIAL AND THRUST), GASKETS, KEYS, O-RINGS, WATERSEAL ASSEMBLY AND SEALS. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS. A. REPLACE SHAFT. B. REPLACE IMPELLER. C. REPLACE WEARING RING(S). D. REPLACE DRIVE GEAR. E. REPLACE SHAFT SLEEVE. F. REPLACE THE SEA WATER PUMP ASSEMBLY.

Task/Abbreviation: Q-31211-14 / EDG TURBOCHARGER - RPR

MJC: EXECQC11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE EDG TURBOCHARGER. DISASSEMBLE, CLEAN AND INSPECT THE TURBOCHARGER COMPRESSOR END AND TURBINE END IAW TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE NSA. DRESS AND/OR REPAIR TURBINE ROTOR BLADING. INSPECT THE NOZZLE RING AND REPLACE IF DAMAGED. DRESS AND/OR REPAIR COMPRESSOR IMPELLER. REPLACE EACH BEARING ASSEMBLY. ON COMPLETION OF REPAIRS, ASSEMBLE TURBOCHARGER USING NEW GASKETS, O-RINGS AND SEALS. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS.

Task/Abbreviation: Q-31211-15 / EDG GEN AIR CLR - RPR

MJC: EXECQC13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE COOLER PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECTION. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O- RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RE-ROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. REPLACE HEADS. I. CHEMICALLY- CLEAN MAIN LUBE OIL COOLER. J. MECHANICALLY-CLEAN MAIN LUBE OIL COOLER. K. REPLACE TUBE BUNDLE.

Task/Abbreviation: Q-31211-16 / AC GEN TO EDG - ALIGN

MJC: EXECQC15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ALIGN THE A.C. GENERATOR OF THE EMERGENCY DIESEL ENGINE GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. MEASURE AND RECORD AS-FOUND CLEARANCES AND ALIGNMENT DATA. ENSURE THE GENERATOR BEARING, FIELD ROTORS AND STATOR ARE ALL WITHIN THE SAME CENTERLINE. ALIGN FIELD ROTOR TO THE REDUCTION GEAR LOW SPEED SHAFT. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP INCLUDING FINAL ALIGNMENT READINGS. A. ACCOMPLISH REQUIRED ALIGNMENT CORRECTIONS. B. INSTALL NEW GENERATOR STATOR-TO-FOUNDATIONS DOWELS.

Task/Abbreviation: Q-31211-17 / ATCHD LO PMP - RPR

MJC: EXECQF22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31211-20 / EDG DSL ENG - INSP/OP TST

MJC: EXECMJ41

Rev Date: 01/30/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

JOINT FLEET MAINTENANCE MANUAL INST 4790.3 VOLUME 4 PARA 7.3

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE EMERGENCY DIESEL GENERATOR ENGINE IN ACCORDANCE WITH THE TYPE COMMANDER MAINTENANCE MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. GOVERNOR SYSTEM, SPEED. C. LOAD TESTS (OPERATIONAL-SINGLE AND PARALLEL MODES). D. SYNCHRONIZING DEVICE SYSTEM. E. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: J-31211-21 / EDG AFTCLR - PLUG TB

MJC: EXECJ311

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-22 / EDG AFTCLR - REPL TB BUNDLE

MJC: EXECJ313

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-23 / EDG AFTCLR - REPL TB

MJC: EXECJ315

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-31211-24 / EDG AFTCLR - REPL ZINCS

MJC: EXECJ317

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-25 / EDG AFTCLR - REROLL TB

MJC: EXECJ319

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-26 / EDG AFTCLR - RPR TB SH

MJC: EXECJ321

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-27 / EDG AFTCLR-RPR TB SPRT PLTS

MJC: EXECJ323

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-28 / EDG FW CLRS - PLUG TB

MJC: EXECJ325

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-29 / EDG FW CLRS - REPL TB BUNDLE

MJC: EXECJ327

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-30 / EDG FW CLRS - REPL TB

MJC: EXECJ329

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-31 / EDG FW CLRS - REPL ZINCS

MJC: EXECJ331

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-32 / EDG FW CLRS - REROLL TB

MJC: EXECJ333

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-33 / EDG FW CLRS - RPR TB SH

MJC: EXECJ335

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-34 / EDG FW CLRS-RPR TB SPRT PLTS **MJC:** EXECJ337 **Rev Date:** 07/13/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-35 / EDG GEN AIR CLR - PLUG TB

MJC: EXECJ339

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-36 / EDG GEN AIR CLR - REPL BUNDLE

MJC: EXECJ341

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-37 / EDG GEN AIR CLR - REPL TB

MJC: EXECJ343

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-38 / EDG GEN AIR CLR - REPL ZINCS

MJC: EXECJ345

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-39 / EDG GEN AIR CLR - REROLL TB

MJC: EXECJ347

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-40 / EDG GEN AIR CLR - RPR TB SH

MJC: EXECJ349

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-41 / EDG GEN AIR CLR-RPR TB SPRTS

MJC: EXECJ351

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-42 / EDG LO CLR - PLUG TB

MJC: EXECJ353

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-43 / EDG LO CLR - REPL TB BUNDLE

MJC: EXECJ355

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-44 / EDG LO CLR - REPL TB

MJC: EXECJ357

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-45 / EDG LO CLR - REPL ZINCS

MJC: EXECJ359

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-46 / EDG LO CLR - REROLL TB

MJC: EXECJ361

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-47 / EDG LO CLR - RPR TB SH

MJC: EXECJ363

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-48 / EDG LO CLR-RPR TB SPRT PLTS

MJC: EXECJ365

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-49 / EDG AC GEN W/RTR RMV-CLN

MJC: EXECJC51

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING AND ROTATING ASSEMBLIES. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. RECONDITION EXCITER AND MAIN ROTOR IN ACCORDANCE WITH THE REQUIREMENTS OF 009-17. REPAIR END BELLS. IN PLACE CLEAN, RINSE, & DRY THE STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. INSTALL NEW BEARINGS, SEALS AND GASKETS. INSTALL ROTATING ASSEMBLIES AND BRUSH RIGGING. ALIGN THE GENERATOR. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-50 / EDG AC GEN SET SLIP RINGS-REPL

MJC: EXECJC53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-51 / EDG AC GEN SET BRUSHES-REPL

MJC: EXECJC55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-52 / EDG AC GEN RTD(S)-REPL

MJC: EXECJC57

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD CONTINUITY OF RTD(S) CIRCUITRY OF THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. REPLACE DEFECTIVE RTD(S). VERIFY CONTINUITY OF RTD(S) CIRCUITRY. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-53 / EDG AC GEN IN PLACE-CLN

MJC: EXECJC59

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. REMOVE BRUSH RIGGING. PROTECT PARTS SUSCEPTIBLE TO WATER INTRUSION. CLEAN BRUSH RIGGING. REPLACE OR MACHINE, CLEAN AND POLISH SLIP RINGS. IN PLACE CLEAN, RINSE, & DRY THE ROTOR AND STATOR. MONITOR INSULATION RESISTANCE DURING DRYING PROCESS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-54 / EDG AC GEN BEARINGS-REPL

MJC: EXECJC61

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE A.C. GENERATOR OF THE EMERGENCY DIESEL GENERATOR SET. REPLACE BEARINGS, SEALS, AND GASKETS. ALIGN THE GENERATOR. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-55 / EDG JKT WTR PMP - RPR

MJC: EXECJL49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, OPEN, CLEAN AND INSPECT THE ATTACHED JACKET WATER PUMP OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE NSA. REPAIR THE JACKET WATER PUMP PER CONDITION ASSESSMENT RECOMMENDATIONS. A. REPLACE SHAFT. B. REPLACE IMPELLER. C. REPLACE WEARING RING(S). D. REPLACE DRIVE GEAR. E. REPLACE SHAFT SLEEVE. ASSEMBLE PUMP USING NEW BEARINGS (RADIAL AND THRUST), GASKETS, KEYS, O-RINGS, WATERSEAL ASSEMBLY AND SEALS. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS.

Task/Abbreviation: J-31211-56 / EDG JKT WTR PMP - REPL

MJC: EXECJL50

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ATTACHED JACKET WATER PUMP OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-57 / EDG SW PMP - RPR

MJC: EXECJL51

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, OPEN, CLEAN AND INSPECT THE ATTACHED SEA WATER PUMP OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPORT CONDITIONS FOUND TO THE NSA. REPAIR THE JACKET WATER PUMP PER CONDITION ASSESSMENT RECOMMENDATIONS. A. REPLACE SHAFT. B. REPLACE IMPELLER. C. REPLACE WEARING RING(S). D. REPLACE DRIVE GEAR. E. REPLACE SHAFT SLEEVE. ASSEMBLE PUMP USING NEW BEARINGS (RADIAL AND THRUST), GASKETS, KEYS, O-RINGS, WATERSEAL ASSEMBLY AND SEALS. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS.

Task/Abbreviation: J-31211-58 / EDG SW PMP - REPL

MJC: EXECJL52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ATTACHED SEA WATER PUMP OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. ENSURE SATISFACTORY PUMP ALIGNMENT TO DRIVE UNIT AND GEAR BACKLASH. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-59 / ATCHD LO PMP (RTY GR) CSG-REPL

MJC: EXECJL53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-60 / ATCHD LO PMP (RTY GR) INT-REPL

MJC: EXECJL54

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ATTACHED LUBE OIL PUMP (ROTARY/GEAR) OF THE EMERGENCY DIESEL ENGINE GENERATOR SET. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-61 / EDG FUEL INJ - REPL

MJC: EXECJQ39

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 8

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 8

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE AND REPLACE FUEL OIL INJECTORS ON EDG ENGINE. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31211-62 / EDG AIR STG MOT - REPL

MJC: EXECJQ40

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE AIR START MOTOR OF THE EDG ENGINE WITH A NEW UNIT.

Task/Abbreviation: J-31211-63 / AIR MOT BENDIX DRIVE -RPR

MJC: EXECJQ41

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE BENDIX DRIVE OF THE EDG AIR STARTING MOTOR.

Task/Abbreviation: J-31211-64 / AIR MOT BENDIX DRIVE -REPL

MJC: EXECJQ42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE BENDIX DRIVE OF THE EDG AIR STARTING MOTOR.

Task/Abbreviation: J-31211-65 / EDG AIR START VLV - RPR

MJC: EXECJQ43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, DISASSEMBLE, CLEAN AND INSPECT THE AIR START VALVE OF THE EDG AIR STARTING MOTOR. REPLACE WORN PARTS. REASSEMBLE THE START VALVE USING NEW GASKETS AND SEALS. ACCOMPLISH SATISFACTORY OPERATIONAL TESTS.

Task/Abbreviation: J-31211-66 / EDG AIR START VLV - REPL

MJC: EXECJQ44

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE AIR START VALVE OF THE EDG AIR STARTING MOTOR.

Task/Abbreviation: J-31211-67 / EDG TURBOCHARGER - REPL

MJC: EXECJQ45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE EDG TURBOCHARGER AND REPLACE WITH A NEW OR REBUILT UNIT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-31311-1 / UPS - INSP/ TST

MJC: EXECI124

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE UNINTERRUPTABLE POWER SYSTEM (UPS). REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. BATTERIES B. CABLES C. CHARGER, BATTERY D. CONTROLLER E. FOUNDATION AND RACKS.

Task/Abbreviation: Q-31311-2 / UPS BATTERIES - REPL

MJC: EXECQ356

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE BATTERIES OF THE UNINTERRUPTABLE POWER SYSTEM (UPS) PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS FOLLOWS: A. DISCONNECT BATTERIES (ELECTRICALLY AND MECHANICALLY). B. IDENTIFY AND RETAIN JUMPERS, HOLD-DOWN CLAMPS AND SPACERS. C. CLEAN BATTERIES, JUMPER TERMINALS AND RACKS. D. INSTALL NEW CRES FASTENERS (MIL-S-12222, TYPE I, GRADE 304) E. ACCOMPLISH AN EQUALIZING CHARGE. (NOT APPLICABLE TO MAINTENACE FREE BATTERIES) F. OPERATIONALLY-TEST SYSTEM.

Task/Abbreviation: I-31421-1 / 400HZ MG SET - INSP/ TST

MJC: EXECI125

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH AN INSPECTION AND OPERATIONAL TEST OF THE 400-HZ MOTOR GENERATOR SET. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. CONTROLLER / CONTROL PANEL B. COOLER(S) C. COUPLING D. FOUNDATION E. GENERATOR F. INSTRUMENTATION G. MOTOR H. MOUNTS, RESILIENT I. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-31421-2 / 400HZ MG SET - RPR

MJC: EXECQ357

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,835

ManDays: 63

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FOLLOWING DESIGNATED COMPONENTS OF THE 400-HZ MOTOR GENERATOR SET PER CONDITION ASSESSMENT RECOMMENDATIONS. UPON COMPLETION OF REPAIRS, REINSTALL COMPONENTS REPLACING MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CONTROLLER / CONTROL PANEL B. COUPLING C. FOUNDATION D. GENERATOR E. INSTRUMENTATION F. MOTOR G. MOUNTS, RESILIENT (REPLACEMENT).

Task/Abbreviation: J-31421-10 / 400HZ MG SET SLIP RINGS-REPL

MJC: EXECJE52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,835

ManDays: 63

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN, INSPECT, AND RECORD END BELL, BEARINGS, AND AIR GAP CLEARANCES OF THE 400-HZ MOTOR GENERATOR SET. DISCONNECT SOLID STATE DEVICES. MEASURE INSULATION RESISTANCE OF WINDINGS. VERIFY CONTINUITY OF RTD CIRCUITRY. DISASSEMBLE. REMOVE BRUSH RIGGING. CLEAN BRUSH RIGGING. REPLACE SLIP RINGS. ALIGN THE GENERATOR. INSTALL BRUSH RIGGING. INSTALL AND ADJUST NEW BRUSHES. MEASURE AND RECORD THE FINAL AIR GAP AND BEARING CLEARANCES, INSULATION RESISTANCE, AND THRUST. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-31421-11 / 400HZ MG SET BRUSHES-REPL

MJC: EXECJE53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,835

ManDays: 63

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN AND INSPECT THE 400-HZ MOTOR GENERATOR SET. REPLACE AND ADJUST BRUSHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-32111-1 / CABLES/CABLEWAY - INSP

MJC: EXECI127

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT CABLES AND CABLEWAYS, INCLUDING SUPPORTS, PENETRATIONS, STUFFING TUBES, CHAFING RINGS, ETC. IDENTIFY DISCREPANCIES AS CATEGORY 1, 2 OR 3 DEPENDENT UPON THEIR SEVERITY. ITEMS OF IMMEDIATE PERSONNEL OR FIRE HAZARD OR THAT VOID WATERTIGHT INTEGRITY SHALL BE CORRECTED IMMEDIATELY. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: I-32411-1 / SS SWGR - INSP/ TST

MJC: EXECI128

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

VISUALLY INSPECT AND ACCOMPLISH AN INFRARED SURVEY ON THE SHIP SERVICE SWITCHBOARD/SWITCHGEAR TO ENSURE TIGHTNESS OF THE BUS BAR AND CONDUCTOR TERMINALS/LUGS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. CLEAN, TEST AND ADJUST IN-PLACE AS APPLICABLE, THE CIRCUIT BREAKERS, COILS (CLOSING AND TRIPPING), GOVERNOR SYSTEM (SPEED-ELECTRONIC), INSTRUMENTATION, RELAYS (LOW VOLTAGE, OVERCURRENT AND REVERSE POWER), SYNCHRONIZING SYSTEM AND TRANSFORMERS (CURRENT AND POWER). NOTES. 1. WORK MUST BE SCHEDULED TO AVOID INTERFERENCE WITH SHIPBOARD AND SHIPYARD ROUTINE AND NOT BE COMMENCED WITHOUT THE SUPERVISOR'S APPROVAL. 2. ON COMPLETION AND IN CONSONANCE WITH THE LIGHT- OFF/TEST SCHEDULE, INSPECT, TEST AND ADJUST ALL ELECTRICAL PROTECTIVE DEVICES. 3. ALL OPERATIONAL TESTS WILL BE ACCOMPLISHED BY SHIP'S FORCE.

Task/Abbreviation: I-32411-2 / EMER SWGR - INSP/ TST

MJC: EXECI129

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

VISUALLY INSPECT AND ACCOMPLISH AN INFRARED SURVEY AND/OR ULTRASONIC TESTING ON THE EMERGENCY SWITCHBOARD/SWITCHGEAR TO ENSURE TIGHTNESS OF THE BUS BAR AND CONDUCTOR TERMINALS/LUGS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE CIRCUIT BREAKERS, BUS TRANSFER (AUTOMATIC AND MANUAL), COILS (CLOSING AND TRIPPING), INSTRUMENTATION AND TRANSFORMERS (CURRENT). NOTES. 1. WORK MUST BE SCHEDULED TO AVOID INTERFERENCE WITH SHIPBOARD AND SHIPYARD ROUTINE AND NOT TO BE COMMENCED WITHOUT THE SUPERVISOR'S APPROVAL. 2. ON COMPLETION AND IN CONSONANCE WITH THE LIGHT-OFF/TEST SCHEDULE, INSPECT, TEST AND ADJUST ALL ELECTRICAL PROTECTIVE DEVICES. 3. ALL OPERATIONAL TESTS WILL BE ACCOMPLISHED BY SHIP'S FORCE.

Task/Abbreviation: I-32411-4 / SHORE PWR PNL - INSP/TST

MJC: EXECI276

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	VISUALLY INSPECT AND ACCOMPLISH AN INFRARED SURVEY ON THE SHORE POWER PANEL TO ENSURE TIGHTNESS OF THE BUS BAR AND CONDUCTOR TERMINALS/LUGS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE CIRCUIT BREAKERS, COILS (CLOSING AND TRIPPING), INSTRUMENTATION, RELAYS (LOW VOLTAGE, OVERCURRENT AND REVERSE POWER), SYNCHRONIZING SYSTEM AND TRANSFORMERS (CURRENT AND POWER). NOTES. 1. WORK MUST BE SCHEDULED TO AVOID INTERFERENCE WITH SHIPBOARD AND SHIPYARD ROUTINE AND NOT BE COMMENCED WITHOUT THE SUPERVISOR'S APPROVAL. 2. ON COMPLETION AND IN CONSONANCE WITH THE LIGHT OFF/TEST SCHEDULE, INSPECT, TEST AND ADJUST ALL ELECTRICAL PROTECTIVE DEVICES. 3. ALL OPERATIONAL TESTS WLL BE ACCOMPLISHED BY SHIP'S FORCE.

Task/Abbreviation: Q-32411-20 / CKT BREAKER - RPR

MJC: EXECQL34

Rev Date: 05/16/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE CIRCUIT BREAKER AND ACCOMPLISH ONE OF THE FOLLOWING: A. REPAIR CIRCUIT BREAKER PER NAVSEA STANDARD ITEM 009-75. B. CRATE AND SHIP CIRCUIT BREAKER TO THE NAVY DESIGNATED OVERHAUL POINT (DOP) AT PUGET SOUND NAVAL SHIPYARD FOR REPAIR. ON COMPLETION OF REPAIRS, REINSTALL CIRCUIT BREAKER AND OPERATIONALLY TEST.

Task/Abbreviation: J-32411-44 / CKT BREAKER - RPR

MJC: EXECJ091

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE CIRCUIT BREAKER AND REPAIR PER NAVSEA STANDARD ITEM 009-75. ON COMPLETION OF REPAIRS, REINSTALL CIRCUIT BREAKER AND OPERATIONALLY TEST.

Task/Abbreviation: J-32411-45 / CKT BREAKER (SHIP) - RPR

MJC: EXECJ092

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, CRATE AND SHIP CIRCUIT BREAKER TO THE NAVY DESIGNATED OVERHAUL POINT (DOP). ON COMPLETION OF REPAIRS, REINSTALL CIRCUIT BREAKER AND OPERATIONALLY TEST.

Task/Abbreviation: I-34111-1 / SSTG LO PMP - INSP

MJC: EXECI131

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. VIBRATION ANALYSIS SURVEY. D. CAPACITY FLOW TEST

Task/Abbreviation: Q-34111-6 / SSTG LO PMP - RPR

MJC: EXECQ364

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-34111-9 / SSTG LO PMP MOT - RPR

MJC: EXECQ367

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

AS39 ICMP Planning Form

Task/Abbreviation: J-34111-11 / SSTG LO PMP MOT-RPR

MJC: EXECJ986

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34111-12 / SSTG LO PMP MOT BRG-REPL

MJC: EXECJ991

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34111-13 / SSTG LO PMP (RTY GR) CSG-REPL

MJC: EXECJP66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34111-14 / SSTG LO PMP (RTY GR) INT-REPL

MJC: EXECJP67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-34112-1 / SSTG LO PMP - INSP

MJC: EXECI132

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. VIBRATION ANALYSIS SURVEY. D. CAPACITY FLOW TEST.

Task/Abbreviation: Q-34112-6 / SSTG LO PMP - RPR

MJC: EXECQ373

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-34112-9 / SSTG LO PMP MOT - RPR

MJC: EXECQ376

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34112-11 / SSTG LO PMP MOT-RPR

MJC: EXECJ987

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34112-12 / SSTG LO PMP MOT BRG-REPL

MJC: EXECJ992

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34112-13 / SSTG LO PMP (RTY GR) CSG-REPL

MJC: EXECJP72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34112-14 / SSTG LO PMP (RTY GR) INT-REPL

MJC: EXECJP73

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-34113-1 / SSTG LO PMP - INSP

MJC: EXECI133

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. VIBRATION ANALYSIS SURVEY. D. CAPACITY FLOW TEST.

Task/Abbreviation: Q-34113-6 / SSTG LO PMP - RPR

MJC: EXECQ382

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-34113-9 / SSTG LO PMP MOT - RPR

MJC: EXECQ385

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34113-11 / SSTG LO PMP MOT-RPR

MJC: EXECJ988

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34113-12 / SSTG LO PMP MOT BRG-REPL

MJC: EXECJ993

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34113-13 / ATCHD LO PMP (RTY GR) CSG-REPL

MJC: EXECJP78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34113-14 / ATCHD LO PMP (RTY GR) INT-REPL

MJC: EXECJP79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-34114-1 / SSTG LO PMP - INSP

MJC: EXECI134

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. VIBRATION ANALYSIS SURVEY. D. CAPACITY FLOW TEST.

Task/Abbreviation: Q-34114-6 / SSTG LO PMP - RPR

MJC: EXECQ391

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY GEAR PUMP. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS ROTOR AND HOUSING BORE DIAMETERS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF PUMP SHAFT AND GEARS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-34114-9 / SSTG LO PMP MOT - RPR

MJC: EXECQ394

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34114-11 / SSTG LO PMP MOT-RPR

MJC: EXECJ989

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-34114-12 / SSTG LO PMP MOT BRG-REPL

MJC: EXECJ994

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34114-13 / SSTG LO PMP (RTY GR) CSG-REPL

MJC: EXECJP84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE THE OUTER CASING. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-34114-14 / SSTG LO PMP (RTY GR) INT-REPL

MJC: EXECJP85

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,665

ManDays: 37

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN, CLEAN, AND INSPECT THE ROTARY/GEAR SHIP SERVICE TURBINE GENERATOR LUBE OIL SERVICE PUMP. REPLACE PUMP INTERNALS AS A MATCHED SET (INTERNAL REPLACEMENT KIT) PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF INTERNAL REPLACEMENT REASSEMBLE PUMP. ENSURE A SATISFACTORY PUMP GEAR AND WORM GEAR DRIVE BACKLASH AND CLEARANCES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: R-40711-6 / EMI CONT ITEMS - INSTL/RPR

MJC: EXSYR112

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 001

Matl Cost: 465

ManDays: 26

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	INSTALLATION/REPAIR OF TOPSIDE EMI CONTROL ITEMS DURING THE DEPOT AVAILABILITY IS REQUIRED.	DURING THE DEPOT AVAILABILITY INSTALL/REPAIR TOPSIDE EMI CONTROL ITEMS IDENTIFIED BY THE EMI SURVEY. NOTE 1: NO NEW BOND STRAPS SHALL BE INSTALLED TOPSIDE EXCEPT FOR THOSE SHOWN IN THE APPLICABLE SHIP'S EMI CONTROL TOPSIDE ARRANGEMENT DRAWING, IDENTIFIED IN SEMCIP TECHNICAL ASSISTANCE NETWORK (STAN), UNLESS REQUIRED BY STAN. TESTING IN ACCORDANCE WITH NAVSEA STD DWG 407-5291780( ) INDICATES NEED OR APPROVAL BY NAVSEA CODE 623. NOTE 2: THERE IS NO REQUIREMENT TO IMMEDIATELY REMOVE EXCESS BOND STRAPS THAT ARE OPERATIONALLY SATISFACTORY. IT IS ANTICIPATED THAT MINIMUM BOND STRAP CONFIGURATION WILL BE ATTAINED BY ATTRITION. NOTE 3: ACCOMPLISH TASK R-40711-15 (EMI SURVEY) PRIOR TO THIS TASK.

Task/Abbreviation: R-40711-7 / EMI DEFECTS - CORR

MJC: EXSYR004

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,258

ManDays: 19

Referenced Authority:

Reason:

BASELINE

Problem Description:

DEFECTS OR CASUALTIES DISCOVERED DURING EMI INSPECTION/TESTING REQUIRE CORRECTION.

Recommended Solution:

PROVIDE ___ MANDAYS OF TECHNICAL SERVICES AND $____ OF MATERIAL TO CORRECT GOVERNMENT RESPONSIBLE DEFECTS OR CASUALTIES DISCOVERED DURING EMI INSPECTION/TESTING. NOTE 1: MANDAY AND MATERIAL DETERMINATION WILL BE MADE AT THE WORK PACKAGE INTEGRATION CONFERENCE (WPIC). NOTE 2: THIS TASK COVERS EMI DISCREPANCIES NOT ALREADY INCLUDED AS PART OF OTHER REPAIRS DURING THE DEPOT AVAILABILITY.

Task/Abbreviation: R-40711-15 / EMI SURVEY - ACCOMP

MJC: EXSYR173

Rev Date: 05/02/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 001

Matl Cost: 956

ManDays: 15

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ACCOMPLISHMENT OF AN EMI SURVEY IS REQUIRED.	ELECTROMAGNETIC INTERFERENCE (EMI) SURVEY - ACCOMPLISH THE FOLLOWING: A. CONDUCT A POST-PRODUCTION TOPSIDE VISUAL INSPECTION (2V-1) TO VERIFY THAT ALL APPLICABLE TOPSIDE EMI CONTROL MEASURES ARE INSTALLED. B. ANNOTATE THE APPLICABLE SHIP'S EMI CONTROL TOPSIDE ARRANGEMENT DRAWING, IDENTIFIED IN SEMCIP TECHNICAL ASSISTANCE NETWORK (STAN) (AT WWW.SEMCIP.COM), IN ACCORDANCE WITH NAVSEA STD DWG 407-5291780( ) TO IDENTIFY ANY LOCATION/QUANTITY CHANGES IN EXISTING TOPSIDE BOND STRAPS AND PROVIDE A COPY TO NAVSEA CODE 623. NOTE 1: NO NEW BOND STRAPS SHALL BE INSTALLED TOPSIDE EXCEPT FOR THOSE SHOWN IN THE APPLICABLE SHIP'S DRAWING UNLESS REQUIRED BY STAN. TESTING IN ACCORDANCE WITH NAVSEA STD DWG 407-5291780( ) INDICATES NEED OR APPROVAL BY NAVSEA CODE 623. MINIMUM BOND STRAP CONFIGURATION WILL BE ATTAINED BY ATTRITION. NOTE 2: TASK WILL BE ACCOMPLISHED FOLLOWING INDUSTRIAL AVAILABILITIES GREATER THAN 120 DAYS. NOTE 3: ACCOMPLISH PRIOR TO TASK R-40711-16. NOTE 4: TASK IS NORMALLY DONE BY SIMA OR FTSC BUT CAN BE ASSIGNED TO THE DEPOT ACTIVITY FOR ACCOMPLISHMENT IN CONNECTION WITH THE INDUSTRIAL AVAILABILITY.

Task/Abbreviation: R-40711-16 / SHIP EMC CERT - PROV

MJC: EXSYR174

Rev Date: 05/02/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 001

Matl Cost: 479

ManDays: 27

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ACCOMPLISHMENT OF A SHIP EMC CERTIFICATION IS REQUIRED.	SHIP ELECTROMAGNETIC COMPATIBILITY (EMC) CERTIFICATION - PROVIDE A SHIP EMC CERTIFICATION IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA S9040-AA-GTP-010/SSCR REV 4, CHG 1 BY ACCOMPLISHING THE FOLLOWING: A. CONDUCT A VISUAL INSPECTION TO ENSURE THAT ALL FIXABLE CATEGORY (CAT) 1 AND 2 EMI PROBLEMS IDENTIFIED IN SEMCIP TECHNICAL ASSISTANCE NETWORK (STAN) (AT WWW.SEMCIP.COM) HAVE BEEN FIXED. B. CONDUCT A RECOGNITION TEST TO DETERMINE THE EFFECTS OF ALL CAT 1 AND 2 EMI PROBLEMS FOR WHICH NO FIX IS CURRENTLY AVAILABLE. C. CONDUCT AN AT-SEA HF INTERMODULATION INTERFERENCE (IMI) TEST (2R-1) TO DETERMINE THE LEVEL OF DETECTABLE IMI PRODUCTS. IMI SOURCES (3R-3) CAUSING IMI GREATER THAN 19TH ORDER SHALL BE REPORTED TO THE NSA/TYCOM FOR RESOLUTION. NOTE 1: TASK WILL BE DONE 6 MONTHS PRIOT TO DEPLOYMENT AND FOLLOWING INDUSTRIAL AVAILABILITIES GREATER THAN 120 DAYS. NOTE 2: ACCOMPLISH TASK R-40711-15 PRIOR TO THIS TASK. NOTE 3: TASK IS NORMALLY DONE BY SIMA OR FTSC BUT CAN BE ASSIGNED TO THE DEPOT ACTIVITY FOR ACCOMPLISHMENT IN CONNECTION WITH THE INDUSTRIAL AVAILABILITY. NOTE 4: TASK R-40711-17 IS TO BE ACCOMPLISHED AFTER THIS TASK.

Task/Abbreviation: R-40711-17 / SHIP EMC CERT RPRT - PROV **MJC:** EXSYR175 **Rev Date:** 05/02/2003

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Intermediate **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 200 **ManDays:** 14

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A SHIP EMC CERTIFICATION REPORT MUST BE PROVIDED AFTER ACCOMPLISHMENT OF THE SHIP EMC CERTIFICATION.	PROVIDE A SHIP ELECTROMAGNETIC COMPATIBILITY (EMC) CERTIFICATION REPORT AS REQUIRED BY NAVSEA S9040-AA-GTP-010/SSCR REV 4, CHG 1 TO NAVSEA CODE 623 WITH COPY TO THE NAVAL SUPERVISING ACTIVITY (NSA). NOTE 1: EMC CERTIFICATION IS NOT EXPECTED TO ADDRESS ALL SHIPBOARD EMI PROBLEMS ENCOUNTERED NOR INTENDED TO DENOTE THAT THE SHIP IS EMI-FREE ONCE CERTIFIED. NOTE 2: THE PRIMARY OBJECTIVE OF AN EMC CERTIFICATION IS TO ENSURE THAT FIXABLE CAT 1/2 EMI PROBLEMS ARE FIXED, REMAINING CAT 1/2 PROBLEMS ARE REPORTED AND THE IMI PRODUCTS GENERATED BY HF TRANSMISSIONS ARE 19TH ORDER OR BELOW. NO OTHER EMI IDENTIFIED ON THE SHIP IS A FACTOR TO BE CONSIDERED IN THE CERTIFICATION PROCESS (E.G., DOES NOT INCLUDE THE DISCOVERY OF NEW EMI PROBLEMS). NOTE 3: ACCOMPLISH THIS TASK IN CONJUNCTION WITH TASK R-40711-16.

Task/Abbreviation: I-42211-1 A / NAV LIGHTS - INSP/CERT

MJC: CXECI004

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

EXECUTIVE ORDER 11964 DATED 19 JAN 1977 "IMPLEMENTATION OF COLREGS, 1972"

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT THE NAVIGATION LIGHTS TO ENSURE THEY ARE IN COMPLIANCE WITH EXECUTIVE ORDER 11964 DTD 19 JAN 1977, "IMPLEMENTATION OF THE CONVENTION ON THE INTERNATIONAL REGULATIONS FOR PREVENTING COLLISIONS AT SEA, 1972." PROVIDE A CERTIFICATION REPORT AS REQUIRED IN COMNAVSEASYSCOM LTR 9422 OPR:56Z11 SER 56ZB/56Z1-73 DATED 23 AUGUST 1992. NOTE: TASK IS INITIATED BY TYCOMS AT THE COMPLETION OF AN AVAILABILITY WHEN INSTALLATION OF EQUIPMENT MAY IMPACT THE ARCS OF VISIBILITY.

Task/Abbreviation: I-42315-14 / NAV SYS - INSP/TST

MJC: OXECIF96

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST NAVIGATION SYSTEMS (TO INCLUDE NAVTEX FAX RECEIVER, AN/PSN-11 AND AN/WRN-6 GPS UNITS). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-42411-1 / FATHOMETER XDCR (DD)- REPL/TST **MJC:** CXECQ017 **Rev Date:** 01/15/2003

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** YES

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** 675 **ManDays:** 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE THE FATHOMETER TRANSDUCER. CRATE AND RETURN REMOVED TRANSDUCER TO THE GOVERNMENT. ACCOMPLISH A PRE-INSTALLATION SHOP-TEST OF NEW TRANSDUCER. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NAVAL SUPERVISING ACTIVITY. CLEAN, PRIME AND PAINT SEA CHEST. INSTALL NEW TRANSDUCER USING NEW RUBBER GASKET AND CRES FASTENERS AND CONNECT ELECTRICALLY. INSTALL A TEMPORARY SEA CHEST COVER PLATE. REMOVE TEMPORARY COVER PLATE. ACCOMPLISH SATISFACTORY POST-INSTALLATION TESTS (I.E., DRYDOCK AND WATERBORNE) IN ACCORDANCE WITH COMBAT SYSTEM TESTING AND APPLICABLE TECHNICAL MANUAL. NOTE: 1. DRYDOCKING ITEM. 2. PRIOR TO THE DEPOT LEVEL DRYDOCKING AVAILABILITY, ENSURE INSPECTION AND TESTING OF THE TRANSDUCER USING THE AN/WQM-8 SONAR TEST SET. TYPE COMMANDER WILL ARRANGE FOR ACCOMPLISHMENT OF THIS PRIOR TO START OF THE DEPOT LEVEL DRYDOCKING AVAILABILITY. FORWARD REPORT TO NAVAL UNDERSEA WARFARE CENTER, NEWPORT, RI (FOR EAST COAST AVAILABILITIES)/KEYPORT, WA (FOR WEST COAST AVAILABILITIES). USUALLY ACCOMPLISHED BY FTSCLANT/FTSCPAC.

Task/Abbreviation: Q-42411-2 / FATHOMETER - RPR

MJC: CXECQ018

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPAIR THE FATHOMETER PER CONDITION ASSESSMENT RECOMMENDATIONS AND IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: I-42411-5 / FATHOMETER - INSP/TST

MJC: CXECI328

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE FATHOMETER SYSTEM. REPORT CONDITIONS FOUND TO SHIP'S CSMP. NOTE: PRIOR TO A DEPOT LEVEL DRYDOCKING AVAILABILITY, ENSURE INSPECTION AND TESTING OF THE TRANSDUCER USING THE AN/WQM-8 SONAR TEST SET.

Task/Abbreviation: I-42611-1 / MASTER/AUX GCMPS - INSP/TST

MJC: CXECI010

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 2

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE MASTER AND (IF APPLICABLE) AUXILIARY GYRO COMPASSES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-42611-2 / MASTER GCMPS - RPR/TST

MJC: CXECQ020

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,600

ManDays: 80

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE MASTER GYROCOMPASS SYSTEMS PER CONDITION ASSESSMENT RECOMMENDATIONS, IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL OR AS FOLLOWS: A. REMOVE, DISASSEMBLE, CLEAN AND EXAMINE COMPONENT PARTS. B. REPLACE PARTS FOUND UNSUITABLE FOR FURTHER USE. C. INSTALL NEW BEARINGS, SEALS, GASKETS, ANVIL ASSEMBLY, PLUNGER GYROSPHERE, CONTACT ASSEMBLY, TERMINAL ASSEMBLY AND RETAINER. D. REPLACE OIL. E. CLEAN AND PRESERVE GYRO COMPASS EQUIPMENT ENCLOSURE. F. REINSTALL AND CONNECT EQUIPMENT. G. TEST AND CALIBRATE EQUIPMENT INCLUDING TURNTABLE AND SMALL ANGLE SCROSBY TEST (MIL-C-15952, PART 4). H. SETTLE COMPASS ON MERIDIAN AND ALIGN BY SUN AZIMUTHS. I. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: Q-42611-3 / AUX GCMPS - RPR/TST

MJC: CXECQ021

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 55

Equip/Task: 1

Matl Cost: 1,800

ManDays: 40

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE AUXILIARY GYROCOMPASS SYSTEMS PER CONDITION ASSESSMENT RECOMMENDATIONS, IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL OR AS FOLLOWS: A. REMOVE, DISASSEMBLE, CLEAN AND EXAMINE COMPONENT PARTS. B. REPLACE PARTS FOUND UNSUITABLE FOR FURTHER USE. C. INSTALL NEW BEARINGS, SEALS, GASKETS, ANVIL ASSEMBLY, PLUNGER GYROSPHERE, CONTACT ASSEMBLY, TERMINAL ASSEMBLY AND RETAINER. D. REPLACE OIL. E. CLEAN AND PRESERVE GYRO COMPASS EQUIPMENT ENCLOSURE. F. REINSTALL AND CONNECT EQUIPMENT. G. TEST AND CALIBRATE EQUIPMENT INCLUDING TURNTABLE AND SMALL ANGLE SCROSBY TEST (MIL-C-15952, PART 4). H. SETTLE COMPASS ON MERIDIAN AND ALIGN BY SUN AZIMUTHS. I. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: I-42622-1 / UW LOG SYS - INSP/TST

MJC: CXECI011

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE UNDERWATER LOG SYSTEM. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-42622-2 / UW LOG SYS - RPR/TST

MJC: CXECQ022

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE UNDERWATER LOG SYSTEM PER CONDITION ASSESSMENT RECOMMENDATIONS OR AS FOLLOWS: A. UNDERWATER LOG RODMETER - 1. RECORD STOPPING POINTS. 2. RETRACT, REMOVE, CLEAN, EXAMINE AND REPAIR DEFECTS. 3. RENEW O-RINGS AND PACKING AND ACCOMPLISH AN INSULATION RESISTANCE TEST. 4. REPAIR AND TEST THE HYDRAULIC SYSTEM AND ACCOMPLISH AN OPERATIONAL TEST. B. SPEED SERVO - CLEAN, TEST, REPLACE IF DEFECTIVE AND RETEST. C. INDICATOR TRANSMITTERS - CLEAN, INSPECT AND REPLACE DEFECTIVE PARTS. D. DISTANCE INTEGRATOR - CLEAN, TEST, REPLACE IF DEFECTIVE AND RETEST. E. DISTANCE AND SPEED INDICATORS - CLEAN, TEST, REPAIR IF DEFECTIVE AND RETEST. F. REASSEMBLE SYSTEM. G. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-42623-1 / DEAD RECKONING SYS - INSP/TST

MJC: CXECI012

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE DEAD RECKONING SYSTEM. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-42623-2 / DRAI - RPR/TST

MJC: CXECQ023

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 55

Equip/Task: 1

Matl Cost: 2,025

ManDays: 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE DEAD RECKONING ANALYZER INDICATOR MK ( ) MOD ( ) PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS FOLLOWS: A. REMOVE, DISASSEMBLE, CLEAN AND EXAMINE. B. REPLACE BEARINGS. C. INSTALL NEW GASKETS. D. ALIGN AND ADJUST EACH MODULE. E. REPLACE DEFECTIVE RESISTORS AND BRUSHES. F. REPLACE VENT FAN. G. CLEAN AND PRESERVE INTERIOR AND EXTERIOR OF ENCLOSURE. H. ACCOMPLISH A CONTINUITY TEST ON INTERCONNECTING CABLES. I. REASSEMBLE, INSTALL, ADJUST AND ALIGN EQUIPMENT. J. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: Q-42623-3 / DRT - RPR/TST

MJC: CXECQ024

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,800

ManDays: 40

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE DEAD RECKONING TRACER PER CONDITION ASSESSMENT AND AS FOLLOWS: A. DISASSEMBLE, CLEAN AND INSPECT. B. REMOVE EXISTING AND INSTALL NEW ELECTRICAL AND MECHANICAL COMPONENTS, ASSEMBLIES, SUBASSEMBLIES, INTERNAL CIRCUITRY, AND ENCLOSURE HARDWARE IN PLACE OF THOSE FOUND TO BE MISSING OR DEFECTIVE. NEW MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF THE EQUIPMENT TECHNICAL MANUAL. C. ADJUST EACH GEAR TRAIN ELIMINATING BINDING AND EXCESSIVE BACKLASH. D. CLEAN AND PRESERVE TRACER ENCLOSURE. E. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: I-43611-60 / MK 26 IPDS - INSP/TST

MJC: CXECI408

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 39

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST MK 26 IMPROVED POINT DETECTION SYSTEM. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43611-61 / AN/KAS-1 - INSP/TST

MJC: CXECI409

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST AN/KAS-1( ) CHEMICAL WARFARE DIRECTIONAL DETECTOR. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-1 / FO TK TLI - MCA INSP/TST

MJC: EXECI155

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE FUEL OIL TANKS (COMPENSATING AND NON-COMPENSATING STORAGE, SETTLING, SERVICE AND CARGO, AS APPLICABLE). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

AS39 ICMP Planning Form

Task/Abbreviation: I-43721-3 / FDW TK TLI - MCA INSP/TST

MJC: EXECI157

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE FEEDWATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-4 / POTW TK TLI - MCA INSP/TST

MJC: EXECI158

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE POTABLE WATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-5 / BLST TK TLI - MCA INSP/TST

MJC: EXECI159

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE BALLAST TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-6 / CONTAM TK TLI - MCA INSP/TST

MJC: EXECI160

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE CONTAMINATED OIL/WATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-7 / LO STOR TK TLI - MCA INSP/TST

MJC: EXECI161

Rev Date: 05/15/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE LUBE OIL STORAGE TANK(S). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-8 / LO SETLG TK TLI - MCA INSP/TST **MJC:** EXECI162 **Rev Date:** 05/15/2003

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Tech Support Unit **Freq:** 60 **Equip/Task:** X **Matl Cost:** **ManDays:** 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	MATERIAL CONDITION ASSESSMENT INSPECT AND TEST THE COMPLETE TANK LEVEL INDICATING SYSTEM, ALL COMPONENTS INTERNAL AND EXTERNAL TO TANK, FOR THE LUBE OIL SETTLING TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-43721-14 / FO TK TLI - RPR

MJC: EXECQH04

Rev Date: 03/02/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 3,780

ManDays: 84

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE FUEL OIL TANKS (COMPENSATING AND NON-COMPENSATING STORAGE, SETTLING, SERVICE AND CARGO, AS APPLICABLE) PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-16 / FDW TK TLI - RPR

MJC: EXECQH06

Rev Date: 10/26/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE FEEDWATER TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-17 / POTW TK TLI - RPR

MJC: EXECQH07 **Rev Date:** 03/03/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** X **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE POTABLE WATER TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-18 / BLST TK TLI - RPR

MJC: EXECQH08

Rev Date: 10/25/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE BALLAST TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-19 / CONTAM TK TLI - RPR

MJC: EXECQH09

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE CONTAMINATED OIL/WATER TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-20 / LO STOR TK TLI - RPR

MJC: EXECQH10

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE LUBE OIL STORAGE TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: Q-43721-21 / LO SETLG TK TLI - RPR

MJC: EXECQH11

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 360

ManDays: 8

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE TANK LEVEL INDICATING SYSTEM FOR THE LUBE OIL SETTLING TANKS PER CONDITION ASSESSMENT RECOMMENDATIONS. FOR GEMS TRANSMITTER EQUIPPED SHIPS ONLY, THE TASK INCLUDES REPLACEMENT OF FSS2 CABLE WITH RAYCHEM CABLE AND NITRAL BUSHINGS, REPAIR OR REPLACEMENT OF THE TRANSMITTER, AND REPAIR OR REPLACEMENT OF EPOXY COATING ON THE TRANSMITTER.

Task/Abbreviation: I-43721-39 / FO TK TLI - INSP/TST

MJC: EXECIL33

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE FUEL OIL TANKS (COMPENSATING AND NON-COMPENSATING STORAGE, SETTLING, SERVICE AND CARGO, AS APPLICABLE). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-41 / FDW TK TLI - INSP/TST

MJC: EXECIL35

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE FEEDWATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-42 / POTW TK TLI - INSP/TST

MJC: EXECIL36

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE POTABLE WATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-43 / BLST TK TLI - INSP/TST

MJC: EXECIL37

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE BALLAST TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-44 / CONTAM TK TLI - INSP/TST

MJC: EXECIL38

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE CONTAMINATED OIL/WATER TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-45 / LO STOR TK TLI - INSP/TST

MJC: EXECIL39

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE LUBE OIL STORAGE TANK(S). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43721-46 / LO SETLG TK TLI - INSP/TST

MJC: EXECIL40

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE TANK LEVEL INDICATING SYSTEM (EXTERNAL TO TANK ONLY) FOR THE LUBE OIL SETTLING TANKS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-43731-1 / CKT HD AND HE - INSP/TST

MJC: CXECI032

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE WIND DIRECTION AND SPEED INDICATING SYSTEM CIRCUITS HD AND HE. REPORT CONDITIONS FOUND TO SHIP'S CSMP. NOTE: IF APPLICABLE, INSPECTION TO BE ACCOMPLISHED AS PART OF THE AIR CERTIFICATION.

Task/Abbreviation: I-44111-1 / HF COMM ANT - INSP/TST

MJC: CXECI033

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE HF COMMUNICATION ANTENNAS AS FOLLOWS: A. INSPECT COMPONENT AND/OR PARTS AND WIRING FOR DEFECTS. B. INSPECT FOUNDATIONS FOR DETERIORATION. C. INSPECT MOUNTING FASTENERS FOR CORROSION. D. INSPECT BONDING STRAPS FOR CORROSION. E. ACCOMPLISH SWEPT VSWR OF BROADBAND TRANSMIT ANTENNAS. F. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44111-2 / UHF COMM ANT - INSP/TST

MJC: CXECI034

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE UHF COMMUNICATION ANTENNAS AS FOLLOWS: A. INSPECT COMPONENT AND/OR PARTS AND WIRING FOR DEFECTS. B. INSPECT FOUNDATIONS FOR DETERIORATION. C. INSPECT MOUNTING FASTENERS FOR CORROSION. D. INSPECT BONDING STRAPS FOR CORROSION. E. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44111-3 / VHF COMM ANT - INSP/TST

MJC: CXECI035

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE VHF COMMUNICATION ANTENNAS AS FOLLOWS: A. INSPECT COMPONENT AND/OR PARTS AND WIRING FOR DEFECTS. B. INSPECT FOUNDATIONS FOR DETERIORATION. C. INSPECT MOUNTING FASTENERS FOR CORROSION. D. INSPECT BONDING STRAPS FOR CORROSION. E. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44131-1 / HF COMM XMTR - INSP/TST

MJC: CXECI037

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE HF COMMUNICATIONS TRANSMITTERS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44131-2 / UHF/VHF XMTR - INSP/TST

MJC: CXECI038

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE UHF/VHF COMMUNICATIONS TRANSMITTERS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-44131-3 / AN/URT-23 XMTR - REPL/TST

MJC: CXECQ025

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE AND TEST THE AN/URT-23( )(V) TRANSMITTING SET, PER CONDITION ASSESSMENT RECOMMENDATIONS, AND IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: I-44141-1 / LF /MF/ HF RCVR - INSP/TST

MJC: CXECI039

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE COMMUNICATIONS RECEIVERS (LF, MF, HF). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44141-2 / VHF COMM RCVR - INSP/TST

MJC: CXECI040

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE VHF COMMUNICATIONS RECEIVERS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44151-1 / COMM XCVR - INSP/TST

MJC: CXECI041

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE COMMUNICATIONS TRANSCEIVERS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44162-1 / SINGLE AUDIO SYS - INSP/TST

MJC: OXECIG01

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST SINGLE AUDIO SYSTEM (TO INCLUDE SA-2112, C-10276, C-10316, AM-3729 AND LS-474 UNITS). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44162-2 / PNL/SWBD - INSP/TST

MJC: OXECIG02

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST PATCH PANELS AND SWITCHBOARDS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44163-2 / OK-455 - INSP/TST

MJC: OXECIG03

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST OK-455 DUAL DAMA CONTROL MONITOR GROUP. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44171-1 / SATL COMM SYS - INSP/TST

MJC: CXECI042

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE SATELLITE COMMUNICATIONS SYSTEMS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-44171-2 / AS-3018/WSC-1 ANT - REPL/TST

MJC: CXECQ026

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 2

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE OE-82( )/WSC-1(V) ANTENNA GROUP EQUIPMENT PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS FOLLOWS: A. ANTENNA AS-3018( )/WSC-1(V) - 1. REMOVE ANTENNA TO BE EXCHANGED. 2. INSTALL EXCHANGED ANTENNA. 3. TEST ANTENNA. B. AMPLIFIER-FILTER AM-6691/WSC-1 - 1. REMOVE UNIT TO BE EXCHANGED. 2. INSTALL EXCHANGED AMPLIFIER FILTER. 3. TEST AMPLIFIER FILTER. C. ACCOMPLISH TDR AND VSWR TESTS TO RF CABLES AND REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44191-1 / NAVMACS - INSP/TST

MJC: CXECI043

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE NAVY MODULAR AUTOMATED COMMUNICATIONS (NAVMACS). REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-44191-2 / ON-143 INTCON GP - REPL/TST

MJC: CXECQ027

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 90

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE AND TEST THE ON-143(V)( )/USQ INTERCONNECTING GROUP PER CONDITION ASSESSMENT RECOMMENDATIONS.

Task/Abbreviation: Q-44191-3 / TT-624 TPR - REPL/TST

MJC: CXECQ028

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 135

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE AND TEST THE TT-624( )(V)/UG TELEPRINTER PER CONDITION ASSESSMENT RECOMMENDATIONS.

Task/Abbreviation: Q-44191-4 / RD-397 RCDR-RPDR - REPL/TST

MJC: CXECQ029

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 45

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE AND TEST THE RD-397( )(V)/U RECORDER- REPRODUCER PER CONDITION ASSESSMENT RECOMMENDATIONS.

Task/Abbreviation: I-44311-1 / AN/SAT-2( ) XMTR - INSP/TST

MJC: CXECI045

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AN/SAT-2( ) INFRARED TRANSMITTER SET, INCLUDING GASKETS, WHITE LIGHT EMISSION, SUPPORTING STRUCTURES, HARDWARE TIGHTNESS AND LUBRICATION. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-44511-1 / TELETYPE EQPT - INSP/TST

MJC: CXECI046

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE TELETYPE EQUIPMENT. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-45011-1 / RDR REPEATERS - INSP/TST

MJC: CXECI048

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 3

Matl Cost:

ManDays: 1

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE RADAR REPEATERS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-45167-1 / AN/SPS-67 RDR SET - INSP/TST

MJC: CXECI055

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 0

Equip/Task: 0

Matl Cost:

ManDays: 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE AN/SPS-67(V) RADAR SET (LESS ANTENNA AND PEDESTAL) UTILIZING APPLICABLE MRC CARDS AND TECHNICAL MANUAL ALIGNMENT PROCEDURES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-45167-2 / AN/SPS-67 RDR SET - RPR/TST

MJC: CXECQ037

Rev Date:

Std Template:

Sit Reqs:

Priority: 0

Qty: 0

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 0

Equip/Task: 0

Matl Cost:

ManDays: 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPAIR THE AN/SPS-67( ) RADAR SET (LESS ANTENNA AND PEDESTAL) PER CONDITION ASSESSMENT RECOMMENDATIONS. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: I-45167-3 / AN/SPS-67 ANT/PED - INSP/TST

MJC: CXECI120

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 0

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 0

Equip/Task: 0

Matl Cost:

ManDays: 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ACCOMPLISH A VISUAL INSPECTION AND A VOLTAGE STANDING WAVE RATIO (VSWR) AND ROTATIONAL TESTS ON THE AN/SPS-67( ) RADAR ANTENNA AND PEDESTAL UTILIZING APPLICABLE MRC CARDS AND TECHNICAL MANUAL ALIGNMENT PROCEDURES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-45167-4 / AN/SPS-67 ANT/PED - REPL/TST

MJC: CXECQ086

Rev Date:

Std Template:

Sit Reqs:

Priority: 0

Qty: 0

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 0

Equip/Task: 0

Matl Cost:

ManDays: 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE AN/SPS-67( ) RADAR ANTENNA PER CONDITION ASSESSMENT RECOMMENDATIONS AND IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. ACCOMPLISH A PRE- INSTALLATION OPERATIONAL TEST OF THE NEW ANTENNA SET. ACCOMPLISH VOLTAGE STANDING WAVE RATIO (VSWR) AND INSERTION LOSS TESTS TO THE SHIPBOARD INSTALLED WAVEGUIDE. REPORT CONDITIONS FOUND TO SHIP'S CSMP. PROVE SATISFACTORY OPERATION BY APPROPRIATE STAGE OF COMBAT SYSTEM TESTING.

Task/Abbreviation: I-45167-5 / AN/SPS-67 RDR WG - INSP/TST **MJC:** CXECI131 **Rev Date:** 03/01/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 0 **Matl Forecast:** NO

Lvl of Maint: Tech Support Unit **Freq:** 0 **Equip/Task:** 0 **Matl Cost:** **ManDays:** 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ACCOMPLISH A VISUAL INSPECTION AND A VOLTAGE STANDING WAVE RATIO (VSWR) TEST ON THE AN/SPS-67( ) RADAR WAVEGUIDE UTILIZING APPLICABLE MRC CARDS AND TECHNICAL MANUAL ICDS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-45167-6 / AN/SPS-67 RDR WG - RPR

MJC: CXECQ099 **Rev Date:** 03/02/1999

Std Template: **Sit Reqs:** **Priority:** 0 **Qty:** 0 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 0 **Equip/Task:** 0 **Matl Cost:** **ManDays:** 0

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPAIR THE AN/SPS-67( ) RADAR WAVEGUIDE PER CONDITION ASSESSMENT RECOMMENDATIONS.

Task/Abbreviation: I-45173-3 / AN/SPS-73 RDR SET - INSP/TST

MJC: EXECIK42

Rev Date: 08/22/2002

Std Template:

Sit Reqs:

Priority: Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 48

Equip/Task: 1

Matl Cost: 50

ManDays: 2

Referenced Authority:

FLEET REQUIREMENT

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE AN/SPS-73( ) RADAR SET UTILIZING APPLICABLE MRC CARDS AND TECHNICAL MANUAL ALIGNMENT PROCEDURES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-45173-4 / AN/SPS-73 ANT - REPL/TST

MJC: EXECQK80 **Rev Date:** 05/07/2003

Std Template: **Sit Reqs:** **Priority:** Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 15,000 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENT

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE AN/SPS-73( ) RADAR ANTENNA PER CONDITION ASSESSMENT RECOMMENDATIONS, IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. ACCOMPLISH AN OPERATIONAL TEST OF THE NEW ANTENNA.

Task/Abbreviation: Q-45173-5 / AN/SPS-73 RDR SET - RPR/TST

MJC: EXECQK81

Rev Date: 08/22/2002

Std Template:

Sit Reqs:

Priority: Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost: 5,000

ManDays: 30

Referenced Authority:

FLEET REQUIREMENT

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE AN/SPS-73( ) RADAR SET (LESS ANTENNA) PER CONDITION ASSESSMENT RECOMMENDATIONS. ACCOMPLISH AN OPERATIONAL TEST IN ACCORDANCE WITH APPLICABLE TECHNICAL MANUALS.

Task/Abbreviation: I-45511-1 / IFF SYS - INSP/TST

MJC: CXECI066

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE IFF SYSTEM. IFF SYSTEMS CONSIST OF TRANSPONDER AND INTERROGATOR GROUPS AND ASSOCIATED EQUIPMENT. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-49111-16 / 2M RPR - INSP/TST

MJC: OXECIG13

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 180

ManDays: 4

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST MICRO MINIATURE REPAIR STATION AND CERTIFICATION. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-49311-27 / SNAP - INSP/TST

MJC: OXECIG14

Rev Date: 07/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 135

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND TEST THE SHIP'S NONTACTICAL AUTOMATED PROCESSING SYSTEM. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: R-50810-1 / LAG MCHRY SP - RMV/RPR/INST

MJC: EXSYR156

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING FOR THERMAL INSULATION ON PIPING AND MACHINERY, INCLUDING REMOVABLE PADS, WITHIN THE MACHINERY SPACES. REMOVAL AND INSTALLATION OF INSULATION AND LAGGING ARE TO BE IN ACCORDANCE WITH RELATED ASBESTOS REMOVAL CONTROL PROCEDURES AND NAVSEA STANDARD ITEM 009-11. FOR PLANNING PURPOSES, _____ MANDAYS AND $_____ MATERIAL COSTS ARE AUTHORIZED. SHIPS FORCE TO PROVIDE LAGGING PRIORITY LIST TO THE NAVAL SUPERVISING ACTIVITY. A. REMOVE EXISTING AND INSTALL NEW INSULATION AND LAGGING B. REPAIR DAMAGED OR DETERIORATED INSULATION AND LAGGING C. REPLACE MISSING INSULATION AND LAGGING WITH NEW

Task/Abbreviation: R-50810-2 / LAG NONMCHRY SP - RMV/RPR/INST

MJC: EXSYR157

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING FOR THERMAL INSULATION ON PIPING AND MACHINERY, INCLUDING REMOVABLE PADS, OUTSIDE OF THE MACHINERY SPACES. REMOVAL AND INSTALLATION OF INSULATION AND LAGGING ARE TO BE IN ACCORDANCE WITH RELATED ASBESTOS REMOVAL CONTROL PROCEDURES AND NAVSEA STANDARD ITEM 009-11. FOR PLANNING PURPOSES, _____ MANDAYS AND $_____ MATERIAL COSTS ARE AUTHORIZED. SHIPS FORCE TO PROVIDE LAGGING PRIORITY LIST TO THE NAVAL SUPERVISING ACTIVITY. A. REMOVE EXISTING AND INSTALL NEW INSULATION AND LAGGING B. REPAIR DAMAGED OR DETERIORATED INSULATION AND LAGGING C. REPLACE MISSING INSULATION AND LAGGING WITH NEW

Task/Abbreviation: I-51211-1 / VENT SYS NONMCHRY SPACES- INSP

MJC: EXECI164

Rev Date: 11/14/2002

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT FOR CLEANLINESS AND INTEGRITY ALL SUPPLY AND EXHAUST VENTILATION SYSTEMS OUTSIDE THE MACHINERY SPACES AND ACCOMPLISH A VOLUMETRIC OUTPUT TEST. INSPECTION TO INCLUDE DUCTWORK, FLEXIBLE CONNECTORS, RESILIENT MOUNTS, VENT SCREENS AND DRAINS. REPORT CONDITIONS FOUND TO CSMP.

Task/Abbreviation: I-51311-1 / MCHRY VENT SYS - INSP

MJC: EXECI165

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT FOR CLEANLINESS AND INTEGRITY ALL SUPPLY AND EXHAUST VENTILATION SYSTEMS IN MACHINERY SPACES AND ACCOMPLISH A VOLUMETRIC OUTPUT TEST. INSPECTION TO INCLUDE DUCTWORK, FLEXIBLE CONNECTORS, RESILIENT MOUNTS, VENT SCREENS AND DRAINS. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-51411-1 / CHW CLG SYS - INSP

MJC: EXECI166

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY TEST THE CHILLED WATER COOLING DISTRIBUTION SYSTEM. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL PROVIDE REQUIRED REFRIGERANT AND SPARES. NOTES: 1. TO INCLUDE VISUAL INSPECTION OF RESILIENT MOUNTS ON CHILLED WATER PUMPS, IF INSTALLED.

Task/Abbreviation: Q-51411-3 / CHW PMP - RPR

MJC: EXECQ501

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-51411-5 / CHW PMP MOT - RPR

MJC: EXECQ503

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE CHILL WATER PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51411-36 / CHW PMP MOT-RWND

MJC: EXECJC96

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REWIND THE ELECTRIC MOTOR OF THE CHILLED WATER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51411-37 / CHW PMP MOT-RPR

MJC: EXECJC97

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	RECONDITION THE ELECTRIC MOTOR OF THE CHILLED WATER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51411-38 / CHW PMP MOT BRG-REPL

MJC: EXECJC98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE SHIP SERVICE GAS TURBINE GENERATOR SEA WATER PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51411-39 / CHW PMP MECH SEAL - REPL

MJC: EXECJM45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51411-40 / CHW PMP WEAR RINGS-REPL

MJC: EXECJM46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51411-43 / CHW PMP WEAR RINGS-REPL

MJC: EXECJM49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51421-1 / A/C PLT - INSP

MJC: EXECI168

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 135

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE AIR CONDITIONING PLANT. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING COMPRESSOR SOLENOIDS, CUT- OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL OPERATE EQUIPMENT IN SUPPORT OF TESTING AND PROVIDE REQUIRED REFRIGERANT AND SPARES. NOTE: USE SWT 514-21 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51421-2 / A/C PLT COMPR - RPR

MJC: EXECQC42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF GEARS, IMPELLERS AND SHAFTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND SHAFT JOURNALS. B. REPAIR OR REPLACE DIFFUSER PLATE, GEARS, IMPELLERS, NOZZLE PLATE, PUMP ASSEMBLY (LUBE OIL), ROTOR SCROLL AND SUPPORT, SHAFTS, SHAFT SEALS, THRUST COLLAR, VANE ASSEMBLY (PRE-ROTATION) AND UNLOADER ASSEMBLY. C. REPLACE COUPLING. D. REPAIR HEAT EXCHANGERS. NOTE: USE SWT 514-21 FOR GUIDANCE.

Task/Abbreviation: Q-51421-4 / A/C COMPR MOT - RPR

MJC: EXECQC98

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51421-6 / A/C SW CIRC PMP - RPR

MJC: EXECQC66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51421-7 / A/C COND - INSP/RPR

MJC: EXECQD87

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

AS 39

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CONDENSER OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS & AS DESIGNATED. HYDRO SHELL & TUBE SIDES & REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECT. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING, INSTALL COMPONENTS USING NEW GASKETS AND O-RINGS & REPLACE MISSING/UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. UT TEST EVERY 60 MONTHS TO ADDITIONALLY IDENTIFY ANY SHELL AREAS WHICH MAY HAVE CORRODED DUE TO DAMAGED/IMPROPER LAGGING. REMOVE THE CORROSION, PRESERVE THE SHELLS. B. REROLL DESIGNATED TUBES. C. INSTALL TUBE INSERTS. D. PLUG DESIGNATED TUBES. E. REPLACE DESIGNATED TUBES. F. REPLACE ZINCS. G. RECOAT/REPAIR TUBE SHEETS. H. REPAIR TUBE SUPPORT PLATES. I. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL. J. ACCOMPLISH STRUCTURAL REPAIRS TO HEADS. K. REPLACE HEADS. L. CHEMICALLY CLEAN CONDENSER. M. MECHANICALLY CLEAN CONDERNSER. N. REPLACE TUBE BUNDLE

Task/Abbreviation: Q-51421-9 / A/C SW CIRC PMP ELEC MOT - RPR

MJC: EXECQC74

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSEMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51421-10 / A/C SW CIRC PMP - INSP/TST

MJC: EXECI320

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SEA WATER CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: J-51421-27 / A/C COND - PLUG TB

MJC: EXECJ167

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-28 / A/C COND - RPR HEADS

MJC: EXECJ175

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR HEADS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-29 / A/C COND - RPR SHELL

MJC: EXECJ183

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-30 / A/C COND - REPL TB

MJC: EXECJ191

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-31 / A/C COND - REPL ZINCS

MJC: EXECJ199

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-32 / A/C COND - REROLL TB

MJC: EXECJ207

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-33 / A/C COND - RPR TB SH

MJC: EXECJ215

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-34 / A/C COND-REPL TB BUNDLE

MJC: EXECJ223

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-35 / A/C COND-RPR SPRT PLATES

MJC: EXECJ231

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-36 / A/C SW CIRC PMP MOT-RWND

MJC: EXECJE04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING SYSTEM IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-40 / A/C COMPR MOT-RPR

MJC: EXECJE36

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51421-42 / A/C PLT COMPR (HE) - RPR

MJC: EXECJF66

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH REPAIRS TO THE HEAT EXCHANGER. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-43 / A/C PLT COMPR (SEALS) - RPR

MJC: EXECJF67

Rev Date: 09/24/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO REMOVE AND REPLACE SHAFT SEALS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-47 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51421-49 / SW CIRC PMP MECH SEAL - REPL

MJC: EXECJM54

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51421-50 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51422-1 / A/C PLT - INSP

MJC: EXECI169

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 135

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE AIR CONDITIONING PLANT. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING COMPRESSOR SOLENOIDS, CUT- OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL OPERATE EQUIPMENT IN SUPPORT OF TESTING AND PROVIDE REQUIRED REFRIGERANT AND SPARES. NOTE: USE SWT 514-21 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51422-2 / A/C PLT COMPR - RPR

MJC: EXECQC43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF GEARS, IMPELLERS AND SHAFTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND SHAFT JOURNALS. B. REPAIR OR REPLACE DIFFUSER PLATE, GEARS, IMPELLERS, NOZZLE PLATE, PUMP ASSEMBLY (LUBE OIL), ROTOR SCROLL AND SUPPORT, SHAFTS, SHAFT SEALS, THRUST COLLAR, VANE ASSEMBLY (PRE-ROTATION) AND UNLOADER ASSEMBLY. C. REPLACE COUPLING. D. REPAIR HEAT EXCHANGERS. NOTE: USE SWT 514-21 FOR GUIDANCE.

Task/Abbreviation: Q-51422-4 / A/C COMPR MOT - RPR

MJC: EXECQC99

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51422-6 / A/C SW CIRC PMP - RPR

MJC: EXECQC67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51422-7 / A/C COND - INSP/RPR

MJC: EXECQD88

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CONDENSER OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS & AS DESIGNATED. HYDRO SHELL & TUBE SIDES & REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECT. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING, INSTALL COMPONENTS USING NEW GASKETS AND O-RINGS & REPLACE MISSING/UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. REROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL. I. ACCOMPLISH STRUCTURAL REPAIRS TO HEADS. J. REPLACE HEADS. K. CHEMICALLY CLEAN CONDENSER. L. MECHANICALLY CLEAN CONDERNSER. M. REPLACE TUBE BUNDLE

AS39 ICMP Planning Form

Task/Abbreviation: Q-51422-9 / A/C SW CIRC PMP ELEC MOT - RPR

MJC: EXECQC75

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSEMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51422-10 / A/C SW CIRC PMP - INSP/TST

MJC: EXECI321

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SEA WATER CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: J-51422-19 / A/C COND - PLUG TB

MJC: EXECJ168

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-20 / A/C COND - RPR HEADS

MJC: EXECJ176

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR HEADS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-21 / A/C COND - RPR SHELL

MJC: EXECJ184

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-22 / A/C COND - REPL TB

MJC: EXECJ192

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-23 / A/C COND - REPL ZINCS

MJC: EXECJ200

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-24 / A/C COND - REROLL TB

MJC: EXECJ208

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-25 / A/C COND - RPR TB SH

MJC: EXECJ216

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-26 / A/C COND-REPL TB BUNDLE

MJC: EXECJ224

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-27 / A/C COND-RPR SPRT PLATES

MJC: EXECJ232

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-51422-28 / A/C SW CIRC PMP MOT-RWND

MJC: EXECJE05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING SYSTEM IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-32 / A/C COMPR MOT-RPR

MJC: EXECJE37

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51422-34 / A/C PLT COMPR (HE) - RPR

MJC: EXECJF82

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH REPAIRS TO THE HEAT EXCHANGER. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-35 / A/C PLT COMPR (SEALS) - RPR

MJC: EXECJF83

Rev Date: 09/24/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO REMOVE AND REPLACE SHAFT SEALS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-51422-39 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM58

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51422-40 / SW CIRC PMP RT ASSY - RPR

MJC: EXECJM59

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51422-41 / SW CIRC PMP MECH SEAL - REPL

MJC: EXECJM60

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51422-42 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM61

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51422-43 / SW CIRC PMP RT ASSY - RPR

MJC: EXECJM62

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51423-1 / A/C PLT - INSP

MJC: EXECI170

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE AIR CONDITIONING PLANT. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING COMPRESSOR SOLENOIDS, CUT- OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL OPERATE EQUIPMENT IN SUPPORT OF TESTING AND PROVIDE REQUIRED REFRIGERANT AND SPARES. NOTE: USE SWT 514-21 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51423-2 / A/C PLT COMPR - RPR

MJC: EXECQC44

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF GEARS, IMPELLERS AND SHAFTS. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND SHAFT JOURNALS. B. REPAIR OR REPLACE DIFFUSER PLATE, GEARS, IMPELLERS, NOZZLE PLATE, PUMP ASSEMBLY (LUBE OIL), ROTOR SCROLL AND SUPPORT, SHAFTS, SHAFT SEALS, THRUST COLLAR, VANE ASSEMBLY (PRE-ROTATION) AND UNLOADER ASSEMBLY. C. REPLACE COUPLING. D. REPAIR HEAT EXCHANGERS. NOTE: USE SWT 514-21 FOR GUIDANCE.

Task/Abbreviation: Q-51423-4 / A/C COMPR MOT - RPR

MJC: EXECQD01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51423-6 / A/C SW CIRC PMP - RPR

MJC: EXECQJ58

Rev Date: 07/22/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51423-7 / A/C COND - INSP/RPR

MJC: EXECQD89

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CONDENSER OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS & AS DESIGNATED. HYDRO SHELL & TUBE SIDES & REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECT. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING, INSTALL COMPONENTS USING NEW GASKETS AND O-RINGS & REPLACE MISSING/UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. REROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REPAIR TUBE SUPPORT PLATES. H. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL. I. ACCOMPLISH STRUCTURAL REPAIRS TO HEADS. J. REPLACE HEADS. K. CHEMICALLY CLEAN CONDENSER. L. MECHANICALLY CLEAN CONDERNSER. M. REPLACE TUBE BUNDLE

Task/Abbreviation: Q-51423-9 / A/C SW CIRC PMP ELEC MOT - RPR

MJC: EXECQC76

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING PLANT PER CONDITION ASSESSEMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51423-10 / A/C SW CIRC PMP - INSP/TST

MJC: EXECI322

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE SEA WATER CIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: J-51423-14 / A/C COND - PLUG TB

MJC: EXECJ169

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-15 / A/C COND - RPR HEADS

MJC: EXECJ177

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR HEADS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-16 / A/C COND - RPR SHELL

MJC: EXECJ185

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-17 / A/C COND - REPL TB

MJC: EXECJ193

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-18 / A/C COND - REPL ZINCS

MJC: EXECJ201

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-19 / A/C COND - REROLL TB

MJC: EXECJ209

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-20 / A/C COND - RPR TB SH

MJC: EXECJ217

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-21 / A/C COND-REPL TB BUNDLE

MJC: EXECJ225

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-22 / A/C COND-RPR SPRT PLATES

MJC: EXECJ233

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-23 / A/C SW CIRC PMP MOT-RWND

MJC: EXECJE06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE SEA WATER CIRCULATING PUMP OF THE AIR CONDITIONING SYSTEM IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-27 / A/C COMPR MOT-RPR

MJC: EXECJE38

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE AIR CONDITIONING PLANT COMPRESSOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51423-29 / A/C PLT COMPR (HE) - RPR

MJC: EXECJF86

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH REPAIRS TO THE HEAT EXCHANGER. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-30 / A/C PLT COMPR (SEALS) - RPR

MJC: EXECJF87

Rev Date: 09/24/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (CENTRIFUGAL) OF THE AIR CONDITIONING PLANT TO THE EXTENT NECESSARY TO REMOVE AND REPLACE SHAFT SEALS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, O-RINGS, ROLL RING SEALS AND SNAP RINGS. REPLACE MISSING OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-34 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51423-36 / SW CIRC PMP MECH SEAL - REPL

MJC: EXECJM66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51423-37 / SW CIRC PMP WEAR RINGS-REPL

MJC: EXECJM67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-51611-1 / SS REFR SYS - INSP

MJC: EXECI177

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE SHIP SERVICE REFRIGERATION SYSTEM. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING COMPRESSOR SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL OPERATE EQUIPMENT IN SUPPORT OF TESTING AND PROVIDE REQUIRED REFRIGERANT AND SPARES.

Task/Abbreviation: Q-51611-2 / SS REFR MOT - RPR

MJC: EXECQ512

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE REFRIGERATION COMPRESSOR ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-51611-3 / SS REFR COMPR - RPR

MJC: EXECQC82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH REPAIRS. MEASURE AND RECORD AS-FOUND AND POST-REPAIR DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NDT OF CONNECTING RODS, CRANKSHAFT AND PISTON ASSEMBLIES. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND SEALS. REPLACE MISSING OR DAMAGED FASTENERS. ALIGN MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND CRANKSHAFT JOURNALS. B. REPLACE CRANKSHAFT, CRANKSHAFT BEARINGS, CRANKPIN BEARING INSERTS, AND PISTON RING SETS. C. REPLACE OR REBUSH WRIST PINS. D. RESURFACE VALVE PLATES AND REPLACE VALVE STRIPS. E. HONE CYLINDERS. F. REPAIR UNLOADER ASSEMBLY. G. REPAIR LUBE OIL PUMP ASSEMBLY. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: Q-51611-4 / SS REFR COND - RPR

MJC: EXECQE04

Rev Date: 11/08/2002

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CONDENSER OF THE REFRIGERATION PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS & AS DESIGNATED. HYDRO SHELL & TUBE SIDES & REMOVE HEADS FOR TUBE NEST & SHELL CLEANING & INSPECT. REPORT CONDITIONS FOUND TO NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING, INSTALL COMPONENTS USING NEW GASKETS AND O-RINGS & REPLACE MISSING/UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. REROLL DESIGNATED TUBES. B. INSTALL TUBE INSERTS. C. PLUG DESIGNATED TUBES. D. REPLACE DESIGNATED TUBES. E. REPLACE ZINCS. F. RECOAT/REPAIR TUBE SHEETS. G. REMOVE CONDENSER TO SHOP FOR REPAIRS. H. REPLACE TUBE SHEETS. I. REPAIR TUBE SUPPORT PLATES. J. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL. K. ACCOMPLISH STRUCTURAL REPAIRS TO HEADS. L. REPLACE HEADS.

Task/Abbreviation: Q-51611-12 / SS REFR PLT - RPR AND TST

MJC: EXECQK20

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

TEST AND REPAIR THE SHIPS SERVICE REFRIGERATION PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM FOLLOWING, ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. REMOVE AND STORE REFRIGERANT. B. REMOVE LAGGING AND INSULATION AND REPLACE WITH NEW ON COMPLETION OF REPAIRS. C. REMOVE, REPAIR & INSTALL SALT WATER REGULATING VALVES. D. PRESSURE TEST CONDENSER AND PIPING. REPAIR SYSTEM LEAKS. REROLL LEAKING CONDENSER TUBES. E. DISASSEMBLE COMPRESSOR. CLEAN AND INSPECT PARTS FOR WEAR AND DEFECTS. ASSEMBLE COMPRESSOR USING NEW PARTS FOR THOSE FOUND DEFECTIVE. F. REPAIR OR REPLACE WITH NEW THERMOMETERS AND GAGES. NOTE: USE SWWG TEMPLATES 516-01 AND 516-11 FOR GUIDANCE.

Task/Abbreviation: J-51611-20 / SS REFR COND - PLUG TB

MJC: EXECJ570

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-21 / SS REFR COND - RPR HEADS

MJC: EXECJ571

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR HEADS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-22 / SS REFR COND - RPR SHELL

MJC: EXECJ572

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-23 / SS REFR COND - REPL TB

MJC: EXECJ573

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-24 / SS REFR COND - REPL ZINCS

MJC: EXECJ574

Rev Date: 07/13/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-25 / SS REFR COND - REROLL TB

MJC: EXECJ575

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST CONDENSER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-51611-26 / SS REFR COND - RPR TB SH

MJC: EXECJ576

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-27 / SS REFR COND-REPL TB BUNDLE

MJC: EXECJ577

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-28 / SS REFR COND-RPR SPRT PLATES

MJC: EXECJ578

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE CONDENSER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-29 / SS REFR COMPR MOT-RWND

MJC: EXECJB01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE REFRIGERATION COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-30 / SS REFR COMPR MOT-RPR

MJC: EXECJB02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE REFRIGERATION COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-51611-31 / SS REFR COMPR MOT BRG-REPL

MJC: EXECJB03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE REFRIGERATION COMPRESSOR ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-51611-32 / SS REFR COMPR (ALIGN) - RPR

MJC: EXECJF70

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO ACCOMPLISH ALIGNMENT. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: J-51611-33 / SS REFR COMPR (VLV PLT) - RPR

MJC: EXECJF71

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO RESURFACE VALVE PLATES AND REPLACE VALVE STRIPS. REASSEMBLE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: J-51611-34 / SS REFR COMPR (UNLOADER) - RPR

MJC: EXECJF72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO REPAIR THE UNLOADER ASSEMBLY. REASSEMBLE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: J-51611-35 / SS REFR COMPR (LO PMP) - RPR

MJC: EXECJF73

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO REPAIR THE LUBE OIL PUMP ASSEMBLY. REASSEMBLE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: J-51611-36 / SS REFR COMPR (LO PMP) - REPL

MJC: EXECJF74

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE COMPRESSOR (RECIPROCATING) OF THE SHIP SERVICE REFRIGERATION PLANT TO THE EXTENT NECESSARY TO REMOVE AND REPLACE WITH NEW, THE LUBE OIL PUMP ASSEMBLY. REASSEMBLE AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 516-02 FOR GUIDANCE.

Task/Abbreviation: M-52011-1 / (M)BTFLY SEA VLVS - INSP/RPR **MJC:** EXECM117 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** X **Matl Cost:** 225 **ManDays:** 5

Referenced Authority:

NSTM CH-505, PARA. 505-9.19.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	REMOVE THE DESIGNATED BUTTERFLY SEA VALVES TO SHOP AFTER OPERATIONAL IN-PLACE TESTING WITH CORRESPONDING ACTUATORS. DISASSEMBLE VALVES FOR CLEANING AND INSPECTION OF ALL COMPONENTS, INCLUDING SEATING SURFACES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE VALVES USING NEW GASKETS AND SEALS, POLISH AND STRAIGHTEN STEM. REPLACE UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY SHOP-TEST. INSTALL VALVES IN ORIGINAL LOCATION AND ORIENTATION ABOARD SHIP USING NEW GASKETS AND REPLACING UNSERVICEABLE FASTENERS. INSTALL ACTUATORS, IF FITTED, AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST: A. REPLACE BOOT. B. REPLACE VALVE. NOTE: 1. VALVES SMALLER THAN 4 INCHES TO BE REPLACED. 2. USE SMWG TEMPLATE #520-01 FOR GUIDANCE.

Task/Abbreviation: M-52011-2 / (M)GATE SEA VLVS - INSP/RPR **MJC:** EXECM118 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** X **Matl Cost:** 225 **ManDays:** 5

Referenced Authority:

NSTM CH-505, PARA. 505-9.19.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	OPEN, IN-PLACE, DESIG GATE VLVS FOR CLN & INSP OF COMPONENTS. CLN & BLUE-CHECK SEAT CONTACT SURFACES. ACCOMP DYE PENETRANT CHECK OF SEAT & DISC. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMP OF RPRS, AS AUTH FROM FOLLOWING LIST, REASSEM VLVS USING NEW PACKING & REPL UNSERV FASTENERS. PROVE TIGHT. A. REMOVE BONNET ASSEMBLY TO SHOP. B. WELD BUILD-UP GATE AND MACHINE. C. WELD BUILD-UP AND MACHINE SEAT IN-PLACE. D. WELD BUILD-UP AND MACHINE BONNET FLANGES. E. WELD BUILD-UP AND MACHINE GUIDES. F. REPLACE SEAT RINGS. G. DRESS VLV STEM IN WAY OF PKNG AREA & CHASE THREADS. H. REPLACE VALVE STEM. I. REPLACE GUIDES. J. REPLACE VALVE. K. REMOVE VALVE TO SHOP TO ACCOMPLISH REPAIRS. NOTES: 1. REPLACE VALVES 6 INCHES OR SMALLER. 2. INCLUDE RODMETER SEA VALVE. 3. USE SWT TEMPLATE 520-01 FOR GUIDANCE.

Task/Abbreviation: M-52011-3 / (M)GLOBE SEA VLVS - INSP/RPR

MJC: EXECM119 **Rev Date:** 11/14/2003

Std Template: **Sit Reqs:** D/D **Priority:** Mandatory **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** X **Matl Cost:** 225 **ManDays:** 5

Referenced Authority:

NSTM CH-505, PARA. 505-9.19.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	OPEN DESIG GLOBE VLVS IN PLACE.CLN, BLUE CHK SEAT & DISC CONTACT SURFACES & ACCOMP DYE PENETRANT CHK. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPL OF RPRS, AS AUTH FROM FOLLOWING LIST, REASSEM VLVS USING NEW PKG & REPL UNSERVICEABLE FASTENERS. PROVE TIGHT & ACCOMP OP TEST: A. RMV BONNET/DISC ASSY TO SHOP. WELD DISC & REMACH. B. WELD BUILD UP AND MACH SEAT IN PLACE. C. WELD BUILD UP AND MAC BONNET FLANGES. D. INST REPLACEMENT SEAT RINGS. E. DRESS VLV STEM IN WAY OF PKG AREA & CHASE THDS. F. REPL VLV STEM. G. REPL VLV. H. RMV VLV TO SHOP TO ACCOMP RPRS. I. PROV & INSTL REPLACEMENT DISC & SEAT & MACH, GRIND OR LAP AND SPOT-IN DISC TO SEAT. J. CONNECT VLV ACTUATORS TO CORRESPONDING VLVS & SET TRAVEL LIMITS AND INDICATORS. NOTE: 1. REPLACE VALVES 4 INCHES OR SMALLER. 2. USE SWT TEMPLATE 520-01 FOR GUIDANCE."

Task/Abbreviation: Q-52011-4 / SEA VLV ACTR SHOP - INSP/RPR

MJC: EXECQ516

Rev Date: 04/22/1998

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OP TEST VALVE ACTUATORS IN-PLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO NSA. UPON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND REPLACE UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST: MECHANICAL A. DISASSEMBLE MECH OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSY, LUBRICATE & ADJUST. HYDRAULIC B. ACCOMP SHOP OP TEST OF VALVE OPERATOR ASSY. DISASSEMBLE OPERATOR FOR INSP OF COMPONENTS. REPORT CONDITIONS FOUND TO NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSY AND HYDRO AS REQUIRED. ELECTRICAL C. DISASSEMBLE, CLN, INSP & TEST ELECTRICAL & MECH COMPONENTS. REPORT CONDITIONS FOUND TO NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSY. PNEUMATIC D. DISASSEMBLE PNEUMATIC OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSY.

Task/Abbreviation: J-52011-24 / SEA STM VLV MECH ACTR SHOP- RP

MJC: EXECJ132

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE MECHANICAL ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE MECHANICAL OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS, LUBRICATE AND ADJUST. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-25 / SEA STM VLV HYDR ACTR SHOP- RP **MJC:** EXECJ133 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** X **Matl Forecast:**

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** X **Matl Cost:** 225 **ManDays:** 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPERATIONALLY TEST THE VALVE HYDRAULIC ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. ACCOMPLISH AN IN SHOP OPERATIONAL TEST OF THE HYDAULIC OPERATOR ASSEMBLY. DISASSEMBLE OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE HYDRAULIC OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. HYDRO TEST AS REQUIRED. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-26 / SEA STM VLV ELEC ACTR SHOP- RP

MJC: EXECJ134

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE ELECTRICAL ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE, CLEAN, INSPECT AND TEST ELECTRICAL AND MECHANICAL COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE ELECTRICAL OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-27 / SEA STM VLV PNEU ACTR SHOP- RP

MJC: EXECJ135

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPERATIONALLY TEST THE VALVE PNEUMATIC ACTUATORS INPLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO THE NSA. DISASSEMBLE PNEUMATIC OPERATOR ASSEMBLY FOR INSPECTION OF COMPONENTS. REPORT CONDITIONS FOUND TO THE NSA. REPAIR AS AUTHORIZED. REASSEMBLE OPERATOR ASSEMBLY USING NEW GASKETS, SEALS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-28 / SEA STM VLV MECH ACTR - REPL

MJC: EXECJ136

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE MECHANICAL ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-29 / SEA STM VLV HYDR ACTR - REPL

MJC: EXECJ137

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE HYDRAULIC ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-30 / SEA STM VLV ELEC ACTR - REPL

MJC: EXECJ138

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE ELECTRICAL ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52011-31 / SEA STM VLV PNEU ACTR - REPL

MJC: EXECJ139

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE VALVE PNEUMATIC ACTUATORS PER CONDITION ASSESSMENT RECOMMENDATIONS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-52111-3 / FIREMAIN PP - UT

MJC: EXECI182

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 450

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY-TEST THE FIREMAIN SYSTEM PIPING AS FOLLOWS: A. CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTED AREA, NINETY DEGREES (90 DEGS) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS). 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION. 3. WHERE PIPE SIZE REDUCES C. PRESERVE DISTURBED PIPING AREAS D. REPORT CONDITIONS FOUND TO SHIP'S CSMP. NOTES: 1. ULTRASONIC TESTING NOT REQUIRED ON MONEL PIPING.

Task/Abbreviation: I-52121-1 / FIRE PMP UNIT - INSP

MJC: EXECI183

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE CENTRIFUGAL PUMP UNIT. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. RESILIENT MOUNTS AS APPLICABLE. E. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-52121-2 / FIRE PMP (CPLD) SHIP - RPR

MJC: EXECQ522

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE PUMP CASING. DISCONNECT COUPLING AND REMOVE THE ROTATING ELEMENT IN PLACE. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-52121-3 / FIRE PMP (CPLD) SHOP - RPR

MJC: EXECQ523

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISCONNECT THE PUMP COUPLING AND REMOVE THE PUMP TO THE SHOP. OPEN PUMP CASING. CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. ACCOMPLISH NDT OF PUMP SHAFT, SHAFT SLEEVE AND SHAFT SPACER SLEEVE. B. RESURFACE AND MACHINE SHAFT JOURNALS. C. REPLACE PUMP SHAFT. D. REPLACE PUMP SHAFT SLEEVES. E. REPLACE PUMP SHAFT SPACER SLEEVES. F. REPLACE IMPELLER(S) (OEM OR COMPOSITE). G. MACHINE IMPELLER(S) TO REQUIRED DIMENSIONS AND FIT KEY. H. MACHINE AND FIT WEARING RINGS. I. REPLACE WEARING RINGS. J. DYNAMICALLY-BALANCE ROTATING ASSEMBLY. K. REPLACE STAGE PIECE(S). L. REPAIR CASING AND BEARING HOUSINGS USING WELD/AUTHORIZED COATING SYSTEM. M. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. N. REPLACE COUPLING. O. CONDUCT A VIBRATION TEST. P. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS,AND PACKING/MECHANICAL SEALS. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ALIGN DRIVER TO PUMP. ACCOMPLISH SATISFACTORY SHOP AND OPERATIONAL TESTS.

Task/Abbreviation: Q-52121-4 / FIRE PMP (CC) SHIP - RPR

MJC: EXECQ524

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM (IF REQUIRED). H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-52121-5 / FIRE PMP (CC) SHOP - RPR

MJC: EXECQ525

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-52121-9 / FIRE PMP MOT - RPR

MJC: EXECQ529

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,215

ManDays: 27

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FIREMAIN PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-52121-15 / FIRE PMP STM CONT VLV - RPR

MJC: EXECQF55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE INLET STEAM CONTROL VALVE ASSEMBLY PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. DISASSEMBLE, INSPECT AND NDT VALVE ASSEMBLY, INCLUDING ACTUATOR ASSEMBLY. REPORT CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REINSTALL COMPONENTS AND REPLACE MISSING OR UNSERVICEABLE FASTENERS. A. REPAIR ACTUATOR ASSEMBLY. B. REPLACE ACTUATOR ASSEMBLY. C. REPAIR VALVES. D. REPLACE VALVES. E. REPAIR VALVE SEATS. F. REPLACE VALVE SEATS. G. REPLACE VALVE STEMS. H. REPLACE NITRATED VALVE STEM BUSHINGS. I. REPLACE LINKAGE PINS. J. REPLACE LINKAGE BUSHINGS. K. REPLACE SPRINGS. SET CRACKING POINT ON VALVE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-27 / FIRE PMP MOT-RWND

MJC: EXECJC39

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,215

ManDays: 27

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FIREMAIN PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-28 / FIRE PMP MOT-RPR

MJC: EXECJC40

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,215

ManDays: 27

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FIREMAIN PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-29 / FIRE PMP MOT BRG-REPL

MJC: EXECJC41

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,215

ManDays: 27

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FIREMAIN PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-30 / FIRE PMP (CC) MECH SEAL - REPL

MJC: EXECJJ11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE CENTRIFUGAL FIREMAIN PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-31 / FIRE PMP (CC) WEAR RINGS-REPL

MJC: EXECJJ12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-32 / FIRE PMP (CC) ASSY - RPR

MJC: EXECJJ13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-33 / FIRE PMP MECH SEAL - REPL

MJC: EXECJN07

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST

Task/Abbreviation: J-52121-34 / FIRE PMP WEAR RINGS-REPL

MJC: EXECJN08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-35 / FIRE PMP RT ASSY - RPR

MJC: EXECJN09

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-36 / FIRE PMP MECH SEAL - REPL

MJC: EXECJN10

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-37 / FIRE PMP WEAR RINGS-REPL

MJC: EXECJN11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-38 / FIRE PMP RT ASSY - RPR

MJC: EXECJN12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-39 / FIRE PMP MECH SEAL - REPL

MJC: EXECJN13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-40 / FIRE PMP WEAR RINGS-REPL

MJC: EXECJN14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-41 / FIRE PMP RT ASSY - RPR

MJC: EXECJN15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-42 / FIRE PMP MECH SEAL - REPL

MJC: EXECJN16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52121-43 / FIRE PMP WEAR RINGS-REPL

MJC: EXECJN17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52121-44 / FIRE PMP RT ASSY - RPR

MJC: EXECJN18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 7

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,980

ManDays: 44

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-52411-8 / AUX SW SYS PP - UT

MJC: EXECI271

Rev Date: 02/25/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 100

Equip/Task: X

Matl Cost: 450

ManDays: 9

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ULTRASONICALLY TEST THE AUXILIARY SEA WATER COOLING PIPING IN MAIN ENGINE ROOMS AS FOLLOWS: A. CLEAN PIPING TO BARE METAL AT AREAS TO BE TESTED. B. OBTAIN FOUR (4) READINGS AT EACH SELECTION AREA, NINETY DEGREES (90 DEGREES) APART IN THE FOLLOWING AREAS: 1. AT ALL BENDS (PARTICULARLY THE OUTSIDE RADIUS) 2. AREAS ADJACENT TO HANGERS AND EXTERNAL CORROSION 3. WHERE PIPE SIZE REDUCES C. PRESERVE DISTURBED PIPING AREAS. D. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. ULTRASONIC TESTING NOT REQUIRED ON MONEL PIPING.

Task/Abbreviation: I-52411-17 / AUX SW SYS PP - HYDRST TST

MJC: EXECIJ12

Rev Date: 04/27/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST THE AUX SW SYSTEM PIPING PRIOR TO AN INDUSTRIAL AVAILABILITY. CLOSE AND SET BOUNDARY VALVES. REMOVE AND/OR ISOLATE COMPONENTS SUBJECT TO DAMAGE BY THE TEST PRESSURE. AS REQUIRED, REMOVE ORIFICE PLATES AND INSTALL JUMPERS IN PLACE OF REMOVED OR ISOLATED COMPONENTS. ACCOMPLISH HYDROSTATIC TEST AT ONE HUNDRED AND THIRTY FIVE PERCENT (135%) OF SYSTEM DESIGN PRESSURE AND HOLD DURING TIME REQUIRED TO VISUALLY INSPECT SYSTEM. NO VISIBLE EXTERNAL LEAKAGE ALLOWED. INSPECT FOR DETERIORATION AND LEAKS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. DRAIN AND PURGE PIPING. REMOVE BLANK FLANGES AND JUMPERS AND REINSTALL ORIFICE PLATES, AS APPLICABLE. LAY-UP SYSTEM USING APPROVED METHOD OR RESTORE TO SERVICE.

Task/Abbreviation: Q-52411-19 / AUX SW SYS PP - CLN

MJC: EXECQJ13

Rev Date: 04/27/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ACID CLEAN AND FLUSH THE SEA WATER SYSTEM PIPING IN ACCORDANCE WITH NSTM CHAPTER 505.

Task/Abbreviation: I-52921-1 / DR/BILGE AND BLST PMP - INSP

MJC: EXECI187

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE DRAINAGE AND BALLASTING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-52921-8 / DR/BILGE PMP - RPR

MJC: EXECQ555

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/VANE PUMP. OPEN, CLN AND INSP PUMP CASING. INSPECT ALL COMPONENTS. RECORD ROTOR & HOUSING BORE DIA, CLEARANCES & RUNOUTS & REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. ACCOMPLISH NDT PUMP SHAFT, ROTOR ASSY, LINER/SLEEVE & DISCS. B. RESURFACE & MACHINE SHAFT JOURNALS IN WAY OF PACKING & BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. RESURFACE & MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. E. STONE/DRESS CASING MATING AND SEALING SURFACE. F. REPLACE PUMP ROTOR SHAFT AND KEY. G. REPLACE PUMP ROTOR ASSY & ENSURE ROTOR TO CASING CLEARANCES. H. REPLACE PUSH RODS AND VANES. I. REPLACE LINER/SLEEVE ASSY. J. REPLACE PUMP CASING AND DISCS. K. REPLACE PUMP TO REDUCTION GEAR COUPLING. L. REPLACE MOTOR TO REDUCTION GEAR COUPLING. M. REPAIR PRESSURE CONTROL VALVE ASSY. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, PACKING, MECHANICAL SEALS, LOCKNUTS, LOCKWASHERS, O RINGS & KEYS. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-52921-9 / DR/BILGE PMP MOT - RPR

MJC: EXECQ556

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE DRAINAGE AND BALLASTING SYSTEM PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52921-20 / DR/BILGE PMP MOT-RWND

MJC: EXECJC84

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE DRAINAGE AND BALLASTING SYSTEM PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-21 / DR/BILGE PMP MOT-RPR

MJC: EXECJC85

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE DRAINAGE AND BALLASTING SYSTEM PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-52921-22 / DR/BILGE PMP MOT BRG-REPL

MJC: EXECJC86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ELECTRIC MOTOR OF THE DRAINAGE AND BALLASTING SYSTEM PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-33 / DR/BILGE PMP ROTOR ASSY - RPL

MJC: EXECJN41

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/VANE DRAINAGE AND BALLASTING SYSTEM PUMP ROTOR ASSY AND LINER SLEEVE. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, PACKING, MECHANICAL SEALS, LOCKNUTS, LOCKWASHERS, O RINGS & KEYS. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-34 / DR/BILGE PMP HEAD ASSY - RPL

MJC: EXECJN42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/VANE DRAINAGE AND BALLASTING SYSTEM PUMP HEAD ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, PACKING, MECHANICAL SEALS, LOCKNUTS, LOCKWASHERS, O RINGS & KEYS. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-35 / DR/BILGE PMP VANES - RPL

MJC: EXECJN43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/VANE DRAINAGE AND BALLASTING SYSTEM PUMP ROTOR SLEEVE, RODS AND VANES. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, PACKING, MECHANICAL SEALS, LOCKNUTS, LOCKWASHERS, O RINGS & KEYS. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-36 / DR/BILGE PMP CPLG - RPL

MJC: EXECJN44

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/VANE DRAINAGE AND BALLASTING SYSTEM PUMP COUPLINGS AS REQUIRED. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-37 / DR/BILGE PMP MECH SEAL - RPL

MJC: EXECJN45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE ROTARY/VANE DRAINAGE AND BALLASTING SYSTEM PUMP MECHANICAL SEAL. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-52921-38 / DR/BILGE PMP - RPL

MJC: EXECJN46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 2,475

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-53111-1 / DSTLNG PLT - INSP

MJC: EXECI189

Rev Date: 02/17/1998

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY-TEST THE FLASH-TYPE DISTILLING PLANT. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. TEST, ADJUST AND SET THE OPERATION OF AUTOMATIC CONTROLS AND ALARMS. ACCOMPLISH MINOR REPAIRS TO ALARMS, CONTROLS AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE: A. CONTROLLERS, INSTRUMENTATION AND REGULATORS (DRAIN). B. HEAT EXCHANGERS (AIR EJECTORS, CONDENSATE COOLERS, CONDENSERS, SALT WATER HEATERS). C. PUMPS (BRINE, DISTILLATE, SALT WATER FEED, SALT WATER HEATER DRAIN) AND CORRESPONDING MOTORS. D. SHELLS. E. VALVES (INCLUDING SOLENOID). F. WATER TREATMENT EQUIPMENT (DEMINERALIZER / HYPOCHLORINATOR / ION EXCHANGER / BROMINATOR).

Task/Abbreviation: Q-53111-2 / DSTLNG PLT - RPR

MJC: EXECQ573

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. ACCOMPLISH AUTHORIZED WELD REPAIRS TO EVAPORATOR SHELL AND TUBE SHEETS. B. RETUBE DESIGNATED INTERNAL STAGE HEAT EXCHANGERS. C. PLUG DESIGNATED HEAT EXCHANGER TUBES. D. REPACK HEAT EXCHANGER TUBE ENDS. E. REPLACE DEMISTERS. F. REPAIR/REPLACE BAFFLES. G. CHEMICALLY CLEAN INTERNALS H. MECHANICALLY CLEAN INTERNALS. I. REPLACE RUPTURED DISCS. J. REPLACE VIEW PORT GLASSES. K. REPLACE AIR EJECTOR NOZZLES. L. REPLACE SPRAY CAPS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: Q-53111-3 / HE ON SHIP - RPR

MJC: EXECQ574 **Rev Date:** 07/14/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 675 **ManDays:** 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE HEAT EXCHANGERS OF THE FLASH-TYPE DISTILLING PLANT . CLEAN AND HYDROSTATICALLY-TEST SHELL AND TUBE SIDES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, FASTENERS, ZINCS AND O-RINGS (AS APPLICABLE). REINSTALL HEAT EXCHANGER. PROVE SATISFACTORY OPERATION. A. RE-ROLL DESIGNATED TUBES. B. REPLACE DESIGNATED TUBES. C. REPLACE TUBE SHEETS. D. PLUG DESIGNATED TUBES. E. INSTALL TUBE INSERTS. F. REPAIR TUBE SHEETS. G. REPAIR HEADS. H. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL AND/OR WATERBOXES. I. RECOAT WATERBOXES (DOES NOT APPLY TO CG47 CLASS). J. REMOVE HEAT EXCHANGER TO SHOP FOR REPAIRS. K. REPAIR TUBE SUPPORT PLATES. L. REPLACE SPRAY CAPS.

Task/Abbreviation: Q-53111-4 / CC BRINE PMP IN SHOP - RPR

MJC: EXECQ575

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-5 / BRINE PMP MOT IN SHOP - RPR

MJC: EXECQ576

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE BRINE PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-6 / CC DSTLT PMP IN SHOP - RPR

MJC: EXECQ577

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 990

ManDays: 22

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-7 / DSTLT PMP MOT IN SHOP - RPR

MJC: EXECQ578

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE DISTILLATE PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-8 / CC SW FD PMP IN SHOP - RPR

MJC: EXECQ579

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-9 / SW FD PMP MOT IN SHOP - RPR

MJC: EXECQ580

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SALT WATER FEED PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-10 / CC SW HTR CNDS PMP SHOP - RPR

MJC: EXECQ086

Rev Date: 08/07/1998

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-11 / SW HTR CNDS PMP MOT SHOP- RPR

MJC: EXECQ582

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SALT WATER HEATER DRAIN PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53111-15 / DSTLNG PLT ACTR SHOP -INSP/RPR

MJC: EXECQ906

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OP TEST VALVE ACTUATORS IN-PLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. UPON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND REPLACE UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST: MECHANICAL A. DISASSEMBLE MECH OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY, LUBRICATE & ADJUST. HYDRAULIC B. ACCOMP SHOP OP TEST OF VALVE OPERATOR ASSY. DISASSEMBLE OPERATOR FOR INSP OF COMPONENTS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY AND HYDRO AS REQUIRED. ELECTRICAL C. DISASSEMBLE, CLN, INSP & TEST ELECTRICAL & MECH COMPONENTS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY.

Task/Abbreviation: J-53111-25 / HE ON SHIP - PLUG TB

MJC: EXECJ402

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-26 / HE ON SHIP - REPL BUNDLE

MJC: EXECJ404

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-27 / HE ON SHIP - REPL TB

MJC: EXECJ406

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-28 / HE ON SHIP - REPL ZINCS

MJC: EXECJ408

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-29 / HE ON SHIP - REROLL TB

MJC: EXECJ410

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-30 / HE ON SHIP - RPR TB SH

MJC: EXECJ412

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-31 / HE ON SHIP-RPR TB SPRTS

MJC: EXECJ414

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-32 / SW HTR CNDS PMP MOT-RWND

MJC: EXECJ960

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-33 / SW HTR CNDS PMP MOT-RPR

MJC: EXECJ962

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-34 / SW HTR CNDS PMP MOT BRG-REPL

MJC: EXECJ964

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-35 / SW FD PMP MOT-RWND

MJC: EXECJ966

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-36 / SW FD PMP MOT-RPR

MJC: EXECJ968

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-37 / SW FD PMP MOT BRG-REPL

MJC: EXECJ970

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-38 / DSTLT PMP MOT-RWND

MJC: EXECJC63

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53111-39 / DSTLT PMP MOT-RPR

MJC: EXECJC67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-40 / DSTLT PMP MOT BRG-REPL

MJC: EXECJC71

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-41 / BRINE PMP MOT-RWND

MJC: EXECJD26

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-42 / BRINE PMP MOT-RPR

MJC: EXECJD28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-43 / BRINE PMP MOT BRG-REPL

MJC: EXECJD30

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-44 / DSTLNG PLT (CHEM) - CLN

MJC: EXECJF04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CHEMICALLY CLEAN INTERNALS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-45 / DSTLNG PLT (MECH) - CLN

MJC: EXECJF05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. MECHANICALLY CLEAN INTERNALS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-46 / DSTLNG PLT (WELD) - RPR

MJC: EXECJF06

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. ACCOMPLISH AUTHORIZED WELD REPAIRS TO EVAPORATOR SHELL AND TUBE SHEETS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-47 / DSTLNG PLT (HE TB) - RPR

MJC: EXECJF07

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RETUBE DESIGNATED INTERNAL STAGE HEAT EXCHANGERS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-48 / DSTLNG PLT (PLUG HE TB) - RPR

MJC: EXECJF08

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. PLUG DESIGNATED HEAT EXCHANGER TUBES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-49 / DSTLNG PLT (PACK HE) - RPR

MJC: EXECJF09

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPACK HEAT EXCHANGER TUBE ENDS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-50 / DSTLNG PLT (DEMISTERS) - REPL

MJC: EXECJF10

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE DEMISTERS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-51 / DSTLNG PLT (BAFFLES) - RPR

MJC: EXECJF11

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR BAFFLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-52 / DSTLNG PLT (BAFFLES) - REPL

MJC: EXECJF12

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE BAFFLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-53 / DSTLNG PLT (DISCS) - REPL

MJC: EXECJF13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE RUPTURED DISCS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-54 / DSTLNG PLT (VIEW GLASS) - REPL

MJC: EXECJF14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE VIEW PORT GLASSES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-55 / DSTLNG PLT (AIR NOZZLES)-REPL

MJC: EXECJF15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE AIR EJECTOR NOZZLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-56 / DSTLNG PLT (SPRAY CAPS) - REPL

MJC: EXECJF16

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE SPRAY CAPS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53111-57 / BRINE PMP MECH SEAL - REPL

MJC: EXECJN47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-59 / BRINE PMP RT ASSY - RPR

MJC: EXECJN49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-60 / DSTLT PMP MECH SEAL - REPL

MJC: EXECJN50

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 990

ManDays: 22

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-62 / DSTLT PMP RT ASSY - RPR

MJC: EXECJN52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 990

ManDays: 22

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-63 / SW FD PMP MECH SEAL - REPL

MJC: EXECJN53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-66 / SW HTR CNDS PMP MECH SEAL - RE

MJC: EXECJN56

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-67 / SW HTR CNDS PMP RINGS-REPL

MJC: EXECJN57

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-68 / SW HTR CNDS PMP RT ASSY - RP

MJC: EXECJN58

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-71 / BRINE PMP RT ASSY - RPR

MJC: EXECJN61

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-72 / SW HTR CNDS PMP MECH SEAL - RE

MJC: EXECJN62

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53111-73 / SW HTR CNDS PMP RINGS-REPL

MJC: EXECJN63

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-74 / SW HTR CNDS PMP RT ASSY - RP

MJC: EXECJN64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53111-77 / DSTLT PMP RT ASSY - RPR

MJC: EXECJN67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 990

ManDays: 22

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-53112-1 / DSTLNG PLT - INSP

MJC: EXECI190

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY-TEST THE FLASH-TYPE DISTILLING PLANT. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. TEST, ADJUST AND SET THE OPERATION OF AUTOMATIC CONTROLS AND ALARMS. ACCOMPLISH MINOR REPAIRS TO ALARMS, CONTROLS AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE: A. CONTROLLERS, INSTRUMENTATION AND REGULATORS (DRAIN). B. HEAT EXCHANGERS (AIR EJECTORS, CONDENSATE COOLERS, CONDENSERS, SALT WATER HEATERS). C. PUMPS (BRINE, DISTILLATE, SALT WATER FEED, SALT WATER HEATER DRAIN) AND CORRESPONDING MOTORS. D. SHELLS. E. VALVES (INCLUDING SOLENOID). F. WATER TREATMENT EQUIPMENT (DEMINERALIZER / HYPOCHLORINATOR / ION EXCHANGER / BROMINATOR).

Task/Abbreviation: Q-53112-2 / DSTLNG PLT - RPR

MJC: EXECQ586

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. ACCOMPLISH AUTHORIZED WELD REPAIRS TO EVAPORATOR SHELL AND TUBE SHEETS. B. RETUBE DESIGNATED INTERNAL STAGE HEAT EXCHANGERS. C. PLUG DESIGNATED HEAT EXCHANGER TUBES. D. REPACK HEAT EXCHANGER TUBE ENDS. E. REPLACE DEMISTERS. F. REPAIR/REPLACE BAFFLES. G. CHEMICALLY CLEAN INTERNALS H. MECHANICALLY CLEAN INTERNALS. I. REPLACE RUPTURED DISCS. J. REPLACE VIEW PORT GLASSES. K. REPLACE AIR EJECTOR NOZZLES. L. REPLACE SPRAY CAPS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: Q-53112-3 / HE ON SHIP - RPR

MJC: EXECQ587 **Rev Date:** 07/14/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 675 **ManDays:** 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE HEAT EXCHANGERS OF THE FLASH-TYPE DISTILLING PLANT . CLEAN AND HYDROSTATICALLY-TEST SHELL AND TUBE SIDES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, FASTENERS, ZINCS AND O-RINGS (AS APPLICABLE). REINSTALL HEAT EXCHANGER. PROVE SATISFACTORY OPERATION. A. RE-ROLL DESIGNATED TUBES. B. REPLACE DESIGNATED TUBES. C. REPAIR DESIGNATED TUBES. D. PLUG DESIGNATED TUBES. E. INSTALL TUBE INSERTS. F. REPAIR TUBE SHEETS. G. REPAIR HEADS. H. ACCOMPLISH STRUCTURAL REPAIRS TO SHELL AND/OR WATERBOXES. I. RECOAT WATERBOXES (DOES NOT APPLY TO CG47 CLASS). J. REMOVE HEAT EXCHANGER TO SHOP FOR REPAIRS.

Task/Abbreviation: Q-53112-4 / CC BRINE PMP IN SHOP - RPR

MJC: EXECQ588 **Rev Date:** 02/13/1998

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 2 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 1,125 **ManDays:** 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-5 / BRINE PMP MOT IN SHOP - RPR

MJC: EXECQ589

Rev Date: 02/17/1998

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE BRINE PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-6 / CC DSTLT PMP IN SHOP - RPR

MJC: EXECQ590

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 990

ManDays: 22

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-7 / DSTLT PMP MOT IN SHOP - RPR

MJC: EXECQ591

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE DISTILLATE PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-8 / CC SW FD PMP IN SHOP - RPR

MJC: EXECQ592

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-9 / SW FD PMP MOT IN SHOP - RPR

MJC: EXECQ593

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SALT WATER FEED PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-10 / CC SW HTR CNDS PMP SHOP - RPR

MJC: EXECQ594

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-11 / SW HTR CNDS PMP MOT SHOP- RPR

MJC: EXECQ595

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE SALT WATER HEATER CONDENSATE PUMP ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53112-15 / DSTLNG PLT ACTR SHOP -INSP/RPR

MJC: EXECQ907

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 180

ManDays: 4

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OP TEST VALVE ACTUATORS IN-PLACE PRIOR TO REMOVAL FOR (IN SHOP) REPAIRS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. UPON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE USING NEW GASKETS, SEALS AND REPLACE UNSERVICEABLE FASTENERS. CONNECT VALVE ACTUATORS TO CORRESPONDING VALVES AND SET VALVE TRAVEL LIMITS AND INDICATORS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST: MECHANICAL A. DISASSEMBLE MECH OPERATOR ASSY FOR INSP. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY, LUBRICATE & ADJUST. HYDRAULIC B. ACCOMP SHOP OP TEST OF VALVE OPERATOR ASSY. DISASSEMBLE OPERATOR FOR INSP OF COMPONENTS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY AND HYDRO AS REQUIRED. ELECTRICAL C. DISASSEMBLE, CLN, INSP & TEST ELECTRICAL & MECH COMPONENTS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. REPAIR AS AUTHORIZED. REASSEM OPERATOR ASSY.

Task/Abbreviation: J-53112-20 / HE ON SHIP - PLUG TB

MJC: EXECJ403

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. PLUG DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-21 / HE ON SHIP - REPL BUNDLE

MJC: EXECJ405

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN SHELL. REPLACE TUBE BUNDLE. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-22 / HE ON SHIP - REPL TB

MJC: EXECJ407

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REPLACE DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53112-23 / HE ON SHIP - REPL ZINCS

MJC: EXECJ409

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-24 / HE ON SHIP - REROLL TB

MJC: EXECJ411

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES. REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPORT CONDITIONS FOUND TO THE NSA. REROLL DESIGNATED TUBES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-25 / HE ON SHIP - RPR TB SH

MJC: EXECJ413

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. RECOAT/REPAIR TUBE SHEETS. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-26 / HE ON SHIP - RPR TB SPRTS

MJC: EXECJ415

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HEADS FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. MECHANICALLY AND CHEMICALLY CLEAN TUBE BUNDLE AND SHELL. REPAIR TUBE SUPPORT PLATES. REPLACE ZINCS. ASSEMBLE COOLER USING NEW SEALS. REPLACE MISSING AND UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-27 / SW HTR CNDS PMP MOT-RWND

MJC: EXECJ961

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-28 / SW HTR CNDS PMP MOT-RPR

MJC: EXECJ963

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-29 / SW HTR CNDS PMP MOT BRG-REPL

MJC: EXECJ965

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER HEATER CONDENSATE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-30 / SW FD PMP MOT-RWND

MJC: EXECJ967

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53112-31 / SW FD PMP MOT-RPR

MJC: EXECJ969

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-32 / SW FD PMP MOT BRG-REPL

MJC: EXECJ971

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT SALT WATER FEED PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-33 / DSTLT PMP MOT-RWND

MJC: EXECJC64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53112-34 / DSTLT PMP MOT-RPR

MJC: EXECJC68

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-35 / DSTLT PMP MOT BRG-REPL

MJC: EXECJC72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT DISTILLATE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-36 / BRINE PMP MOT-RWND

MJC: EXECJD27

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53112-37 / BRINE PMP MOT-RPR

MJC: EXECJD29

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-38 / BRINE PMP MOT BRG-REPL

MJC: EXECJD31

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FLASH-TYPE DISTILLING PLANT BRINE PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-39 / DSTLNG PLT (CHEM) - CLN

MJC: EXECJF17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. CHEMICALLY CLEAN INTERNALS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-40 / DSTLNG PLT (MECH) - CLN

MJC: EXECJF18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. MECHANICALLY CLEAN INTERNALS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-41 / DSTLNG PLT (WELD) - RPR

MJC: EXECJF19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. ACCOMPLISH AUTHORIZED WELD REPAIRS TO EVAPORATOR SHELL AND TUBE SHEETS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-42 / DSTLNG PLT (HE TB) - RPR

MJC: EXECJF20

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RETUBE DESIGNATED INTERNAL STAGE HEAT EXCHANGERS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-43 / DSTLNG PLT (PLUG HE) - RPR

MJC: EXECJF21

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. PLUG DESIGNATED HEAT EXCHANGER TUBES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-44 / DSTLNG PLT (PACK HE) - RPR

MJC: EXECJF22

Rev Date: 07/14/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPACK HEAT EXCHANGER TUBE ENDS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-45 / DSTLNG PLT (DEMISTERS) - REPL

MJC: EXECJF23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE DEMISTERS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-46 / DSTLNG PLT (BAFFLES) - RPR

MJC: EXECJF24

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPAIR BAFFLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-47 / DSTLNG PLT (BAFFLES) - REPL

MJC: EXECJF25

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE BAFFLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-48 / DSTLNG PLT (DISCS) - REPL

MJC: EXECJF26

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE RUPTURED DISCS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-49 / DSTLNG PLT (VIEW GLASS) - REPL

MJC: EXECJF27

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE VIEW PORT GLASSES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-50 / DSTLNG PLT (AIR NOZZLES)-REPL

MJC: EXECJF28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE AIR EJECTOR NOZZLES. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-51 / DSTLNG PLT (SPRAY CAPS) - REPL

MJC: EXECJF29

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,275

ManDays: 95

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR FLASH-TYPE DISTILLING UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS. CONDUCT PRE-LIMINARY HYDRO. RECORD AS-FOUND CONDITIONS AND REPORT SAME TO NSA. DISASSEMBLE FLASH-TYPE DISTILLING UNIT TO THE EXTENT NECESSARY TO ACCOMPLISH THE FOLLOWING AUTHORIZED REPAIRS. ON COMPLETION OF REPAIRS, USING NEW GASKETS, FASTENERS, AND SEALS. HYDROSTATICALLY-TEST UNIT AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE SPRAY CAPS. NOTE: 1. M/D ESTIMATES BY UNIT SIZE PER APL.

Task/Abbreviation: J-53112-58 / SW FD PMP MECH SEAL - REPL

MJC: EXECJN77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-59 / CC SW FD PMP WEAR RINGS-REPL

MJC: EXECJN78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-60 / SW FD PMP RT ASSY - RPR

MJC: EXECJN79

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-61 / SW HTR CNDS PMP MECH SEAL - RE

MJC: EXECJN80

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53112-62 / SW HTR CNDS PMP RINGS-REPL

MJC: EXECJN81

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-63 / SW HTR CNDS PMP RT ASSY - RP

MJC: EXECJN82

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-67 / SW HTR CNDS PMP MECH SEAL - RE

MJC: EXECJN86

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53112-68 / SW HTR CNDS PMP WEAR RINGS-REP

MJC: EXECJN87

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-69 / SW HTR CNDS PMP RT ASSY - RP

MJC: EXECJN88

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,280

ManDays: 28

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53112-75 / SW FD PMP RT ASSY - RPR

MJC: EXECJN94

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,170

ManDays: 26

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-53311-1 / POTW PMP - INSP

MJC: EXECI195

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 24

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE POTABLE WATER CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-53311-5 / POTW PMP SHOP - RPR

MJC: EXECQ620

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53311-9 / POTW PMP MOT - RPR

MJC: EXECQ624

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE POTABLE WATER PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-53311-21 / BROMINE RECIRC PMP UNIT - INSP

MJC: EXECI392

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 24

Equip/Task: 1

Matl Cost:

ManDays: 3

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE BROMINE RECIRCULATING CENTRIFUGAL PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. E. RESILIENT MOUNTS AS APPLICABLE. F. VIBRATION ANALYSIS SURVEY. G. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-53311-22 / BROMINE RECIRC PMP SHOP - RPR

MJC: EXECQH10

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP UNIT (CLOSE-COUPLED) TO THE SHOP. OPEN THE PUMP SUCTION CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. A. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. B. ACCOMPLISH NDT OF PUMP CASING. C. REPLACE SHAFT SLEEVE. D. REPLACE IMPELLER (OEM OR COMPOSITE). E. MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. F. MACHINE AND FIT WEARING RINGS (IF REQUIRED). G. REPAIR CASING USING WELD/AUTHORITY COATING SYSTEM. H. MACHINE CASING IN WAY OF STUFFING BOX/MECHANICAL SEAL ASSEMBLY. I. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. J. DYNAMICALLY BALANCE ROTATING ASSEMBLY. K. CONDUCT A VIBRATION TEST. L. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST-RPR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53311-23 / BROMINE RECIRC PMP MOT - RPR

MJC: EXECQH11

Rev Date: 03/03/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE BROMINE RECIRCULATING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-53311-25 / PROPNG BROMINATOR - RPR

MJC: EXECQH13

Rev Date: 03/05/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE PROPORTIONING BROMINATOR UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS AND EQUIPMENT TECHNICAL MANUAL. REMOVE, DISASSEMBLE, CLEAN AND INSPECT PARTS AND COMPONENTS. ON COMPLETION OF REPAIRS, REINSTALL COMPONENTS USING NEW PARTS IN PLACE OF THOSE FOUND TO BE MISSING, WORN OR DEFECTIVE. ADJUST AND ALIGN EQUIPMENT IN ACCORDANCE WITH TECHNICAL MANUAL. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-53311-28 / PROPNG BROMINATOR - REPL

MJC: EXECQL45

Rev Date: 08/24/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE PROPORTIONING BROMINATOR UNIT PER CONDITION ASSESSMENT RECOMMENDATIONS AND EQUIPMENT TECHNICAL MANUAL. ADJUST AND ALIGN EQUIPMENT IN ACCORDANCE WITH TECHNICAL MANUAL. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-53311-41 / POTW PMP MOT-RWND

MJC: EXECJB46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE ELECTRONICS POTABLE WATER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-42 / POTW PMP MOT-RPR

MJC: EXECJB47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE ELECTRONICS POTABLE WATER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53311-43 / POTW PMP MOT BRG-REPL

MJC: EXECJB48

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE ELECTRONICS POTABLE WATER PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-44 / BR RECIRC PMP MOT-RWND

MJC: EXECJD32

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE BROMINE RECIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-45 / BR RECIRC PMP MOT-RPR

MJC: EXECJD33

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE BROMINE RECIRCULATING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53311-46 / BR RECIRC PMP MOT BRG-REPL

MJC: EXECJD34

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 540

ManDays: 12

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE BROMINE RECIRCULATING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-50 / POTW PMP MECH SEAL - REPL

MJC: EXECJO26

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-51 / POTW PMP WEAR RINGS - REPL

MJC: EXECJO27

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53311-52 / POTW PMP RT ASSY - RPR

MJC: EXECJO28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53311-53 / BROMINE RECIRC PMP SEAL - RE

MJC: EXECJP60

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE, IN-PLACE, THE PUMP (CLOSE COUPLED) MECHANICAL SEAL. ASSEMBLE UNIT USING NEW GASKETS AND SEALS. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-53311-54 / BROMINE RECIRC PMP RINGS-REPL

MJC: EXECJP61

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING IN PLACE. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. MACHINE AND FIT WEARING RINGS (IF REQUIRED). B. POLISH SURFACES IN WAY OF SLEEVES, SEALS AND BUSHINGS. C. CONDUCT A VIBRATION TEST. D. CONDUCT FLOW TEST. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PMP ALIGNMENT. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-53311-55 / BROMINE RECIRC PMP RT ASSY-RPR

MJC: EXECJP62

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE PUMP (CLOSE-COUPLED) SUCTION CASING. REMOVE ROTATING ASSEMBLY TO SHOP. REMOVE, CLEAN AND INSPECT ALL COMPONENTS. RECORD CLEARANCES AND RUNOUTS. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. STRAIGHTEN MOTOR SHAFT TO REQUIRED TIR. REPLACE SHAFT SLEEVE. REPLACE IMPELLER (OEM OR COMPOSITE) OR MACHINE IMPELLER TO REQUIRED DIMENSIONS AND FIT KEY. DYNAMICALLY BALANCE ROTATING ASSEMBLY. REASSEMBLE UNIT USING NEW GASKETS, BUSHINGS, BEARINGS, AND SEALS OR PACKING. RECORD POST- REPAIR CLEARANCES AND RUNOUTS. ENSURE DRIVER TO PUMP ALIGNMENT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT 503-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-54121-1 / FO XFR PMP - INSP

MJC: EXECI203

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE FUEL OIL TRANSFER PUMP. REPORT CONDITIONS FOUND TO SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. OPERATIONAL TESTS. C. ELECTRICAL INSULATION RESISTANCE TEST. D. RESILIENT MOUNTS AS APPLICABLE. E. CONDUCT FLOW TEST. REPORT ANY NEW WORK REQUIRED ON A SEPARATE JOB.

Task/Abbreviation: Q-54121-8 / FO XFR PMP - RPR

MJC: EXECQ685

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,535

ManDays: 34

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE ROTARY/VANE PUMP. OPEN, CLN AND INSP PUMP CASING. INSPECT ALL COMPONENTS. RECORD ROTOR & HOUSING BORE DIA, CLEARANCES & RUNOUTS & REPORT CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. A. ACCOMPLISH NDT PUMP SHAFT, ROTOR ASSY, LINER/SLEEVE & DISCS. B. RESURFACE & MACHINE SHAFT JOURNALS IN WAY OF PACKING & BEARINGS. C. STONE/DRESS BEARING HOUSING FIT AREAS. D. RESURFACE & MACHINE PUMP CASING BORES USING AUTHORIZED COATING SYSTEM. E. STONE/DRESS CASING MATING AND SEALING SURFACE. F. REPLACE PUMP ROTOR SHAFT AND KEY. G. REPLACE PUMP ROTOR ASSY & ENSURE ROTOR TO CASING CLEARANCES. H. REPLACE PUSH RODS AND VANES. I. REPLACE LINER/SLEEVE ASSY. J. REPLACE PUMP CASING AND DISCS. K. REPLACE PUMP TO REDUCTION GEAR COUPLING. L. REPLACE MOTOR TO REDUCTION GEAR COUPLING. M. REPAIR PRESSURE CONTROL VALVE ASSY. REASSEMBLE UNIT USING NEW GASKETS, BEARINGS, PACKING, MECHANICAL SEALS, LOCKNUTS, LOCKWASHERS, O RINGS & KEYS. RECORD POST-REPAIR CLEARANCES & RUNOUTS. ALIGN DRIVER & PUMP TO REDUCTION GEAR UNIT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-54121-9 / FO XFR PMP MOT - RPR

MJC: EXECQ686

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,135

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE FUEL TRANSFER PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-54121-22 / FO XFR PMP MOT-RWND

MJC: EXECJC27

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,135

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE FUEL TRANSFER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-54121-23 / FO XFR PMP MOT-RPR

MJC: EXECJC28

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,135

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE FUEL TRANSFER PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-54121-24 / FO XFR PMP MOT BRG-REPL

MJC: EXECJC29

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,135

ManDays: 23

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE FUEL TRANSFER PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: M-55111-1 / (M)HP AIR FLASK - CERT

MJC: EXECM127

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 240

Equip/Task: 1

Matl Cost:

ManDays: 100

Referenced Authority:

NSTM CH-551 PARA. 551-1.14.1.1 SUBITEM A.

Reason:

BASELINE

Problem Description:

NSTM REQUIREMENT DUE

Recommended Solution:

CERTIFY HIGH PRESSURE AIR FLASKS THAT ARE INCLINED LESS THAN 20 DEGREES FROM THE VERTICAL AND HAVE A DEHYDRATOR INSTALLED IN THE SYSTEM AND ATTACH NEW TEST LABEL PLATES USING ONE OF THE FOLLOWING PROCEDURES: A. SHEAR WAVE ULTRASONIC EXAMINATION - 1. ACCOMPLISH IN-PLACE EXAMINATION IN ACCORDANCE WITH NAVSEA 03ME PROCEDURES UTFIP-1 AND UTFIP-2. B. ACOUSTIC EMISSION TEST- 1. ACCOMPLISH IN-PLACE EXAMINATION IN ACCORDANCE WITH NAVSEA 03L AND NAVSEA 03M APPROVED PROCEDURES. NOTE: SPEC DEVELOPED TO BE IAW SWT 551-01.

Task/Abbreviation: M-55111-3 / (M)HP AIR MOIST SEP FLASK-CERT

MJC: EXECM129

Rev Date: 11/25/2003

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 84

Equip/Task: 1

Matl Cost:

ManDays: 50

Referenced Authority:

NSTM CH-551 PARA. 551-1.14.1.1 SUBITEM B.

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	CERTIFY HIGH PRESSURE AIR FLASKS THAT ARE INCLINED LESS THAN 20 DEGREES FROM THE VERTICAL AND HAVE A DEHYDRATOR INSTALLED IN THE SYSTEM AND ATTACH NEW TEST LABEL PLATES USING ONE OF THE FOLLOWING PROCEDURES: A. SHEAR WAVE ULTRASONIC EXAMINATION - 1. ACCOMPLISH IN-PLACE EXAMINATION IN ACCORDANCE WITH NAVSEA 03ME PROCEDURES UTFIP-1 AND UTFIP-2. B. ACOUSTIC EMISSION TEST- 1. ACCOMPLISH IN-PLACE EXAMINATION IN ACCORDANCE WITH NAVSEA 03L AND NAVSEA 03M APPROVED PROCEDURES. NOTE: SPEC DEVELOPED TO BE IAW SWT 551-01.

Task/Abbreviation: I-55111-4 / HP AIR SYS - INSP

MJC: EXECI214

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE HIGH PRESSURE AIR SYSTEM. DETECT LEAKS USING SOAP TEST METHOD. TEST, ADJUST AND SET THE OPERATION OF CONTROLS, INCLUDING SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-55111-5 / HP AIR DYHR - INSP

MJC: EXECI215

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE DEHYDRATOR(S) OF THE HIGH PRESSURE AIR SYSTEM. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-55111-8 / HP AIR SYS - RPR

MJC: WXECQJ14 **Rev Date:** 04/29/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 55 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE HIGH PRESSURE AIR SYSTEM BASED ON CONDITION ASSESSMENT. DETECT LEAKS USING FIRST PRESSURE DROP TEST, THAN SOAP TEST METHOD. TEST, ADJUST AND SET THE OPERATION OF CONTROLS, INCLUDING SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. CUTOUT AND WELD REPAIR DESIGNATED PIPING AND COMPONENTS. SHOP REPAIR/REPLACE DESIGNATED VALVES, SWITCHES AND CONTROLS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: J-55111-22 / HP AIR SYS (SEALS)- REPL

MJC: EXECJG17

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 55

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE HIGH PRESSURE AIR SYSTEM O-RING SEALS. DETECT LEAKS USING FIRST PRESSURE DROP TEST, THEN SOAP TEST METHOD.

Task/Abbreviation: J-55111-23 / HP AIR SYS (RDCR VLV)- RPR

MJC: EXECJG18

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 55

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE HIGH PRESSURE AIR SYSTEM REDUCING VALVE (MAROTTA TYPE).
DETECT LEAKS USING FIRST PRESSURE DROP TEST, THEN SOAP TEST METHOD.

Task/Abbreviation: M-55121-1 / (M)LP AIR RCVR - INSP

MJC: EXECM130

Rev Date: 10/11/2002

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 120

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

NSTM CH-551, PARA. 551-1.5.5

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	OPEN, CLEAN, INSPECT, RECERTIFY AND PRESERVE THE LOW PRESSURE AIR RECEIVERS. RECERTIFICATION SHALL BE BY EITHER ULTRASONIC AND MAGNETIC PARTICLE OR HYDROSTATIC TEST. INSPECT THE EXTERIOR AND INTERIOR SURFACES FOR PITTING, DEFECTS AND DEFORMATION. WELD REPAIR PITTED AREAS BELOW ALLOWABLE MINIMUM WALL THICKNESS. PREPARE, PRIME AND PAINT INTERIOR AND EXTERIOR SURFACES. REINSTALL ACCESS COVERS USING NEW GASKETS. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, ATTACH NEW TEST LABEL PLATES AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-55121-3 / LP AIR DYHR - INSP

MJC: EXECI216

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT, TEST AND CHECK THE OPERATION OF THE DEHYDRATORS(S) OF THE LOW PRESSURE AIR SYSTEM (REFRIGERANT TYPE-I AND DESICCANT TYPE-II/IIII). TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING COMPRESSOR SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. SHIP'S FORCE WILL PROVIDE REQUIRED DESSICANT MEDIA, REFRIGERANT AND SPARES.

Task/Abbreviation: I-55121-4 / MP/LP AIR SYS - INSP

MJC: EXECI217

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE LOW AND/OR MEDIUM PRESSURE AIR SYSTEM. DETECT LEAKS USING SOAP TEST METHOD. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS INCLUDING SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-55131-2 / DRY AIR SYS - INSP

MJC: EXECI219

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE DRY AIR SYSTEM. DETECT LEAKS USING SOAP TEST METHOD. TEST, ADJUST AND SET THE OPERATION OF ALL CONTROLS, INCLUDING SOLENOIDS, CUT-OUT SWITCHES AND THERMOSTATS. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: I-55151-1 / HP AIR COMPR UNIT - INSP

MJC: EXECI220

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE HIGH PRESSURE AIR COMPRESSOR UNIT. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE THE FOLLOWING AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. ELECTRICAL INSULATION RESISTANCE TEST. C. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. D. VIBRATION ANALYSIS SURVEY ON MOTOR.

Task/Abbreviation: Q-55151-2 / HP AIR COMPR - RPR

MJC: EXECQ770

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,210

ManDays: 138

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, IN PLACE, THE HP AIR COMPRESSOR (DRESSER-RAND) FOR EXAMINATION. MEASURE AND RECORD AS FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NON-DESTRUCTIVE TESTING OF CONNECTING RODS, CRANKSHAFT AND PISTON ASSEMBLIES. REPORT CONDITIONS FOUND TO THE NAVAL SUPERVISING ACTIVITY (NSA). ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND CRANKSHAFT JOURNALS. B. REPLACE CRANKSHAFT, CRANKSHAFT BEARINGS, CRANKPIN BEARING INSERTS, PISTON RING SETS. C. REPLACE OR REBUSH WRIST PINS. D. RESURFACE VALVE PLATES AND REPLACE VALVE STRIPS. E. HONE CYLINDERS. F. REPAIR UNLOADER ASSEMBLY. G. REPAIR LUBE OIL PUMP ASSEMBLY. H. FLUSH/CLEAN SEAWATER/JACKETWATER COOLANT SYSTEM, I. CALIBRATE GAGUES, SWITCHES, THERMOMETERS, INSTRUMENTS AND RELIEF VALVES, USE SWT 551-51 FOR GUIDANCE.

Task/Abbreviation: Q-55151-4 / HP AIR COMPR MOT - RPR

MJC: EXECQ772

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE HP AIR COMPRESSOR ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-55151-5 / HP AIR COMPR CLRS - RPR

MJC: EXECQD08

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE INTER AND AFTER COOLERS OF THE HIGH PRESSURE AIR COMPRESSOR PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE WATER BOXES FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FORM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O -RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE COOLER TUBES. B. REPLACE COOLER ZINCS. C. REMOVE INTER AND AFTER COOLERS TO SHOP FOR REPAIRS.

Task/Abbreviation: J-55151-25 / HP AIR COMPR MOT-RWND

MJC: EXECJC21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE HIGH PRESSURE AIR COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-55151-26 / HP AIR COMPR MOT-RPR

MJC: EXECJC22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE HIGH PRESSURE AIR COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-55151-27 / HP AIR COMPR MOT BRG-REPL

MJC: EXECJC23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE HIGH PRESSURE AIR COMPRESSOR ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-55151-28 / HP AIR COMPR (AIR END) - RPR

MJC: EXECJF77

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,210

ManDays: 138

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, IN PLACE, THE HP AIR COMPRESSOR (DRESSER-RAND) AIR END ONLY FOR EXAMINATION. MEASURE AND RECORD AS FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. REPORT CONDITIONS FOUND TO THE NAVAL SUPERVISING ACTIVITY (NSA). ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE VALVE PLATES AND REPLACE VALVE STRIPS. B. HONE CYLINDERS. C. REPAIR UNLOADER ASSEMBLY. D. REPAIR HEAD ASSEMBLIES. USE SWT 551-51 FOR GUIDANCE.

Task/Abbreviation: J-55151-29 / HP AIR COMPR (BOA) - RPR

MJC: EXECJF78

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,210

ManDays: 138

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE HP AIR COMPRESSOR (DRESSER-RAND) FROM THE SHIP AND DELIVER TO OEM BOA REBUILD FACILITY UNDER CONTRACT (BOA) N00104-96-G-A012. RECORD AS FOUND AND POST REPAIR CONDITIONS. REPORT CONDITIONS FOUND TO NAVAL SUPERVISING ACTIVITY (NSA). ON COMPLETION OF REPAIRS INSTALL UNIT USING NEW GASKETS AND SEALS. REPLACE MISSING AND/OR UNSERVICABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-55153-1 / LP AIR COMPR UNIT - INSP

MJC: EXECI221

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE LOW PRESSURE AIR COMPRESSOR UNIT. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE THE FOLLOWING AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. ELECTRICAL INSULATION RESISTANCE TEST. C. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. D. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-55153-2 / LP AIR COMPR - RPR

MJC: EXECQ774

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 4,950

ManDays: 110

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE, ON SHIP, THE LOW PRESSURE AIR COMPRESSOR (RECIPROCATING) FOR EXAMINATION. MEASURE AND RECORD AS-FOUND AND POST-REPAIRS DIMENSIONS, CLEARANCES AND RUNOUTS. ACCOMPLISH NON-DESTRUCTIVE TESTING OF CONNECTING RODS, CRANKSHAFT AND PISTON ASSEMBLIES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW GASKETS AND SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO COMPRESSOR. ADJUST CONTROLS AND ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. RESURFACE AND GRIND CRANKSHAFT JOURNALS. B. REPLACE CRANKSHAFT, CRANKSHAFT BEARINGS, CRANKPIN BEARING INSERTS, PISTON RING SETS. C. REPLACE OR REBUSH WRIST PINS. D. RESURFACE VALVE PLATES AND REPLACE VALVE STRIPS. E. HONE CYLINDERS. F. REPAIR UNLOADER ASSEMBLY. G. REPAIR LUBE OIL PUMP ASSEMBLY.

Task/Abbreviation: Q-55153-4 / LP AIR COMPR MOT - RPR

MJC: EXECQ776

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE LP AIR COMPRESSOR ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-55153-7 / LP AIR COMPR CLRS - INSP/RPR

MJC: EXECQD13

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE INTER AND AFTER COOLERS OF THE LP AIR COMPRESSOR PER CONDITION ASSESSMENT RECOMMENDATIONS AND AS DESIGNATED. HYDROSTATICALLY TEST COOLER SHELL AND TUBE SIDES AND REMOVE WATER BOXES FOR TUBE NEST AND SHELL CLEANING AND INSPECTION. SUBMIT A REPORT OFCONDITIONS FOUND TO THE SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, INSTALL COMPONENTS USING NEW GASKETS AND O-RINGS AND REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. A. REPLACE COOLER TUBES. B. REPLACE COOLER ZINCS. C. REMOVE INTER AND AFTER COOLERS TO SHOP FOR REPAIRS. D. REPLACE COOLER.

Task/Abbreviation: J-55153-13 / LP AIR COMPR MOT-RWND

MJC: EXECJC03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE LOW PRESSURE AIR COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-55153-14 / LP AIR COMPR MOT-RPR

MJC: EXECJC04

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE LOW PRESSURE AIR COMPRESSOR ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-55153-15 / LP AIR COMPR MOT BRG-REPL

MJC: EXECJC05

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE LOW PRESSURE AIR COMPRESSOR ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO COMPRESSOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-56111-1 / STRG SYS - INSP

MJC: EXECI222

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY TEST THE STEERING SYSTEM. TEST, ADJUST & SET THE OPERATION OF ALL CONTROLS AND SWITCHES. ACCOMPLISH MINOR REPAIRS TO CONTROLS, PIPING AND VALVES. REPORT CONDITIONS FOUND TO NSA. NOTE: ACCOMPLISH RUNOUT CHECKS ON RUDDER STOCKS PRIOR TO START OF AVAILABILITY.

Task/Abbreviation: Q-56111-3 / STRG HYDR PMP MOT - RPR

MJC: EXECQ779

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE HYDRAULIC STEERING PUMP ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-56111-4 / STRG HYDR PMP - RPR

MJC: EXECQ962

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIRS DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, SHAFT TRUNNION BLOCK, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SHAFT TRUNNION BLOCK, SOCKET RING, TILTING BLOCK AND VALVE PLATE. C. ACCOMPLISH HYDRAULIC OIL SYSTEM FLUSH.

Task/Abbreviation: Q-56111-5 / STRG GR RAM PACKING - REPL

MJC: EXECQD14

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 900

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE STEERING GEAR RAM PACKING AND SPLIT WIPER RINGS PER CONDITION ASSESSMENT RECOMMENDATIONS. STONE AND POLISH RAMS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-56111-26 / STRG HYDR PMP MOT-RWND

MJC: EXECJ975

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE HYDRAULIC STEERING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-56111-27 / STRG HYDR PMP MOT-RPR

MJC: EXECJ976

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE HYDRAULIC STEERING PUMP IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-56111-28 / STRG HYDR PMP MOT BRG-REPL

MJC: EXECJ977

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 945

ManDays: 21

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE HYDRAULIC STEERING PUMP. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-56111-29 / STRG HYDR PMP - RPR

MJC: EXECJJ21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIRS DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, SHAFT TRUNNION BLOCK, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SHAFT TRUNNION BLOCK, SOCKET RING, TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-56111-30 / STRG HYDR PMP CYL - RPR

MJC: EXECJJ22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIRS DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, SHAFT TRUNNION BLOCK, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. REPAIR PER CONDITION ASSESSMENT RECOMMENDATIONS. LAP CYLINDER BARREL & VLV PLATE SURFACES. REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. CONDUCT SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-56211-1 / RUDDER STOCK - RPR (UNSHIP) **MJC:** EXECM132 **Rev Date:** 02/04/2004

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** 1 **Matl Cost:** 2,025 **ManDays:** 45

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
ROLLER CONTACT TYF	TBD	REPAIR THE RUDDER AS FOLLOWS: REMOVE INSPECTION PLATES FOR ACCESS TO RUDDER STOCK NUT(S). ACCOMPLISH PRELIMINARY AIR TEST OF RUDDER. INSPECT ROLLER-CONTACT-TYPE BEARING IAW 0901-LP-430-0020, CHAPTER 244. REMOVE ROPE GUARDS AND REINSTALL UPON COMPLETION OF REPAIRS USING NEW FASTENERS. A. UNSHIP AND REINSTALL RUDDER IF REQUIRED (OPTIONAL). B. REPACK THE RUDDER STOCK STUFFING BOXES AND REFILL THE CAVITIES WITH LUBRICANT IF REQUIRED. C. REPLACE UPPER SEALS (LLTM). D. REPLACE LOWER SEALS (LLTM). E. PERFORM INSPECTION OF LOWER ROLLER-CONTACT-TYPE RUDDER BEARING. F. PERFORM INSPECTION OF UPPER ROLLER-CONTACT-TYPE RUDDER BEARING. G. SUBMIT REPORT OF FINDINGS FOR PARAGRAPHS E. AND F. H. CLAD WELD ____ SQUARE FEET OF RUDDER PLATING AS DESIGNATED AND ____ LINEAR FEET OF WELDED SEAMS. I. REPLACE ____ SQUARE FEET OF PLATING. J. REPAIR AND MACHINE BEARING HOUSING. K. RESURFACE AND MACHINE RUDDER STOCK. L. AIR TEST FOR TIGHTNESS. COAT RUDDER(S) INTERNALS. REINSTALL INSPECTION PLATES.

Task/Abbreviation: I-56211-2 / RUDDER UW - INSP

MJC: EXECI365

Rev Date: 02/04/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Tech Support Unit

Freq: 60

Equip/Task: 1

Matl Cost:

ManDays: 4

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	MEASURE RUDDER POST BEARING CLEARANCES (WATERBORNE) UTILIZING THE WATERBORNE DIAL INDICATOR PROCEDURE IN NSTM S9086-HN-STM-010/CH 244, SECTION 5. REPORT CONDITIONS FOUND TO SHIP'S CSMP. NOTE: ACCOMPLISH 9-12 MONTHS PRIOR TO A DRYDOCK AVAILABILITY.

Task/Abbreviation: M-57211-1 / (M)CONVEYOR - INSP

MJC: EXECM135

Rev Date: 08/30/2003

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 24

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

NSTM CH-572, PARA. 572-3.2 NSTM CH-572, PARA. 572-3.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE CONVEYORS OF THE SHIP STORES HANDLING EQUIPMENT. ACCOMPLISH INSPECTION OF ALL COMPONENTS INCLUDING BRAKE, MOTOR, CONTROLLER, GEAR REDUCER, SPRINGS, RAILS, TRAYS, INTERLOCKS AND LIMIT SWITCHES. INSPECT MOTORS, REDUCTION GEARS AND BRAKES FOR OVERHEATING, VIBRATION OR UNUSUAL NOISES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-57211-3 / CONVEYOR - RPR

MJC: EXECG057

Rev Date: 08/30/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH ELECTRICAL, ELECTRONIC, MECHANICAL AND STRUCTURAL REPAIRS PER CONDITION ASSESSMENT RECOMMENDATIONS. INSPECT COMPONENTS INCLUDING BRAKE, MOTOR, CONTROLLER, GEAR REDUCER, SPRINGS, RAILS, TRAYS, INTERLOCKS AND LIMIT SWITCHES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: M-57211-4 / (M)CONVEYOR - LD TST

MJC: EXECM189

Rev Date: 08/30/2003

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

NSTM CH-572, PARA. 572-3.2 NSTM CH-572, PARA. 572-3.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	LOAD-TEST THE CONVEYORS OF THE SHIP STORES HANDLING EQUIPMENT. ACCOMPLISH A SATISFACTORY NO-LOAD TEST THRU FULL RANGE OF TRAVEL AT RATED SPEED FOR THREE (3) COMPLETE CYCLES. ACCOMPLISH A SATISFACTORY LOAD TEST IN ALL MODES OF OPERATION AT 115% OF RATED LOAD AT RATED SPEED. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: M-57211-7 / (M)DUMBWAITER - INSP

MJC: EXECML59

Rev Date: 08/30/2003

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 6

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 24

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

NSTM CH-572, PARA. 572-3.2 NSTM CH-572, PARA. 572-3.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE DUMBWAITERS OF THE SHIP STORES HANDLING EQUIPMENT. ACCOMPLISH INSPECTION OF ALL COMPONENTS INCLUDING BRAKE, MOTOR, CONTROLLER, GEAR REDUCER, SPRINGS, RAILS, TRAYS, INTERLOCKS AND LIMIT SWITCHES. INSPECT MOTORS, REDUCTION GEARS AND BRAKES FOR OVERHEATING, VIBRATION OR UNUSUAL NOISES. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: Q-57211-8 / DUMBWAITER - RPR

MJC: EXECQL46

Rev Date: 08/30/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH ELECTRICAL, ELECTRONIC, MECHANICAL AND STRUCTURAL REPAIRS PER CONDITION ASSESSMENT RECOMMENDATIONS. INSPECT COMPONENTS INCLUDING BRAKE, MOTOR, CONTROLLER, GEAR REDUCER, SPRINGS, RAILS, TRAYS, INTERLOCKS AND LIMIT SWITCHES. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: M-57211-9 / (M)DUMBWAITER - LD TST

MJC: EXECML60 **Rev Date:** 08/30/2003

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-572, PARA. 572-3.2 NSTM CH-572, PARA. 572-3.3

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	LOAD-TEST THE DUMBWAITERS OF THE SHIP STORES HANDLING EQUIPMENT. ACCOMPLISH A SATISFACTORY NO-LOAD TEST THRU FULL RANGE OF TRAVEL AT RATED SPEED FOR THREE (3) COMPLETE CYCLES. ACCOMPLISH A SATISFACTORY LOAD TEST IN ALL MODES OF OPERATION AT 115% OF RATED LOAD AT RATED SPEED. REPORT CONDITIONS FOUND TO SHIP'S CSMP.

Task/Abbreviation: M-57311-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM136 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57311-9 / (M)CAR HDLG ELEV - INSP/TST

MJC: EXECMJ52

Rev Date: 08/22/2002

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT AND TEST THE WEAPONS ELEVATORS IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. SHIP'S FORCE TO SUBMIT A 4790.2K FOR EQUIPMENT WITH OUT-OF-DATE PERIODICITY.

Task/Abbreviation: M-57312-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM146 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57313-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM147 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57314-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM148 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57315-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM149 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57316-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM181 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57317-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM151 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-57317-2 / (M)CAR HDLG ELEV - INSP/TST

MJC: EXECM151 **Rev Date:** 08/23/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT AND TEST THE WEAPONS ELEVATORS IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. SHIP'S FORCE TO SUBMIT A 4790.2K FOR EQUIPMENT WITH OUT-OF-DATE PERIODICITY.

Task/Abbreviation: M-57317-3 / (M)CAR ELEV OVERSPEED GOV-CAL **MJC:** EXECM151 **Rev Date:** 08/23/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	CALIBRATE THE OVERSPEED GOVERNOR TRIP SPEED IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: M-57318-1 / (M)CAR HDLG ELEV - LD TST

MJC: EXECM182 **Rev Date:** 08/13/2002

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** 450 **ManDays:** 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE CARGO HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLE IN ALL OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: I-57361-1 / CAR BOOMS - LD TST

MJC: EXECI224

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND WEIGHT-TEST CARGO BOOMS. ON COMPLETION OF TEST, REMOVE BLOCKS. DISASSEMBLE BLOCKS AND GOOSENECKS FOR INSPECTION AND PROVIDE REPORT. ON COMPLETION OF AUTHORIZED REPAIRS, REASSEMBLE BLOCKS AND GOOSENECKS, STAMP DATE AND REINSTALL. PROVIDE AND INSTALL NEW DATA PLATE, IF MISSING.

Task/Abbreviation: M-58111-1 / (M)AHR/AHR CHAIN - INSP/PSV

MJC: OXECM001 **Rev Date:** 04/02/2003

Std Template: **Sit Reqs:** **Priority:** Mandatory **Qty:** 3 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 144 **Equip/Task:** 1 **Matl Cost:** 1,350 **ManDays:** 30

Referenced Authority:

NSTM CH 582, PARA. 581-2.7

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	REMOVE AND DISASSEMBLE ANCHORS, SWIVEL SHOTS, CHAINS, DETACHABLE LINKS AND STOPPERS. BLAST CLEAN TO NEAR-WHITE THE ANCHOR(S), CHAINS, STOPPERS, DETACHABLE LINKS, PINS, SWIVELS. INSPECT AND PRESERVE ANCHOR, ANCHOR CHAIN AND APPENDAGES IAW NSTM 581 AND MRC 6HTX N. SUBMIT A REPORT OF CONDITIONS FOUND TO THE SHIP'S CSMP. REPLACE COMPONENTS NOT MEETING SPECIFICATIONS. UPON COMPLETION OF REPAIRS, PAINT SHOT IDENTIFICATION AND WIRE MARK CHAINS IAW NSTM 581. INSTALL AND WIRE-LOCK BITTER END SHACKLES AS APPLICABLE. ASSEMBLE AND RESTOW ANCHORS AND CHAINS. NOTE: SPEC DEVELOPED TO BE IAW SWT 581-01.

Task/Abbreviation: I-58111-2 / AHR WNDLS UNIT - INSP

MJC: OXECI013

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE ANCHOR WINDLASS UNIT. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE THE FOLLOWING AS APPLICABLE: A. ALARM AND SAFETY DEVICES. B. ELECTRICAL INSULATION RESISTANCE TEST. C. ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. D. VIBRATION ANALYSIS SURVEY.

Task/Abbreviation: Q-58111-3 / AHR WNDLS MOT - RPR

MJC: OXECQ011

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: YES

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ANCHOR WINDLASS ELECTRIC MOTOR PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-58111-4 / AHR WNDLS HYDR - RPR

MJC: OXECQ016

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN, CLEAN & INSPECT ALL COMPONENTS. RECORD CLEARANCES/ RUNOUTS & REPORT TO THE NSA. REPAIR PER ASSESSMENT AS APPLICABLE; A. FREE AND ADJUST OPERATING GEAR AND LINKAGE. B. RESURFACE AND MACHINE BRAKE DRUMS. C. STONE/DRESS RDCN GEAR PINION/GEAR TOOTH HIGH SPOTS D. REPLACE BRAKE ASSEMBLY RIVETS AND CHOCKS. E. REPLACE DESIGNATED REDUCTION GEAR ASSEMBLY BEARINGS. F. REPLACE REDUCTION GEAR ASSEMBLY DESIGNATED PINIONS. G. REPLACE REDUCTION GEAR ASSEMBLY DESIGNATED GEARS. H. REPLACE WILDCAT ASSEMBLY SPLINE PINION. I. REPLACE WILDCAT ASSEMBLY LOWER BUSHING. J. REPLACE WILDCAT ASSEMBLY UPPER BUSHING. K. RESURFACE/MACHINE WILDCAT ASSEMBLY SHAFT. L. REPLACE WILDCAT ASSEMBLY SHAFT. M. REPAIR POWER UNIT. N. REPAIR HYDRAULIC MOTOR. O. REPLACE CONTROL VALVE ASSEMBLIES. P. ACCOMPLISH SATISFACTORY WEIGHT TEST. REASSEMBLE USING NEW GASKETS, KEYS, LOCKNUTS, LOCK WASHERS, "O"-RINGS, PINS, SEALS, SHIMS, SPACERS & SPRINGS. REPLACE MISSING/ UNSERVICEABLE FASTENERS. RECORD FINAL CLEARANCES/RUNOUTS. FLUSH & CLEAN SUMP, SVCE, HEAD & STORAGE TANKS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. USE SWT 581-11 FOR GUIDANCE.

Task/Abbreviation: J-58111-19 / AHR WNDLS MOT-RWND

MJC: EXECJE01

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ANCHOR WINDLASS ELECTRIC MOTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58111-20 / AHR WNDLS MOT-RPR

MJC: EXECJE02

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ANCHOR WINDLASS ELECTRIC MOTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-58111-21 / AHR WNDLS MOT BRG-REPL

MJC: EXECJE03

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ANCHOR WINDLASS ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58111-22 / AHR WNDLS ELEC BRAKE - RPR

MJC: EXECJH46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE BRAKE. REMOVE THE OLD BRAKE LINING PADS AND RIVETS. REPLACE BRAKE LINING PADS AND RIVETS WITH NEW. INSPECT THE BRAKE DRUM. REPORT CONDITIONS TO THE NSA. RESURFACE AND MACHINE BRAKE DRUM AS NEEDED.

Task/Abbreviation: J-58111-23 / AHR WNDLS HYDR PMP - RPR

MJC: EXECJH47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SOCKET RING, TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-58111-24 / AHR WNDLS HYDR MOT - RPR

MJC: EXECJH48

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC MOTOR CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL, CYLINDER BARRELS, PISTONS, SHAFT(MN), TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-58111-25 / AHR WNDLS UPR BSH - REPL

MJC: EXECJH49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISSASSEMBLE THE WILDCAT OF THE ANCHOR WINDLASS. REPLACE THE WILDCAT SHAFT UPPER BUSHING. ASSEMBLE THE WILDCAT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58111-26 / AHR WNDLS UPR AND LWR BSH-REPL

MJC: EXECJH50

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISSASSEMBLE THE WILDCAT OF THE ANCHOR WINDLASS. REPLACE THE WILDCAT SHAFT UPPER AND LOWER BUSHINGS. ASSEMBLE THE WILDCAT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58111-27 / AHR WNDLS RDCN GR - RPR

MJC: EXECJH51

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,350

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN REDUCTION GEAR CASE. CLEAN AND INSPECT GEAR AND PINION SURFACES. SMOOTH AND POLISH ANY ROUGH OR NICKED GEAR OR PINION SURFACES. LUBRICATE GEAR AND PINION SURFACES. ASSEMBLE GEAR CASE. ACCOMPLISH A SATIFACTORY OPERATIONAL TEST.

Task/Abbreviation: M-58311-1 A / (M)BOAT DAVITS - LD TST

MJC: OXECM008

Rev Date: 06/07/2002

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 12

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

NSTM CHAPTER 583 PARA 583-9.6.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	VISUALLY INSPECT AND ACCOMPLISH STATIC, DYNAMIC AND WORKING LOAD TESTS ON THE BOAT HANDLING DAVIT SYSTEM, INCLUDING QUICK RELEASE HOOKS. INSPECT FOUNDATION FOR STRUCTURAL DAMAGE. ENSURE SATISFACTORY BOAT TRACKWAY ALIGNMENT PRIOR TO DEPOT LEVEL AVAILABILITY. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF TEST, INSPECT DAVITS AND SUPPORTING STRUCTURES FOR SIGN OF DAMAGE OR PERMANENT DISTORTION DUE TO TEST. PREPARE AND INSTALL NEW OR ANNOTATE EXISTING LABEL PLATE(S) TEST DATA. USE OF WATER BAGS FOR LOAD TESTS IS A BEST BUSINESS PRACTICE.

Task/Abbreviation: M-58311-5 / (M)BOAT SLINGS - LD TST

MJC: OXECM002

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 12

Equip/Task: X

Matl Cost:

ManDays: 10

Referenced Authority:

NSTM CHAPTER 583

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT AND LOAD-TEST THE BOAT SLINGS. CONDUCT TEST IN ACCORDANCE WITH MRC _____ . SUBMIT A WEIGHT TEST REPORT TO THE SHIP'S 3M COORDINATOR/SHIP'S MAINTENANCE OFFICER.

Task/Abbreviation: Q-58311-6 / BOAT DAVIT WN ASSY - RPR

MJC: OXECQF89

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE BOAT DAVIT WINCH ASSEMBLY PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE WIRE ROPE. DRAIN OIL FROM GEAR CASE. DISASSEMBLE & CLEAN ALL COMPONENTS FOR INSPECTION. REPORT CONDITIONS FOUND TO SHIP'S CSMP. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, ASSEMBLE WINCH USING NEW BEARINGS, GASKETS, SEALS, SPRINGS AND SPRING FOLLOWERS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. LUBRICATE WINCH AND WIRE ROPE. REPLACE GEAR CASE OIL. A. REPAIR ELECTRIC BRAKE. B. REPAIR DESIGNATED BRAKE LINKAGES. C. REPLACE BRAKE PADS. D. REPLACE DESIGNATED CENTRIFUAL CLUTCH COMPONENTS. E. REPLACE DESIGNATED LIMIT SWITCHES. F. REPLACE DESIGNATED GEARS. G. REPLACE OVER-RUNNING CLUTCH MANUAL BRAKE COMPONENTS. H. REPLACE DESIGNATED SAFETY SWITCHES. I. REPLACE TENSIONING DEVICE. J. RESURFACE AND MACHINE BRAKE DRUM. K. CONDUCT WEIGHT TEST.

Task/Abbreviation: Q-58311-7 / BOAT DAVIT WN ELEC MOT - RPR

MJC: OXECQF90

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE BOAT HANDLING DAVIT SYSTEM WINCH PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-58311-8 / BOAT DAVIT WIRE ROPE - REPL

MJC: OXECQF91

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 225

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE THE MAIN CABLES (WIRE ROPE) OF THE BOAT HANDLING DAVIT SYSTEM PER CONDITION ASSESSMENT RECOMMENDATIONS. ACCOMPLISH PROOF TESTING OF EACH NEW WIRE ROPE, COMPLETE WITH END FITTING, TO 40% OF BREAKING STRENGTH. ACCOMPLISH SATISFACTORY WEIGHT TEST FOLLOWED BY A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58311-44 / BOAT DAVIT WN MOT-RWND

MJC: EXECJD41

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE BOAT HANDLING DAVIT SYSTEM WINCH IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58311-45 / BOAT DAVIT WN MOT-RPR

MJC: EXECJD42

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE BOAT HANDLING DAVIT SYSTEM WINCH IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-58311-46 / BOAT DAVIT WN MOT BRG - REPL

MJC: EXECJD43

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE BOAT HANDLING DAVIT SYSTEM WINCH. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58311-47 / BOAT DAVIT WN ELEC BRAKE - RPR

MJC: EXECJI45

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE BOAT DAVIT WINCH ASSEMBLY ELECTRIC BRAKE. REMOVE THE OLD BRAKE LINING PADS AND RIVETS. REPLACE BRAKE LINING PADS AND RIVETS WITH NEW. INSPECT THE BRAKE DRUM. REPORT CONDITIONS FOUND TO THE NSA. RESURFACE AND MACHINE BRAKE DRUM AS NEEDED. REASSEMBLE AND ADJUST THE BRAKE. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-48 / BOAT DAVIT WN BRAKE DRUM - RPR

MJC: EXECJI46

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE BOAT DAVIT WINCH ASSEMBLY BRAKE. RESURFACE AND MACHINE THE BRAKE DRUM. REASSEMBLE AND ADJUST THE BRAKE. LUBRICATE THE BRAKE, IF APPLICABLE. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-49 / BOAT DAVIT WN BRAKE PADS -REPL

MJC: EXECJI47

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE BOAT DAVIT WINCH ASSEMBLY BRAKE. REMOVE THE OLD BRAKE LINING PADS AND RIVETS. REPLACE BRAKE LINING PADS AND RIVETS WITH NEW. REASSEMBLE AND ADJUST THE BRAKE. LUBRICATE THE BRAKE, IF APPLICABLE. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-50 / DAVIT WN BRAKE LINKAGES - RPR

MJC: EXECJI48

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE BOAT DAVIT WINCH ASSEMBLY WIRE ROPE. DRAIN AND DISPOSE OF OIL FROM GEAR CASE. DISASSEMBLE THE WINCH AS NEEDED. REPAIR BRAKE LINKAGES. REASSEMBLE WINCH USING NEW GASKETS, SEALS, SPRINGS AND SPRING FOLLOWERS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. LUBRICATE WINCH. LUBRICATE AND REINSTALL WIRE ROPE. REPLACE GEAR CASE OIL. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-51 / WN CNTFGL CLUTCH CMPNTS - REPL

MJC: EXECJI49

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE BOAT DAVIT WINCH ASSEMBLY WIRE ROPE. DRAIN AND DISPOSE OF OIL FROM GEAR CASE. DISASSEMBLE THE WINCH AS NEEDED. DISASSEMBLE THE CENTRIFUGAL CLUTCH ASSEMBLY AND REPLACE COMPONENTS WITH NEW. RESASSEMBLE AND ADJUST THE CLUTCH ASSEMBLY. ENSURE ROTATION OF CLUTCH IS CORRECT DURING REASSEMBLY. REASSEMBLE WINCH USING NEW GASKETS, SEALS, SPRINGS AND SPRING FOLLOWERS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. LUBRICATE WINCH. LUBRICATE AND REINSTALL WIRE ROPE. REPLACE GEAR CASE OIL. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-52 / WN CLUTCH BRAKE CMPNTS - REPL

MJC: EXECJI50

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE THE BOAT DAVIT WINCH ASSEMBLY WIRE ROPE. DRAIN AND DISPOSE OF OIL FROM GEAR CASE. DISASSEMBLE THE WINCH AS NEEDED. DISASSEMBLE THE OVER-RUNNUNG CLUTCH MANUAL BRAKE ASSEMBLY AND REPLACE COMPONENTS WITH NEW. RESASSEMBLE, LUBRICATE AND ADJUST THE OVER-RUNNING CLUTCH MANUAL BRAKE ASSEMBLY. REASSEMBLE WINCH USING NEW GASKETS, SEALS, SPRINGS AND SPRING FOLLOWERS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. LUBRICATE WINCH. LUBRICATE AND REINSTALL WIRE ROPE. REPLACE GEAR CASE OIL. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

Task/Abbreviation: J-58311-53 / DAVIT WN TENSIONING DVC - REPL

MJC: EXECJI51

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE EXISTING AND INSTALL NEW BOAT DAVIT WINCH ASSEMBLY TENSIONING DEVICE. ACCOMPLISH SATISFACTORY OPERATIONAL AND LOAD TESTS.

AS39 ICMP Planning Form

Task/Abbreviation: J-58311-54 / DAVIT WN LIMIT SWITCH-RPR/REPL

MJC: EXECJI52

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPAIR/REPLACE BOAT DAVIT WINCH ASSEMBLY LIMIT SWITCHES. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58311-55 / DAVIT WN WEIGHT TST - ACCOMP

MJC: EXECJI53

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH A WEIGHT TEST OF THE BOAT DAVIT WINCH ASSEMBLY.

Task/Abbreviation: R-58821-7 / AVIATION FACIL DISCREP - CORR

MJC: EXSYR141

Rev Date: 07/09/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 5,000

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	DISCREPANCIES DISCOVERED DURING NAWC AVIATION FACILITIES ASSIST VISIT REQUIRE CORRECTION.	PROVIDE RESERVATION OF ___ MANDAYS AND $_____ MATERIAL TO CORRECT INCIDENTAL GOVERNMENT RESPONSIBLE DISCREPANCIES DISCOVERED DURING NAWC AVIATION FACILITIES ASSIST VISIT.

Task/Abbreviation: M-58911-1 / (M)BOAT/ACFT CRANE - INSP

MJC: EXECM137

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

NSTM CH-589, PARA. 589-5.2

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT AND LOAD-TEST THE BOAT/AIRCRAFT/CARGO ROTATING CRANE(S) AND REPORT CONDITIONS FOUND TO SHIP'S CSMP. NOTE: LOAD-TESTING IS REQUIRED AFTER REPAIR OR REPLACEMENT OF LOAD-BEARING COMPONENTS OR EQUIPMENT REMOVAL.

Task/Abbreviation: Q-58911-5 / ROTATING CRANE - RPR

MJC: EXECQL47

Rev Date: 05/18/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 30,000

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ROTATING CRANE PER CONDITON ASSESSMENT RECOMMENDATIONS. ACCOMPLISH NAVSEA STANDARD ITEM 009-32 FOR NORMALLY PAINTED NEW AND DISTURBED SURFACES. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST: ACCOMPLISH STATIC, DYNAMIC AND WORKING LOAD TESTS. A. REPLACE DAMAGED/DEFECTIVE HYDRAULIC HOSES. B. REPLACE DAMAGED LIMIT SWITCHES. C. REPLACE DAMAGED/BROKEN GROUND STRAP(S). D. REPAIR/REPLACE THE MAIN (AND AUXILIARY IF REQUIRED) HYDRAULIC PUMPS (HOIST, TOPPING, SLEWING). E. REPAIR/REPLACE THE MAIN (AND AUXILIARY IF REQUIRED) HYDRAULIC MOTORS (HOIST, TOPPING, SLEWING). F. REPAIR/REPLACE THE MAIN (AND AUXILIARY IF REQUIRED) ELECTRIC MOTORS (HOIST, TOPPING, SLEWING). F. CLEAN, INSPECT AND PRESERVE SHEAVES AND WIRE ROPE. G. REPAIR BRAKE(S).

Task/Abbreviation: J-58911-6 / RT CRN HST WN HYDR PMP - RPR

MJC: EXECJ112

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SOCKET RING, TILTING BLOCK AND VALVE PLATE

Task/Abbreviation: J-58911-7 / RT CRN TOP WN HYDR PMP - RPR

MJC: EXECJ113

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SOCKET RING, TILTING BLOCK AND VALVE PLATE

Task/Abbreviation: J-58911-8 / RT CRN SLEW HYDR PMP - RPR

MJC: EXECJ114

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	OPEN THE HYDRAULIC PUMP CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ALIGN ELECTRIC MOTOR TO PUMP. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL) CONNECTING RODS, CYLINDER BARRELS, PISTONS, SHAFT(MN), SOCKET RING, TILTING BLOCK AND VALVE PLATE

Task/Abbreviation: J-58911-9 / HST WN ELEC MOT 009-17 - RPR

MJC: EXECJ115

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ROTATING CRANE HOIST WINCH HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-58911-10 / HST WN ELEC MOT 009-33 - RWND

MJC: EXECJ116

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ROTATING CRANE HOIST WINCH HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN THE MOTOR TO THE PUMP. OPERATIONALLY TEST.

Task/Abbreviation: J-58911-11 / HST WN ELEC MOT BRG

MJC: EXECJ939

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	DISASSEMBLE THE ROTATING CRANE HOIST WINCH HYDRAULIC PUMP ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58911-12 / TOP WN ELEC MOT 009-17 - RPR

MJC: EXECJ940

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ROTATING CRANE TOPPING WINCH HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-58911-13 / TOP WN ELEC MOT 009-33 - RWND

MJC: EXECJ941

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ROTATING CRANE TOPPING WINCH HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN THE MOTOR TO THE PUMP. OPERATIONALLY TEST.

Task/Abbreviation: J-58911-14 / TOP WN ELEC MOT BRG

MJC: EXECJ942

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ROTATING CRANE TOPPING WINCH HYDRAULIC PUMP ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58911-15 / SLEW ELEC MOT 009-17 - RPR

MJC: EXECJ943

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ROTATING CRANE SLEWING HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-58911-16 / SLEW ELEC MOT 009-33 - RWND

MJC: EXECJ944

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ROTATING CRANE SLEWING HYDRAULIC PUMP ELECTRIC MOTOR IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-33. ALIGN THE MOTOR TO THE PUMP. OPERATIONALLY TEST.

Task/Abbreviation: J-58911-17 / SLEW ELEC MOT BRG

MJC: EXECJ945

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ROTATING CRANE SLEWING HYDRAULIC PUMP ELECTRIC MOTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR TO PUMP. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58911-18 / RT CRN HST WN HYDR MOT

MJC: EXECJ946

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC MOTOR CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL, CYLINDER BARRELS, PISTONS, SHAFT(MN), TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-58911-19 / RT CRN TOP WN HYDR MOT

MJC: EXECJ947

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC MOTOR CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL, CYLINDER BARRELS, PISTONS, SHAFT(MN), TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-58911-20 / RT CRN SLEW HYDR MOT

MJC: EXECJ948

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

OPEN THE HYDRAULIC MOTOR CASING. CLEAN AND INSPECT ALL COMPONENTS. RECORD AS-FOUND AND POST REPAIR DIMENSIONS AND CLEARANCES OF CYLINDER BARRELS, PISTONS AND VALVE PLATE. ACCOMPLISH NON-DESTRUCTIVE TESTING OF PUMP DRIVE SHAFT, CYLINDER BARRELS AND VALVE PLATE. SUBMIT A REPORT OF CONDITIONS FOUND TO THE NSA. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, REASSEMBLE UNIT USING NEW BEARINGS, GASKETS, "O"-RINGS AND MECHANICAL SEALS. REPLACE MISSING AND/OR UNSERVICEABLE FASTENERS. ACCOMPLISH SATISFACTORY OPERATIONAL TEST. A. LAP CYLINDER BARREL & VLV PLATE SURFACES B. RPL BRNGS (THRUST,RADIAL, CYLINDER BARRELS, PISTONS, SHAFT(MN), TILTING BLOCK AND VALVE PLATE.

Task/Abbreviation: J-58911-21 / RT CRN WIRE ROPE

MJC: EXECJ949

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLEAN AND INSPECT ROTATING CRANE WIRE ROPE. REPLACE DAMAGED WIRE ROPE. LUBRICATE UNDAMAGED AND NEWLY REPLACED WIRE ROPE. ACCOMPLISH A SATIFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-58911-22 / RT CRN BLOCKS & SHEAVES - RPR

MJC: EXECJ950

Rev Date: 09/11/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast:

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REMOVE AND STORE WIRE ROPE. INSPECT BLOCKS FOR DAMAGE. INSPECT SHEAVES FOR BINDING, WORN BEARINGS AND PINS, AND DAMAGED OR MISSING LUBRICATION FITTINGS. REPLACE DAMAGED OR MISSING PARTS. REPLACE UNDAMAGED WIRE ROPE OR REPLACE DAMAGED WIRE ROPE WITH NEW. LUBRICATE WIRE ROPE. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: I-59311-1 / SEW SYS - INSP

MJC: EXECI225

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY-TEST THE SEWAGE DISPOSAL SYSTEM. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE: A. PUMPS (ASPIRATION, INJECTION, MACERATOR, TRANSFER, VACUUM) B. ALARMS C. SENSORS D. HYDROGEN SULFIDE MONITORS E. CONTROL AND TIMING DEVICE F. VALVES G. VALVE OPERATING GEAR, REMOTE. NOTE: NOT ALL COMPONENTS APPLY TO ALL CLASSES.

Task/Abbreviation: M-59311-2 / (M)CHT TK - INSP

MJC: EXECM142

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

NSTM CH-593, PARA. 593-4.2.21

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE CHT TANK TO INCLUDE ALL INTERNAL TANK SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FROM TANK UP TO AND INCLUDING FIRST FLANGE FOR FILL, TRANSFER, DRAIN, AND VENT; FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING TANKS AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TANK OVERFLOWS AND ATTACHED BRACKETS F. TANK VENTS AND ATTACHED BRACKETS G. TERMINATING PIPING WITHIN TANK AND ATTACHED BRACKETS. NOTE: 1. ENSURE TANKS ARE GAS FREE BEFORE ENTERING.

Task/Abbreviation: Q-59311-3 / CHT TK - GAS FREE

MJC: MXECM001 **Rev Date:** 02/04/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 5 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 48 **Equip/Task:** 1 **Matl Cost:** **ManDays:** 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	CLEAN AND GAS FREE THE CHT TANK(S). NOTE: THIS REQUIREMENT IS COVERED BY A NAVSEA STANDARD ITEM FOR PRIVATE SECTOR AVAILABILITIES.

Task/Abbreviation: Q-59311-6 / SEW COMMINUTOR - RPR

MJC: EXECQD22

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. CLEAN AND INSPECT ALL COMPONENTS. MEASURE AND RECORD ROTOR DIMENSIONS AND RUNOUTS, AND ROTATING AND STATIONARY CUTTER CLEARANCES. ACCOMPLISH NDT OF SHAFT AND SCREEN ASSEMBLY. DISASSEMBLE. REPLACE BEARINGS, SEALS, AND O-RINGS. REPLACE MISSING COMPONENTS. REPLACE OR REPAIR DEFECTIVE COMPONENTS. ASSEMBLE. INSTALL AND CONNECT USING NEW BELT, FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: Q-59311-7 / SEW COMMINUTOR MOT - RPR

MJC: EXECQD23

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH REPAIRS TO THE ELECTRIC MOTOR OF THE COMMINUTOR OF THE SEWAGE DISPOSAL SYSTEM PER CONDITION ASSESSMENT RECOMMENDATIONS. REMOVE MOTOR TO SHOP, AND ACCOMPLISH ONE OF THE FOLLOWING: A. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. B. THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ON COMPLETION OF REPAIRS, REINSTALL AND ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-59311-10 / CHT PP - CLN

MJC: EXECQ788

Rev Date: 03/08/2000

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,800

ManDays: 40

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CHEMICALLY CLEAN THE CHT PIPING IN ACCORDANCE WITH NSTM CHAPTER 505. PIPING TO BE DESIGNATED. PROVIDE ____ MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. NOTE: USE SWT 593-02 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: Q-59311-11 / CHT TK - RPR/PSV

MJC: QXECQ001 **Rev Date:** 02/04/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 5 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 36 **Equip/Task:** 1 **Matl Cost:** 2,250 **ManDays:** 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE CHT TANK. ON COMPLETION OF REPAIRS, CLEAN, FLUSH, CHLORINATE AND PROVIDE CULTURE RESULTS. TO INCLUDE: A. REPAIR ____ SQUARE FEET OF COATING SYSTEM USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. B. REPLACE _____ FEET DETERIORATED SOUNDING TUBES C. REPLACE _____ STRIKER PLATES D. CLAD WELD _____ SQUARE FEET OF WASTED PLATE E. VEE OUT AND REWELD _____ LINEAR FEET OF WASTED AND/OR CRACKED SEAMS AND BUTTS. F. CROP AND REPLACE _____ SQUARE FEET OF DETERIORATED AND/OR BUCKLED PLATE TOGETHER WITH INTERNALS IN WAY OF G. REPLACE _____ DETERIORATED OR MISSING ANODES & HDW. H. PROVIDE ____MANDAYS AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL REPAIRS NOT PREVIOUSLY IDENTIFIED. I. AIR TEST AFTER STRUCTURAL REPAIRS. J. INSTALL ANODES IN ACCORDANCE WITH GENERAL SPECIFICATIONS FOR OVERHAUL (GSO) SHOULD NONE BE PRESENT IN THE TANK. K. REPAIR FLOAT SWITCHES.

Task/Abbreviation: Q-59311-34 / CHT PP - CLN/HYDROBLAST

MJC: QXECQJ71

Rev Date: 11/27/2001

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,800

ManDays: 40

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-09 OF 2.A FOR HYDROBLAST, CLEANING AND FLUSHING OF THE CHT COLLECTION TANKS AND PIPING SYSTEM WITH HIGH PRESSURE WATER JET EQUIPMENT. USING NSTM S9086-T8-STM-010/CH-593 PARA 593-4.2.17, POLLUTION CONTROL, FOR CRITERIA. NOTE: USE SWT 593-01 FOR GUIDANCE IN DEVELOPING SPEC.

AS39 ICMP Planning Form

Task/Abbreviation: J-59311-88 / SEW COMMINUTOR MOT-RWND

MJC: EXECJB19

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REWIND THE ELECTRIC MOTOR OF THE COMMINUTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-33. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-89 / SEW COMMINUTOR MOT-RPR

MJC: EXECJB20

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

RECONDITION THE ELECTRIC MOTOR OF THE COMMINUTOR IN ACCORDANCE WITH THE REQUIREMENTS OF NAVSEA STANDARD ITEM 009-17. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST. NOTE: USE SWT (300-50) FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: J-59311-90 / SEW COMMINUTOR MOT BRG-REPL

MJC: EXECJB21

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISASSEMBLE THE ELECTRIC MOTOR OF THE COMMINUTOR. REPLACE BEARINGS. ASSEMBLE. ALIGN MOTOR. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-97 / SEW COMMINUTER - REPL

MJC: EXECJE54

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. INSTALL NEW COMMINUTER AND CONNECT USING NEW BELT, FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

AS39 ICMP Planning Form

Task/Abbreviation: J-59311-98 / SEW COMMINUTER - RMV/SHIP/INST

MJC: EXECJE55

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. PACK, CRATE, AND SHIP TO THE REPAIR FACIILITY FOR RECONDITIONING. RECEIVE, INSPECT, INSTALL, AND CONNECT USING NEW BELT, FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-99 / SEW COMMINUTER SEALS - REPL

MJC: EXECJE56

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. REPLACE SEALS AND O-RINGS. ASSEMBLE. INSTALL AND CONNECT USING NEW FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-100 / SEW COMMINUTER BEARINGS - REPL

MJC: EXECJE57

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. REPLACE BEARINGS, SEALS, AND O-RINGS. ASSEMBLE. INSTALL AND CONNECT USING NEW FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-101 / SEW COMMINUTER CUTTERS - REPL

MJC: EXECJE58

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. REPLACE CUTTERS, BEARINGS, SEALS, AND O-RINGS. ASSEMBLE. INSTALL AND CONNECT USING NEW FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-102 / SEW COMMINUTER SHAFTS - REPL

MJC: EXECJE59

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. REPLACE SHAFTS, BEARINGS, SEALS, AND O-RINGS. ASSEMBLE. INSTALL AND CONNECT USING NEW FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59311-103 / SEW COMMINUTER END PL - REPL

MJC: EXECJE60

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 5

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 2,250

ManDays: 50

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE COMMINUTER OF THE SEWAGE DISPOASAL SYSTEM. OPEN THE CASING. ACCOMPLISH SANITARY AND HYGIENIC REQUIREMENTS. REPLACE END PLATES, BEARINGS, SEALS, AND O-RINGS. ASSEMBLE. INSTALL AND CONNECT USING NEW FASTENERS AND FLANGE GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-59321-1 / OW SEP - INSP

MJC: EXECIJ98

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY-TEST THE OILY WASTE SEPARATOR. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE: A. THE SEPARATOR PUMP AND MOTOR. B. SEPARATOR TANKS. C. ALARMS, SENSORS, CONTROLS, AND TIMING DEVICES. D. VALVES AND VALVE REMOTE OPERATING GEAR. NOTE: NOT ALL COMPONENTS APPLY TO ALL CLASSES.

Task/Abbreviation: Q-59321-5 / OW SEP - RPR

MJC: EXECQG44

Rev Date: 05/07/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR OILY WASTE SEPARATOR BASED ON CONDITION BASED ASSESSMENT. INCLUDING: A. THE SEPARATOR PUMP AND MOTOR. B.SEPARATOR TANKS. C. ALARMS, SENSORS, CONTROLS, AND TIMING DEVICES. D. VALVES AND VALVE REMOTE OPERATING GEAR. NOTE: NOT ALL COMPONENTS APPLY TO ALL CLASSES.

Task/Abbreviation: J-59321-50 / OW SEP TK - CLN/RPR

MJC: EXECJE64

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT, OPEN, AND INSPECT THE TANK OF THE OILY WASTE SEPARATOR SYSTEM. DISASSEMBLE TANK. CLEAN TANK. REPAIR/REPLACE SENSORS. REPLACE ZINCS. ASSEMBLE TANK USING NEW GASKETS. CONNECT USING NEW GASKETS AND FLANGE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-51 / OW SEP MAIN CONT PNL - RPR

MJC: EXECJE65

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT, REMOVE, OPEN, AND INSPECT THE MAIN CONRTOL PANEL OF THE OILY WASTE SEPARATOR SYSTEM. RECONDITION THE PANEL IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-16. INSTALL AND CONNECT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-52 / OW SEP REMOTE ALARM PNL - RPR

MJC: EXECJE66

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT, REMOVE, OPEN, AND INSPECT THE REMOTE ALARM PANEL OF THE OILY WASTE SEPARATOR SYSTEM. RECONDITION THE PANEL IN ACCORDANCE WITH NAVSEA STANDARD ITEM 009-16. INSTALL AND CONNECT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-53 / OW SEP MOTOR - REPL

MJC: EXECJE67

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE MOTOR FROM THE OILY WASTE SEPARATOR SYSTEM. INSTALL NEW MOTOR AND CONNECT. REPLACE DRIVE BELT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-54 / OW SEP PUMP - RPR

MJC: EXECJE68

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE PUMP FROM THE OILY WASTE SEPARATOR SYSTEM. OPEN AND INSPECT. DISASSEMBLE. REPLACE CONNECTING ROD, BEARINGS, AND SEALS. ASSEMBLE USING NEW PACKING. INSTALL PUMP AND CONNECT USING NEW GASKETS AND FLANGE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-55 / OW SEP VALVE - REPL

MJC: EXECJE69

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE VALVE OF THE OILY WASTE SEPARATOR SYSTEM. INSTALL NEW VALVE AND CONNECT USING NEW GASKETS AND FLANGE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-56 / OW SEP VALVE ACTR - RPR

MJC: EXECJE70

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE ACTUATOR FROM THE VALVE OF THE OILY WASTE SEPARATOR SYSTEM. DISASSEMBLE, CLEAN, INSPECT & TEST ELECTRICAL & MECHANICAL COMPONENTS. REPLACE MISSING OR DEFECTIVE COMPONENTS. ASSEMBLE ACTUATOR ASSEMBLY USING NEW GASKETS. INSTALL AND CONNECT. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-57 / OW SEP FLOW SENSOR - REPL

MJC: EXECJE71

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE FLOW SENSOR FROM THE OILY WASTE SEPARATOR SYSTEM. INSTALL NEW SENSOR AND CONNECT USING NEW GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-58 / OW SEP FLOW TOTALIZER - RPR

MJC: EXECJE72

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE FLOW TOTALIZER FROM THE OILY WASTE SEPARATOR SYSTEM. DISASSEMBLE AND INSPECT. REPLACE MISSING OR DEFECTIVE COMPONENTS. ASSEMBLE USING NEW GASKETS AND PACKING. INSTALL AND CONNECT USING NEW GASKETS AND FLANGE FASTENERS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: J-59321-59 / OW SEP FLOW SW - REPL

MJC: EXECJE73

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast:

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

DISCONNECT AND REMOVE THE FLOW SWITCH FROM THE OILY WASTE SEPARATOR SYSTEM. INSTALL NEW SWITCH AND CONNECT USING NEW GASKETS. ACCOMPLISH A SATISFACTORY OPERATIONAL TEST.

Task/Abbreviation: I-59331-1 / COMPRESS MELT UNIT - INSP

MJC: EXECI395

Rev Date: 03/25/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 2

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND OPERATIONALLY-TEST THE COMPRESS MELT UNIT. ACCOMPLISH AN ELECTRICAL SIGNATURE ANALYSIS (ESA) SURVEY. REPORT CONDITIONS FOUND TO SHIP'S CSMP. INCLUDE: A. INSPECT THE COMPRESS MELT UNIT (CMU) AND THE CMU REAR ELECTRICAL ENCLOSURE (CMUREE). INSPECT THE COOLING WATER SUPPLY AND RETURN HOSES FROM THE CLOSED LOOP COOLING UNIT (CLCU) TO THE CMU FOR DAMAGED HOSE AND FITTINGS. IF INSTALLED, INSPECT MAIN SWITCH (S1) FOR DAMAGE. NOTE: FOR A DETAILED INSPECTION PROCEDURE FOR THE CMU SEE MRC C6PT-N.

Task/Abbreviation: Q-59331-2 / COMPRESS MELT UNIT - RPR

MJC: EXECQG69

Rev Date: 04/09/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 4

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 6,500

ManDays: 100

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR BASED ON CONDITION ASSESSMENT THE COMP MELT UNIT (CMU) AND THE CMU REAR ELECT ENCL (CMUREE). IF THE CMU IS RMV, THE CMU REAR ELECT ENCL SHOULD REMAIN ON THE SHIP AND BE REPAIRED IN PLACE. WARNING: WHEN NOT INSTALLED ON FDN, THE CMU MUST REST ON BLKS AT LEAST 4 INS HIGH. DO NOT RIG SLINGS UNDERNEATH. SECURE SHIPS SVCE AIR, EXH VENT, AND PWR. INSP THE CLG WTR SUPPLY AND RETURN HOSES FROM THE CLOSED LOOP CLG UNIT (CLCU) TO THE CMU FOR DAMAGED HOSE AND FTGS. IF INSTALLED, INSP MN SW (S1) FOR DAMAGE. RPT CONDITIONS FOUND TO THE NSA. REPL CMU AND CMUREE FROM SUPPLY. DISCONNECT AND RMV THE CMU AND CMUREE. PACKAGE AND RETURN THE CMU AND THE CMUREE TO THE DEPOT OVHL POINT (DOP). IF NECESSARY, THE ACCOMPLISHING ACTIVITY IS TO FABRICATE CLG WTR HOSES, AND RPR OR RPL MN SW (S1). CLN AND PSV THE CMU FDN. VERIFY THAT THE INSTALLED FDN FOR THE CMUREE WILL ACCOMMODATE THE CMUREE PROVIDED BY SUPPLY. CLN AND PSV THE CMUREE FDN. VERIFY DISTRIBUTIVE SYS INTERFACE REQTS IAW APPLICABLE NAVSEA TM. REINSTALL AND TEST THE CMU AND CMUREE. NOTE: RPR/RPL CMU AND CMUREE IAW TRS S9593-CT-TRS-010.

Task/Abbreviation: I-61221-1 / FLT DK SAF NETS - INSP

MJC: OXECI011

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	INSPECT AND LOAD TEST THE HELICOPTER FLIGHT DECK SAFETY NETS AND FRAMES. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-61221-2 / FLT DK SAF NETS - RPR/REPL

MJC: OXECQ015

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 60

Equip/Task: X

Matl Cost: 675

ManDays: 15

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR/REPLACE THE HELICOPTER FLIGHT DECK SAFETY NETS AND FRAMES. PRESERVE FRAMES AND FERROUS MATERIAL WITH WIRE SPRAYED ALUMINUM OR OTHER APPROVED COATING. LOAD TEST REPAIRED/REPLACED ITEMS. NOTE: SUPSHIP UTILIZE SWI/SWT 612-01, SAFETY NET AND FRAME; REPAIR , FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: I-62312-1 / GRP LAD - INSP

MJC: OXECI016

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REMOVE, INSPECT, WEIGHT TEST, REPAIR AND REINSTALL THE GRP INCLINED AND VERTICAL LADDERS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: I-62312-2 / CLIMBER RAILS - LD TST

MJC: OXECI017

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 30

Equip/Task: X

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	STATIC LOAD TEST LADDER CLIMBER SAFETY ASSEMBLIES. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: I-62321-1 / ACCOM LAD - OPNL CHK

MJC: OXECI012

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 6

Matl Forecast: NO

Lvl of Maint: Intermediate

Freq: 36

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT LOAD CARRYING ATTACHMENTS, AND PERFORM NON-DESTRUCTIVE TESTING 5X MAGNIFICATION VISUAL INSPECTION (NDT-VT) ON WELDS ON ACCOMODATION LADDER COMPONENTS. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP.

Task/Abbreviation: Q-62321-5 / ACCOM LAD - RPR

MJC: EXECQK15

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast: NO

Lvl of Maint: 0

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE ACCOMMODATION LADDER PER CONDITION ASSESSMENT RECOMMENDATIONS. ON COMPLETION OF REPAIRS, AS AUTHORIZED FROM THE FOLLOWING LIST, CONDUCT WEIGHT TEST ONLY WHEN MAJOR REPAIRS ARE ACCOMPLISHED. A. CLAD WELD __ INCHES. B. WELD __FEET OF CRACK. C. REPLACE ____ TREADS. D. REPAIR/REPLACE HANDRAIL. E. REPAIR/REPLACE HANDRAIL SUPPORT STANCHION/BRACKET. F. REPLACE ____ SECURING PADEYES. G. REFURBISH ROLLER ASSEMBLY. NOTE: SUPSHIP UTILIZE SWI/SWT 623-01, "ACCOMMODATION LADDER; REPAIR" , FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-10 / ACCOM LAD (TREADS)- RPR

MJC: EXECJ098

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ____TREADS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-11 / ACCOM LAD (HANDRAIL)- RPR

MJC: EXECJ099

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ____LINEAR FEET OF HANDRAILS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-12 / ACCOM LAD (HANDRAIL)- REPL

MJC: EXECJ100

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____LINEAR FEET OF HANDRAILS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-13 / ACCOM LAD (HANDRAIL STAN)- RPR

MJC: EXECJ101

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ____HANDRAIL SUPPORT STANCHION BRACKETS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-14 / ACCOM LAD (HANDRAIL STAN)-REPL

MJC: EXECJ102

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____HANDRAIL SUPPORT STANCHION BRACKETS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-15 / ACCOM LAD (PADEYES)-REPL

MJC: EXECJ103

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____SECURING PADEYES. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-16 / ACCOM LAD (ROLLER ASSY)- RPR

MJC: EXECJ104

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REFURBISH ROLLER ASSEMBLY. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-17 / ACCOM LAD (CLAD WELD)- RPR

MJC: EXECJ105

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

CLAD WELD __ INCHES. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: J-62321-18 / ACCOM LAD (WELD CRACKS)- RPR

MJC: EXECJ106

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty:

Matl Forecast:

Lvl of Maint: Depot

Freq: 0

Equip/Task:

Matl Cost:

ManDays:

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

WELD __ FEET OF CRACKS. ACCOMPLISH WEIGHT TEST UPON COMPLETION OF REPAIRS. NOTE: SUPSHIP UTILIZE SWT 623-01, "ACCOMMODATION LADDER; REPAIR", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-62411-1 / ELLISON DOORS - RMV/REINSTALL

MJC: EXECQ789

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost: 1,125

ManDays: 25

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST, PRIOR TO REMOVAL, THE ELLISON-TYPE DOORS. REMOVE ELLISON-TYPE DOORS AT THE START OF THE AVAILABILITY AND STORE. REINSTALL AND ACCOMPLISH MINOR REPAIRS AND ADJUSTMENTS AT THE END OF THE AVAILABILITY. _____ MANDAYS AND $ _____ MATERIAL COSTS ARE AUTHORIZED FOR PLANNING PURPOSES. NOTE: SUPSHIP UTILIZE SWI/SWT 624-01: "BALANCED JOINER DOORS; REMOVE, STORE AND INSTALL", FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-63111-1 / MCHRY SPACE BILGE - PSV

MJC: EXECQ976

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 15,750

ManDays: 350

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

PRESERVE THE MACHINERY SPACE BILGE PAINT SYSTEM INCLUDING FRAMES, STRINGERS, STIFFENERS AND MACHINERY FOUNDATIONS, USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. NOTE: 1. PRESERVATION TO BE BASED UPON COATING INSPECTORS RECOMMENDATIONS AND LATEST TYCOM PAINT MESSAGES. 2. SUPSHIP UTILIZE SWI/SWT 631-11, MACHINERY SPACE BILGE PRESERVE, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: I-63113-1 / AHR CHAIN LKR - INSP

MJC: OXECC004

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT THE ANCHOR CHAIN LOCKER TO INCLUDE ALL INTERNAL SURFACES, ALL SUPPORTING STRUCTURES AND BRACING ATTACHED THERETO; ALL FITTINGS AND PENETRATIONS, FITTINGS FOR LOCAL AND REMOTE LEVEL MONITORS AND ACCESS MANHOLES AND ASSOCIATED HARDWARE. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP TO INCLUDE THE FOLLOWING, AS APPLICABLE: A. COATING SYSTEM B. LADDERS AND ASSOCIATED HARDWARE C. PIPING TRANSVERSING LOCKER AND ATTACHED BRACKETS D. SOUNDING TUBES AND ATTACHED BRACKETS E. TERMINATING PIPING WITHIN LOCKER AND ATTACHED BRACKETS. NOTE: ENSURE LOCKER IS GAS FREE BEFORE ENTERING.

Task/Abbreviation: Q-63113-2 / AHR CHAIN LKR - RPR/PSV

MJC: OXECQ006

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 3

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 144

Equip/Task: 1

Matl Cost: 6,750

ManDays: 150

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR THE ANCHOR CHAIN LOCKER PER CONDITION ASSESSMENT RECOMMENDATIONS AS AUTHORIZED FROM THE FOLLOWING LIST: A. SURFACE PREPARATION AND RESTORATION OF PRESERVATION SYSTEM, USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. B. REPLACE 50 PERCENT OF WOOD SHEATHING. C. REMOVE AND REINSTALL METAL SHEATHING. NOTE: SUPSHIP UTILIZE SWI/SWT 631-13: "CHAIN LOCKER PRESERVATION; ACCOMPLISH (DRYDOCK)" FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-63131-1 / UW BODY - PSV

MJC: OXECQ007

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 33,750

ManDays: 750

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

PRESERVE UNDERWATER HULL BODY FROM FLAT KEELS TO SIX INCHES ABOVE THE BOOT TOPPING USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. TO INCLUDE BILGE KEELS, RUDDERS, SEA CHESTS, APPENDAGES, FAIRINGS, GRATINGS AND STRUTS. NOTE: 1. PRESERVATION, BASED UPON COATING INSPECTORS RECOMMENDATIONS AND LATEST TYCOM PAINT MESSAGES. 2. SUPSHIP UTILIZE SWI/SWT 631-01, UNDERWATER HULL PRESERVATION, FOR GUIDANCE IN DEVELOPING THIS ITEM.

Task/Abbreviation: Q-63131-2 / UW BODY - RPR PAINT SYS

MJC: OXECQ012

Rev Date: 09/10/1998

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 10,125

ManDays: 225

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

SPOT BLAST ____ SQUARE FEET AND PRESERVE DESIGNATED AREAS. HYDRO-BLAST THE REMAINING PORTION OF UNDERWATER HULL. PAINT IAW NAVSEA STD WORK ITEM 009-32 AND NSTM 631. NOTE: 1. PRESERVATION, BASED UPON COATING INSPECTIONS RECOMMENDATIONS AND LATEST TYCOM PAINT MESSAGE. 2. USE ONLY NAVSEA APPROVED COATING SYSTEMS

Task/Abbreviation: Q-63141-1 / FREEBOARD - PSV

MJC: OXECQ008

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 11,250

ManDays: 250

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

PRESERVE THE FREEBOARD SHELL PLATING FROM SIX (6) INCHES BELOW THE TOP OF THE BOOT TOP TO THE WATERWAY BAR/TROUGH OF WEATHER DECK INCLUDING APPENDAGES, USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. CUT-IN AND PAINT HULL MARKINGS AND BOOT TOP. PRESERVE ALL HULL PENETRATIONS TO TWELVE INCHES INTO THE PENETRATION. NOTE: 1. PRESERVATION, BASED UPON COATING INSPECTIONS RECOMMENDATIONS AND LATEST TYCOM PAINT MESSAGE. 2. USE ONLY NAVSEA APPROVED COATING SYSTEMS

Task/Abbreviation: Q-63311-1 A / UW HULL SACRIFICIAL AD - REPL

MJC: OXECQ018

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: X

Matl Cost: 1,000

ManDays: 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE ALL SACRIFICIAL ZINC ANODES ON THE HULL, HULL EXTRUSIONS AND HULL PENETRATIONS (BOW THRUSTER TUNNEL, STERN TUBES), FAIRWATERS, RUDDERS AND STRUTS. REPLACE _____ STUDS.

Task/Abbreviation: Q-63311-11 / TANK SACRIFICIAL AD - REPL

MJC: OXECQF98 **Rev Date:** 08/13/2003

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** X **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 100 **Equip/Task:** X **Matl Cost:** 1,000 **ManDays:** 30

Referenced Authority:

FLEET REQUIREMENTS

Reason:	Problem Description:	Recommended Solution:
BASELINE	TBD	REPLACE ALL SACRIFICIAL ZINC ANODES IN THE TANKS. REPLACE ___ ZEP-6 (ROUND) AND ___ ZHC-23 (RECTANGULAR) ZINC ANODES IN TANK AND ASSOCIATED FASTENERS. REPLACE ____ DEFECTIVE HOLD DOWN STUDS.

Task/Abbreviation: M-63321-1 / (M)ICCP SYS - INSP PRIOR TO DD

MJC: OXECM004

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: X

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: X

Matl Cost:

ManDays: 5

Referenced Authority:

NSTM CH-633, PARA. 633-7.2.4

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT AND OPERATIONALLY TEST ICCP SYSTEM IAW SHIPS SPECIFIC TECHNICAL MANUAL. PERFORM DIVERS INSPECTION AND HULL POTENTIAL SURVEY IAW NSTM CH-633. SUBMIT A REPORT OF CONDITIONS FOUND TO THE SHIPS CSMP INCLUDING DIVERS REPORT AND PHOTOGRAPH, IF AVAILABLE. NOTE: OBTAIN SERVICES OF FTSC OR ISEA, IF NECESSARY, TO ACCOMPLISH.

Task/Abbreviation: M-63321-2 / (M)ICCP SYS (DD) - INSP

MJC: OXECM005

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost:

ManDays: 5

Referenced Authority:

NSTM CH-997, PARA. 997-4.1

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	INSPECT THE HULL IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM IN ACCORDANCE WITH NSTM CHAPTER 633. TO INCLUDE INSPECTION OF ANODES, DIELECTRIC SHIELDS, REFERENCE CELLS, RUDDER POST AND SHAFT(S) GROUNDING DEVICES FOR PHYSICAL DAMAGE. REPORT CONDITIONS FOUND TO THE NSA.

Task/Abbreviation: Q-63321-3 / ICCP SYS (DD) - RPR

MJC: OXECQ009

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

ACCOMPLISH THE FOLLOWING REPAIRS TO THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM: REPLACE____ CAPASTIC/DIELECTRIC SHIELDS. REPAIR/RESTORE ____ CAPASTIC/DIELECTRIC SHIELDS (LIGHTLY BLAST-CLEAN THE ENTIRE SHIELD AREA AND RECOAT WITH 22 MILS OF CAPASTIC MATERIAL. REPAIR ___SHAFT GROUNDING STRAPS DURING DRY DOCKING OR WATERBORNE. REPLACE ____ SHAFT GROUNDING STRAPS DURING DRY DOCKING OR WATERBORNE. REPLACE ____ ANODES (PLATINUM-PLATED TANTALUM). REPLACE ____ REFERENCE CELLS (SILVER/SILVER CHLORIDE ELEMENTS). PROVIDE ____ MANDAYS AND ____ DOLLARS OF MATERIAL FOR GROOMING AND MINOR REPAIRS NOT PREVIOUSLY IDENTIFIED.

Task/Abbreviation: J-63321-10 / ICCP SYS (DD) SHIELDS- RPL

MJC: EXECJG58

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE____ CAPASTIC/DIELECTRIC SHIELDS OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-11 / ICCP SYS (DD) SHIELDS- RPR

MJC: EXECJG59

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR/RESTORE ____ CAPASTIC/DIELECTRIC SHIELDS (LIGHTLY BLAST-CLEAN THE ENTIRE SHIELD AREA AND RECOAT WITH 22 MILS OF CAPASTIC MATERIAL OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-12 / ICCP SYS (DD) GND STRAPS- RPR

MJC: EXECJG60

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ___SHAFT GROUNDING STRAPS (MAY BE ACCOMPLISHED DURING DRY DOCKING OR WATERBORNE) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-13 / ICCP SYS (DD) GND STRAPS- RPL

MJC: EXECJG61

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____ SHAFT GROUNDING STRAPS (MAY BE ACCOMPLISHED DURING DRY DOCKING OR WATERBORNE) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-14 / ICCP SYS (DD) ANODES- RPL

MJC: EXECJG62

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____ ANODES (PLATINUM-PLATED TANTALUM) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-15 / ICCP SYS (DD) ANODES- RPR

MJC: EXECJG63

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ____ REFERENCE CELLS (SILVER/SILVER CHLORIDE ELEMENTS) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-16 / ICCP SYS (DD) SHIELDS- RPL

MJC: EXECJH18

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE____ CAPASTIC/DIELECTRIC SHIELDS OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-17 / ICCP SYS (DD) SHIELDS- RPR

MJC: EXECJH19

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR/RESTORE ____ CAPASTIC/DIELECTRIC SHIELDS (LIGHTLY BLAST-CLEAN THE ENTIRE SHIELD AREA AND RECOAT WITH 22 MILS OF CAPASTIC MATERIAL OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-18 / ICCP SYS (DD) GND STRAPS- RPR

MJC: EXECJH20

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ___SHAFT GROUNDING STRAPS (MAY BE ACCOMPLISHED DURING DRY DOCKING OR WATERBORNE) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-19 / ICCP SYS (DD) GND STRAPS- RPL

MJC: EXECJH21

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____ SHAFT GROUNDING STRAPS (MAY BE ACCOMPLISHED DURING DRY DOCKING OR WATERBORNE) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-20 / ICCP SYS (DD) ANODES- RPL

MJC: EXECJH22

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ____ ANODES (PLATINUM-PLATED TANTALUM) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: J-63321-21 / ICCP SYS (DD) ANODES- RPR

MJC: EXECJH23

Rev Date:

Std Template:

Sit Reqs: D/D

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Depot

Freq: 100

Equip/Task: 1

Matl Cost: 3,375

ManDays: 75

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPAIR ____ REFERENCE CELLS (SILVER/SILVER CHLORIDE ELEMENTS) OF THE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM.

Task/Abbreviation: Q-63421-1 / HELICOPTER DK - PSV

MJC: OXECQ010 **Rev Date:** 07/12/2004

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 60 **Equip/Task:** 1 **Matl Cost:** 11,250 **ManDays:** 250

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

PRESERVE THE HELICOPTER FLIGHT, HANGAR DECK AND FORWARD VERTREP DECK PER CONDITION ASSESSMENT RECOMMENDATIONS USING NAVSEA STANDARD ITEM 009-32 FOR GUIDANCE. ABRASIVE-BLAST DECK AND APPLY AUTHORIZED NON-SKID COATING. CLEAN "RAST" TRACKS AND CABLE TROUGHS, IF INSTALLED, AFTER ABRASIVE BLASTING. PAINT FLIGHT DECK AND HANGAR MARKINGS. NOTE: RAST SYSTEM TRACK SLOT SEALS AND BELLMOUTH SEALS MUST BE INSTALLED PRIOR TO ABRASIVE BLASTING. IF TRACK PLATES HAVE BEEN REMOVED, WOODEN BLANKS MUST BE INSTALLED.

Task/Abbreviation: R-63511-2 / HULL INSUL - RPR/REPL

MJC: EXSYR140

Rev Date: 07/08/1999

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 20,000

ManDays: 50

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	MISSING/DAMAGED HULL INSULATION MUST BE REPAIRED OR REPLACED.	REMOVE EXISTING AND INSTALL NEW, AND REPAIR DAMAGED, DETERIORATED OR MISSING HULL INSULATION IN ACCORDANCE WITH SHIPS FORCE PRIORITY LIST UP TO THE LIMIT OF FUNDS ALLOCATED BY TYPE COMMANDER. PROVIDE RESERVATION OF ___ MANDAYS AND $_____ MATERIAL. NOTE: USE SI 009-11 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: I-77211-1 / CAR AMMO HDLG EQPT - TST

MJC: CXECI110

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

TEST THE AMMUNITION CARGO HANDLING AND STOWAGE EQUIPMENT IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: SHIP'S FORCE TO SUBMIT A 4790.2K FOR EQUIPMENT WITH OUT-OF-DATE PERIODICITY.

Task/Abbreviation: I-77221-1 / CAR AMMO HDLG ELEV - INSP/TST

MJC: CXECM113

Rev Date: 02/06/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE WEAPONS ELEVATORS IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. SHIP'S FORCE TO SUBMIT A 4790.2K FOR EQUIPMENT WITH OUT-OF-DATE PERIODICITY.

Task/Abbreviation: M-77221-2 / (M)CAR AMMO HDLG ELEV - LD TST

MJC: CXECM100

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.2.9 PARA. 772-5.4

Reason:

BASELINE

Problem Description:

NSTM REQUIREMENT DUE

Recommended Solution:

ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE WEAPONS HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-77221-4 / (M)AMMO ELEV OVSP GOV - CAL

MJC: EXECMJ44

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4.9 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	CALIBRATE THE OVERSPEED GOVERNOR TRIP SPEED IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: Q-77221-5 / CAR AMMO ELEV WIRE ROPE - REPL

MJC: EXECQL35

Rev Date: 05/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 10,500

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ELEVATOR HOISTING WIRE ROPES, BASED ON CONDITION ASSESSMENT, AS FOLLOWS: A. REMOVE EXISTING HOISTING WIRE ROPES. B. LUBRICATE EACH NEW HOISTING WIRE ROPE WITH MIL-SPEC LUBRICANT (MIL-G-18458) WORKING THE LUBRICANT INTO THE VALLEYS AND BETWEEN THE STRANDS USING SUFFICIENT LUBRICANT TO COAT THE OUTER WIRES. C.INSTALL NEW HOISTING WIRE ROPES ENSURING ROPES ARE TAUT, ALIGNED WITH PLATFORM SOCKETS AND WIND ONTO DRUMS PROPERLY. D. CONDUCT A NO LOAD TEST AND STATIC LOAD TEST USING SYSTEM OPERABILITY TESTS (SOT) LEVEL III PROCEDURES. NOTES: 1. HOIST WIRE ROPES ARE INDEPENDENT WIRE ROPE CORE (IWRC), UNCOATED, PRE-STESSED, EXTRA IMPROVED PLOW STEEL 6 X 37 IN ACCORDANCE WITH FEDERAL SPECIFICATION RR-W-410. 2. SWAGED WIRE ROPE END FITTINGS ARE TO BE MANUFACTURED IN ACCORDANCE WITH APPLICABLE DRAWINGS AND SHALL BE SWAGED AND TESTED IN ACCORDANCE WITH MIL-SPEC MIL-T-6117.

Task/Abbreviation: I-77222-1 / CAR AMMO HDLG ELEV - INSP/TST

MJC: CXECM111

Rev Date: 02/06/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

INSPECT AND TEST THE WEAPONS ELEVATORS IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL. REPORT CONDITIONS FOUND TO THE SHIP'S CSMP. NOTE: 1. SHIP'S FORCE TO SUBMIT A 4790.2K FOR EQUIPMENT WITH OUT-OF-DATE PERIODICITY.

Task/Abbreviation: M-77222-2 / (M)CAR AMMO HDLG ELEV - LD TST

MJC: CXECM101

Rev Date: 09/17/1998

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 48

Equip/Task: 1

Matl Cost: 450

ManDays: 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.2.9 PARA. 772-5.4

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	ACCOMPLISH SATISFACTORY LOAD-TESTS OF THE WEAPONS HANDLING ELEVATOR(S) AS FOLLOWS: A. INSPECT WIRE ROPES, SHEAVES, WIRE ROPE SOCKETS, BRAKE BANDS AND LIMIT SWITCHES FOR GENERAL CONDITION. B. ACCOMPLISH NO-LOAD TEST, CYCLE FOR 30 MINUTES. INSPECT SAFETY DEVICES AND INDICATOR LIGHTS. TEST OPERATE ALL CONTROLS. C. ACCOMPLISH STATIC LOAD TEST AT TWICE THE RATED LOAD WITH THE BRAKE APPLIED FOR 10 MINUTES. ALLOWABLE SLIPPAGE: NONE. D. ACCOMPLISH DYNAMIC LOAD TEST AT 1-1/2 TIMES THE RATED LOAD FOR TWO (2) COMPLETE CYCLES IN ALL SPEEDS. MONITOR ELECTRIC MOTOR FOR SIGNS OF OVERHEATING. APPLY BRAKE WITH LOAD TRAVELING IN DOWN DIRECTION; MAXIMUM ALLOWABLE SLIPPAGE: 3 FEET. E. ACCOMPLISH RATED LOAD TEST. F. ACCOMPLISH EMERGENCY RUN TEST FOR 1 COMPLETE CYCLE. INSPECT FOR PROPER OPERATION. G. INSPECT AND TEST THE OVERSPEED GOVERNOR AND KNURL ROLLER ASSEMBLY.

Task/Abbreviation: M-77222-3 / (M)AMMO ELEV OVSP GOV - CAL

MJC: EXECMJ44

Rev Date:

Std Template:

Sit Reqs:

Priority: Mandatory

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 72

Equip/Task: 1

Matl Cost:

ManDays: 10

Referenced Authority:

NSTM CH-772, PARA. 772-5.4.9 PARA. 772-5.2.9

Reason:	Problem Description:	Recommended Solution:
BASELINE	NSTM REQUIREMENT DUE	CALIBRATE THE OVERSPEED GOVERNOR TRIP SPEED IN ACCORDANCE WITH THE APPLICABLE TECHNICAL MANUAL.

Task/Abbreviation: Q-77222-5 / CAR AMMO ELEV WIRE ROPE - REPL

MJC: EXECQL36

Rev Date: 05/21/2003

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 2

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 60

Equip/Task: 1

Matl Cost: 10,500

ManDays: 20

Referenced Authority:

FLEET REQUIREMENTS

Reason:

BASELINE

Problem Description:

TBD

Recommended Solution:

REPLACE ELEVATOR HOISTING WIRE ROPES, BASED ON CONDITION ASSESSMENT, AS FOLLOWS: A. REMOVE EXISTING HOISTING WIRE ROPES. B. LUBRICATE EACH NEW HOISTING WIRE ROPE WITH MIL-SPEC LUBRICANT (MIL-G-18458) WORKING THE LUBRICANT INTO THE VALLEYS AND BETWEEN THE STRANDS USING SUFFICIENT LUBRICANT TO COAT THE OUTER WIRES. C.INSTALL NEW HOISTING WIRE ROPES ENSURING ROPES ARE TAUT, ALIGNED WITH PLATFORM SOCKETS AND WIND ONTO DRUMS PROPERLY. D. CONDUCT A NO LOAD TEST AND STATIC LOAD TEST USING SYSTEM OPERABILITY TESTS (SOT) LEVEL III PROCEDURES. NOTES: 1. HOIST WIRE ROPES ARE INDEPENDENT WIRE ROPE CORE (IWRC), UNCOATED, PRE-STESSED, EXTRA IMPROVED PLOW STEEL 6 X 37 IN ACCORDANCE WITH FEDERAL SPECIFICATION RR-W-410. 2. SWAGED WIRE ROPE END FITTINGS ARE TO BE MANUFACTURED IN ACCORDANCE WITH APPLICABLE DRAWINGS AND SHALL BE SWAGED AND TESTED IN ACCORDANCE WITH MIL-SPEC MIL-T-6117.

Task/Abbreviation: R-81311-1 / ADV PLNG SVCE (TYC) - PROV

MJC: EXSYR006

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 49,841

ManDays: 68

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ADVANCE PLANNING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE THE FOLLOWING ADVANCE PLANNING SERVICES AS AUTHORIZED IN SUPPORT OF TYCOM FUNDED REPAIRS/ALTS: A. PREPARE ADVANCE PLANNING COST ESTIMATES. B. PREPARE WORK SCOPING SHIPCHECKS. C. IDENTIFY AND ORDER TYCOM REPAIR AND SHIPALT ITEM LONG LEAD TIME MATERIAL (LLTM). D. DEVELOP REPAIR AND SHIPALT WORK SPECIFICATIONS. E. PREPARE COST AND SCHEDULE REPORTS. F. DEVELOP MATERIAL REQUIREMENT LISTS (MRL'S). G. DEVELOP DRAWINGS/SKETCHES IN SUPPORT OF REPS/ALTS. H. PREPARE PRELIMINARY WEIGHT AND MOMENT REPORT. I. PREPARE BASIC REPAIR AND PRELIMINARY SHIPALT COST ESTIMATES ALONG WITH FINAL REVIEW ESTIMATES. J. PREPARE TECH DESIGN REVIEW INCLUDING VALIDATION SHIPCHECK OF SHIP INSTALLATION DRAWINGS (SIDS). K. INITIATE/FOLLOW-UP DESIGN DISCREPANCY CORRECTION UTILIZING THE LIAISON ACTION RECORD SYSTEM (LAR). TYCOM PORTION - SRA/PMA ONLY

Task/Abbreviation: R-81311-2 / PROD PLNG SVCE (TYC) - PROV

MJC: EXSYR007

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 4,635

ManDays: 161

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PLANNING AND ESTIMATING SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE THE FOLLOWING PRODUCTION PLANNING AND ESTIMATING, SCHEDULING, PROGRESS MONITORING, ENGINEERING AND TECHNICAL SUPPORT SERVICES IN SUPPORT OF TYCOM FUNDED REPAIRS AND ALTERATIONS, AS AUTHORIZED, DURING THE AVAILABILITY AS FOLLOWS: A. PROCESS WORK SPECS AND DEVELOP PACKAGE TO IDENTIFY PRODUCTION, MANPOWER & DISCIPLINE REQUIREMENTS. B. REVIEW MRL'S. RECOMMEND ALTERNATE MATERIALS AND FABRICATIONS TO RESOLVE PROCUREMENT PROBLEMS. C. MONITOR FABRICATIONS AND PROVIDE TECHNICAL GUIDANCE TO ASSURE CONFORMANCE WITH THE INTENT OF THE SPEC. D. PROVIDE ENGINEERING SUPPORT AND TECHNICAL GUIDANCE FOR THE PRODUCTION AND MATERIAL DEPARTMENTS. E. ASSIST IN ADMINISTRATION AND PERFORMANCE OF TESTING AND QUALITY CONTROL. F. SCHEDULE AND MONITOR PRODUCTION AND SUBCONTRACTOR PROGRESS FOR PROGRAMMED SCHEDULE ADHERENCE. G. DEVELOP GROWTH WORK TRANSMITTALS AND NEW WORK SPECS; PLAN, ESTIMATE AND SCHEDULE GWTH & NEW WORK. TYCOM PORTION - SRA/PMA ONLY

AS39 ICMP Planning Form

Task/Abbreviation: R-81311-3 / ADV PLNG SVCE (NSSC) - PROV

MJC: EXSYR008

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 14,952

ManDays: 21

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ADVANCE PLANNING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE THE FOLLOWING ADVANCE PLANNING SERVICES IN SUPPORT OF AUTHORIZED TITLE "K" (NAVSEA FUNDED) ALTS: A. PREPARE ADVANCE PLANNING COST ESTIMATES. B. CONDUCT TECH DESIGN REVIEW INCLUDING VALIDATION SHIPCHECK OF GOVERNMENT FURNISHED SID'S. C. IDENTIFY "K"-ALT LONG LEAD TIME MATERIAL (LLTM). D. DEVELOP "K"-ALT WORK SPECIFICATIONS. E. INITIATE/FOLLOW UP DESIGN DISCREPANCY CORRECTION UTILIZING THE LIAISON ACTION RECORD SYSTEM (LAR). F. DEVELOP ENGINEERING DRAWINGS/SKETCHES FOR ALTS. G. PREPARE PRELIMINARY SHIPALT AND FINAL REVIEW COST ESTIMATES. H. PREPARE PRELIMINARY WEIGHT AND MOMENT REPORT. I. PERFORM COST AND OTHER ADMINISTRATIVE AND SCHEDULE REPORTING. NAVSEA PORTION - SRA/PMA ONLY

AS39 ICMP Planning Form

Task/Abbreviation: R-81311-4 / PROD PLNG SVCE (NSSC) - PROV

MJC: EXSYR009

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,390

ManDays: 48

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PLANNING AND ESTIMATING SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE THE FOLLOWING PRODUCTION PLANNING AND ESTIMATING, SCHEDULING, PROGRESSING MONITORING, ENGINEERING AND TECHNICAL SUPPORT SERVICES IN SUPPORT OF NAVSEA FUNDED ALTERATIONS DURING THE AVAILABILITY AS FOLLOWS: A. PROCESS WORK SPECS AND DEVELOP PACKAGE TO IDENTIFY PRODUCTION, MANPOWER & DISCIPLINE REQUIREMENTS. B. REVIEW MRL'S. RECOMMEND ALTERNATE MATERIALS AND FABRICATIONS TO RESOLVE PROCUREMENT PROBLEMS. C. MONITOR FABRICATIONS AND PROVIDE TECHNICAL GUIDANCE TO ASSURE CONFORMANCE WITH THE INTENT OF THE SPEC. D. PROVIDE ENGINEERING SUPPORT AND TECHNICAL GUIDANCE FOR THE PRODUCTION AND MATERIAL DEPARTMENTS. E. ASSIST IN ADMINISTRATION AND PERFORMANCE OF TESTING AND QUALITY CONTROL. F. SCHEDULE AND MONITOR PRODUCTION AND SUBCONTRACTOR PROGRESS FOR PROGRAMMED SCHEDULE ADHERENCE. G. DEVELOP GROWTH WORK TRANSMITTALS AND NEW WORK SPECS; PLAN, ESTIMATE AND SCHEDULE GWTH & NEW WORK. NAVSEA PORTION - SRA/PMA ONLY

Task/Abbreviation: R-81311-19 / COMPT CLOSEOUT SCHED - PROV **MJC:** EXSYR142 **Rev Date:** 07/15/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** **ManDays:** 18

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A COMPARTMENT CLOSEOUT SCHEDULE IS REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE A COMPARTMENT CLOSEOUT SCHEDULE THAT CONTAINS THE FOLLOWING MINIMUM INFORMATION AND UPDATE THE SCHEDULE AS REQUIRED: A. LIST OF COMPARTMENTS WHERE WORK HAS BEEN OR REMAINS TO BE ACCOMPLISHED. B. DESCRIPTION OF THE WORK THAT REMAINS TO BE ACCOMPLISHED. C. IMPACT OF SHIP'S FORCE WORK. D. WHEN WORK IS TO BE COMPLETED. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, THIS TASK IS ONLY APPLICABLE WHEN NAVSEA CATEGORY 1 STANDARD ITEM 009-81 IS NOT INVOKED AS PART OF THE SOLICITATION.

AS39 ICMP Planning Form

Task/Abbreviation: R-81311-20 / SCHED & RPRT SVCE (TYC) -PROV **MJC:** EXSYR143 **Rev Date:** 07/20/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 9,323 **ManDays:** 155

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PLANNING AND ESTIMATING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE THE FOLLOWING SCHEDULING AND ASSOCIATED REPORTS AND SERVICES IAW REQUIREMENTS OF NAVSEA STANDARD ITEM 009-60: A. PREPARE A PRODUCTION SCHEDULE FOR EACH WORK ITEM. UPDATE WEEKLY. B. PREPARE A TIME-ORIENTED WORK PACKAGE NETWORK. UPDATE WEEKLY. C. PREPARE A MILESTONE AND KEY EVENT LISTING. D. DEVELOP MANPOWER LOADING CURVES FOR TOTAL PRODUCTIVE EFFORT AND INDUSTRIAL TRADES. UPDATE AS REQUIRED. E. PREPARE A WEEKLY MANPOWER UTILIZATION REPORT. F. PREPARE A SUBCONTRACTOR LIST BY WORK ITEM. MANAGE AND SCHEDULE SUBCONTRACTOR'S PERFORMANCE. G. PREPARE A TEST PLAN BY WORK ITEM AND UPDATE WEEKLY. H. PROVIDE REP TO COORDINATE SF WORK WITH SY WORK. I. PARTICIPATE IN 25%, 50% AND 75% PROGRESS REVIEW CONFERENCES. PROVIDE REPORTS AS REQUIRED. J. PARTICIPATE IN WEEKLY PROGRESS REVIEW MEETING WITH NAVAL SUPERVISING ACTIVITY AND SHIP'S FORCE. PROVIDE REPORTS AS REQUIRED. K. PROVIDE SAMS MILESTONES, IF REQUIRED. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, THIS TASK IS ONLY APPLICABLE WHEN NAVSEA CAT 1 SI 009-60 IS NOT INVOKED AS PART OF THE SOLICITATION. (TYCOM PORTION)

Task/Abbreviation: R-81311-21 / SCHED & RPRT SVCE (NSSC)-PROV **MJC:** EXSYR144 **Rev Date:** 07/20/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 3,996 **ManDays:** 67

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PLANNING AND ESTIMATING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE THE FOLLOWING SCHEDULING AND ASSOCIATED REPORTS AND SERVICES IAW REQUIREMENTS OF NAVSEA STANDARD ITEM 009-60: A. PREPARE A PRODUCTION SCHEDULE FOR EACH WORK ITEM. UPDATE WEEKLY. B. PREPARE A TIME-ORIENTED WORK PACKAGE NETWORK. UPDATE WEEKLY. C. PREPARE A MILESTONE AND KEY EVENT LISTING. D. DEVELOP MANPOWER LOADING CURVES FOR TOTAL PRODUCTIVE EFFORT AND INDUSTRIAL TRADES. UPDATE AS REQUIRED. E. PREPARE A WEEKLY MANPOWER UTILIZATION REPORT. F. PREPARE A SUBCONTRACTOR LIST BY WORK ITEM. MANAGE AND SCHEDULE SUBCONTRACTOR'S PERFORMANCE. G. PREPARE A TEST PLAN BY WORK ITEM AND UPDATE WEEKLY. H. PROVIDE REP TO COORDINATE SF WORK WITH SY WORK. I. PARTICIPATE IN 25%, 50% AND 75% PROGRESS REVIEW CONFERENCES. PROVIDE REPORTS AS REQUIRED. J. PARTICIPATE IN WEEKLY PROGRESS REVIEW MEETING WITH NAVAL SUPERVISING ACTIVITY AND SHIP'S FORCE. PROVIDE REPORTS AS REQUIRED. K. PROVIDE SAMS MILESTONES, IF REQUIRED. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, THIS TASK IS ONLY APPLICABLE WHEN NAVSEA CAT 1 SI 009-60 IS NOT INVOKED AS PART OF THE SOLICITATION. (NAVSEA PORTION)

AS39 ICMP Planning Form

Task/Abbreviation: R-81321-1 / SAMS SPRT - PROV

MJC: EXSYR012

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 29

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SHIP AVAILABILITY MAINTENANCE SYSTEM SUPPORT SERVICES ARE REQUIRED.	PROVIDE SERVICES AND MATERIAL NECESSARY TO IMPLEMENT SHIP AVAILABILITY MAINTENANCE SYSTEM (SAMS) PROJECT EVALUATION REVIEW TECHNIQUE (PERT) CRITICAL PATH METHOD (CPM) INTEGRATION IN SUPPORT OF SHIP'S COH. UPDATE PER SUPSHIP'S PROPOSED SAMS MILESTONES AS NECESSARY. PROVIDE LIAISON BETWEEN SHIPYARD, SHIP'S FORCE AND SUPSHIP OFFICE CONCERNING ACTIVITIES.

Task/Abbreviation: R-83021-1 / PTD (TYC) - PROV

MJC: EXSYR015

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 270

ManDays: 30

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO UPDATE SHIP'S SELECTED RECORDS ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE PROVISIONING TECHNICAL DOCUMENTATION FOR ALL CONTRACTOR FURNISHED HULL, MECHANICAL AND ELECTRICAL/ELECTRONIC COMPONENTS OR EQUIPMENT. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, THIS TASK IS ONLY APPLICABLE WHEN NAVSEA CATEGORY 1 STANDARD ITEM 009-19 IS NOT INVOKED AS PART OF THE SOLICITATION. (TYCOM FUNDED)

Task/Abbreviation: R-83021-2 / PTD (NSSC) - PROV

MJC: EXSYR016

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 116

ManDays: 30

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO UPDATE SHIP'S SELECTED RECORDS ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE PROVISIONING TECHNICAL DOCUMENTATION FOR ALL CONTRACTOR FURNISHED HULL, MECHANICAL AND ELECTRICAL/ELECTRONIC COMPONENTS OR EQUIPMENT. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, THIS TASK IS ONLY APPLICABLE WHEN NAVSEA CATEGORY 1 STANDARD ITEM 009-19 IS NOT INVOKED AS PART OF THE SOLICITATION. (NAVSEA FUNDED)

Task/Abbreviation: R-83021-3 / SHIPS SELECTED RECORDS-UPDATE **MJC:** EXSYR017 **Rev Date:** 06/26/2003

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** **ManDays:** 22

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO UPDATE SHIP'S SELECTED RECORDS ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE FOR REVISION, REPORTING AND REPRINTING OF SHIP'S SELECTED RECORDS (SSR) IN ACCORDANCE WITH FLEET MODERNIZATION PROGRAM MANAGEMENT AND OPERATIONS MANUAL, SL720-AA-MAN-010, FOR DATA THAT IS DIRECTLY AFFECTED BY THIS AVAILABILITY. THE FOLLOWING DOCUMENTS AND DRAWINGS ARE INCLUDED: A. SELECTED RECORD DRAWINGS - DOCKING DRAWINGS, BOOKLET OF GENERAL DRAWINGS, SCHEDULES OF WATERTIGHT INTEGRITY TESTS AND INSPECTIONS, TANK CAPACITY AND VERTICAL CENTER OF GRAVITY CURVES, BOOKLET OF TANK SOUNDING TABLES, AND THE UNREP RIGGING DRAWINGS & ASBESTOS REMOVAL PLAN (IF APPL). B. SELECTED RECORD DATA - SHIP'S INFORMATION BOOK (SIB), TECHNICAL MANUALS, DAMAGE CONTROL BOOKS AND PLATES, PROPULSION OPERATING GUIDES (POG), SHIP'S DRAWING INDEX (SDI) AND PUBLICATION APPLICABILITY LIST (PAL), INDEX OF TECHNICAL MANUALS. NAVSEA FUNDED

Task/Abbreviation: R-83711-1 / ANT PHOTOS - PROV

MJC: EXSYR018

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,257

ManDays: 11

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO UPDATE THE SHIP'S ANTENNA PHOTOS ARE REQUIRED DURING THE AVAILABILITY.	PHOTOGRAPH SHIP'S ANTENNA CONFIGURATION FOR THE PURPOSE OF ANTENNA IDENTIFICATION. PROVIDE PHOTOGRAPHS TO THE SUPERVISOR FOR SELECTION OF APPROVED PRINTS. PROVIDE ORIGINAL AND COPIES OF NEGATIVES, PHOTOGRAPHS AND MARKED-UP PHOTOGRAPHS TO THE SUPERVISOR FOR DISTRIBUTION AS REQUIRED. ALL ANTENNA PHOTOGRAPHS SHALL INCLUDE A LEGEND PLACED IN CLEAR SPACE ON THE REVERSE SIDE OF THE PRINT IDENTIFYING EACH ANTENNA, THE ASSOCIATED EQUIPMENT AND THE LOCATION WITHIN THE SHIP. NOTE 1: INVOKE THIS TASK IF CHANGES TO THE TOPSIDE SUPERSTRUCTURE HAVE BEEN MADE, NEW ANTENNAS HAVE BEEN INSTALLED OR EXISTING ANTENNAS HAVE BEEN RELOCATED OR REMOVED. NOTE 2: USE SWT 837-02 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-83811-1 / WTRFR ENGRG SVCE (TYC) - PROV

MJC: EXSYR019

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 713

ManDays: 146

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	WATERFRONT ENGINEERING SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE WATERFRONT ENGINEERING SERVICES TO RESOLVE TECHNICAL PROBLEMS IN SUPPORT OF TYCOM REPAIRS AND ALTERATIONS. TYCOM FUNDED

Task/Abbreviation: R-83811-2 / NSY ENGRG SVCE (TYC) - PROV

MJC: EXSYR020

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 6,673

ManDays: 231

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	NAVAL SHIPYARD PLANNING, ENGINEERING, DESIGN, TESTING AND LOGISTICS SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE THE FOLLOWING ENGINEERING SERVICES, PAPER AND MATERIAL: A. MATERIAL PLANNING SERVICES. B. NECESSARY PRODUCTION ENGINEERING SERVICES. C. NECESSARY DESIGN DIVISION SERVICES. D. PLANNING AND ESTIMATING SERVICES. E. TEST WRITING SUPPORT SERVICES. F. PROVISIONING TECHNICAL DOCUMENTATION - PROVIDE DOCUMENTATION FOR SHIPYARD FURNISHED MATERIAL. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. (TYCOM PORTION)

Task/Abbreviation: R-83811-3 / WTRFR ENGRG SVCE (NSSC) -PROV **MJC:** EXSYR021 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 214 **ManDays:** 44

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	WATERFRONT ENGINEERING SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE WATERFRONT ENGINEERING SERVICES TO RESOLVE TECHNICAL PROBLEMS IN SUPPORT OF NAVSEA-AUTHORIZED TITLE "K" SHIPALTS. NAVSEA FUNDED

Task/Abbreviation: R-83811-4 / NSY ENGRG SVCE (NSSC) - PROV

MJC: EXSYR022

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,002

ManDays: 69

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	NAVAL SHIPYARD PLANNING, ENGINEERING, DESIGN, TESTING AND LOGISTICS SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE THE FOLLOWING ENGINEERING SERVICES, PAPER AND MATERIAL: A. MATERIAL PLANNING SERVICES. B. NECESSARY PRODUCTION ENGINEERING SERVICES. C. NECESSARY DESIGN DIVISION SERVICES. D. PLANNING AND ESTIMATING SERVICES. E. TEST WRITING SUPPORT SERVICES. F. PROVISIONING TECHNICAL DOCUMENTATION - PROVIDE DOCUMENTATION FOR SHIPYARD FURNISHED MATERIAL. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. (NAVSEA PORTION)

Task/Abbreviation: R-84111-1 / TP PREP/RVW/CERT (TYC) - PROV

MJC: EXSYR023

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,614

ManDays: 95

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TESTING SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE TEST PROCEDURE PREPARATION, REVIEW AND CERTIFICATION FOR TYPE COMMANDER AUTHORIZED REPAIRS AND ALTERATIONS. TYCOM FUNDED

Task/Abbreviation: R-84111-2 / TP PREP/RVW/CERT (NSSC) - PROV

MJC: EXSYR024

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 692

ManDays: 41

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TESTING SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE TEST PROCEDURE PREPARATION, REVIEW AND CERTIFICATION FOR NAVSEA TITLE "K" SHIPALTS. NAVSEA FUNDED

Task/Abbreviation: R-84111-3 / TOTAL SHIP TSTG (TYC) - MANAGE

MJC: EXSYR145 **Rev Date:** 07/21/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 3,480 **ManDays:** 675

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TESTING MANAGEMENT SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE SERVICES TO MANAGE INTEGRATED TOTAL SHIP TESTING IAW NAVSEA STANDARD ITEM 009-67: A. PREPARE AND MANAGE AN INTEGRATED TOTAL SHIP TEST MANAGEMENT PLAN. (1) INCLUDE PROCEDURE FOR REPORTING PROBLEMS IN DELIVERY DATES OF CFM, GFM, GFE & GFI. B. DEVELOP AN INTEGRATED TOTAL SHIP TEST PLAN USING GFI FOR GUIDANCE. (1) INCLUDE SY TEST SEQUENCE NETWORK, TEST SCHEDULE & REQUIRED EXTERNAL SERVICES WITH GOVT & CONTRACTOR RESPONSIBILITIES DEFINED. (2) INCLUDE LIST OF TEST EQPT & SOFTWARE. (3) INCLUDE PROCEDURES FOR SUBMITTAL OF TEST PROBLEM REPORTS, TEST PROCEDURES, TEST FAILURE REPORTS & TEST STATUS. (4) DEFINE REQMTS OF BOTH CONTRACTOR & GOVT FOR GENERAL & SPECIAL PURPOSE TEST EQPT, WEAPON TEST SHAPES, DUMMY LOADS & TEST WEIGHTS. C. DEVELOP AND MANAGE A TOTAL SHIP TESTING TASK GROUP. D. MANAGE TOTAL SHIP TESTING. (1) ACCOMPLISH REQMTS OF THE TEST PLAN. (2) COORDINATE TESTING, PERFORMANCE OF EACH TEST PROCEDURE & PREPARATIONS FOR SEA TRIALS. (3) DEVELOP A TEST STATUS REPORT TO SUMMARIZE TEST RESULTS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. (TYCOM PORTION)

Task/Abbreviation: R-84111-4 / TOTAL SHIP TSTG (NSSC) -MANAGE

MJC: EXSYR146 **Rev Date:** 07/21/1999

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 1,392 **ManDays:** 269

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TESTING MANAGEMENT SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE SERVICES TO MANAGE INTEGRATED TOTAL SHIP TESTING IAW NAVSEA STANDARD ITEM 009-67: A. PREPARE AND MANAGE AN INTEGRATED TOTAL SHIP TEST MANAGEMENT PLAN. (1) INCLUDE PROCEDURE FOR REPORTING PROBLEMS IN DELIVERY DATES OF CFM, GFM, GFE & GFI. B. DEVELOP AN INTEGRATED TOTAL SHIP TEST PLAN USING GFI FOR GUIDANCE. (1) INCLUDE SY TEST SEQUENCE NETWORK, TEST SCHEDULE & REQUIRED EXTERNAL SERVICES WITH GOVT & CONTRACTOR RESPONSIBILITIES DEFINED. (2) INCLUDE LIST OF TEST EQPT & SOFTWARE. (3) INCLUDE PROCEDURES FOR SUBMITTAL OF TEST PROBLEM REPORTS, TEST PROCEDURES, TEST FAILURE REPORTS & TEST STATUS. (4) DEFINE REQMTS OF BOTH CONTRACTOR & GOVT FOR GENERAL & SPECIAL PURPOSE TEST EQPT, WEAPON TEST SHAPES, DUMMY LOADS & TEST WEIGHTS. C. DEVELOP AND MANAGE A TOTAL SHIP TESTING TASK GROUP. D. MANAGE TOTAL SHIP TESTING. (1) ACCOMPLISH REQMTS OF THE TEST PLAN. (2) COORDINATE TESTING, PERFORMANCE OF EACH TEST PROCEDURE & PREPARATIONS FOR SEA TRIALS. (3) DEVELOP A TEST STATUS REPORT TO SUMMARIZE TEST RESULTS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. (NAVSEA PORTION)

Task/Abbreviation: R-84111-5 / HM&E TSTG (TYC)-MANAGE/ACCOMP **MJC:** EXSYR149 **Rev Date:** 02/22/2000

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 870 **ManDays:** 169

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	HM&E TESTING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE HM&E TEST MANAGEMENT, COORDINATION AND ACCOMPLISHMENT AS FOLLOWS: A. PROVIDE THE SERVICES OF A HM&E TEST MANAGER TO MANAGE AND CONDUCT HM&E TESTING. THE HM&E TEST MANAGER WILL ALSO ASSIST SHIP'S CHIEF ENGINEER IN PREPARING FOR LOA/LOE INSPECTIONS, OTHER KEY EVENTS AND MILESTONES. B. DEVELOP A MANAGEMENT PLAN FOR ACCOMPLISHING PRODUCTION AND FINAL ACCEPTANCE TESTING. C. ACCOMPLISH SHIPYARD RESPONSIBLE HM&E TESTING THAT IS NOT ALREADY INCLUDED IN INDIVIDUAL WORK ITEMS. (1) PROVIDE CALIBRATED TEST EQUIPMENT, DOCUMENTATION AND TEMPORARY SERVICES REQUIRED TO SUPPORT TESTING. (2) ACCOMPLISH REPAIR, ALIGNMENT AND RETESTING RESULTING FROM CONTRACTOR RESPONSIBLE DEFECTS OR CASUALTIES DISCOVERED DURING HM&E INSPECTION/TESTING. (3) PROVIDE ___ MANDAYS AND ___ DOLLARS OF MATERIAL TO CORRECT GOVT RESPONSIBLE DEFECTS OR CASUALTIES DISCOVERED DURING HM&E INSPECTION/TESTING. NOTE: USE SWT 841-01 FOR GUIDANCE IN DEVELOPING SPEC. (TYCOM PORTION)

Task/Abbreviation: R-84111-6 / HM&E TSTG (NSSC)-MANAGE/ACCOMP **MJC:** EXSYR150 **Rev Date:** 02/23/2000

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 348 **ManDays:** 67

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	HM&E TESTING SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE HM&E TEST MANAGEMENT, COORDINATION AND ACCOMPLISHMENT AS FOLLOWS: A. PROVIDE THE SERVICES OF A HM&E TEST MANAGER TO MANAGE AND CONDUCT HM&E TESTING. THE HM&E TEST MANAGER WILL ALSO ASSIST SHIP'S CHIEF ENGINEER IN PREPARING FOR LOA/LOE INSPECTIONS, OTHER KEY EVENTS AND MILESTONES. B. DEVELOP A MANAGEMENT PLAN FOR ACCOMPLISHING PRODUCTION AND FINAL ACCEPTANCE TESTING. C. ACCOMPLISH SHIPYARD RESPONSIBLE HM&E TESTING THAT IS NOT ALREADY INCLUDED IN INDIVIDUAL WORK ITEMS. (1) PROVIDE CALIBRATED TEST EQUIPMENT, DOCUMENTATION AND TEMPORARY SERVICES REQUIRED TO SUPPORT TESTING. (2) ACCOMPLISH REPAIR, ALIGNMENT AND RETESTING RESULTING FROM CONTRACTOR RESPONSIBLE DEFECTS OR CASUALTIES DISCOVERED DURING HM&E INSPECTION/TESTING. (3) PROVIDE ___ MANDAYS AND ___ DOLLARS OF MATERIAL TO CORRECT GOVT RESPONSIBLE DEFECTS OR CASUALTIES DISCOVERED DURING HM&E INSPECTION/TESTING. NOTE: USE SWT 841-01 FOR GUIDANCE IN DEVELOPING SPEC. (NAVSEA PORTION)

Task/Abbreviation: R-84311-1 / WEIGHT & MOMENT SUMMARY - PROV

MJC: EXSYR025

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 440

ManDays: 14

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	DOCUMENTATION OF WEIGHT AND MOMENT CHANGES DURING THE AVAILABILITY IS REQUIRED.	MAINTAIN ACCOUNTABILITY OF WEIGHT AND MOMENT CHANGES RESULTING FROM WORK ACCOMPLISHED DURING THE AVAILABILITY. PROVIDE CALCULATED SUMMATION OF WEIGHT AND MOMENT CHANGES RESULTING FROM WEIGHTS REMOVED, RELOCATED AND ADDED DURING THE AVAILABILITY. NAVSEA FUNDED

Task/Abbreviation: R-84411-3 / CS PLNG&ENGRG SVCE (TYC) -PROV **MJC:** EXSYR028 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 13,541 **ManDays:** 125

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS ENGINEERING AND TESTING SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE AVAILABILITY COMBAT SYSTEMS PLANNING AND ENGINEERING SERVICES TO ACCOMPLISH THE FOLLOWING: DEVELOP TEST CONDUCT SCHEDULE FOR ALL REQD TESTS; MANAGE SY/SF AVAIL TEST PROGRAM; CHAIR PERIODIC TEST TASK GROUP MEETING'S WITH SF TO ENSURE COMPLIANCE WITH TESTING MILESTONES; MAINTAIN TEST PROBLEM AND/OR EQUIPMENT DISCREPANCY IDENTIFICATION AND RESOLUTION STATUS; SCHEDULE GOVERNMENT TEST AND/OR CERT ACTIVITIES ON TEST SEQUENCE NETWORKS: EVALUATE COMPLETED TEST PROCEDURE DATA; PROVIDE COMPLETED TEST PROCEDURES TO THE SHIP; PERFORM ALIGNMENT ADJUSTMENTS TO BRING ALL ELEMENTS TO A COMMON REFERENCE; TRAM AND BENCHMARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT; PROVIDE COPIES OF ALIGNMENT DATA TO THE SHIP AND NSWC, PORT HUENEME, CA. AT AVAIL COMPLETION; PROVIDE NECESSARY SUPPORT SERVICES TO THE FLEET COMBAT DIRECTION SYSTEMS SUPPORT ACTIVITY TEAM DURING CONDUCT OF SYSTEM INTEGRATION TESTS; CONDUCT COMBAT SYSTEM TESTING. NOTE: NOT REQD IF TASKS R-84111-3, R-84421-1 AND R-84431-2 ARE AUTHORIZED. (TYCOM PORTION)

Task/Abbreviation: R-84411-6 / CS PLNG&ENGRG SVCE (NSSC)-PROV **MJC:** EXSYR031 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 5,416 **ManDays:** 50

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS ENGINEERING AND TESTING SUPPORT SERVICES ARE REQUIRED FOR THE AVAILABILITY.	PROVIDE AVAILABILITY COMBAT SYSTEMS PLANNING AND ENGINEERING SERVICES TO ACCOMPLISH THE FOLLOWING: DEVELOP TEST CONDUCT SCHEDULE FOR ALL REQD TESTS; MANAGE SY/SF AVAIL TEST PROGRAM; CHAIR PERIODIC TEST TASK GROUP MEETING'S WITH SF TO ENSURE COMPLIANCE WITH TESTING MILESTONES; MAINTAIN TEST PROBLEM AND/OR EQUIPMENT DISCREPANCY IDENTIFICATION AND RESOLUTION STATUS; SCHEDULE GOVERNMENT TEST AND/OR CERT ACTIVITIES ON TEST SEQUENCE NETWORKS: EVALUATE COMPLETED TEST PROCEDURE DATA; PROVIDE COMPLETED TEST PROCEDURES TO THE SHIP; PERFORM ALIGNMENT ADJUSTMENTS TO BRING ALL ELEMENTS TO A COMMON REFERENCE; TRAM AND BENCHMARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT; PROVIDE COPIES OF ALIGNMENT DATA TO THE SHIP AND NSWC, PORT HUENEME, CA. AT AVAIL COMPLETION; PROVIDE NECESSARY SUPPORT SERVICES TO THE FLEET COMBAT DIRECTION SYSTEMS SUPPORT ACTIVITY TEAM DURING CONDUCT OF SYSTEM INTEGRATION TESTS; CONDUCT COMBAT SYSTEM TESTING. NOTE: NOT REQD IF TASKS R-84111-4, R-84421-2 AND R-84431-3 ARE AUTHORIZED. (NAVSEA PORTION)

Task/Abbreviation: R-84412-1 / CS WTRFR ENGRG SVCE (TYC)-PROV **MJC:** EXSYR032 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 811 **ManDays:** 44

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS WATERFRONT ENGINEERING SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE COMBAT SYSTEMS WATERFRONT ENGINEERING SERVICES IN SUPPORT OF REPAIR WORK ITEMS AND PROBLEM RESOLUTION. TYCOM FUNDED

AS39 ICMP Planning Form

Task/Abbreviation: R-84412-2 / CS WTRFR ENGRG SVCE(NSSC)-PROV **MJC:** EXSYR033 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 324 **ManDays:** 18

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS WATERFRONT ENGINEERING SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE COMBAT SYSTEMS WATERFRONT ENGINEERING SERVICES IN SUPPORT OF WORK ITEMS AND PROBLEM RESOLUTION. NAVSEA FUNDED

Task/Abbreviation: R-84421-1 / FULL CS ALIGN (TYC) - PERFORM

MJC: EXSYR034

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,546

ManDays: 39

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ALIGNMENT OF THE ENTIRE COMBAT SYSTEMS IS REQUIRED.	FULL COMBAT SYSTEMS ALIGNMENT - PERFORM ALIGNMENT ADJUSTMENTS TO BRING ALL ELEMENTS OF THE SEARCH RADARS, SONAR, FIRE CONTROL RADARS, COMPUTERS, GYROS, STABLE ELEMENTS, GUNS, ASROC, MISSILE LAUNCHERS, UNDERWATER FIRE CONTROL SYSTEM AND TORPEDO LAUNCHERS TO A COMMON REFERENCE. ALIGNMENT CHECKS SHALL CONFORM WITH SW 225-AO-MMA-010/OP 762 AND THE APPLICABLE CLASS TOTAL SHIP ALIGNMENT DOCUMENTATION AND SHALL INCLUDE ROLLER PATH INCLINATION AND ELECTRICAL ZERO VALUES. ALL TRAM AND BENCH MARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT. PROVIDE A COMPLETE SET OF BATTERY ALIGNMENT DATA TO THE SHIP PRIOR TO AVAILABILITY COMPLETION. NOTES: 1. NEED FOR FULL COMBAT SYSTEMS ALIGNMENT IS TO BE DETERMINED BY A QUALIFIED ALIGNMENT AUTHORITY WITH THE CONCURRENCE OF PHD NSWC CODE 4850. 2. CONTACT SHIP TRAINING ALIGNMENT VERIFICATION (STAV) TEAM (FTSCLANT/FTSCPAC) OR PHD NSWC CODE 4850, FOR ASSISTANCE. (TYCOM PORTION)

Task/Abbreviation: R-84421-2 / FULL CS ALIGN (NSSC) - PERFORM

MJC: EXSYR035

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,018

ManDays: 16

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ALIGNMENT OF THE ENTIRE COMBAT SYSTEMS IS REQUIRED.	FULL COMBAT SYSTEMS ALIGNMENT - PERFORM ALIGNMENT ADJUSTMENTS TO BRING ALL ELEMENTS OF THE SEARCH RADARS, SONAR, FIRE CONTROL RADARS, COMPUTERS, GYROS, STABLE ELEMENTS, GUNS, ASROC, MISSILE LAUNCHERS, UNDERWATER FIRE CONTROL SYSTEM AND TORPEDO LAUNCHERS TO A COMMON REFERENCE. ALIGNMENT CHECKS SHALL CONFORM WITH SW 225-AO-MMA-010/OP 762 AND THE APPLICABLE CLASS TOTAL SHIP ALIGNMENT DOCUMENTATION AND SHALL INCLUDE ROLLER PATH INCLINATION AND ELECTRICAL ZERO VALUES. ALL TRAM AND BENCH MARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT. PROVIDE A COMPLETE SET OF BATTERY ALIGNMENT DATA TO THE SHIP PRIOR TO AVAILABILITY COMPLETION. NOTES: 1. NEED FOR FULL COMBAT SYSTEMS ALIGNMENT IS TO BE DETERMINED BY A QUALIFIED ALIGNMENT AUTHORITY WITH THE CONCURRENCE OF PHD NSWC CODE 4850. 2. CONTACT SHIP TRAINING ALIGNMENT VERIFICATION (STAV) TEAM (FTSCLANT/FTSCPAC) OR PHD NSWC CODE 4850, FOR ASSISTANCE. (NAVSEA PORTION)

Task/Abbreviation: R-84421-3 / PARTIAL CS ALIGN (TYC)-PERFORM **MJC:** EXSYR123 **Rev Date:** 11/05/1998

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 1,273 **ManDays:** 20

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A PARTIAL COMBAT SYSTEMS ALIGNMENT IS REQUIRED.	PARTIAL COMBAT SYSTEMS ALIGNMENT - PERFORM ALIGNMENT ADJUSTMENTS TO BRING DISTURBED ELEMENTS OF THE SEARCH RADARS, SONAR, FIRE CONTROL RADARS, COMPUTERS, GYROS, STABLE ELEMENTS, GUNS, ASROC, MISSILE LAUNCHERS, UNDERWATER FIRE CONTROL SYSTEM AND TORPEDO LAUNCHERS TO A COMMON REFERENCE. ALIGNMENT CHECKS SHALL CONFORM WITH SW 225-AO-MMA-010/OP 762 AND THE APPLICABLE CLASS TOTAL SHIP ALIGNMENT DOCUMENTATION AND SHALL INCLUDE ROLLER PATH INCLINATION AND ELECTRICAL ZERO VALUES. ALL TRAM AND BENCH MARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT. PROVIDE COPIES OF ALIGNMENT DATA TO THE SHIP PRIOR TO AVAILABILITY COMPLETION. NOTE: CONTACT SHIP TRAINING ALIGNMENT VERIFICATION (STAV) TEAM (FTSCLANT/FTSCPAC) OR PHD NSWC CODE 4850 FOR ASSISTANCE. (TYCOM PORTION)

Task/Abbreviation: R-84421-4 / PARTIAL CS ALIGN(NSSC)-PERFORM **MJC:** EXSYR136 **Rev Date:** 11/05/1998

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 509 **ManDays:** 8

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A PARTIAL COMBAT SYSTEMS ALIGNMENT IS REQUIRED.	PARTIAL COMBAT SYSTEMS ALIGNMENT - PERFORM ALIGNMENT ADJUSTMENTS TO BRING DISTURBED ELEMENTS OF THE SEARCH RADARS, SONAR, FIRE CONTROL RADARS, COMPUTERS, GYROS, STABLE ELEMENTS, GUNS, ASROC, MISSILE LAUNCHERS, UNDERWATER FIRE CONTROL SYSTEM AND TORPEDO LAUNCHERS TO A COMMON REFERENCE. ALIGNMENT CHECKS SHALL CONFORM WITH SW 225-AO-MMA-010/OP 762 AND THE APPLICABLE CLASS TOTAL SHIP ALIGNMENT DOCUMENTATION AND SHALL INCLUDE ROLLER PATH INCLINATION AND ELECTRICAL ZERO VALUES. ALL TRAM AND BENCH MARK DATA SHALL BE ENGRAVED ON BRASS PLATES AND AFFIXED TO THE APPLICABLE EQUIPMENT. PROVIDE COPIES OF ALIGNMENT DATA TO THE SHIP PRIOR TO AVAILABILITY COMPLETION. NOTE: CONTACT SHIP TRAINING ALIGNMENT VERIFICATION (STAV) TEAM (FTSCLANT/FTSCPAC) OR PHD NSWC CODE 4850 FOR ASSISTANCE. (NAVSEA PORTION)

Task/Abbreviation: R-84431-1 / RESERVATION FOR CS RPR - PROV

MJC: EXSYR036

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,529

ManDays: 24

Referenced Authority:

Reason:

BASELINE

Problem Description:

REPAIR OF COMBAT SYSTEM TESTING DISCREPANCIES IS REQUIRED.

Recommended Solution:

PROVIDE ___ MANDAYS OF TECHNICAL SERVICES AND $___ OF MATERIAL TO CORRECT DEFECTS OR TO ACCOMPLISH GOVERNMENT-RESPONSIBLE REPAIRS DURING COMBAT SYSTEM TESTING. NOTE: TYCOM ESTABLISH AMOUNTS

Task/Abbreviation: R-84431-2 / CS INTEGD TSTG (TYC) - ACCOMP

MJC: EXSYR037

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,092

ManDays: 140

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS INTEGRATED TESTING IS REQUIRED.	ACCOMPLISH COMBAT SYSTEMS INTEGRATED TESTING IN ACCORDANCE WITH NAVSEA COMBAT SYSTEMS TEST AND CERTIFICATION MANUAL (T9093-AB-TRQ-010/SURFCOMB) AND INTEGRATED TEST PLAN PROVIDED. (TYCOM PORTION)

Task/Abbreviation: R-84431-3 / CS INTEGD TSTG (NSSC) - ACCOMP

MJC: EXSYR038

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 837

ManDays: 56

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMBAT SYSTEMS INTEGRATED TESTING IS REQUIRED.	ACCOMPLISH COMBAT SYSTEMS INTEGRATED TESTING IN ACCORDANCE WITH NAVSEA COMBAT SYSTEMS TEST AND CERTIFICATION MANUAL (T9093-AB-TRQ-010/SURFCOMB) AND INTEGRATED TEST PLAN PROVIDED. NAVSEA PORTION

Task/Abbreviation: R-85321-1 / SHIP'S COSAL - UPDATE

MJC: EXSYR039

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 462

ManDays: 14

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO SUPPORT UPDATE OF THE SHIP'S COSAL IS REQUIRED.	FURNISH TECHNICAL, ENGINEERING AND CLERICAL SERVICES TO PREPARE CHANGES FOR HULL, MECHANICAL, ELECTRICAL, ORDNANCE AND ELECTRONICS SEGMENTS OF THE SHIP'S COSAL IN ACCORDANCE WITH FMP MANUAL SL720-AA-MAN-010, SECTION B.

Task/Abbreviation: R-85341-1 / ILO/ILR TASKS - ACCOMP

MJC: EXSYR040

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 529

ManDays: 39

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ACCOMPLISHMENT OF ILO/ILR TASKS IS REQUIRED.	ACCOMPLISH ILO/ILR TASKS IN ACCORDANCE WITH THE LATEST FMPMIS SCHEDULE REPORT, AND THE ILO POLICY AND PROCEDURES MANUAL NAVSEA SL105-AA-PRO SERIES. NOTE: QUESTIONS SHOULD BE DIRECTED TO THE TYPE COMMANDER ILO COORDINATOR.

AS39 ICMP Planning Form

Task/Abbreviation: R-85341-2 / ILO/ILR SPRT PERS - PROV

MJC: EXSYR041

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Organizational

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 0

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SHIP'S FORCE SUPPORT OF THE ILO/ILR ACTIVITY IS REQUIRED.	PROVIDE PERSONNEL TO SUPPORT THE ILO/ILR ACTIVITY IN ACCORDANCE WITH ILR POLICY AND PROCEDURES MANUAL NAVSEA SL105-AA-PRO SERIES.

Task/Abbreviation: R-85341-3 / EQPT TECH MANUALS - PROV

MJC: EXSYR042

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 88

ManDays: 10

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO UPDATE SHIP'S SELECTED RECORDS ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE THE SHIP TWO (2) COPIES OF TECHNICAL MANUALS FOR EQUIPMENT INSTALLED DURING THE AVAILABILITY. SPECIFICATION: SL720-AA-MAN-010, FMP MANUAL, SECTION 8.

AS39 ICMP Planning Form

Task/Abbreviation: R-85711-1 / ADV PLNG TECH SPRT (TYC) -PROV

MJC: EXSYR043

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 4,443

ManDays: 40

Referenced Authority:

Reason:

BASELINE

Problem Description:

TECHNICAL LIBRARY AND REPRODUCTION SUPPORT SERVICES ARE REQUIRED DURING THE ADVANCE PLANNING PHASE OF THE AVAILABILITY.

Recommended Solution:

PROVIDE AT THE CONTRACTOR'S FACILITY THE FOLLOWING TECHNICAL SUPPORT DURING THE ADVANCE PLANNING PHASE: A. A TECHNICAL LIBRARY CONTAINING DATA AND DRAWINGS NECESSARY TO SUPPORT THE PLANNING EFFORT. THIS SHOULD INCLUDE GENERAL TECHNICAL INFORMATION (MILITARY STANDARDS, INDUSTRY STANDARDS, APPLICABLE NAVY AND DOD DIRECTIVES) AS WELL AS TECHNICAL MANUALS, SHIP'S INFORMATION BOOKS AND SHIP'S DRAWINGS. B. A CAPABILITY FOR BLUEPRINT REPRODUCTION. C. A CAPABILITY FOR MICROFICHE/APERTURE CARD READING AND REPRODUCTION. D. A WORD PROCESSING CAPABILITY. TYCOM PORTION

Task/Abbreviation: R-85711-2 / AVLBL TECH SPRT (TYC) - PROV

MJC: EXSYR044

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 10,106

ManDays: 50

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TECHNICAL LIBRARY AND REPRODUCTION SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE AT THE CONTRACTOR'S FACILITY THE FOLLOWING TECHNICAL SUPPORT DURING THE AVAILABILITY PERIOD: A. A TECHNICAL LIBRARY CONTAINING DATA AND DRAWINGS NECESSARY TO SUPPORT THE PLANNING EFFORT. THIS SHOULD INCLUDE GENERAL TECHNICAL INFORMATION (MILITARY STANDARDS, INDUSTRY STANDARDS, APPLICABLE NAVY AND DOD DIRECTIVES) AS WELL AS TECHNICAL MANUALS, SHIP'S INFORMATION BOOKS AND SHIP'S DRAWINGS. B. A CAPABILITY FOR BLUEPRINT REPRODUCTION. C. A CAPABILITY FOR MICROFICHE/APERTURE CARD READING AND REPRODUCTION. D. A WORD PROCESSING CAPABILITY. TYCOM PORTION

AS39 ICMP Planning Form

Task/Abbreviation: R-85711-3 / ADV PLNG TECH SPRT (NSSC)-PROV **MJC:** EXSYR045 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 1,333 **ManDays:** 12

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TECHNICAL LIBRARY AND REPRODUCTION SUPPORT SERVICES ARE REQUIRED DURING THE ADVANCE PLANNING PHASE OF THE AVAILABILITY.	PROVIDE AT THE CONTRACTOR'S FACILITY THE FOLLOWING TECHNICAL SUPPORT DURING THE ADVANCE PLANNING PHASE: A. A TECHNICAL LIBRARY CONTAINING DATA AND DRAWINGS NECESSARY TO SUPPORT THE PLANNING EFFORT. THIS SHOULD INCLUDE GENERAL TECHNICAL INFORMATION (MILITARY STANDARDS, INDUSTRY STANDARDS, APPLICABLE NAVY AND DOD DIRECTIVES) AS WELL AS TECHNICAL MANUALS, SHIP'S INFORMATION BOOKS AND SHIP'S DRAWINGS. B. A CAPABILITY FOR BLUEPRINT REPRODUCTION. C. A CAPABILITY FOR MICROFICHE/APERTURE CARD READING AND REPRODUCTION. D. A WORD PROCESSING CAPABILITY. NAVSEA PORTION

Task/Abbreviation: R-85711-4 / AVLBL TECH SPRT (NSSC) - PROV

MJC: EXSYR046

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 3,032

ManDays: 15

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TECHNICAL LIBRARY AND REPRODUCTION SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE AT THE CONTRACTOR'S FACILITY THE FOLLOWING TECHNICAL SUPPORT DURING THE AVAILABILITY PERIOD: A. A TECHNICAL LIBRARY CONTAINING DATA AND DRAWINGS NECESSARY TO SUPPORT THE PLANNING EFFORT. THIS SHOULD INCLUDE GENERAL TECHNICAL INFORMATION (MILITARY STANDARDS, INDUSTRY STANDARDS, APPLICABLE NAVY AND DOD DIRECTIVES) AS WELL AS TECHNICAL MANUALS, SHIP'S INFORMATION BOOKS AND SHIP'S DRAWINGS. B. A CAPABILITY FOR BLUEPRINT REPRODUCTION. C. A CAPABILITY FOR MICROFICHE/APERTURE CARD READING AND REPRODUCTION. D. A WORD PROCESSING CAPABILITY. NAVSEA PORTION

Task/Abbreviation: R-85711-5 / TEMP BERTHING - PROV

MJC: EXSYR090

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 315,014

ManDays: 706

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY OFF-SHIP BERTHING FACILITIES FOR SHIP'S FORCE PERSONNEL ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE TEMPORARY OFF-SHIP BERTHING FACILITIES IAW SMWG STANDARD WORK TEMPLATE (SWT) 857-02 FOR THE COMMANDING OFFICER, EXECUTIVE OFFICER, (_) OFFICERS, (_) CHIEF PETTY OFFICERS, (_) ENLISTED PERSONNEL (E5 AND E6) AND (_) ENLISTED PERSONNEL (E1 THROUGH E4) COMMENCING (_) AND LASTING (_) ON A SEVEN DAY PER WEEK BASIS. 1. THE NUMBER OF FEMALE PERSONNEL IN EACH CATEGORY IS TO BE IDENTIFIED SEPARATELY FROM THE NUMBER OF MALE PERSONNEL IN EACH CATEGORY, AS APPLICABLE. 2. THE SHIP'S COMMANDING OFFICER SHALL NEGOTIATE WITH THE NAVAL SUPERVISING ACTIVITY, A FORMAL WRITTEN PRE-AVAILABILITY AGREEMENT WHICH SHALL DEFINE AND ESTABLISH THE CRITERIA PREREQUISITE FOR CREW MOVE ON BOARD AND TURNOVER OF HABITABILITY SPACES. SUBMIT A COPY OF THE AGREEMENT TO THE TYPE COMMANDER.

Task/Abbreviation: R-85711-6 / GALLEY AND MESSING FACIL -PROV **MJC:** EXSYR091 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 117,545 **ManDays:** 350

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY OFF-SHIP GALLEY AND MESSING FACILITIES FOR SHIP'S FORCE PERSONNEL ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE TEMPORARY OFF-SHIP GALLEY AND MESSING FACILITIES IN ACCORDANCE WITH SMWG STANDARD WORK TEMPLATE (SWT) 857-01 FOR (_) OFFICERS, (_) CHIEF PETTY OFFICERS AND (_) ENLISTED PERSONNEL FOR A PERIOD OF (_) DAYS. THE SHIP'S COMMANDING OFFICER SHALL NEGOTIATE WITH THE NAVAL SUPERVISING ACTIVITY A FORMAL WRITTEN PRE-AVAIL AGREEMENT WHICH SHALL DEFINE AND ESTABLISH THE CRITERIA PREREQUISITE FOR CREW MOVE ON BOARD AND TURNOVER OF HABITABILITY SPACES. SUBMIT A COPY OF THE AGREEMENT TO THE TYPE COMMANDER.

Task/Abbreviation: R-85711-7 / DUTY SECT BERTHING - PROV

MJC: EXSYR092

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 22,188

ManDays: 205

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY DUTY SECTION OFF-SHIP BERTHING FACILITIES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE TEMPORARY DUTY SECTION OFF-SHIP BERTHING IN ACCORDANCE WITH SMWG STANDARD WORK TEMPLATE (SWT) 857-03 FOR (_) PERSONNEL, COMMENCING (_) AND LASTING (_) ON A SEVEN DAY PER WEEK BASIS. 1. SHIP SHALL PROVIDE PROJECTED DUTY SECTION MANNING AT THE WPIC OR AT APPROXIMATELY A-6 MONTHS. 2. NUMBER OF FEMALE DUTY SECTION PERSONNEL IS TO BE IDENTIFIED SEPARATELY FROM MALE DUTY SECTION PERSONNEL.

Task/Abbreviation: R-85711-8 / BERTHING BARGE SVCE - PROV

MJC: EXSYR093

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 77,516

ManDays: 221

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	BERTHING BARGE TOWING AND SUPPORT SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE THE FOLLOWING SERVICES FOR BERTHING BARGE: A. PREPARE AND TOW BARGE TO, FROM AND WITHIN THE CONTRACTOR'S FACILITY. B. PROVIDE TEMPORARY SERVICES. C. ACCOMPLISH REPAIRS TO THE BARGE. NOTE: THE SHIP'S COMMANDING OFFICER SHALL NEGOTIATE WITH THE NAVAL SUPERVISING ACTIVITY A FORMAL WRITTEN PRE-AVAIL AGREEMENT WHICH SHALL DEFINE AND ESTABLISH THE CRITERIA PREREQUISITE FOR CREW MOVE ONBOARD AND TURNOVER OF HABITABILITY SPACES. SUBMIT A COPY OF THE AGREEMENT TO THE TYPE COMMANDER. NOTE 1: USE SWT 992-01 AND SWT 992-13 FOR GUIDANCE IN DEVELOPING SPEC FOR AVAILABILITIES ACCOMPLISHED AT THE CONTRACTOR'S FACILITY. NOTE 2: USE SWT 992-01 AND SWT 992-32 FOR GUIDANCE IN DEVELOPING SPEC FOR AVAILABILITIES ACCOMPLISHED AT A GOVERNMENT FACILITY. NOTE 3: USE SWT 857-50 FOR GUIDANCE IN DEVELOPING SPEC FOR AVAILABILITIES ACCOMPLISHED AT A CONTRACTOR'S FACILITY IN SAN DIEGO, CA.

Task/Abbreviation: R-86031-1 / DEPARTURE RPRT (TYC) - PROV

MJC: EXSYR047

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 431

ManDays: 40

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SUBMITTAL OF AN AVAILABILITY DEPARTURE REPORT IS REQUIRED AFTER THE AVAILABILITY.	PROVIDE AVAILABILITY DEPARTURE REPORT. SUBMIT REPORT NOT LATER THAN NINETY (90) DAYS AFTER DEPARTURE OF VESSEL FROM THE SHIPYARD. INCLUDE FINAL COST FOR EACH WORK ITEM IN THE REPORT GROUPED AND SUB-TOTALED IN THE FOLLOWING CATEGORIES: A. REPAIR ITEMS. B. "D" SHIPALTS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. FOR PRIVATE SECTOR AVAILABILITIES, THESE REQUIREMENTS WILL BE INVOKED BY NAVSEA CATEGORY 1 STANDARD ITEM 009-99 FOR EACH SOLICITATION. (TYCOM FUNDED)

Task/Abbreviation: R-86031-2 / DEPARTURE RPRT (NSSC) - PROV

MJC: EXSYR048

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 43

ManDays: 4

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SUBMITTAL OF AN AVAILABILITY DEPARTURE REPORT IS REQUIRED AFTER THE AVAILABILITY.	PROVIDE AVAILABILITY DEPARTURE REPORT. SUBMIT REPORT NOT LATER THAN NINETY (90) DAYS AFTER DEPARTURE OF VESSEL FROM THE SHIPYARD. INCLUDE FINAL COST FOR EACH WORK ITEM IN THE REPORT GROUPED AND SUB-TOTALED IN THE FOLLOWING CATEGORIES: A. REPAIR ITEMS. B. "K" SHIPALTS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. FOR PRIVATE SECTOR AVAILABILITIES, THESE REQUIREMENTS WILL BE INVOKED BY NAVSEA CATEGORY 1 STANDARD ITEM 009-99 FOR EACH SOLICITATION. (NAVSEA FUNDED)

Task/Abbreviation: R-88111-1 / GROWTH WORK RESERVE - PROV

MJC: EXSYR115

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 159,975

ManDays: 1200

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A RESERVATION FOR GROWTH DURING THE AVAILABILITY IS REQUIRED.	FUNDS RESERVATION - PROVIDE ____ MANDAYS AND $____ MATERIAL TO COVER GROWTH IN SCOPE OF AUTHORIZED REPAIRS DURING THE AVAILABILITY. FUNDS SHOULD BE APPLIED TO THE APPROPRIATE SWLIN AS AUTHORIZED GROWTH OCCURS.

Task/Abbreviation: R-88121-1 / NEW WORK RESERVE - PROV

MJC: EXSYR116

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 67,850

ManDays: 509

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A RESERVATION FOR NEW WORK DURING THE AVAILABILITY IS REQUIRED.	FUNDS RESERVATION - PROVIDE ____ MANDAYS AND $____ MATERIAL TO COVER EMERGENT NEW WORK DURING THE AVAILABILITY. FUNDS SHOULD BE APPLIED TO THE APPROPRIATE SWLIN AS NEW WORK IS AUTHORIZED.

Task/Abbreviation: R-89711-1 / PLNG PROGRAM MGT (TYC) - PROV

MJC: EXSYR050

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,161

ManDays: 221

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE PROGRAM MANAGEMENT DURING THE PLANNING PHASE OF THE AVAILABILITY ARE REQUIRED.	PROVIDE PROGRAM MANAGEMENT DURING THE PLANNING PHASE IN ACCORDANCE WITH GUIDANCE OF APPLICABLE CDRL'S. THIS SWLIN COVERS SPECIFIED EFFORTS OF THE PROGRAM MANAGER AND PROJ COORDINATORS/PROJ ENGINEERS IN THE MANAGEMENT OF THE PROGRAM. SPECIFIC RESPONSIBILITIES ARE AS FOLLOWS: A. ACT AS PRINCIPAL POINT OF CONTACT. B. ACT AS PRINCIPAL INTERFACE WITH SUPSHIP PROJ MGR., PORT ENGINEER AND SUPSHIP CODE 930 ON DAY-TO-DAY MATTERS PERTAINING TO THE PLANNING OF THE PMA. C. COORDINATE PMP MATTERS AMONG THE CONTRACTOR'S ORGANIZATIONAL ENTITIES. D. CONDUCT PROGRESS REVIEWS. E. PREPARE COST & SCHED STATUS RPRTS REQD BY GOVERNMENT. F. COORDINATE DEVELOPMENT OF PMA WORK SPECIFICATION ITEMS TO ENSURE TIMELY PLANNING. G. COORDINATE SUBMISSION OF CDRL ITEMS & OTHER SUCH PROJ RPRTS SPECIFIED BY GOVT IN A TIMELY MANNER. H. ACT AS FOCAL POINT FOR OTHER GOVERNMENT AGENCIES ON DAY-TO-DAY MATTERS. TYCOM PORTION (NOT REQD PMA).

AS39 ICMP Planning Form

Task/Abbreviation: R-89711-2 / AVLBL PROGRAM MGT (TYC) - PROV **MJC:** EXSYR051 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 3,533 **ManDays:** 152

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE PROGRAM MANAGEMENT DURING THE AVAILABILITY ARE REQUIRED.	PROVIDE PROGRAM MANAGEMENT FOR FUNDED REPAIRS AND ALTS DURING THE AVAIL. THIS COVERS SPECIFIED EFFORTS OF THE PROGRAM MANAGER AND PROJ COORDINATORS AND/OR PROJ ENGINEERS IN MANAGEMENT OF THE AVAIL. SPECIFIC RESPONSIBILITIES ARE AS FOLLOWS: A. ACT AS PRINCIPAL POINT OF CONTACT. B. ACT AS PRINCIPAL INTERFACE WITH THE NSA ON DAY-TO-DAY MATTERS PERTAINING TO THE EXECUTION OF THE AVAIL. C. COORDINATE AVAIL MATTERS AMONG ORGANIZATIONAL ENTITIES. D. CONDUCT PROGRESS REVIEWS. E. PREPARE COST AND SCHEDULE STATUS REPORTS REQUIRED BY THE GOVERNMENT. F. COORDINATE DEVELOPMENT OF WORK SPECIFICATION ITEMS AND NEW WORK SPECIFICATIONS. G. COORDINATE SUBMISSION OF REPORTS SPECIFIED BY THE NAVAL SUPERVISING ACTIVITY IN A TIMELY MANNER. H. ACT AS FOCAL POINT FOR OTHER GOVERNMENT AGENCIES ON DAY-TO-DAY MATTERS. TYCOM PORTION - SRA/PMA ONLY

Task/Abbreviation: R-89711-3 / DIRECT CHARGING SPRT - PROV

MJC: EXSYR052

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 338

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE DIRECT CHARGING SUPPORT ARE REQUIRED.	PROVIDE SUPPORT FOR TYPE COMMANDER FUNDED REPAIRS AND ALTERATIONS AS FOLLOWS: A. PROVIDE TYPE DESK B. PRODUCTION SUPPORT C. SUPERVISORY D. PLANNING E. PROJECT MANAGEMENT F. HAZARDOUS WASTE AND OTHER POLLUTANTS MANAGEMENT

Task/Abbreviation: R-89711-4 / PLNG PROGRAM MGT (NSSC) - PROV

MJC: EXSYR053

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 648

ManDays: 66

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE PROGRAM MANAGEMENT DURING THE PLANNING PHASE OF THE AVAILABILITY ARE REQUIRED.	PROVIDE PROGRAM MANAGEMENT DURING THE PLANNING PHASE IN ACCORDANCE WITH GUIDANCE OF APPLICABLE CDRL'S. THIS SWLIN COVERS SPECIFIED EFFORTS OF THE PROGRAM MANAGER AND PROJ COORDINATORS/PROJ ENGINEERS IN THE MANAGEMENT OF THE PROGRAM. SPECIFIC RESPONSIBILITIES ARE AS FOLLOWS: A. ACT AS PRINCIPAL POINT OF CONTACT. B. ACT AS PRINCIPAL INTERFACE WITH SUPSHIP PROJ MGR., PORT ENGINEER AND SUPSHIP CODE 930 ON DAY-TO-DAY MATTERS PERTAINING TO THE PLANNING OF THE PMA. C. COORDINATE PMP MATTERS AMONG THE CONTRACTOR'S ORGANIZATIONAL ENTITIES. D. CONDUCT PROGRESS REVIEWS. E. PREPARE COST & SCHED STATUS RPTS REQD BY GOVERMENT. F. COORDINATE DEVELOPMENT OF PMA WORK SPECIFICATION ITEMS TO ENSURE TIMELY PLANNING. G. COORDINATE SUBMISSION OF CDRL ITEMS & OTHER SUCH PROJ RPTS SPECIFIED BY GOVMT IN A TIMELY MANNER. H. ACT AS FOCAL POINT FOR OTHER GOVERMENT AGENCIES ON DAY-TO-DAY MATTERS. NAVSEA PORTION (NOT RQD PMA)

Task/Abbreviation: R-89711-5 / AVLBL PROGRAM MGT (NSSC) -PROV **MJC:** EXSYR054 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 1,060 **ManDays:** 46

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE PROGRAM MANAGEMENT DURING THE AVAILABILITY ARE REQUIRED.	PROVIDE PROGRAM MANAGEMENT FOR FUNDED REPAIRS AND ALTS DURING AVAIL. THIS COVERS SPECIFIED EFFORTS OF THE PROGRAM MANAGER AND PROJECT COORDINATORS AND/OR PROJECT ENGINEERS IN MANAGEMENT OF THE AVAIL. SPECIFIC RESPONSIBILITIES ARE AS FOLLOWS: A. ACT AS PRINCIPAL POINT OF CONTACT. B. ACT AS PRINCIPAL INTERFACE WITH THE NAV SUP ACTIVITY ON DAY-TO-DAY MATTERS PERTAINING TO THE EXECUTION OF THE AVAIL. C. COORDINATE AVAIL MATTERS AMONG ORGANIZATIONAL ENTITIES. D. CONDUCT PROGRESS REVIEWS. E. PREPARE COST AND SCHEDULE STATUS REPORTS REQUIRED BY THE GOVERMENT. F. COORDINATE DEVELOPMENT OF WORK SPECIFICATION ITEMS AND NEW WORK SPECIFICATIONS. G. COORDINATE SUBMISSION OF REPORTS SPECIFIED BY THE NAVAL SUPERVISING ACTIVITY IN A TIMELY MANNER. H. ACT AS FOCAL POINT FOR OTHER GOVERMENT AGENCIES ON DAY-TO-DAY MATTERS. NAVSEA PORTION - SRA/PMA ONLY

Task/Abbreviation: R-89711-6 / COORDINATOR SVCE - PROV

MJC: EXSYR061

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 125

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COORDINATOR SERVICES DURING THE DOCKING AVAILABILITY ARE REQUIRED.	PROVIDE THE FOLLOWING COORDINATOR SERVICES DURING THE DOCKING AVAILABILITY AS REQUIRED: A. TANK COORDINATOR B. QUALITY ASSURANCE C. LOE COORDINATOR D. DRY DOCK COORDINATOR E. HABITABILITY COORDINATOR

AS39 ICMP Planning Form

Task/Abbreviation: R-89711-7 / NSY PROJ MGT SVCE (TYC) -PROV

MJC: EXSYR063

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 1254

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	NAVAL SHIPYARD PROJECT MANAGEMENT SUPPORT IS REQUIRED.	PROVIDE THE FOLLOWING PROJECT MANAGEMENT SERVICES - MATERIAL MOVEMENT GROUP SERVICES PRODUCTION SUPPORT-MATERIAL EXPEDITOR SERVICES PLNG SUPPORT-EXPENDABLE BIN/CONSUMABLE MATL SERVICES PRODUCTION SUPPORT - INSIDE SHOP RIGGING PRODUCTION SUPPORT - PALLET/KITTING SERVICES PRODUCTION SUPERVISION - INSIDE SHOP SUPERVISION PRODUCTION SUPERVISION - CONTROL POINT SVCS/LOGS/BAIM PRODUCTION SUPERVISION - BUSINESS OFFICE SERVICES NON-PRODUCTION SUPERVISION - C/130 INSP SUPERVISION NON-PRODUCTION SUPERVISION - LEAD/WATERFRONT P/E SUPERVISION NON-PRODUCTION SUPERVISION - TROUBLE DESK SERVICES PLANNING SUPPORT - ZONE MANAGERS - TANK COORDINATOR PLANNING SUPPORT - SHIP MATERIAL MANAGER PLAN & SVCS PROJECT ENGINEERING & PLANNING MANAGER SVCS (PEMP) PROJECT MANAGER SERVICES SHIP SUPERINTENDENT SERVICES INDUSTRIAL PLANNING GROUP AND FOREMAN SERVICES. TYCOM PORTION

Task/Abbreviation: R-89711-8 / NSY PROJ MGT SVCE (NSSC)-PROV **MJC:** EXSYR064 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** **ManDays:** 376

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	NAVAL SHIPYARD PROJECT MANAGEMENT SUPPORT IS REQUIRED.	PROVIDE THE FOLLOWING PROJECT MANAGEMENT SERVICES - MATERIAL MOVEMENT GROUP SERVICES PRODUCTION SUPPORT-MATERIAL EXPEDITOR SERVICES PLNG SUPPORT-EXPENDABLE BIN/CONSUMABLE MATL SERVICES PRODUCTION SUPPORT- INSIDE SHOP RIGGING PRODUCTION SUPPORT - PALLET/KITTING SERVICES PRODUCTION SUPERVISION - INSIDE SHOP SUPERVISION PRODUCTION SUPERVISION - CONTROL POINT SVCS/LOGS/BAIM PRODUCTION SUPERVISION - BUSINESS OFFICE SERVICES NON-PRODUCTION SUPERVISION - C/130 INSP SUPERVISION NON-PRODUCTION SUPERVISION - LEAD/WATERFRONT P/E SUPERVISION NON-PRODUCTION SUPERVISION - TROUBLE DESK SERVICES PLANNING SUPPORT - ZONE MANAGERS - TANK COORDINATOR PLANING SUPPORT - SHIP MATERIAL MANAGER PLAN & SVCS PROJECT ENGINEERING & PLANNING MANAGER SVCS (PEMP) PROJECT MANAGER SERVICES SHIP SUPERINTENDENT SERVICES INDUSTRIAL PLANNING GROUP AND FOREMAN SERVICES. NAVSEA PORTION

Task/Abbreviation: R-89711-9 / AVLBL DATA - PROV

MJC: EXSYR109

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 136

ManDays: 10

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	COPIES OF AVAILABILITY RELATED DATA SHOULD BE PROVIDED TO THE SHIP AND THE PORT ENGINEER.	PROVIDE SHIP AND PORT ENGINEER WITH COPIES OF JOB ORDERS, TEST AND INSPECTION REPORT, CONDITION REPORTS, LAB REPORTS, MAINTENANCE, REPAIRS, REPLACEMENT, CHANGES, DRAWINGS AND MATERIAL ORDERS, ETC., WHICH HAVE BEEN ACCOMPLISHED BY THE SHIPYARD/CONTRACTOR DURING THE AVAILABILITY.

AS39 ICMP Planning Form

Task/Abbreviation: R-98011-1 / SF - ASSIST

MJC: EXSYR055

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 8,580

ManDays: 147

Referenced Authority:

Reason:

BASELINE

Problem Description:

SERVICES TO PROVIDE INDUSTRIAL ASSISTANCE IN SUPPORT OF SHIP'S FORCE WORK ARE REQUIRED.

Recommended Solution:

ASSIST SHIPS FORCE (ASF): PROVIDE INDUSTRIAL ASSISTANCE IN SUPPORT OF SHIP'S FORCE WORK LIMITED BY FUNDS AUTHORIZED. ASSISTANCE TO BE PROVIDED ONLY WHEN REQUESTED BY THE COMMANDING OFFICER AND AUTHORIZED BY THE NAVAL SUPERVISING ACTIVITY. PROVIDE (__) MANDAYS AND ($_____) MATERIAL.

AS39 ICMP Planning Form

Task/Abbreviation: R-98011-2 / GOVT REPS - ASSIST

MJC: EXSYR056

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 9,279

ManDays: 27

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE INDUSTRIAL ASSISTANCE IN SUPPORT OF WORK BY GOVERNMENT REPRESENTATIVES ARE REQUIRED.	PROVIDE INDUSTRIAL ASSISTANCE IN SUPPORT OF GOVERNMENT REPRESENTATIVES TO THE LIMIT OF FUNDS AUTHORIZED. ASSISTANCE TO BE PROVIDED AS AUTHORIZED BY THE NAVAL SUPERVISING ACTIVITY. PROVIDE (__) MANDAYS AND ($____) MATERIAL. NOTE 1: THIS ITEM REQUIRED TO SUPPORT THIRD PARTY ALTERATIONS/REPAIRS. NOTE 2: FOR INDUSTRIAL ASSISTANCE TO ALTERATION INSTALLATION TEAM (AIT), USE APPLICABLE PORTIONS OF SWT 980-01 FOR GUIDANCE IN DEVELOPING SPEC.

AS39 ICMP Planning Form

Task/Abbreviation: R-98011-3 / HAB SELF-HELP PROJ - SPRT

MJC: EXSYR057

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,700

ManDays: 62

Referenced Authority:

Reason:

BASELINE

Problem Description:

SERVICES TO PROVIDE INDUSTRIAL ASSISTANCE TO SUPPORT THE SELF-HELP HABITABILITY IMPROVEMENT PROJECT ARE REQUIRED.

Recommended Solution:

ACCOMPLISH THE FOLLOWING IN SUPPORT OF SELF-HELP HABITABILITY IMPROVEMENT PROJECT: A. PROVIDE (__) SQ. FT. OF SECURE STORAGE SPACE. B. TEST AND REMOVE HAZARDOUS MATERIAL (ASBESTOS, LEAD BASED AND ZINC CHROMATE PAINTS, PCB GASKETS, ETC.) IN AREAS AFFECTED BY THE SELF-HELP HABITABILITY IMPROVEMENT PROJECT. C. PROVIDE AUTHORIZED DESIGNATED TRADE SUPPORT. NOTE: STORAGE, TRANSPORT AND DISPOSAL OF HAZARDOUS WASTE MATERIAL IS COVERED UNDER TASK R-99211-02.

Task/Abbreviation: R-98011-4 / LIGHT-OFF ASSISTANCE - PROV

MJC: EXSYR058

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 11,681

ManDays: 128

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE LIGHT-OFF ASSISTANCE IN SUPPORT OF SHIP'S FORCE WORK ARE REQUIRED.	PROVIDE LIGHT-OFF ASSISTANCE IN SUPPORT OF SHIP'S FORCE LIMITED BY FUNDS AUTHORIZED. ASSISTANCE TO BE PROVIDED AS AUTHORIZED BY THE NAVAL SUPERVISING ACTIVITY. PROVIDE (__) MANDAYS AND ($_____) MATERIAL. NOTE: FOR LOA, THIS TASK IS NOT TO BE INCLUDED IN WORK PACKAGES FOR COMNAVSURFPAC STANDARD NINE-WEEK AVAILABILITIES.

Task/Abbreviation: R-98011-5 / OMPC ASSIST - PROV

MJC: EXSYR180

Rev Date: 03/04/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast:

Lvl of Maint: Tech Support Unit

Freq: 30

Equip/Task: 1

Matl Cost: 3,000

ManDays: 88

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	ON-SITE MAINTENANCE PROCESS COORDINATION (OMPC) TO SUPPORT SHIP'S FORCE MAINTENANCE EFFORTS IS REQUIRED DURING CNO AVAILABILITY.	ACCOMPLISH ON-SITE MAINTENANCE PROCESS COORDINATION (OMPC) PROGRAM TO SUPPORT SHIP'S FORCE MAINTENANCE EFFORTS WITH TECHNICAL EXPERTISE, MATERIALS, SPECIAL TOOLS, SPECIALIZED TRADE LABOR, AND HANDS-ON ASSISTANCE DURING CNO AVAILABILITY. OMPC TO INCLUDE: A) REVIEW CSMP WITH S/F TO IDENTIFY JOBS REQUIRING OMPC ASSIST; B) IDENTIFY AND ARRANGE FOR MATL, SERVICES, SPECIAL TOOLS, REQUIRED SKILLS, ETC. C) ASSIST S/F IN ACCOMPLISHING REQUIRED REPAIRS; D) ASSIST S/F TO ACCOMPLISH REQUIRED OPERATIONAL AND/OR WEIGHT TESTING; E) PROVIDE TECHNICAL INFO, ASSISTANCE, AND GUIDANCE TO PERFORMING CONTRACTORS AS DIRECTED BY PORT ENGINEER; F) AT AVAILABILITY END, ASSIST S/F IN OPERATIONAL TESTING, ADJUSTMENT, AND GROOMING OF H, M, AND E SYSTEMS. NOTE: SCREEN TO NSWC-CD SSES CODE 9733; POC IS BYRON WALKER, PHONE 757-312-0542, EXT. 31.

Task/Abbreviation: R-98031-1 / OFFICES AND PARKING - PROV

MJC: EXSYR082

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 17,440

ManDays: 87

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	OFFICE AND TRAINING FACILITIES FOR USE BY SHIP'S FORCE ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE SECURE OFFICE, TRAINING AND PARKING FACILITIES ASHORE FOR USE BY SHIP'S FORCE DURING THE ENTIRE AVAILABILITY TO INCLUDE HEAT, LIGHT, POWER, AIR CONDITIONING AND SANITARY FACILITIES: A. ONE - (___) SQUARE FEET FOR OFFICE SPACE. B. (__) SQUARE FEET FOR CLASSROOM AND (__) CHAIRS WITH WRITING ARMS, BLACKBOARD, TABLE AND LECTERN. C. (__) PARKING SPACES (MINIMUM) NEAR THE OFFICE FACILITIES. D. (__) SQUARE FEET FOR TEMPORARY RELOCATION OF SNAP SYSTEM TO INCLUDE INTER CONNECTING CABLES.

AS39 ICMP Planning Form

Task/Abbreviation: R-98211-1 / LOA SF PREP PERIOD - PROV

MJC: EXSYR065

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 0

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SHIP'S FORCE REQUIRES A PERIOD OF TIME PRIOR TO LOA FOR PREPARATION AND TRAINING NECESSARY TO SUPPORT LOA.	THE SHIPYARD WILL SCHEDULE A MINIMUM PERIOD OF (__) DAYS BETWEEN COMPLETION OF SHIPYARD WORK IN THE ENGINEERING SPACES AND THE LIGHT-OFF ASSESSMENT (LOA) FOR SHIP'S FORCE PREPARATION AND TRAINING NECESSARY TO SUPPORT LOA. NOTE: THIS TASK IS NOT TO BE INCLUDED IN WORK PACKAGES FOR COMNAVSURFPAC STANDARD NINE-WEEK AVAILABILITIES.

Task/Abbreviation: R-98211-2 / PRELIM LOA/LOE INSP - CONDUCT

MJC: EXSYR066

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 25,233

ManDays: 272

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A PRELIMINARY LOA/LOE INSPECTION MUST BE CONDUCTED AND IDENTIFIED DEFICIENCIES CORRECTED.	ACCOMPLISH THE FOLLOWING - A. CONDUCT PRELIMINARY LOA/LOE INSPECTION. B. CORRECT GOVERNMENT RESPONSIBLE DEFICIENCIES IDENTIFIED DURING PRELIMINARY LOA/LOE INSPECTION. NOTE: USE APPLICABLE PORTIONS OF SWT 982-02 AND SWT 982-12 FOR GUIDANCE IN DEVELOPING A SPEC. NOTE: FOR LOA, THIS TASK IS NOT TO BE INCLUDED IN WORK PACKAGES FOR COMNAVSURFPAC STANDARD NINE-WEEK AVAILABILITIES.

Task/Abbreviation: R-98211-3 / LOE SF PREP PERIOD - PROV

MJC: EXSYR067

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 0

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SHIP'S FORCE REQUIRES A PERIOD OF TIME TO PREPARE FOR AND COMPLETE LOE.	PROVIDE DEDICATED 14 DAY TIME FRAME AFTER MAIN SPACE TURNOVER AND PLANT STARTUP/TESTING FOR SHIP'S FORCE TO REMOVE FIRE HAZARDS, CORRECT SAFETY DEFICIENCIES, PERFORM MINOR HOUSE CLEANING CHORES AND COMPLETE LIGHT OFF EXAMINATION IN MACHINERY SPACES.

Task/Abbreviation: R-98221-1 / LOA/LOE DEFIC CORR FUNDS -PROV

MJC: EXSYR068

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 5,465

ManDays: 96

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	DEFICIENCIES IDENTIFIED DURING LOA/LOE REQUIRE CORRECTION.	PROVIDE ___ MANDAYS OF LABOR AND $____ MATERIAL TO CORRECT GOVERNMENT RESPONSIBLE DEFICIENCIES IDENTIFIED DURING LOA/LOE. NOTE 1: USE APPLICABLE PORTIONS OF SWT 982-02 AND SWT 982-10 FOR GUIDANCE IN DEVELOPING A SPEC. NOTE 2: FOR LOA, THIS TASK IS NOT TO BE INCLUDED IN WORK PACKAGES FOR COMNAVSURFPAC STANDARD NINE-WEEK AVAILABILITIES.

Task/Abbreviation: R-98221-2 / SF LOA/LOE DEFIC - CORR

MJC: EXSYR069

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Organizational

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays:

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	DEFICIENCIES IDENTIFIED DURING LOA/LOE REQUIRE CORRECTION.	CORRECT SHIPS FORCE RESPONSIBLE ITEMS IDENTIFIED DURING LOA/LOE.

Task/Abbreviation: R-98231-1 / FAST CRUIS,DOCK/SEA TRIAL-SPRT

MJC: EXSYR070

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 7,693

ManDays: 118

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	INDUSTRIAL SUPPORT FOR DOCK TRIALS, FAST CRUISE AND SEA TRIALS IS REQUIRED.	PROVIDE SUPPORT FOR DOCK TRIALS, FAST CRUISE AND SEA TRIALS AS FOLLOWS: A. DOCK TRIALS - ASSIST IN SECURING THE SHIP TO PIER AND STAND-BY DOCK TRIALS TO MAKE REPAIRS AND ADJUSTMENTS NECESSARY FOR OPERATION OF CONTRACTOR-REPAIRED EQUIPMENT. DISCONNECT SERVICES AND REMOVE BROWS AS DIRECTED BY THE NAVAL SUPERVISING ACTIVITY. B. FAST CRUISE - DISCONNECT ALL SERVICES AND BROWS FOR A ( ) HOUR PERIOD PRIOR TO SEA TRIALS. WORK WILL BE ALLOWED DURING THIS PERIOD ONLY AS AUTHORIZED BY THE NAVAL SUPERVISING ACTIVITY. C. POST REPAIR SEA TRIALS - PROVIDE ( ) PERSONNEL AND ACCOMPANY THE SHIP ON A ( ) DAY SEA TRIAL. NOTE: USE SWT 982-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-98241-1 / DISCREP FROM TRIALS - CORR

MJC: EXSYR071

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 6,270

ManDays: 82

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PRE-TRIAL DICSCREPANCIES REQUIRE CORRECTION.	CORRECT MINOR DISCREPANCIES WHICH RESULT FROM PRE-TRIAL MACHINERY OPERATIONAL TESTING AND TRIALS. PROVIDE (__) MANDAYS AND ($____) FOR MATERIAL. NOTE: TYCOM TO PROVIDE FUNDING LIMIT

Task/Abbreviation: R-98241-2 / SF POST-TRIAL WORK - ACCOMP

MJC: EXSYR072

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Organizational

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays:

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	WORK BY SHIP'S FORCE IS REQUIRED AFTER COMPLETION OF MAIN SPACE TURNOVER AND PLANT STARTUP/TESTING.	AFTER MAIN SPACE TURNOVER AND PLANT STARTUP/TESTING HAS BEEN COMPLETED, REMOVE FIRE HAZARDS, CORRECT SAFETY DEFICIENCIES, PERFORM MINOR HOUSE CLEANING CHORES AND COMPLETE MASTER LIGHT OFF CHECKS (MLOC) IN MACHINERY SPACES.

Task/Abbreviation: R-98511-1 / SY FIRE WATCHES - PROV

MJC: EXSYR094

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 100

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A FIRE WATCH IS REQUIRED DURING HOT WORK.	SY TO PROVIDE FIRE WATCHES IN THE IMMEDIATE VICINITY OF HOT WORK PERFORMED BY THE SHIPYARD. EACH FIRE WATCH SHALL HAVE A FULLY CHARGED AND OPERABLE FIRE EXTINGUISHER IN HIS POSSESSION. NOTE: THIS ITEM IS NOT APPLICABLE TO PRIVATE SECTOR AVAILABILITIES AND IS ONLY REQUIRED IF FIRE WATCHES ARE PROVIDED BY THE NAVAL SHIPYARD. (NEGOTIATED AT WPIC OR APPROXIMATELY A-6 MONTHS).

Task/Abbreviation: R-98511-2 / SF FIRE WATCHES - PROV

MJC: EXSYR095

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Organizational

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays:

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A FIRE WATCH IS REQUIRED DURING HOT WORK.	SF TO PROVIDE FIRE WATCHES IN THE IMMEDIATE VICINITY OF HOT WORK PERFORMED BY THE SHIPYARD. EACH FIRE WATCH SHALL HAVE A FULLY CHARGED AND OPERABLE FIRE EXTINGUISHER IN HIS POSSESSION. NOTE: THIS ITEM IS REQUIRED IF FIRE WATCHES ARE PROVIDED BY SHIP'S FORCE AND, FOR PRIVATE SECTOR AVAILABILITIES, WHEN NAVSEA STANDARD ITEM 009-35 IS INVOKED. (NEGOTIATED AT WPIC)

Task/Abbreviation: R-98621-1 / LUBE AND HYDR OIL SAMPLES-TST

MJC: EXSYR073

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 114

ManDays: 23

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TESTING OF LUBE OIL AND HYDRAULIC OIL SAMPLES IS REQUIRED.	TEST/ANALYZE REPRESENTATIVE SAMPLES OF LUBE OIL AND HYDRAULIC OIL IN ACCORDANCE WITH CURRENT SECTION OF NSTM CHAPTER 9450 AS FOLLOWS: A. TEST LUBE OIL, AS APPLICABLE, FOR NEUTRALIZATION NUMBER, MODIFIED NEUTRALITY, PRECIPITATION NUMBER AND FUEL DILUTION. SHIP'S FORCE DRAW ONE (1) QUART SAMPLES FROM THE FOLLOWING EQUIPMENT AS APPLICABLE: MN TURBINE/REDUCTION GEAR, SPRING BRGS (SHAFT), SSTG'S, EMER/SHIP'S SERV DIESEL, MN DIESEL ENGINES, FDB'S, FOSP'S, FO TRANSFER PUMPS, MN CIRC PUMPS, MAIN FEED PUMPS, BALLAST PUMPS, AIR COMPRESSORS, REFRIGERATION COMPRESSORS AND LO STOWAGE TANKS. B. TEST HYDRAULIC OIL FROM THE FOLLOWING EQUIPMENT AS APPLICABLE TO DETERMINE CONFORMITY WITH THE SPECIFICATIONS PRESCRIBED FOR THE OIL THAT IS BEING USED: ANCHOR WINDLASS, STEERING GEAR, B&A CRANE, DECK WINCHES, STERN GATE AND WEAPONS SYSTEMS. C. SUBMIT REPORT OF ANALYSIS, INCLUDING STATEMENT OF SUITABILITY FOR CONTINUED USE.

Task/Abbreviation: R-98631-1 / QA SVCE (TYC) - PROV

MJC: EXSYR075

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 2,937

ManDays: 202

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	QUALITY ASSURANCE SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE QUALITY ASSURANCE SERVICES TO SUPPORT THE ACCOMPLISHMENT OF ALL AUTHORIZED PRODUCTION WORK, TO INCLUDE: A. DEVELOP AND MAINTAIN A QUALITY ASSURANCE INSPECTION SYSTEM IAW NAVSEA STANDARD ITEM 009-04. B. DEVELOP TEST AND INSPECTION DOCUMENTATION IAW NAVSEA STANDARD ITEM 009-04. C. PREPARE AND SUBMIT REQUIRED QUALITY ASSURANCE REPORTS. D. NOTIFY THE NAVAL SUPERVISING ACTIVITY OF THE DATE AND TIME OF ALL QUALITY CHECK POINTS. E. ENSURE THE AVAILABILITY OF AND PROVIDE ALL REQUIRED CALIBRATED TEST AND INSPECTION EQUIPMENT. F. INSPECT INCOMING MATERIAL AS REQUIRED TO ENSURE COMPLIANCE WITH APPLICABLE SPECIFICATIONS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. FOR PRIVATE SECTOR AVAILABILITIES, THESE REQUIREMENTS WILL BE INVOKED BY NAVSEA CATEGORY 1 STANDARD ITEM 009-04 FOR EACH SOLICITATION. (TYCOM PORTION)

Task/Abbreviation: R-98631-2 / WELDING ENGINEER SVCE - PROV

MJC: EXSYR076

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 787

ManDays: 15

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	WELDING ENGINEER SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE SERVICES OF A WELDING ENGINEER FOR QUALITY ASSURANCE COVERAGE ON WORK AUTHORIZED BY THE TYPE COMMANDER AND PROVIDE MAINTENANCE OF RECORDS.

AS39 ICMP Planning Form

Task/Abbreviation: R-98631-3 / QA SVCE (NSSC) - PROV

MJC: EXSYR077

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 881

ManDays: 60

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	QUALITY ASSURANCE SERVICES ARE REQUIRED TO SUPPORT THE AVAILABILITY.	PROVIDE QUALITY ASSURANCE SERVICES TO SUPPORT THE ACCOMPLISHMENT OF ALL AUTHORIZED PRODUCTION WORK, TO INCLUDE: A. DEVELOP AND MAINTAIN A QUALITY ASSURANCE INSPECTION SYSTEM IAW NAVSEA STANDARD ITEM 009-04. B. DEVELOP TEST AND INSPECTION DOCUMENTATION IAW NAVSEA STANDARD ITEM 009-04. C. PREPARE AND SUBMIT REQUIRED QUALITY ASSURANCE REPORTS. D. NOTIFY THE NAVAL SUPERVISING ACTIVITY OF THE DATE AND TIME OF ALL QUALITY CHECK POINTS. E. ENSURE THE AVAILABILITY OF AND PROVIDE ALL REQUIRED CALIBRATED TEST AND INSPECTION EQUIPMENT. F. INSPECT INCOMING MATERIAL AS REQUIRED TO ENSURE COMPLIANCE WITH APPLICABLE SPECIFICATIONS. NOTE: THIS TASK IS ONLY APPLICABLE TO PUBLIC SECTOR AVAILABILITIES. FOR PRIVATE SECTOR AVAILABILITIES, THESE REQUIREMENTS WILL BE INVOKED BY NAVSEA CATEGORY 1 STANDARD ITEM 009-04 FOR EACH SOLICITATION. (NAVSEA PORTION)

Task/Abbreviation: R-99111-1 / STAGING FOR SY WORK - PROV

MJC: EXSYR078

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 7,511

ManDays: 134

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	STAGING IS REQUIRED TO SUPPORT SHIPYARD WORK ON THE MAST.	PROVIDE SERVICES FOR INSTALLING, MAINTAINING AND REMOVING STAGING AND SCAFFOLDING FOR WORK PERFORMED BY THE SHIPYARD ON THE MAST, INCLUDING PLATFORMS AND YARDARMS.

Task/Abbreviation: R-99112-1 / STAGING FOR SF WORK - PROV

MJC: EXSYR113

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 10,375

ManDays: 115

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	STAGING IS REQUIRED TO SUPPORT SHIP'S FORCE WORK ON THE MAST, SUPERSTRUCTURE AND OTHER AREAS.	PROVIDE SERVICES FOR INSTALLING, MAINTAINING AND REMOVING STAGING AND SCAFFOLDING FOR WORK PERFORMED BY SHIP'S FORCE ON THE MAST, INCLUDING PLATFORMS AND YARDARMS, SUPERSTRUCTURE AND OTHER AREAS, AS REQUIRED. NOTE: USE SWT 991-01 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-1 / TEMP SVCE - PROV

MJC: EXSYR079

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 194,885

ManDays: 461

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY SERVICES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE TEMP SERVICES DURING AVAIL TO INCLUDE CONNECT AND DISCONNECT OF THE FOLLOWING SERVICES FROM SHIPS ARRIVAL TO DEPARTURE FOR PERIODS RELATED SHIP'S SYSTEMS ARE RESTRICTED OR INOPERATIVE DUE TO REPAIRS: CAMELS, GANGWAYS AND BROWS; WATCH HUT; POTABLE WATER; FIREFIGHTING, FLUSHING AND COOLING WATER; STEAM (IF APPL); FEEDWATER (__-GALLONS), IF APPL; ELECTRONIC COOLING WATER (__-GALLONS) IF APPL; ELECTRIC POWER, 440-VOLT, 3-PHASE, __-AMPS, 60-HZ; TELEPHONE (_) LINES: COMPRESSED AIR (___)(__) DECK MANIFOLDS; CLIMATE CONTROL (CAPABLE OF MAINTAINING A 50-75 DEGREE F TEMPERATURE WITHIN ELECTRONIC AND OFFICE SPACES; PIPING SYSTEMS (PREVENT FREEZING); FIRE ZONE BOUNDARIES; GARBAGE/TRASH COLLECTION FACILITIES AND DISPOSAL; CO2 FIRE EXTINGUISHERS FOR FIRE WATCH; SOIL CONNECTIONS/EFFLUENT WASTE DISPOSAL; TUG/PILOT SERVICES FOR SHIPS ARRIVAL, TRANSFERS AND DEPARTURE; MOORING LINES FOR SECURING SHIP TO PIER, INCLUDING GUARDS; BASIC CABLE TV; SANITARY FACILITIES. NOTE: USE SWT 992-02 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-2 / HAZ WSTE HDLG - ACCOMP

MJC: EXSYR080

Rev Date: 07/12/2004

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 29,434

ManDays: 66

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES FOR HANDLING AND DISPOSAL OF HAZARDOUS WASTE DURING THE AVAILABILITY ARE REQUIRED.	REMOVE, HANDLE, STORE, TRANSPORT AND DISPOSE OF HAZARDOUS WASTE PRODUCED BY GOVERNMENT AND CONTRACTOR PERSONNEL IN ACCORDANCE WITH SSRAC STANDARD WORK TEMPLATE (SWT) 077-01.

Task/Abbreviation: R-99211-3 / TEMP REFR STOR - PROV

MJC: EXSYR081

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 10,029

ManDays: 11

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY REFRIGERATED STORAGE IS REQUIRED DURING THE AVAILABILITY.	PROVIDE AND MAINTAIN THE FOLLOWING TEMPORARY REFRIGERATED STORAGE (CHILLER AND FREEZER) FOR USE DURING PERIODS WHEN THE SHIP'S FACILITIES ARE NOT USEABLE. A. ONE (1) CHILLER 3500 CU FT B. ONE (1) FREEZER 3500 CU FT. NOTE: USE SWT 992-23 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-4 / SHIP - DEFUEL

MJC: EXSYR083

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 3,136

ManDays: 72

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	OFF-LOAD AND TESTING OF PETROLEUM FUELS AND LUBRICANTS IS REQUIRED.	DEFUEL SHIP - OFF-LOAD PETROLEUM FUELS AND LUBRICANTS FROM THE SHIP'S TANKS IN THE FOLLOWING APPROXIMATE AMOUNTS. SAMPLE AND ANALYZE PRIOR TO OFF-LOAD. DISTILLATE FUEL (MARINE) - ( ) GAL. JP-5 - ( ) GAL. LUBRICATING OIL - ( ) GAL. CONTAMINATED SEAWATER - ( ) GAL. NOTE: USE APPLICABLE PORTIONS OF SWT 992-31 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-5 / SHIP - REFUEL ASSIST

MJC: EXSYR084 **Rev Date:** 01/09/2003

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 6,287 **ManDays:** 73

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO REFUEL THE SHIP ARE REQUIRED.	REFUEL SHIP - ACCOMPLISH THE FOLLOWING: A. PROVIDE TWO (2) DAYS SERVICES TO REFUEL DISTILLATE FUEL, JP-5 AND LUBRICATING OIL. B. PROVIDE SERVICES TO TRANSPORT AND RETURN FUEL OIL BARGE TO AND FROM CONTRACTOR'S FACILITY. NOTE: 1. FOR SHIPS WITH UNCOMPENSATED FUEL OIL STORAGE TANKS, NO TANK SHOULD BE FILLED BEYOND 95 PERCENT CAPACITY. 2. FOR SHIPS WITH COMPENSATED FUEL OIL STORAGE TANKS, DO NOT FILL THE LAST TANK IN A BANK BEYOND 85 PERCENT FULL WHEN IN-PORT OR BEYOND 95 PERCENT FULL WHEN AT SEA.

Task/Abbreviation: R-99211-6 / TEMP DK COVERING - PROV

MJC: EXSYR085

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 5,934

ManDays: 69

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PROVIDE AND MAINTAIN TEMPORARY DECK COVERING THROUGHOUT THE AVAILABILITY ARE REQUIRED.	INSTALL AND MAINTAIN, AS AUTHORIZED, TEMPORARY PROTECTIVE DECK COVERING IN HIGH TRAFFIC INTERIOR AREAS OF THE SHIP INCLUDING PASSAGEWAYS AND WARDROOM/MESSING AREAS THROUGHOUT THE ENTIRE AVAILABILITY. UPON COMPLETION OF THE AVAILABILITY REMOVE AND DISPOSE OF THE TEMPORARY PROTECTIVE DECK COVERING AND TAPE. NOTE: USE SWT 993-02 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-7 / FACIL FOR GOVT REPS - PROV

MJC: EXSYR086

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 7,117

ManDays: 36

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	OFFICE FACILITIES FOR USE BY GOVERNMENT REPRESENTATIVES ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE OFFICE FACILITIES AND PARKING SPACES FOR ____ ( ) GOVERNMENT REPRESENTATIVES. OFFICE FACILITIES TO INCLUDE DESKS, TELEPHONES, FILE CABINET(S) AND REPRODUCING SERVICES. A. SUPSHIP B. PLANNING YARD C. TYCOM D. NSWC PHD E. NSWC CD F. CDM G. OTHER. NOTE 1: TO PROVIDE OFFICE FACILITIES AND PARKING FOR ALTERATION INSTALLATION TEAM (AIT), USE APPLICABLE PORTIONS OF SWT 980-01 FOR GUIDANCE IN DEVELOPING SPEC. NOTE 2: TO PROVIDE OFFICE FACILITIES (WITH COMPUTERS) AND PARKING FOR SUPSHIP, USE SWT 992-29 FOR GUIDANCE IN DEVELOPING SPEC. NOTE 3: TO PROVIDE OFFICE FACILITIES (WITHOUT COMPUTERS) AND PARKING FOR SUPSHIP, USE SWT 992-30 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-8 / SF PARKING AREA - PROV

MJC: EXSYR087

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 18,851

ManDays: 208

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	PARKING FOR SHIP'S FORCE PERSONNEL IS REQUIRED DURING THE AVAILABILITY.	PROVIDE AND MAINTAIN PARKING AREA FOR SF PERSONNEL IN CLOSE PROXIMITY TO SHIP FOR ENTIRE CONTRACT PERIOD IN ACCORDANCE WITH THE FOLLOWING: A. PARKING AREA SHALL BE LEVEL, WELL LIGHTED, SPACED AND PARTITIONED TO ACCOMMODATE (___) AUTOMOBILES. B. PARKING AREA SHALL BE A PAVED OR GRAVEL SURFACE AND ENCLOSED BY SIX FOOT HIGH CHAIN-LINK FENCE WITH A MINIMUM OF TWO LOCKABLE ACCESSES FOR VEHICLES. C. PROVIDE SHUTTLE BUS SERVICE BETWEEN SHIP AND THE PARKING AREA (7 DAYS/WEEK BETWEEN HOURS OF 0600 AND 0200 IF DISTANCE IS GREATER THAN 1/4 MILE). BUS SERVICE SHALL BE CAPABLE OF TRANSPORTING (___) PERSONS (EACH WAY) EVERY HALF HOUR. D. PROVIDE ADDITIONAL PARKING ADJACENT TO SHIP. AREA SHALL BE WELL LIGHTED AND SPACED TO ACCOMMODATE (__) AUTOMOBILES. E. PROVIDE 24 HOUR A DAY, 7 DAY A WEEK SECURITY GUARD(S), AS AUTHORIZED. F. PROVIDE WATCH HUT, EQUIPPED WITH HEAT, TELEPHONE & LIGHTS, ADJACENT TO PRIMARY PARKING AREA ACCESS. NOTE: USE SWT 992-12 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-9 / OIL CONTAINMENT BOOM - PROV

MJC: EXSYR089

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 23,171

ManDays: 51

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	INSTALLATION OF A CONTAINMENT BOOM IS REQUIRED DURING THE AVAILABILITY.	INSTALL OIL SPILLAGE, SAND BLASTING DEBRIS AND PAINT CONTAINMENT BOOM AROUND THE ENTIRE PERIMETER OF THE SHIP DURING PERIOD SHIP IS AFLOAT AND AROUND OIL BARGE(S) AND/OR TANKER THROUGH PERIODS OF DEFUELING AND FUELING WHILE SHIP IS IN CONFINES OF REPAIR FACILITY. INSTALL CONTAINMENT BOOM AROUND BERTHING BARGE, WHEN UTILIZED. NOTE: USE APPLICABLE PORTIONS OF SWT 992-02 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99211-10 / HURRICANE PREP - ACCOMP

MJC: EXSYR097

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 12,000

ManDays: 150

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PREPARE THE VESSEL FOR HURRICANE CONDITIONS DURING THE AVAILABILITY ARE REQUIRED.	HURRICANE PREPARATIONS - PROVIDE SERVICES TO PREPARE/RESTORE VESSEL FOR HURRICANE CONDITIONS IN ACCORDANCE WITH SHIPYARD GUIDELINES. NOTE: FOR PRIVATE SECTOR AVAILABILITIES, ACCOMPLISH IAW REQUIREMENTS OF THE HEAVY WEATHER PLAN DEVELOPED PER NAVSEA STANDARD ITEM 009-69.

Task/Abbreviation: R-99211-18 / TEMP A/C - PROV

MJC: EXSYR162

Rev Date: 11/30/2001

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 1

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 33

Equip/Task: 1

Matl Cost: 10,835

ManDays: 73

Referenced Authority:

Reason:

BASELINE

Problem Description:

VARIOUS ELECTRONICS/ELECTRICAL SPACES AND OFFICE SPACES REQUIRE TEMPORARY AIR CONDITIONING SERVICE DURING THE AVAILABILITY TO SUPPORT SHIP'S FORCE ADMINISTRATIVE WORK, ADP AND SHIP'S COMMUNICATIONS.

Recommended Solution:

PROVIDE, INSTALL AND MAINTAIN TEMPORARY AIR CONDITIONING FOR VARIOUS ELECTRONICS/ELECTRICAL SPACES AND OFFICE SPACES AS DESIGNATED. DISCONNECT AND REMOVE TEMPORARY AIR CONDITIONING WHEN DIRECTED BY THE NAVAL SUPERVISING ACTIVITY. NOTE 1: KEY SPACES THAT REQUIRE TEMPORARY AIR CONDITIONING DURING THE AVAILABILITY ARE TO BE IDENTIFIED BY SHIP'S FORCE NO LATER THAN THE WORK PACKAGE INTEGRATION CONFERENCE (WPIC). NOTE 2: TYPICAL SPACES THAT MAY REQUIRE TEMPORARY AIR CONDITIONING INCLUDE :(1) SNAP/ADP ROOM/LAN OFFICE, (2) DC CENTRAL/CENTRAL CONTROL STATION, (3) COMM CENTER/RADIO CENTRAL/RADIO ROOM, (4) IC/GYRO ROOM (5) CENTRAL OFFICE COMPLEX.

Task/Abbreviation: R-99221-1 / SM BOAT WORK AREA - PROV

MJC: EXSYR102

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 3,988

ManDays: 26

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	A COVERED SMALL BOAT WORK AREA FOR USE BY SHIP'S FORCE DURING THE AVAILABILITY IS REQUIRED.	PROVIDE A COVERED SMALL BOAT WORK AREA WITH CRADLES SUFFICIENT FOR _____ BOATS FOR SHIP'S FORCE USE WITH A MINIMUM OF ____ SQUARE FEET WITH 100 PSI AIR AND 115 VOLTS AC SERVICE

Task/Abbreviation: R-99221-3 / HAND AND PWR TOOLS - PROV

MJC: EXSYR117

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 976

ManDays: 57

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	HAND AND POWER TOOLS FOR TEMPORARY USE BY SHIP'S FORCE DURING THE AVAILABILITY ARE REQUIRED.	PROVIDE HAND AND POWER TOOLS OF INDUSTRIAL QUALITY, MEETING OSHA SAFETY REQUIREMENTS, IN A LIKE NEW CONDITION FOR TEMPORARY USE BY SHIP'S FORCE DURING THE AVAILABILITY IN ACCORDANCE WITH SHIPYARD PROCEDURES.

Task/Abbreviation: R-99221-6 / INDUSTRIAL HYGIENIST SVCE-PROV **MJC:** EXSYR137 **Rev Date:** 11/05/1998

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 100 **ManDays:** 5

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICE OF AN INDUSTRIAL HYGIENIST DURING THE AVAILABILITY IS REQUIRED.	INDUSTRIAL HYGIENIST - PROVIDE THE SERVICES OF AN INDUSTRIAL HYGIENIST AS REQUIRED DURING THE AVAILABILITY TO DETERMINE THE CONTENT OF PAINT AND OTHER MATERIAL SAMPLES, INCLUDING SAMPLES SUBMITTED BY SHIP'S FORCE.

Task/Abbreviation: R-99221-8 / SM BOAT STOR AREA - PROV

MJC: EXSYR152

Rev Date: 03/06/2000

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 1,333

ManDays: 17

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	THE SHIP'S SMALL BOATS MUST BE STORED PIERSIDE DURING THE AVAILABILITY.	PROVIDE SMALL BOAT CRADLES AND PROTECTIVE COVERING ON THE PIER FOR _____ BOATS. REMOVE BOATS FROM THE SHIP, PLACE ON CRADLES AND REINSTALL ON THE SHIP AS DIRECTED BY THE SUPERVISOR. NOTE: USE SWT 992-21 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99221-10 / SEMAT ASSESS TEAM SPRT - PROV **MJC:** EXSYR160 **Rev Date:** 11/30/2001

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 1 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 33 **Equip/Task:** 1 **Matl Cost:** 800 **ManDays:** 28

Referenced Authority:

LANT N432A4 LTR OF 6/18/01

Reason:	Problem Description:	Recommended Solution:
BASELINE	COMNAVSURFLANT REQUIRES TANK AND VOID ASSESSMENTS BE CONDUCTED BY SUPSHIP WHEN TANKS AND VOIDS ARE OPENED AS PART OF OTHER WORK ITEMS DURING THE DEPOT AVAILABILITY.	PROVIDE SEMAT ASSESSMENT TEAM SUPPORT AS FOLLOWS: (A) WITHIN 15 DAYS AFTER CONTRACT AWARD, PROVIDE A LIST OF ALL TANKS, VOIDS, COFFERDAMS AND CONFINED SPACES BEING OPENED AND CERTIFIED BY THE CONTRACTOR/NAVAL SHIPYARD AS PART OF OTHER WORK ITEMS IN THE JOB ORDER. (B) PROVIDE AN UPDATED LIST AS CHANGES OCCUR. (C) PROVIDE ___ MANDAYS OF LABOR AND ____ DOLLARS OF MATERIAL TO ACCOMPLISH ADDITIONAL GAS-FREE SUPPORT FOR THE SEMAT ASSESSMENT TEAM NOT PREVIOUSLY IDENTIFIED. (D) NOTIFY THE SUPERVISOR AT LEAST 72 HOURS PRIOR TO ACCOMPLISHING FINAL INSPECTION OF EACH SPACE PRIOR TO FINAL CLOSING. NOTE: USE SWT 992-50 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99231-1 / GAS-FREE&BILGE CLNG SVCE -PROV **MJC:** EXSYR103 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 36,841 **ManDays:** 659

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	GAS-FREEING SERVICES, BILGE CLEANING SERVICES AND OFF-LOADING OF PETROLEUM PRODUCTS ARE REQUIRED DURING THE AVAILABILITY.	PROVIDE THE FOLLOWING SERVICES DURING THE AVAILABILITY: A. PROVIDE THE SERVICES OF A GAS-FREE TEST ENGINEER. B. GAS-FREE BILGES AND MACHINERY SPACES INCLUDING CARGO PUMP ROOMS (WHERE APPLICABLE). MAINTAIN GAS-FREE CONDITIONS, INCLUDING GAS-FREE CERTIFICATE. C. MAINTAIN MACHINERY SPACES' BILGES FREE OF DEBRIS, WATER AND OIL. D. OFF-LOAD UP TO (___) GALLONS OF PETROLEUM PRODUCTS. E. MAINTAIN TANKS AND VOIDS, AS REQUIRED. NOTE 1: UTILIZE SWT 992-31 FOR GUIDANCE IN DEVELOPING SPEC. NOTE 2: GAS-FREE SERVICES ARE TO BE PROVIDED ONLY FOR THOSE TANKS/SPACES FOR WHICH THE CONTRACTOR HAS NO OTHER WORK IDENTIFIED AND WHICH ARE REQUIRED TO BE OPENED, VENTILATED, EMPTIED, CLEANED, MAINTAINED AND CLOSED BY THE CONTRACTOR IN SUPPORT OF INSPECTIONS BY GOVERNMENT PERSONNEL.

AS39 ICMP Planning Form

Task/Abbreviation: R-99311-1 / SY CRANE/RIGGING SVCE - PROV

MJC: EXSYR104

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost:

ManDays: 319

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	CRANE AND RIGGING SERVICES ARE REQUIRED TO SUPPORT SHIPYARD WORK DURING THE AVAILABILITY.	PROVIDE CRANE, RIGGING AND FORKLIFT SERVICES AS REQUIRED IN SUPPORT OF SHIPYARD WORK.

AS39 ICMP Planning Form

Task/Abbreviation: R-99321-1 A / SF CRANE/RIGGING SVCE - PROV

MJC: EXSYR105

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 679

ManDays: 65

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	CRANE , RIGGING, FORKLIFT AND TRANSPORTATION SERVICES ARE REQUIRED TO SUPPORT SHIP'S FORCE WORK DURING THE AVAILABILITY.	PROVIDE CRANE, RIGGING, FORKLIFT AND TRANSPORTATION SERVICES IN SUPPORT OF SHIP'S FORCE WORK AND TO LOAD/UNLOAD SHIP'S FORCE MATERIAL, EQUIPMENT AND SUPPLIES THROUGHOUT THE AVAILABILITY AUTHORIZED AS FOLLOWS: A. CRANE SERVICE (WITH OPERATOR AND RIGGERS) ON A DAILY BASIS, FIVE (5) DAYS EACH WEEK, FOR A TOTAL OF ____ LIFTS. B. FORKLIFT SERVICE (WITH OPERATOR) ON A DAILY BASIS, FIVE (5) DAYS EACH WEEK, FOR A TOTAL OF ____ LIFTS. C. TRANSPORTATION SERVICE (WITH OPERATOR) TO AND FROM THE SHIP AND STORAGE SITE FOR SHIP'S FORCE ITEMS FOR A TOTAL OF ____ ROUND TRIPS. NOTE: USE SWT 993-21 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99331-1 / MN RDCN GR DEHUMIDIFIER - PROV **MJC:** EXSYR106 **Rev Date:**

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 2,484 **ManDays:** 48

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	TEMPORARY DEHUMIDIFICATION OF THE MAIN REDUCTION GEAR(S) IS REQUIRED DURING THE AVAILABILITY.	PROVIDE TEMPORARY DEHUMIDIFIER(S) FOR MAIN REDUCTION GEAR(S) AS FOLLOWS: A. PROVIDE, INSTALL AND MAINTAIN A TEMPORARY DEHUMIDIFICATION SYSTEM ON THE REDUCTION GEAR(S) DURING ITS ENTIRE IDLE PERIOD. B. INSTALL DESICCANT TYPE DEHUMIDIFIER AS SOON AS THE GEAR LUBE OIL SYSTEM IS SECURED. HUMID AIR INLET SHALL BE ATTACHED AT TOP OF GEAR CASE AND DRY AIR OUTLET DELIVERED AT A GEAR CASE LOW POINT WHERE CIRCULATION WILL NOT BE IMPEDED. C. SILICA GEL CONTAINERS SHALL BE INSPECTED FOR OIL CONTAMINATION PERIODICALLY AND REPLACED AS NECESSARY. D. IN CONJUNCTION WITH SHIP'S FORCE, INSPECT GEAR CASE AND ROTATING ELEMENTS EVERY TWO WEEKS FOR THE PRESENCE OF RUST AND THE CONDITION OF THE OIL FILM. SHIPYARD SHALL WET INTERNAL SURFACES WITH OIL SPRAY AS NECESSARY AND MAINTAIN A RECORD OF INSPECTION. E. DEHUMIDIFICATION SHALL BE IN EFFECT AT ALL TIMES EXCEPT WHEN LUBE OIL SYSTEM IS IN OPERATION.

Task/Abbreviation: R-99331-2 / DRY AIR LAYUP - PROV

MJC: EXSYR107

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 3,099

ManDays: 19

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	DRY AIR LAY-UP OF PRESSURIZED WAVE GUIDES IS REQUIRED DURING THE AVAILABILITY.	PROVIDE DRY AIR LAY-UP FOR ALL PRESSURIZED WAVE GUIDES AND MAINTAIN THROUGHOUT THE AVAILABILITY.

Task/Abbreviation: R-99341-3 / SF HAZ MATL/FLMB LIQ STOR-PROV **MJC:** EXSYR165 **Rev Date:** 08/14/2002

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 25,074 **ManDays:** 40

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	HAZARDOUS MATERIAL STORAGE AND FLAMMABLE LIQUIDS STORAGE FOR USE BY SHIP'S FORCE ARE NEEDED DURING THE AVAILABILITY.	TEMPORARY STORAGE SPACES - ACCOMPLISH THE FOLLOWING: A. PROVIDE THE FOLLOWING WEATHERPROOF, LOCKED, TEMPORARY STORAGE SPACES ASHORE, FURNISHED WITH LIGHTS, 120 VAC (24 HOUR SERVICE), VENTILATION, SHELVING AND TWO (2) EACH 15 LB. CO2 FIRE EXTINGUISHERS AT EACH LOCATION FOR SHIP'S FORCE USE DURING THE ENTIRE CONTRACT PERIOD: 1. HAZARDOUS MATERIAL STORAGE - MINIMUM OF 320 SQ. FT. OF FLOOR SPACE. 2. FLAMMABLE LIQUIDS STORAGE (PAINT, FLAMMABLE AND CORROSIVE LIQUIDS) - MINIMUM OF 320 SQ. FT. OF FLOOR SPACE. B. PROVIDE A PORTABLE EYE WASH STATION LOCATED ADJACENT TO THESE TWO STORAGE SPACES. IF THE TWO STORAGE SPACES ARE NOT LOCATED TOGETHER, PROVIDE A PORTABLE EYE WASH STATION FOR EACH STORAGE SPACE. NOTES: 1. EACH STORAGE SPACE SHALL BE LOCATED WITHIN CLOSE PROXIMITY TO THE SHIP AS APPROVED BY LOCAL CODES AND REGULATIONS. 2. SEPARATE EACH STORAGE SPACE FROM OTHER STRUCTURES BY A MINIMUM OF 25 FEET. 3. USE SWT 993-01 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99341-4 / SF WAREHOUSE SPACE - PROV **MJC:** EXSYR166 **Rev Date:** 08/14/2002

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 8,358 **ManDays:** 14

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	WAREHOUSE SPACE FOR USE BY SHIP'S FORCE IS NEEDED DURING THE AVAILABILITY.	PROVIDE A SECURE, WEATHERPROOF, LOCKED, TEMPORARY WAREHOUSE SPACE ASHORE, FURNISHED WITH LIGHTS, 120 VAC (24 HOUR SERVICE), SHELVING, HEAT AND TWO (2) EACH 15 LB. CO2 FIRE EXTINGUISHERS FOR SHIP'S FORCE USE DURING THE ENTIRE AVAILABILITY. PROVIDE A MINIMUM OF (___) SQ. FT. OF FLOOR SPACE. NOTE: USE APPLICABLE PORTIONS OF SWT 993-03 FOR GUIDANCE IN DEVELOPING SPEC.

Task/Abbreviation: R-99341-5 / GOVT ACT TEMP STOR SPACES-PROV **MJC:** EXSYR167 **Rev Date:** 08/14/2002

Std Template: **Sit Reqs:** **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 30 **Equip/Task:** 001 **Matl Cost:** 26,746 **ManDays:** 43

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	NEED TEMP STOR SPACES FOR GOVT ACTIVITIES USE DURING AVAIL	TEMP STORAGE SPACES - ACCOMPLISH THE FOLLOWING: A. PROVIDE FOLLOWING WEATHERPROOF, LOCKED, TEMP STORAGE SPACES ASHORE, FURNISHED WITH LIGHTS, 120 VAC (24 HOUR SERVICE), SHELVING & TWO EACH 15 LB. CO2 FIRE EXTINGUISHERS AT EACH LOCATION FOR OTHER GOVT ACTIVITIES (AIT, TIGER TEAMS, ETC.) USE AS REQUIRED: 1. HAZARDOUS MATERIAL STORAGE - (___) SQ. FT. MINIMUM FLOOR SPACE 2. FLAMMABLE LIQUIDS STORAGE (PAINT, FLAMMABLE & CORROSIVE LIQUIDS) - (___) SQ. FT. MINIMUM FLOOR SPACE. 3. SECURE, HEATED WAREHOUSE SPACE - (___) SQ. FT. MINIMUM FLOOR SPACE. B. PROVIDE FOLLOWING FOR HAZ MATERIAL & FLAMMABLE LIQUIDS STORAGE SPACES: 1. VENTILATION. 2. PORTABLE EYE WASH STATION LOCATED ADJACENT TO THESE TWO SPACES. IF THE TWO SPACES ARE NOT LOCATED TOGETHER, PROVIDE A PORTABLE EYE WASH STATION FOR EACH SPACE. NOTES: 1. THE HAZ MATERIAL & FLAMMABLE LIQUIDS STORAGE SPACES SHALL BE LOCATED WITHIN CLOSE PROXIMITY TO THE SHIP AS APPROVED BY LOCAL CODES & REGULATIONS. SEPARATE EACH OF THESE SPACES FROM OTHER STRUCTURES BY A MINIMUM OF 25 FEET. 2. TO PROVIDE HAZ MATERIAL & FLAMMABLE LIQUIDS STORAGE USE SWT 993-01 FOR GUIDANCE IN DEVELOPING SPEC

Task/Abbreviation: R-99411-1 / EQPT PM - ACCOMP

MJC: EXSYR110

Rev Date:

Std Template:

Sit Reqs:

Priority: Highly Desirable

Qty: 001

Matl Forecast: NO

Lvl of Maint: Depot

Freq: 30

Equip/Task: 001

Matl Cost: 10,000

ManDays: 150

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO PREVENT DETERIORATION OF EQUIPMENT DURING THE AVAILABILITY ARE REQUIRED.	ACCOMPLISH PREVENTIVE MAINTENANCE AS REQUIRED TO ENSURE THAT DETERIORATION OF EQUIPMENT CONDITION DOES NOT OCCUR.

AS39 ICMP Planning Form

Task/Abbreviation: R-99711-1 / SHIP - DOCK/UNDOCK

MJC: EXSYR111 **Rev Date:** 01/10/2002

Std Template: **Sit Reqs:** D/D **Priority:** Highly Desirable **Qty:** 001 **Matl Forecast:** NO

Lvl of Maint: Depot **Freq:** 96 **Equip/Task:** 001 **Matl Cost:** 194,939 **ManDays:** 314

Referenced Authority:

Reason:	Problem Description:	Recommended Solution:
BASELINE	SERVICES TO DOCK AND UNDOCK THE SHIP DURING THE AVAILABILITY ARE REQUIRED.	DOCK AND UNDOCK THE SHIP IN ACCORDANCE WITH THE DOCKING PLAN AS FOLLOWS: A. FURNISH CERTIFIED DRYDOCK, QUALIFIED PERSONNEL AND EQUIPMENT. B. PROVIDE A DOCKMASTER, PILOTS AND PERSONNEL FOR COMPLETE TRANSFER, DOCKING AND UNDOCKING. C. PROVIDE, SET AND ALIGN BLOCKS IN ACCORDANCE WITH DOCKING PLAN POSITION ___. D. CALCULATE STABILITY. E. PROVIDE BLOCKING LOCATION DOCUMENTATION AND DOCKING REPORT. F. CONNECT/DISCONNECT STATIC GROUND LEADS. G. MAINTAIN WATERTIGHT INTEGRITY. H. PRESSURE WASH THE UNDERWATER HULL AND FITTINGS, RUDDER(S), PROPELLER(S) AND PROPULSION SHAFTING WITHIN 8 HOURS AFTER DOCKING. NOTE: USE SWT 997-02 FOR GUIDANCE IN DEVELOPING SPEC.